INTRODUCTION

With your new PT-1180, you can create labels for any application. Select from the many frames, character sizes and styles to design beautiful custom labels. In addition, the variety of tape cartridges available allows you to print labels with different features.

Press the key for the letter of the group containing the symbol that you wish to add, until the cursor is positioned under the desired accented character. The message "A-U?" appears in the display. By pressing the key for the letter of the group containing the accented character, you can add numbers to your text by simply pressing the key and the current function and return to the text input mode. The message "A-U?" appears in the text to indicate the end of the first line and the beginning of the second. Two lines of text can only be entered if 3/8" (9 mm) or 1/2" (12 mm) wide tape is installed. To add a second line, press and then press . To add or confirm a setting from a list, press .

PRESSURAL KEY

CODE KEY

By holding down and pressing a key with a function, character or accent written above it, you can use the corresponding function or add the corresponding character to your text.

CAPS KEY

By pressing you can enter Caps mode, you can add upper case letters to your text by simply pressing the corresponding keys. When this mode is on, the Caps indicator in the top-left corner of the display comes on. To exit Caps mode, press until the Caps indicator goes off.

NUM KEY

By pressing you can enter Num mode, you can add numbers to your text by simply pressing the corresponding keys. When this mode is on, the Num indicator in the bottom-left corner of the display comes on. To exit Num mode, press until the Num indicator goes off.

DISPLAY

This machine's LCD shows one row of 8 characters; however, the text that you enter can be up to 55 characters in length. The 8-character display is like a window which moves across the text.

CURSOR MOVEMENT

You can view and edit different parts of the text by moving the cursor backward and forward.

1. To move the cursor one character at a time, press or .
2. To move the cursor to the beginning of the text, hold down and press .
3. To move the cursor to the end of the text, hold down and press .

SPACE KEY

As an on a word processor, press to add a blank space to your text.

RETURN KEY

Press when you want to accept or confirm a setting, or end the first line of text and start the second.

1. To add a second line, press and then press . The return mark ( ) appears in the text to indicate the end of the first line and the beginning of the second. Two lines of text can only be entered if 3/8" (9 mm) or 1/2" (12 mm) wide tape is installed.

2. To add or confirm a setting from a list, press .

ACCENTED CHARACTERS

You can also choose from a list of other accented characters that can be added to your text.
You can use the memory to store your most frequently used text. The text file remains in the memory, even after all characters are removed from the display by holding down  and .

The machine’s memory can store up to 300 characters, which can be divided into as many as nine text files. The maximum capacity for a single text file is 55 characters.

**REPRINTING**

This function allows you to print up to nine copies of the same label.

To reprint the following procedure at any time without making any changes, press 3.

**UNDERLINE/FRAME**

This option allows you to emphasize or decorate your entire label by underlining or framing it. If an underline or frame setting other than OFF is selected, the Underline indicator at the bottom of the display lights up.

**MIRROR PRINTING**

This function prints your label so that the text can be read from the adhesive side of the tape. If mirror-printed labels are attached to glass or some other transparent material, they can be read correctly from the opposite side.

- With this function, the text must be printed on transparent tape.
- To reprint the following procedure at any time without making any changes, press 4.

**ERROR MESSAGE LIST**

**MEMORY**

You can use the memory to store your most frequently used text. The text file remains in the memory, even after all characters are removed from the display by holding down  and .

The machine’s memory can store up to 300 characters, which can be divided into as many as nine text files. The maximum capacity for a single text file is 55 characters.

**RECALLING TEXT**

To recall the following procedure at any time without making any changes, press 5.

**DELETING A TEXT FILE**

To recall the following procedure at any time without making any changes, press 6.

**USER’S INDEX**

- **SIZE**

  The character in the text can be set to one of five different sizes in addition to AUTO, which automatically adjusts the character size to the largest possible size according to the width of the installed tape. The currently selected size setting is shown by the indicators at the bottom of the display. All of the indications light up when the AUTO setting is selected.

  - **SIZEA (double width)**
  - **SIZEB (double height)**
  - **SIZEA (extra-wide)**
  - **SIZEA (extra-high)**

  **Note:**

  - If there are two lines of text, they are printed with the SIZEB setting applied, regardless of the selected size setting.
  - To recall the following procedure at any time without making any changes, press 1.

  **PRINTING & CUTTING**

  After you have entered the text and chosen the desired format settings, you are ready to print.

  - To print the label, press .
  - If there are two lines of text, the message “PRINT” is displayed while the label is being printed, and the label comes out of the tape exit slot at the top of the machine.
  - To feed out 1-1/4” (32 mm) of tape (for example, after printing using the “–” tape margin settings), hold down  and .
  - To cut off the label, and then use scissors to cut along the printed dots (1) and centre the text within the label.

**STORING TEXT**

To recall the following procedure at any time without making any changes, press 1.

**TROUBLESHOOTING**

1. The display stays blank after you have turned on the machine.
   - Check that the batteries are correctly inserted.
   - If the batteries are weak, replace them.

2. The machine does not print, or the printed characters are blurred.
   - Check that the tape cassette has been inserted correctly.
   - If the tape cassette is empty, replace it.
   - Check that the character size is appropriate for the width of the tape that is used.

3. The printed characters are not formed properly.
   - The tape cassette is empty. Replace it.

4. Striped tape appears.
   - There may be some dust on the printhead. Clean it with a dry cotton swab.

5. The memory has cleared on its own.
   - Turn off the machine, and then turn it back on. Press 4.

6. A blank horizontal line appears through the perforations.
   - There may be some dust on the printhead. Clean it with a dry cotton swab.

**SPECIFICATIONS**

- **Keyboard:** 42 keys
- **Print speed:** 10 mm/sec.
- **Character size:** Standard size: 10 mm/sec.
  - Double width: 7 mm/sec.
  - Double height: 7 mm/sec.
  - Double width & double height: 5 mm/sec.

**ERROR MESSAGE LIST**

**USER’S INDEX**

- **ERROR**

  - **BATTERY**
    - The batteries are weak.
  - **FULL**
    - The maximum number of characters (35 characters) have already been entered in the memory or the memory is full.

**SUPPORT**

Thank you for purchasing this Brother Product. We hope that you will enjoy using it. We suggest that you keep all packaging and other materials.