

After Service Instruction

Model Name

Common

Task Name

B00 Control All Data Output Procedure

Management No. ASI-005

This task should be carried out only by those who meet the following requirements.

Also, please understand the contents of "Precautions for Use" in advance before performing the work.

"Trained maintenance personnel"

- Persons who have knowledge of the electrical circuits of this machine and have received electrical safety education
- Persons who have received maintenance work education
- Persons who have been trained in the handling of high-pressure air and understand the piping of this machine

Precautions for Use

- Use of information, etc.

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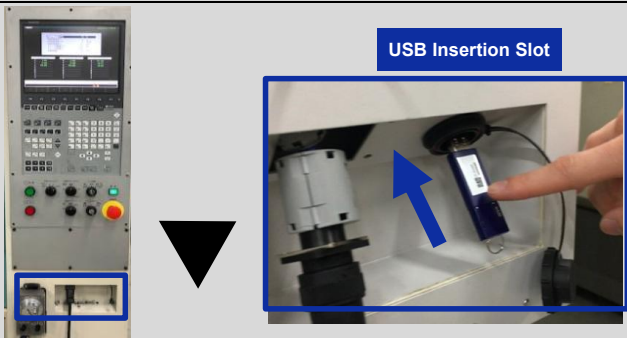
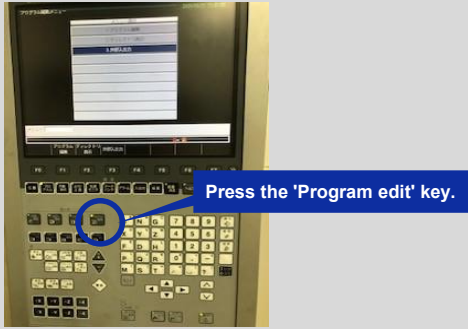
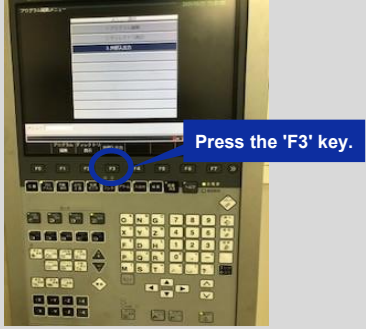
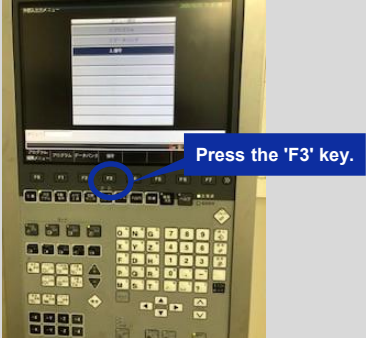
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Work Procedure (Key Points of Work, Reasons for Key Points, Safety, Tips)		Detailed Diagram (Photos, Illustrations, Balloon Diagrams, etc.)
1	Turn on the NC power. Press the main power and NC power.	
2	Insert the USB memory. Insert it diagonally from below. Please ensure it is fully inserted. Tool used: USB memory	
3	Select 'Program edit'. Press the 'Program edit' key.	
4	Select '3. External I/O'. Press the 'F3' key.	
5	Select 'Maintenance'. Press the 'F3' key.	

Total Work Estimated
Time (minutes)

10minutes

Tools and Equipment Used

1 USB Memory

2

3

4

5

6

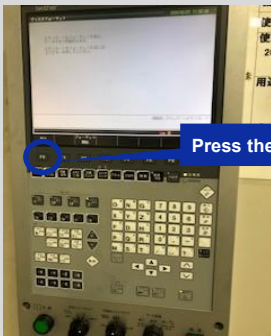
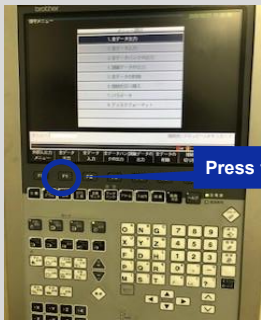
Public Document

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Work Procedure (Key Points of Work, Reasons for Key Points, Safety, Tips)		Detailed Diagram (Photos, Illustrations, Balloon Diagrams, etc.)
6	Select format disk. In the following cases, disk formatting is not necessary. Proceed to step 9. ◆ If there is no data of the same format in the USB ◆ If there is sufficient space in the USB • Select '8. Format disk' using the arrow keys. • Press the 'EOB' key.	 Select using the arrow keys. Press the 'EOB' key.
7	Execute Format disk. Press the 'F2' key. The format will be completed in about 1 second.	 Press the 'F2' key.
8	Return to the previous screen. Press the 'F0' key.	 Press the 'F0' key.
9	Output all data. Press the 'F1' key.	 Press the 'F1' key.
10	Select output. Press the 'F2' key.	 Press the 'F2' key.

Total Work Estimated
Time (minutes)

10minutes

Tools and Equipment Used

1 USB Memory

2

3

4

5

6

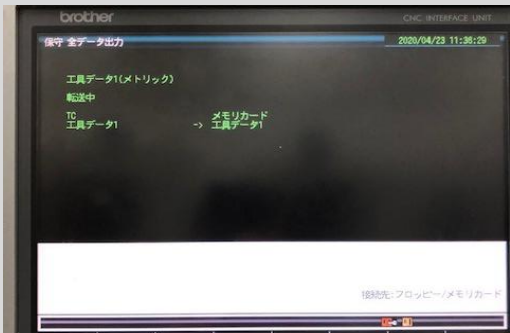
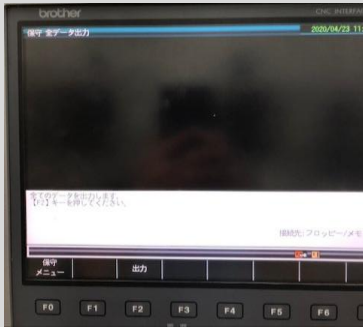
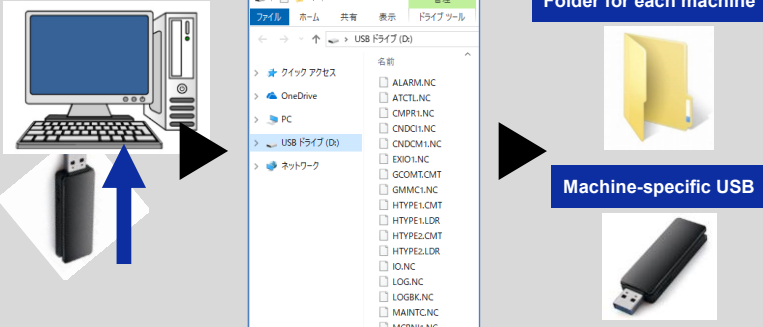
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	Work Procedure (Key Points of Work, Reasons for Key Points, Safety, Tips)	Detailed Diagram (Photos, Illustrations, Balloon Diagrams, etc.)
11	Confirm the operation of data output. When data output operates normally, each data is transferred as shown in the right figure. Do not perform any operations until the output is complete.	
12	Confirm the normal completion of data output. If you return to the right figure screen, the data output is complete. Proceed to step 13.	
13	Move to the manual condition screen. Press the 'RST' key.	
14	Remove the USB. Pull the USB out diagonally.	
15	Save the data. When you connect the USB to the computer, you can confirm that the data is saved in the USB. Please store it to prevent data loss. There are two storage methods: • Create a folder for each machine and store it on the computer • Store the USB with data output as a machine-specific USB	

Total Work Estimated
Time (minutes)
10minutes

Tools and Equipment Used

1 USB Memory

2

3

4

5

6