

After Service Instruction

Model Name

Common

Task Name

C00 Control All Data Output Method Procedure

Management No. ASI-004

This task should be carried out only by those who meet the following requirements.

Also, please understand the contents of "Precautions for Use" in advance before performing the work.

"Trained maintenance personnel"

- Persons who have knowledge of the electrical circuits of this machine and have received electrical safety education
- Persons who have received maintenance work education
- Persons who have been trained in the handling of high-pressure air and understand the piping of this machine

Precautions for Use

- Use of information, etc.

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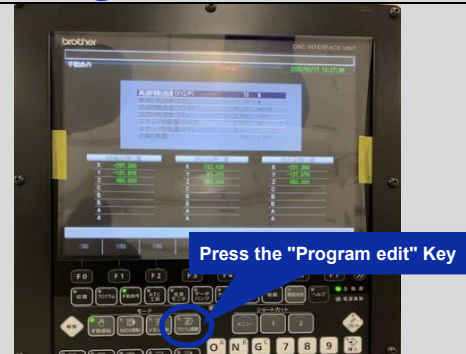
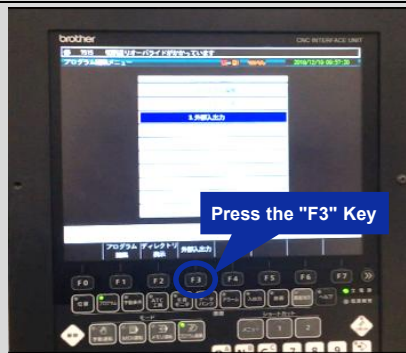
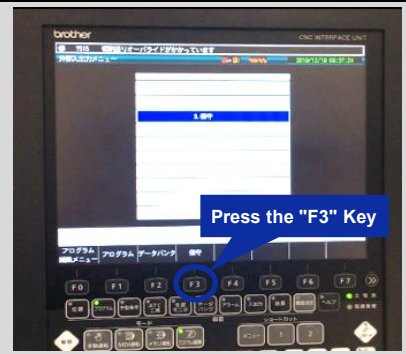
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Model Name Common

Page No. 1

Task Name C00 Control All Data Output Method Procedure

Total Pages 3

Work Procedure (Key Points of Work, Reasons for Key Points, Safety, Tips)		Detailed Diagram (Photos, Illustrations, Balloon Diagrams, etc.)	
1	Turn on the NC power Press the NC power switch.		
2	Insert the USB Insert it diagonally from below. Ensure it is fully inserted. Tool used: USB memory		
3	Select "Program edit" Press the "Program edit" key.		
4	Select "3. External I/O" Press "F3".		
5	Select "3. Maintenance" Press "F3".		

 Total Work Estimated
 Time (minutes)
10minutes

Tools and Equipment Used

 1 _____ 2 _____ 3 _____
 4 _____ 5 _____ 6 _____

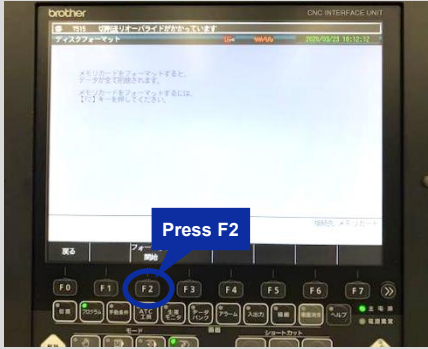
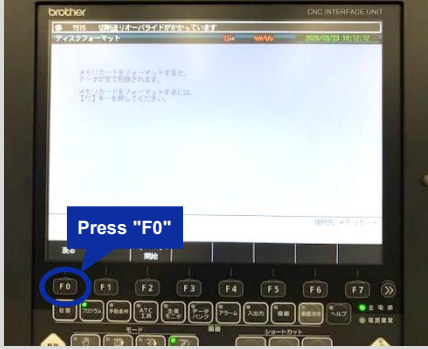
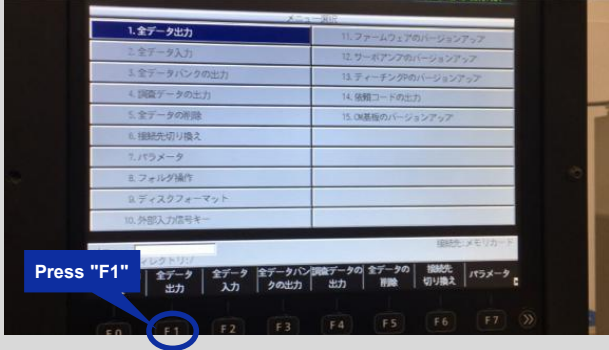
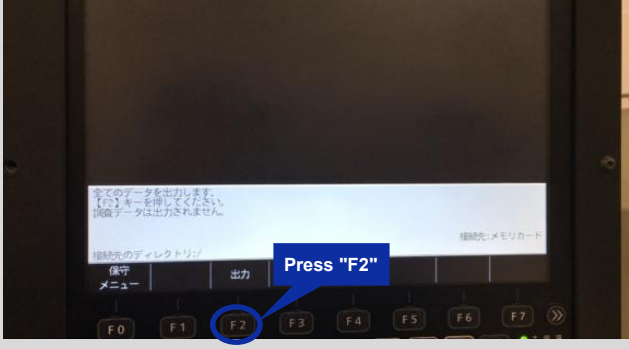
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Model Name Common

Page No. 2

Task Name C00 Control All Data Output Method Procedure

Total Pages 3

Work Procedure (Key Points of Work, Reasons for Key Points, Safety, Tips)	Detailed Diagram (Photos, Illustrations, Balloon Diagrams, etc.)
Select Format disk In the following cases, disk formatting is not necessary. Proceed to step 9. ◆ If there is no data of the same format on the USB ◆ If there is enough free space on the USB Select "9. Format disk" using the arrow keys Press EOB.	
Select "Start formatting" Press "F2". The format will complete in about one second. The format is complete when the "Memory formatting" message disappears.	
Return to the previous screen Press "F0".	
Select <Output all data> Press "F1".	
Select <Output> Press "F2".	

Total Work Estimated
Time (minutes)
10minutes

Tools and Equipment Used

1 _____ 2 _____ 3 _____
4 _____ 5 _____ 6 _____

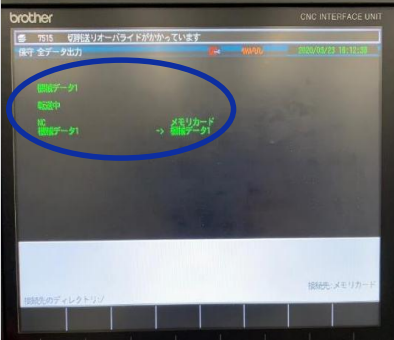
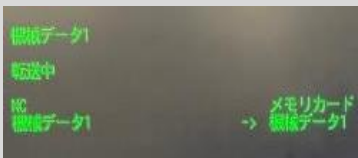
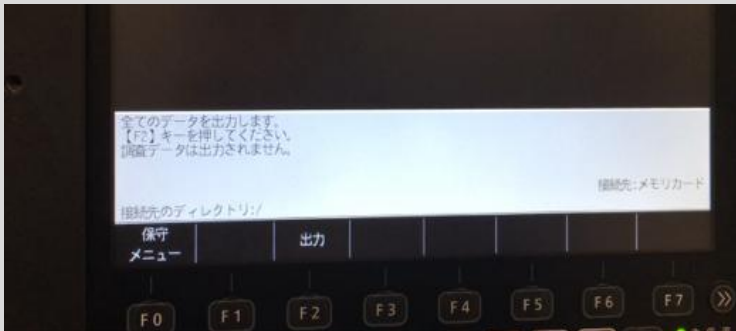
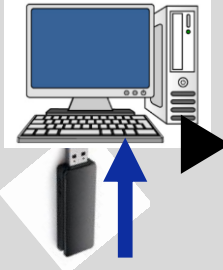
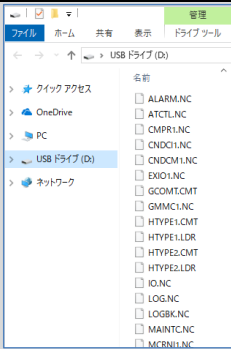
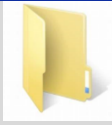
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Model Name Common

Page No. 3

Task Name C00 Control All Data Output Method Procedure

Total Pages 3

Work Procedure (Key Points of Work, Reasons for Key Points, Safety, Tips)	Detailed Diagram (Photos, Illustrations, Balloon Diagrams, etc.)
Confirm Normal Operation of Data Output When data output operates normally, each data is transferred as shown in the right figure. Do not perform any operations until the output is complete.	 Screen while Transferring Data to USB 
Confirm Normal Completion of Data Output If the screen returns to the right figure, data output is complete.	
Move to Manual Condition Screen Press "reset" key.	 Reset Key 
Remove the USB Pull it out diagonally downward.	
Data Storage When you connect the USB to a computer, you can confirm that the data is saved on the USB. Please store it carefully to prevent data loss. 15 There are two storage methods • Create a folder for each machine and store it on the computer • Store the USB with the data output as a machine-specific USB	  Folder for Each Machine  Machine-Specific USB 

Total Work Estimated
Time (minutes)

10minutes

Tools and Equipment Used

1

2

3

4

5

6