

USER'S GUIDE



MFC-9440CN MFC-9450CDN

Version 0

UK/IRE/SAF

If you need to call Customer Service

Please complete the following information for future reference:

Model Number: MFC-9440CN and MFC-9450CDN (circle your model number)

Serial Number: ¹

Date of Purchase:

Place of Purchase:

The serial number is on the back of the unit. Retain this User's Guide with your sales receipt as a permanent record of your purchase, in the event of theft, fire or warranty service.

Register your product on-line at

http://www.brother.com/registration/

By registering your product with Brother, you will be recorded as the original owner of the product. Your registration with Brother:

- may serve as confirmation of the purchase date of your product should you lose your receipt; and
- may support an insurance claim by you in the event of product loss covered by insurance

Approval Information and Compilation and Publication Notice

APPROVAL INFORMATION

Brother advises that this product may not function correctly in a country other than where it was originally purchased, and does not offer any warranty in the event that this product is used on public telecommunication lines in other countries.

Compilation and Publication Notice

Under the supervision of Brother Industries Ltd., this manual has been compiled and published, covering the latest product descriptions and specifications.

The contents of this manual and the specifications of this product are subject to change without notice.

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EC Declaration of Conformity



EC Declaration of Conformity

Manufacturer

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Plant

Brother Technology (Shenzhen) Ltd.,

NO6 Gold Garden Ind. Nanling Buji, Longgang, Shenzhen, China

Herewith declare that:

Products description : Facsimile Machine

Type : Group3

Model Number : MFC-9440CN, MFC-9450CDN

is in conformity with provisions of the R & TTE Directive (1999/5/EC) and we declare compliance with the following standards:

Harmonized standards applied:

Safety EN60950-1+A11:2004

EMC EN55022: 1998 +A1: 2000 +A2: 2003 Class B

EN55024: 1998 +A1: 2001 +A2: 2003

EN61000-3-2: 2006

EN61000-3-3: 1995 +A1: 2001 +A2: 2005

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Section I

General

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General information

Using the documentation

Thank you for buying a Brother machine! Reading the documentation will help you make the most of your machine.

Symbols and conventions used in the documentation

The following symbols and conventions are used throughout the documentation.

Bold Bold style identifies keys on the

machine control panel or

computer screen.

Italics Italicized style emphasizes an

important point or refers you to

a related topic.

Courier New Courier New font identifies the messages shown on the LCD

of the machine.



Warning icons tell you what to do to avoid the risk of injury.



Electrical Hazard icons alert you to a possible electrical shock.



Hot Surface icons warn you not to touch machine parts that are hot.



Caution icons tell you about procedures you must follow to prevent damaging the machine.



Incorrect setup icons alert you to devices and operations that are not compatible with the machine.



Note icons give useful tips.

Accessing the User's Guides

This User's Guide does not contain all the information about your machine. The advanced features of the Printer, Network, Scanner, and PC Fax are explained in the Software and Network User's Guides that you can find on the CD-ROM.

Viewing documentation

Viewing documentation (Windows®)

To view the documentation, from the **Start** menu, point to **Brother**, **MFC-9440CN** or **MFC-9450CDN** from the program group, and then click **User's Guides in HTML format**.

If you have not installed the software, you can find the documentation by following the instructions below:

- 1 Turn on your PC.
 Insert the Brother CD-ROM labelled
 Windows[®] into your CD-ROM drive.
- 2 If the language selection screen appears, click your language.
- If the model name screen appears, click your model name. The CD-ROM main menu will appear.



If this window does not appear, use Windows[®] Explorer to find and run the start.exe program from the root directory of the Brother CD-ROM.

4 Click **Documentation**.

- Click the documentation you want to read:
 - HTML documents (3 manuals): HTML User's Guide for stand-alone operations, Software User's Guide and Network User's Guide.

This format is recommended for viewing on your computer.

■ PDF documents (4 manuals):

PDF User's Guide for stand-alone operations, Software User's Guide, Network User's Guide and Quick Setup Guide.

This format is recommended for printing the manuals. Click to go to the Brother Solutions Center, where you can view or download the PDF documents. (Internet access and PDF Reader software are required.)

How to find scanning instructions

There are several ways you can scan documents. You can find the instructions as follows:

Software User's Guide:

- Scanning a document using the TWAIN driver in Chapter 2
- Scanning a document using the WIA driver (For Windows[®] XP/Windows Vista[®]) in Chapter 2
- Using ControlCenter3 in Chapter 3
- Network Scanning in Chapter 4

ScanSoft™ PaperPort™ 11SE with OCR How-to-Guides

The complete ScanSoft™ PaperPort™ 11SE with OCR How-to-Guides can be viewed from the Help selection in the ScanSoft™ PaperPort™ 11SE with OCR application.

Viewing documentation (Macintosh®)

- 1 Turn on your Macintosh®.
 Insert the Brother CD-ROM labelled
 Macintosh® into your CD-ROM drive.
- 2 The following window will appear.



- 3 Double-click the **Documentation** icon.
- 4 If the language selection screen appears, double-click your language.
- Double-click the top page file to view the User's Guide, Software User's Guide and Network User's Guide in HTML format.
- 6 Click the documentation you want to read.
 - User's Guide
 - Software User's Guide
 - Network User's Guide



The documents are also available in PDF format (4 manuals):

PDF User's Guide for stand-alone operations, Software User's Guide, Network User's Guide and Quick Setup Guide.

The PDF format is recommended for printing the manuals.

Double-click **Brother Solutions Center** icon to go to the Brother Solutions Center, where you can view or download the PDF documents. (Internet access and PDF Reader software are required.)

How to find scanning instructions

There are several ways you can scan documents. You can find the instructions as follows:

Software User's Guide:

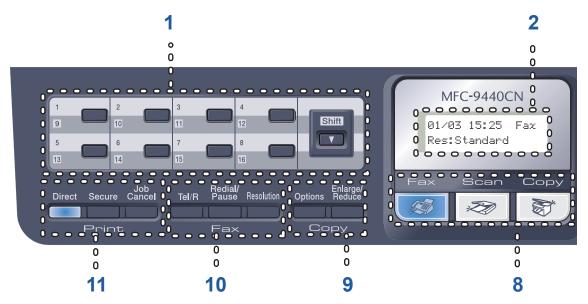
- Scanning in Chapter 9
- Using ControlCenter2 in Chapter 10
- Network Scanning in Chapter 11

Presto!® PageManager® User's Guide:

■ The complete Presto![®] PageManager[®] User's Guide can be viewed from the Help selection in the Presto![®] PageManager[®] application.

Control panel overview

MFC-9440CN and MFC-9450CDN have similar control keys.



1 One-Touch keys

These 8 keys give you instant access to 16 previously stored numbers.

Shift

Lets you access One-Touch numbers 9 to 16 when held down.

2 LCD

Displays messages to help you set up and use your machine.

3 Data LED

The LED will flash depending on the machine status.

4 Menu keys:

Menu

Lets you access the Menu to program your settings in this machine.

Clear/Back

Deletes entered data or lets you cancel the current setting.

OK

Lets you store your settings in the machine.

Volume keys



Press to scroll backwards or forwards through menu selections. Press to change the volume when in fax or standby mode.

▲ or **▼**

Press to scroll through the menus and options.

▼ Search/Speed Dial

Lets you look up and dial numbers that are in the quick-dial memory.

You can search the stored number alphabetically by pressing

▼ Search/Speed Dial twice.

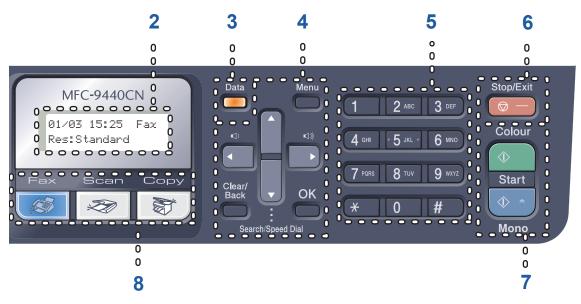
5 Dial pad

Use these keys to dial telephone and fax numbers and as a keyboard for entering information into the machine.

The # key temporarily switches the dialling mode from Pulse to Tone during a telephone call.

6 Stop/Exit

Stops an operation or exits from a menu.



7 Start:

Colour

Lets you start sending faxes or making copies in full colour.

Mono

Lets you start sending faxes or making copies in black & white.

8 Mode keys:



Puts the machine in Fax mode.



Puts the machine in Scan mode. (For details about scanning, see the *Software User's Guide on the CD-ROM.*)



Puts the machine in Copy mode.

9 Copy keys:

Options

Lets you temporarily change multiple copy settings.

Enlarge/Reduce

Reduces or enlarges copies.

10 Fax and telephone keys:

Tel/R

Lets you answer an incoming call on an external telephone.

When connected to a PBX, you can use this key to gain access to an outside line, to recall an operator, or to transfer a call to another extension.

Redial/Pause

Redials the last number called. It also inserts a pause when programming quick dial numbers.

Resolution

Sets the resolution when sending a fax.

11 Print keys:

Direct

Lets you print from a USB flash memory drive or Pictbridge compatible camera connected directly to the machine.

Secure

You can print data saved in memory when you enter your four-digit password. (For details about using the Secure key, see the Software User's Guide on the CD-ROM.)

Job Cancel

Cancels a programmed print job and clears print data in machine's memory.

Data LED indications

The **Data** LED (light emitting diode) will flash and turn on or off depending on the machine's status.



LED	LED Status	Machine Status	Description
	LED is off.	Ready Mode	The power switch is off or there is no print data in the machine.
	LED is on.	Data Remaining in Memory	Print data remains in the machine memory.
- \	LED is blinking.	Receiving Data	The machine is either receiving data from the computer, processing data in memory, or printing.

2

Loading paper and documents

Acceptable paper and other media

Recommended paper

To get the best print quality, we suggest using the following paper.

Paper Type	Item	
Plain paper	Xerox Premier 80 g/m ²	
	Xerox Business 80 g/m ²	
Recycled paper	Xerox Recycled Supreme	
Labels	Avery laser label L7163	
Envelope	Antalis River series (DL)	

Print quality may vary according to the type of paper you are using.

You can use the following types of media: plain paper, labels or envelopes.

For best results, follow the steps below:

- Use paper made for plain paper copying.
- Use paper that is 75 to 90 g/m².
- Use labels which are designed for use in laser printers.
- Avoid touching the printed surface of the paper immediately after printing.
- Use long grain paper with a neutral Ph value, and a moisture content of approx 5%.



CAUTION

DO NOT load envelopes, labels or thick paper (more than 105 $\rm g/m^2$) into the paper tray or optional lower tray. It may cause paper jams.

Type and size of paper

The machine loads paper from the installed standard paper tray, multi-purpose tray, or optional lower tray.

Standard paper tray

Since the standard paper tray is a universal type, you can use any of the paper sizes (one paper type and size at a time) listed in the table in *Paper capacity of the paper trays* on page 10. The standard paper tray can hold up to 250 sheets of Letter/A4, legal and folio size paper (80 g/m²). Paper can be loaded up to the maximum paper mark on the sliding paper width guide.

Multi-purpose tray (MP tray)

The MP tray can hold up to 50 sheets of paper (80 g/m²) or up to 3 envelopes. Paper can be loaded up to the maximum paper mark on the sliding paper width guide.

Optional lower tray (LT-100CL)

The optional lower tray can hold up to 500 sheets of Letter/A4, legal and folio size paper (80 g/m²). Paper can be loaded up to the top line of the maximum paper mark on the sliding paper width guide.

The names for the paper trays in the printer driver and this Guide are as follows:

Tray and optional unit	Name
Standard paper tray	Tray 1
Optional lower tray	Tray 2
Multi-purpose tray	MP tray

Paper capacity of the paper trays

	Paper size	Paper types	No. of sheets
Paper Tray (Tray #1)	A4, Letter, Legal, Executive, A5, A6, B5, B6 and Folio ¹	Plain paper, Thin paper and Recycled paper	up to 250 (80 g/m ²)
Multi-purpose tray (MP tray)	Width: 69.9 to 215.9 mm (2.75 to 8.5 in.) Length: 116.0 to 406.4 mm (4.57 to 16.0 in.)	Plain paper, Thin paper, Thick paper, Recycled paper, Bond paper, Envelope and Labels	up to 50 (plain paper) (80 g/m²) up to 3 (envelopes)
Paper Tray (Tray #2)	A4, Letter, Legal, Executive, A5, B5, B6 and Folio ¹	Plain paper, Thin paper and Recycled paper	up to 500 (80 g/m ²)

Folio size is 8 in. × 13 in.

Recommended paper specifications

The following paper specifications are suitable for this machine.

Basis weight (g/m ²)	75-90
Thickness (µm)	80-110
Roughness (sec.)	Higher than 20
Stiffness (cm3/100)	90-150
Grain direction	Long grain
Volume resistivity (ohm)	10e ⁹ -10e ¹¹
Surface resistivity (ohm-cm)	10e ⁹ -10e ¹²
Filler	CaCO ₃ (Neutral)
Ash content (wt%)	Below 23
Brightness (%)	Higher than 80
Opacity (%)	Higher than 85

Handling and using special paper

The machine is designed to work well with most types of xerographic and bond paper. However, some paper variables may have an effect on print quality or handling reliability. Always test samples of paper before purchasing to ensure desirable performance. Store paper in its original packaging and keep it sealed. Keep the paper flat and away from moisture, direct sunlight and heat.

Some important guidelines when selecting paper are:

- Do not use inkjet paper because it may cause a paper jam or damage your machine.
- Your supplier should be informed that the paper or envelopes will be used in a colour laser machine.
- Preprinted paper must use inks that can withstand the temperature of the machine's fusing process (200 degrees centigrade for a period of 0.1 seconds).
- If you have selected a cotton bond paper, paper having a rough surface, such as cockle or laid finished paper or paper that is wrinkled or puckered, the paper may exhibit degraded performance.

Types of paper to avoid

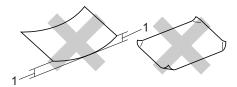


CAUTION

Some types of paper may not perform well or may cause damage to your machine.

DO NOT use paper:

- · that is highly textured
- · that is extremely smooth or shiny
- · that is curled or warped



1 2 mm or greater

- · that is coated or has a chemical finish
- · that is damaged, creased or folded
- that exceeds the recommended weight specification in this guide
- · with tabs and staples
- with letterheads using low temperature dyes or thermography
- · that is multipart or carbonless
- · that is designed for inkjet printing

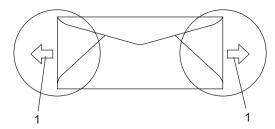
If you use any of the types of paper listed above, they may damage your machine. This damage is not covered under any Brother warranty or service agreement.

Envelopes

Most envelopes will be suitable for your machine. However, some envelopes may have print-quality problems because of the way they have been made. A suitable envelope should have edges with straight, well-creased folds and the leading edge should not be thicker than two pieces of paper. The envelope should lie flat and not be of baggy or flimsy construction. You should buy quality envelopes from a supplier who understands that you will be using the envelopes in a laser machine.

Envelopes can only be fed from the MP tray. Before you put envelopes in the tray, check the following:

- Envelopes should have a lengthwise sealing flap.
- The sealing flaps should be folded crisply and correctly (irregularly cut or folded envelopes may cause paper jams).
- Envelopes should have two layers of paper in the areas circled below.



1 Feeding direction



- Before you print envelopes, you must 'fan' the stack to avoid paper jams and misfeeds.
- Before you print a lot of envelopes, test one to make sure that the print results are what you want.
- Envelope joints that are sealed by the manufacturer should be secure.
- DO NOT put different types of paper in the paper tray at the same time because it may cause paper jams or misfeeds.
- For proper printing, you must choose the same paper size from your software application as the paper in the tray.
- We recommend that you do not print within 15 mm of the edges of the envelopes.
- See Acceptable paper and other media on page 9.

Types of envelopes to avoid



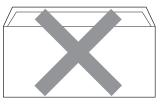
CAUTION

DO NOT use envelopes:

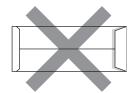
- that are damaged, curled, wrinkled or an unusual shape
- · that are extremely shiny or textured
- · with clasps, staples, snaps or tie strings
- · with self-adhesive closures
- that are of a baggy construction
- · that are not sharply creased
- that are embossed (have raised writing on them)
- that were previously printed by a laser machine
- · that are pre-printed on the inside
- that cannot be arranged neatly when stacked
- that are made of paper that weighs more than the paper weight specifications for the machine
- with edges that are not straight or consistently square
- with windows, holes, cut-outs or perforations
- with glue on the surface as shown in the figure below



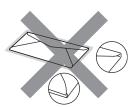
 with double flaps as shown in the figure below



- with sealing flaps that have not been folded at purchase
- with sealing flaps as shown in the figure below



with each side folded as shown in the figure below



If you use any of the types of envelopes listed above, they may damage your machine. This damage is not covered under any Brother warranty or service agreement.

Occasionally you may experience paper feed problems caused by the thickness, size and flap shape of the envelopes you are using.

Labels

The machine will print on most types of labels designed for use with a laser machine. Labels should have an adhesive that is acrylic-based since this material is more stable at the high temperatures in the fuser unit. Adhesives should not come in contact with any part of the machine, because the label stock may stick to the belt unit or rollers and cause jams and print quality problems. No adhesive should be exposed between the labels. Labels should be arranged so that they cover the entire length and width of the sheet. Using labels with spaces may result in labels peeling off and causing serious jams or print problems.

All labels used in this machine must be able to withstand a temperature of 392 degrees Fahrenheit (200 degrees centigrade) for a period of 0.1 seconds.

Label sheets should not exceed the paper weight specifications described in this User's Guide. Labels exceeding this specification may not feed or print properly and may cause damage to your machine.

Labels can be fed from the MP tray only.

Types of labels to avoid

Do not use labels that are damaged, curled, wrinkled or an unusual shape.











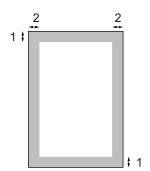
CAUTION

Do not feed part used label sheets. The exposed carrier sheet will damage your machine.

Unprintable area

Unprintable area for copies

The printable area begins at approximately 4 mm (0.16 in.) from the top and bottom and 2 mm (0.08 in.) from both sides of the paper.



- 1 4 mm
- 2 2 mm

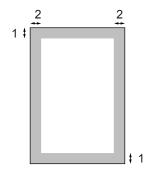


This unprintable area shown above is for a single copy or a 1 in 1 copy using A4 size paper. The unprintable area changes with the paper size.

Unprintable area when printing from a computer

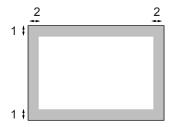
When using the default driver the printable area is smaller than the paper size, as shown below.

Portrait



- 1 4.23 mm
- 2 4.23 mm

Landscape



- 1 4.23 mm
- **2** 4.23 mm



The unprintable area shown above is for A4 size paper. The unprintable area changes with the paper size.

Loading paper and envelopes

The machine can feed paper from the standard paper tray, optional lower tray or multi-purpose tray.

When printing on plain paper 60 to 105 g/m² use the paper tray.

For printing on other types of media use the MP tray (multi-purpose tray).

When you put paper into the paper tray, note the following:

- If your application software supports paper size selection on the print menu, you can select it through the software. If your application software does not support it, you can set the paper size in the printer driver or by using the control panel buttons.
- Before using paper that has holes in it, such as organizer sheets, you must 'fan' the stack to avoid paper jams and misfeeds.

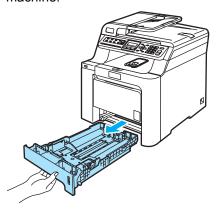


Loading plain paper in the paper tray

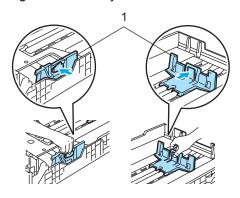
1 Unfold the output paper tray support flap (1).



Pull the paper tray completely out of the machine.



While pressing the green paper-guide release lever (1), slide the paper guides to fit the paper size. Make sure that the guides are firmly in the slots.

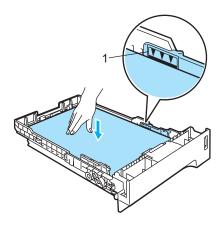


Fan the stack of paper well to avoid paper feeding problems.

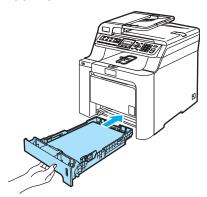


Dut the paper into the paper tray with the top edge of the paper in first and the print side face down.

Make sure that the paper is flat in the tray and below the maximum paper mark (1).



6 Push the paper tray firmly back into the machine.



Loading envelopes or other media in the multi-purpose tray (MP tray)

Use the MP tray when printing envelopes, labels, and thick paper.

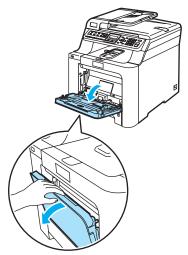
Before loading, press the corners and sides of the envelopes to make them as flat as possible.



1 Unfold the output paper tray support flap (1).



2 Open the MP tray and lower it gently.



3 Pull out the MP tray support flap (1).



4 Put the envelopes (up to 3) or media in the MP tray with the top edge first and the print side face up.

Loading documents

You can send a fax, make copies, and scan from the ADF (automatic document feeder) and from the scanner glass.

Using the ADF (automatic document feeder)

The ADF can hold up to 35 pages and feeds each sheet individually. Use standard 80 g/m² paper and always fan the pages before putting them in the ADF.

CAUTION

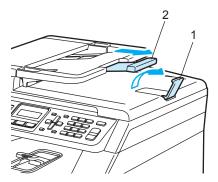
DO NOT leave thick documents on the scanner glass. If you do this, the ADF may jam.

DO NOT use paper that is curled, wrinkled, folded, ripped, stapled, paper-clipped, pasted or taped.

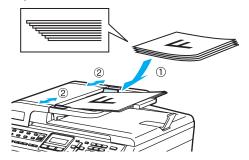
DO NOT use cardboard, newspaper or fabric.

- Make sure documents written with ink are completely dry.
- Documents to be faxed must be from 147.3 to 215.9 mm (5.8 to 8.5 inches) wide and 147.3 to 356 mm (5.8 to 14 inches) long, and of a standard weight (80 g/m²).

1 Unfold the ADF document output support flap (1) and the ADF support flap (2).



- 2 Fan the pages well.
- 3 Place your document, face up top edge first, in the ADF until you feel it touch the feed roller.
- 4 Adjust the paper guides to fit the width of your document.



CAUTION

To avoid damaging your machine while using the ADF, DO NOT pull on the document while it is feeding.

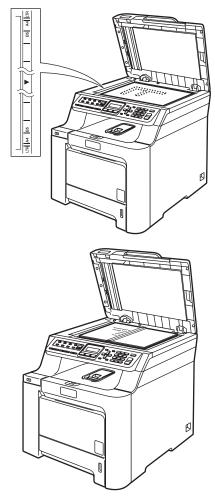
To scan non-standard documents see *Using the scanner glass* on page 19.

Using the scanner glass

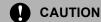
You can use the scanner glass to fax, scan, or copy the pages of a book or one page at a time. Documents can be up to 215.9 mm wide to 297 mm long (8.5 inches wide to 11.7 inches long).

To use the scanner glass, the ADF must be empty.

- 1 Lift the document cover.
- 2 Using the document guidelines on the left, center the document face down on the scanner glass.



3 Close the document cover.



If the document is a book or is thick, DO NOT slam the cover or press on it.

Mode timer

The machine has three mode keys on the control panel: Fax, Scan, and Copy.

You can set how much time the machine takes after the last Copy or Scan operation to return to Fax mode. If you choose Off, the machine will stay in the mode you used last.



Press Menu, 1, 1

General Setup 1.Mode Timer

- Press ▲ or ▼ to choose 0 Sec, 30 Secs, 1 Min, 2 Mins, 5 Mins or Off. Press OK.
 - Press Stop/Exit.

Paper settings

Paper type

Set up the machine for the type of paper you are using. This will give you the best print quality.

- Do one of the following:
 - To set the paper type for the MP Tray press Menu, 1, 2, 1.
 - To set the paper type for Tray#1 press Menu, 1, 2, 2.
 - To set the paper type for Tray#2 press Menu, 1, 2, 3 if you installed the optional tray.

Paper Type 1.MP Tray

- For Tray#1 and Tray#2 press ▲ or ▼ to choose Thin, Plain or Recycled Paper. For MP Tray press ▲ or ▼ to choose Thin, Plain, Thick, Thicker or Recycled Paper. Press OK.
- Press Stop/Exit.

Paper size

You can use nine sizes of paper for printing copies: A4, Letter, Legal, Executive, A5, A6, B5, B6 and Folio, and four sizes for printing faxes: A4, Letter, Legal or Folio (8"×13").

When you change the size of paper in the tray, you will also need to change the setting for paper size at the same time so your machine can fit the document or an incoming fax on the page.

- Do one of the following:
 - To set the paper size for the MP Tray press Menu, 1, 3, 1.
 - To set the paper size for Tray#1 press Menu, 1, 3, 2.
 - To set the paper size for Tray#2 press **Menu**, **1**, **3**, **3** if you installed the optional tray.

Paper Size 1.MP Tray

Press ▲ or ▼ to choose A4, Letter, Legal, Executive, A5, A6, B5, B6, Folio or Any. Press OK.

3 Press Stop/Exit.



- Any (size) appears only when you choose the MP tray (Menu, 1, 3, 1).
- If you choose Any for the MP Tray Paper Size, you must choose MP Only for the Tray Use setting.
- You cannot use the Any Paper Size option for the MP tray when making N in 1 copies. You must choose one of the other available Paper Size selections for the MP tray.
- A6 size is not available for the optional Tray #2.

Tray use in copy mode

You can change the priority tray that the machine will use for printing copies.

When you choose Tray#1 Only, MP Only or Tray#2 Only ¹, the machine loads the paper only from that tray. If the selected tray is out of paper, No Paper will appear on the LCD. Insert the paper in the empty tray.

To change the tray setting follow the instructions below:

1 Press Menu, 1, 7, 1.

Tray Use 1.Copy

Press A or ▼ to choose Tray#1 Only,
Tray#2 Only ¹, MP Only,
MP>T1>T2 ¹ or T1>T2 ¹>MP.

Press OK.

- Tray#2 Only or T2 appears only if the optional tray is installed.
- 3 Press Stop/Exit.



- The ADF can detect the document size.
 When loading the documents from the
 ADF and MP>T1>T2 or T1>T2>MP is
 selected, the machine looks for the tray
 with the most suitable paper size and pulls
 paper from that tray.
- When using the scanner glass, your document is copied from the higher priority tray even if more suitable paper is in another paper tray.

Tray use in fax mode

You can change the default tray that the machine will use for printing received faxes.

When you choose Tray#1 Only, MP Only or Tray#2 Only 1, the machine loads the paper only from that tray. If the selected tray is out of paper, No Paper will appear on the LCD. Insert the paper in the empty tray.

When you choose T1>T2 1 >MP, the machine takes paper from Tray #1 until it is empty, then from Tray #2, and then from the MP tray. When you choose MP>T1>T2 1 , the machine takes paper from the MP tray until it is empty, then from Tray #1, and then from Tray #2.



- You can use four sizes of paper for printing faxes: A4, Letter, Legal or Folio.
 When a suitable size is not in any of the trays received faxes will be stored in the machine's memory and
 Check Paper Size will appear on the LCD. (For details, see Error and maintenance messages on page 123.)
- If the tray is out of paper and received faxes are in the machine's memory,
 No Paper will appear on the LCD. Insert paper in the empty tray.
- 1 Press Menu, 1, 7, 2.

Tray Use 2.Fax

Press A or V to choose Tray#1 Only,
Tray#2 Only, MP Only, MP>T1>T2 1
or T1>T2 1>MP.

Press OK.

- Tray#2 Only or T2 appears only if the optional tray is installed.
- 3 Press Stop/Exit.

Tray use in print mode

You can change the default tray the machine will use for printing from your computer.

1 Press Menu, 1, 7, 3.

Tray Use 3.Print

Press ▲ or ▼ to choose Tray#1 Only, Tray#2 Only ¹, MP Only, MP>T1>T2 ¹ or T1>T2 ¹>MP. Press OK.

Tray#2 Only or T2 appears only if the

- optional tray is installed.
- 3 Press Stop/Exit.



- The setting in the printer driver will take priority over the setting made on the control panel.
- If the control panel is set to
 Tray#1 Only, MP Only or
 Tray#2 Only ¹ and you choose
 Auto Select in the printer driver, the
 machine loads the paper from that tray.
- 1 Tray#2 Only appears only if the optional tray is installed.

Volume settings

Ring volume

You can choose a ring volume level from a range of settings, from High to Off.

While in Fax mode press or to adjust the volume level. The LCD shows the current setting, and each key press will change the volume to the next level. The machine will keep the new setting until you change it.

You can also change the ring volume through the menu:

1 Press Menu, 1, 4, 1.

Volume 1.Ring

Press A or ▼ to choose Off, Low, Med or
High.
Press OK.

3 Press Stop/Exit.

Beeper volume

When the beeper is on, the machine will beep when you press a key, make a mistake, or after you send or receive a fax. You can choose a range of volume levels, from ${\tt High}$ to ${\tt Off}$.

1 Press Menu, 1, 4, 2.

Volume 2.Beeper

Press ▲ or ▼ to choose Off, Low, Med or High.

Press OK.

3 Press Stop/Exit.

Speaker volume

You can choose a range of speaker volume levels, from <code>High</code> to <code>Off</code>.

You can change the speaker volume through the menu:

1 Press Menu, 1, 4, 3.

Volume 3.Speaker

Press ▲ or ▼ to choose Off, Low, Med or High.

Press OK.

3 Press Stop/Exit.

Automatic daylight savings time

You can set the machine to change automatically for Daylight Savings Time. It will set itself forward one hour in the Spring, and back one hour in the Autumn.

1 Press Menu 1, 5.

General Setup 5.Auto Daylight

- Press A or ▼ to choose on (or off).
 Press OK.
- 3 Press Stop/Exit.

Ecology features

Toner save

You can save toner using this feature. When you set toner save to On, print appears lighter. The default setting is Off.

1 Press Menu, 1, 6, 1.

Ecology 1.Toner Save

- Press A or ▼ to choose on (or off). Press OK.
- 3 Press Stop/Exit.



We DO NOT recommend Toner Save for printing Photo or Greyscale images.

Sleep time

Setting the sleep time reduces power consumption by turning off the fuser while the machine is idle.

You can choose how long the machine must be idle (from 000 to 240 minutes) before it goes into sleep mode. When the machine receives a fax, computer data, or makes a copy, the timer will be reset. The default setting is 005 minutes.

While the machine is in sleep mode the LCD will display Sleep. When printing or copying in sleep mode, there will be a short delay while the fuser warms up.

1 Press Menu 1, 6, 2.

Ecology 2.Sleep Time

2 Enter the length of time the machine is idle before entering sleep mode (000 to 240).

Press OK.

3 Press Stop/Exit.

LCD contrast

You can change the contrast to make the LCD look lighter or darker.

Press Menu, 1, 8.

General Setup 8.LCD Contrast

- Press ▲ to make the LCD darker. Or, press ▼ to make the LCD lighter. Press **OK**.
- 3 Press Stop/Exit.

4

Security features

Security

You can set up your machine with multiple levels of security using Setting Lock and Memory Security. You will not be able to continue to schedule Delayed Faxes or Polling jobs. However, any prescheduled Delayed Faxes will be sent even if you turn on Memory Security, so they won't be lost.

Setting lock

Setting Lock lets you set a password to stop other people from accidentally changing your machine settings.

Make a careful note of your password. If you forget it, please call your Brother dealer.

While Setting Lock is On, you cannot change the following settings without a password:

- Date/Time
- Station ID
- Quick-Dial settings
- Mode Timer
- Paper Type
- Paper Size
- Volume
- Auto Daylight
- Ecology
- Tray Use
- LCD Contrast
- Setting Lock
- Memory Security

Setting up the password

1 Press Menu, 1, 9, 2.

Security 2.Setting Lock

- 2 Enter a four-digit number for the password using numbers **0 9**, * or #. Press **OK**.
- Re-enter your password when the LCD shows Verify:.

 Press **OK**.
- 4 Press Stop/Exit.

Changing your setting lock password

1 Press Menu, 1, 9, 2.

Security 2.Setting Lock

- Press A or ▼ to choose Set Password. Press OK.
- 3 Enter your four-digit password. Press **OK**.
- 4 Enter a four-digit number for the new password.
 Press **OK**.
- Re-enter your new password when the LCD shows Verify:.

 Press **OK**
- 6 Press Stop/Exit.

Turning setting lock on/off

If you enter the wrong password when following the instructions below, the LCD will show Wrong Password. Re-enter the correct password.

Turning setting lock on

1 Press Menu, 1, 9, 2.

Security 2.Setting Lock

- Press ▲ or ▼ to choose on. Press OK.
- 3 Enter your four-digit password. Press **OK**.
- 4 Press Stop/Exit.

Turning setting lock off

1 Press Menu, 1, 9, 2.

Security 2.Setting Lock

- 2 Enter your four-digit password. Press **OK** twice.
- 3 Press Stop/Exit.

Memory security

Memory Security lets you prevent unauthorized access to the machine.

While Memory Security is on, the following operations are available:

- Receiving faxes into memory (limited by memory capacity)
- Fax Forwarding (if Fax Forwarding was already on)
- Remote Retrieval (if Fax Storage was already on)

While Memory Security is on, the following operations are NOT available:

- Printing received faxes
- Sending faxes
- Copying
- PC printing
- Scanning
- PC Fax Receive

Note

- To print the faxes in memory, turn off Memory Security.
- You must turn off PC Fax Receive before you can turn on Memory Security. (See Turning off remote fax options on page 59.)

Setting up the password



- If you have already set the password, you will not need to set it, again.
- If you forget the Memory Security password, please call your Brother dealer.
- 1 Press Menu, 1, 9, 1.

Security 1.Mem Security

- Enter a four-digit number for the password.
 Press **OK**.
- Re-enter your password when the LCD shows Verify:.

 Press **OK**.
- 4 Press Stop/Exit.

Changing your memory security password

1 Press Menu, 1, 9, 1.

Security 1.Mem Security

- Press A or ▼ to choose Set Password. Press OK.
- 3 Enter your four-digit password. Press **OK**.
- 4 Enter a four-digit number for the new password.
 Press **OK**.
- 6 Re-enter your new password when the LCD shows Verify:.
 Press **OK**.
- 6 Press Stop/Exit.

Turning memory security on/off

If you enter the wrong password when following the instructions below, the LCD will show Wrong Password. Re-enter the correct password.

Turning memory security on

1 Press Menu, 1, 9, 1.

Security 1.Mem Security

- Press A or ▼ to choose Set Security. Press OK.
- 3 Enter the registered four-digit password. Press **OK**.
 The machine goes offline and the LCD shows Secure Mode.



If there is a power failure the data will stay in memory for up to 4 days.

Turning memory security off

- 1 Press **Menu**. Enter the registered four-digit password. Press **OK**.
- Memory Security is automatically turned off and the LCD shows the date and time.



If you enter the wrong password, the LCD shows Wrong Password and stays offline. The machine will stay in Secure Mode until the registered password is entered.

Chapter 4

Section II

Fax

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Sending a fax

How to fax

Entering fax mode

To enter fax mode press (Fax), and the key will glow blue.

Sending a fax from the ADF

Using the ADF to send your faxes is the easiest way.

- 2 Put your document face up in the ADF.
- 3 Dial the fax number. (See *How to dial* on page 51.)
- Press Mono Start or Colour Start.
 - If you press Mono Start, the machine scans the pages into memory and then sends the document.
 - If you press Colour Start, the machine starts dialling and sends the document in real time.



- To cancel a fax in progress press Stop/Exit.
- If the Out of Memory message appears while scanning a B&W document into memory, press Stop/Exit to cancel or Mono Start to send the scanned pages.

Sending a fax from the scanner glass

You can use the scanner glass to fax the pages of a book, or a single page at a time. The documents can be up to Letter or A4 size. You can only send single page colour faxes from the scanner glass.

- 2 Put your document *face down* on the scanner glass.
- 3 Dial the fax number. (See *How to dial* on page 51.)
- 4 Press Mono Start or Colour Start.
 - If you press Mono Start, the machine starts scanning the first page. Go to 6.
 - If you press **Colour Start**, the machine starts sending. Go to **①**.
- 5 After the machine scans the page, the LCD will prompt you to choose one of the options below:

Next Page? 1.Yes 2.No(Send)

- Press 1 to send another page. Go to **6**.
- Press 2 or Mono Start to send the document. Go to ①.
- 6 Place the next page on the scanner glass, press **OK**. Repeat **5** and **6** for each additional page.

Set Next Page Then Press OK

7 Your machine will automatically send the fax.



- Press Stop/Exit to cancel a fax in progress.
- When faxing multiple pages from the scanner glass, real time transmission should be set to Off.

Cancelling a fax in progress

Press Stop/Exit to cancel a fax in progress. If the machine is already dialling or sending the fax you will also need to press 1 to confirm.

Broadcasting (black & white only)

Broadcasting lets you send the same fax message to more than one fax number. You can include Groups, One-Touch, Speed-Dial numbers and up to 50 manually dialled numbers in the same broadcast.

You can broadcast up to 366 different numbers. This will depend on how many groups, access codes or credit card numbers you have stored, and on how many delayed or stored faxes in memory.



Use the Search/Speed Dial to help you choose numbers easily.

- Make sure you are in Fax mode
- Load your document.
- Enter a number. Press **OK**. You can use either a One-Touch, Speed-Dial, a Group number, or a number manually entered using the dial pad. (See How to dial on page 51.)
- 4) Repeat 3 until you have entered all the fax numbers you want to broadcast to.
- Press Mono Start.

After the broadcast is finished the machine will print a broadcast report to let you know the results.

Cancelling a broadcast in progress

While broadcasting you can cancel the fax currently being sent or the whole broadcast job.

1 Press Menu, 2, 6.
The LCD will display the fax number being dialled (for example, #001 0123456789) and the broadcast job number (for example, Broadcast#001):

Remaining Jobs #001 0123456789

Press ▲ or ▼ to choose the job you want to cancel.
Press OK.

#001 0123456789 1.Clear 2.Exit

Press 1 to clear the fax number or 2 to exit.

If you chose to only cancel the fax currently being sent in ②, the machine will ask you if you want to cancel the broadcast. Press 1 to clear the whole broadcast job or 2 to exit.

Broadcast#001 1.Clear 2.Exit

4 Press Stop/Exit.

Additional sending operations

Sending faxes using multiple settings

Before you send a fax, you can change any combination of these settings: contrast, resolution, overseas mode, delayed fax timer, polling transmission, real time transmission or cover page settings.

> Next 1.Yes 2.No

- 2 Do one of the following:
 - To choose more settings, press 1.

 The LCD returns to the Setup Send menu so you can choose another setting.
 - If you have finished choosing settings, press 2 and go to the next step for sending your fax.

Electronic cover page (black & white only)

This feature will not work unless you have already programmed your Station ID. (See the Quick Setup Guide.)

You can automatically send a cover page with every fax. Your cover page includes your Station ID, a comment, and the name stored in the One-Touch or Speed-Dial memory.

By choosing Next Fax: On you can also display the number of pages on the cover page.

You can choose one of the following preset comments.

- 1.Comment Off
- 2.Please Call
- 3.Urgent
- 4.Confidential

Instead of using one of the preset comments, you can enter two personal messages of your own, up to 27 characters long. Use the chart on page 205 for help entering characters.

(See Composing your own comments on page 33.)

- 5. (User Defined)
- 6. (User Defined)



You can send the cover page only for a black & white fax. If you press Colour Start to send a fax, the cover page will not be sent.

Composing your own comments

You can set up two comments of your own.

- Make sure you are in Fax mode .
- Press Menu, 2, 2, 8.

Setup Send 8.Coverpage Note

- Press ▲ or ▼ to choose 5 or 6 to store vour own comment. Press OK.
- Enter your own comment using the dial pad. Press OK.

Use the chart on page 205 for help entering characters.

Send a cover page for the next fax

If you want to send a cover page only for the next fax, your machine will ask you to enter the number of pages you are sending so it can be printed on the cover page.

- Make sure you are in Fax mode .
- Load your document.
- Press Menu, 2, 2, 7.

Setup Send 7.Coverpg Setup

- Press A or ▼ to choose Next Fax:On (or Next Fax:Off). Press OK.
- 5 Press ▲ or ▼ to choose a comment. Press OK.
- pages you are sending. Press **OK**. For example, enter 0, 2 for 2 pages or 0, 0 to leave the number of pages blank. If you make a mistake, press ◀ or Clear/Back to back up and re-enter the number of pages.

Enter two digits to show the number of

Send a cover page for all faxes

You can set the machine to send a cover page whenever you send a fax.

- 1 Make sure you are in Fax mode 🚁.
- Press Menu, 2, 2, 7.

Setup Send 7.Coverpg Setup

- 3 Press A or ▼ to choose on (or off).
 Press OK.
- Press ▲ or ▼ to choose a comment. Press OK.

Using a printed cover page

If you want to use a printed cover page that you can write on, you can print the sample page and attach it to your fax.

- 1 Make sure you are in Fax mode 🚁.
- Press Menu, 2, 2, 7.

Setup Send 7.Coverpg Setup

- Press A or ▼ to choose Print Sample. Press OK.
- 4 Press Mono Start or Colour Start.
 Your machine will print a copy of your cover page.
- 6 Press Stop/Exit.

Contrast

For most documents the default setting of Auto will give the best results. It automatically chooses the suitable contrast for your document.

If your document is very light or dark, changing the contrast may improve the quality of the fax.

Use Dark to make the faxed document lighter.

Use Light to make the faxed document darker.

- 1 Make sure you are in Fax mode 🚁 .
- 2 Load your document.
- 3 Press Menu, 2, 2, 1.

Setup Send 1.Contrast

Press ▲ or ▼ to choose Auto, Light or Dark.

Press **OK**.



Even if you choose Light or Dark, the machine will send the fax using the Auto setting if you choose Photo as the Fax Resolution.

Changing fax resolution

The quality of a fax can be improved by changing the fax resolution. Resolution can be changed for the next fax or for all faxes.

To change the fax resolution for the next fax

1 Make sure you are in Fax mode 🐼 .



Load your document.

3 Press **Resolution**, then **△** or **▼** to choose the resolution. Press OK.

To change the default fax resolution

Make sure you are in Fax mode .



Press **Menu**, **2**, **2**, **2**.

Setup Send 2.Fax Resolution

Press ▲ or ▼ to choose the resolution you want. Press OK.



You can choose four different resolution settings for black & white faxes and two for colour.

Black & white	
Standard	Suitable for most typed documents.
Fine	Good for small print and transmits a little slower than Standard resolution.
S.Fine	Good for small print or artwork and transmits slower than Fine resolution.
Photo	Use when the document has varying shades of grey or is a photograph. This has the slowest transmission time.

Colour	
Standard	Suitable for most typed documents.
Fine	Use when the document is a photograph. The transmission time is slower than Standard resolution.

If you choose S. Fine or Photo and then use the Colour Start key to send a fax, the machine will send the fax using the Fine setting.

Dual access (black & white only)

Your machine supports dual access, which lets you dial a number and begin scanning a fax into memory while you are already sending or receiving a fax.

The LCD will show the new job number. The number of pages you can scan into the memory will vary depending on the data that is printed on them.



- Your machine normally uses dual access.
- If you get an Out of Memory message while scanning the first page of a fax, press Stop/Exit to cancel scanning. If you get an Out of Memory message while scanning a subsequent page, you can press Mono Start to send the pages scanned so far, or press Stop/Exit to cancel the operation.

Real time transmission

When you are sending a fax, the machine will scan the documents into the memory before sending. Then, as soon as the telephone line is free, the machine will start dialling and sending.

Sometimes, you may want to send an important document immediately, without waiting for memory transmission. You can set Real Time TX to On for all documents or Next Fax:On for the next fax only.

Sending in real time for all faxes

- 2 Press Menu, 2, 2, 5.

Setup Send 5.Real Time TX

3 Press ▲ or ▼ to choose on. Press **OK**.

Sending in real time for the next fax only

- 2 Press Menu, 2, 2, 5.

Setup Send 5.Real Time TX

3 Press A or V to choose Next Fax:On. Press OK.



- If the memory is full or you are sending a colour fax, the machine will send the document in real time (even if Real Time TX is set to Off).
- In Real Time Transmission, the automatic redial feature does not work when using the scanner glass.

Not sending in real time for the next fax only

- 2 Press Menu, 2, 2, 5.

Setup Send 5.Real Time TX

3 Press A or ▼ to choose Next Fax:Off. Press OK.



In Real Time Transmission, the automatic redial feature does not work when using the scanner glass.

Overseas mode

If you are having difficulty sending a fax overseas due to a bad connection, then turning on the overseas mode may help.

This is a temporary setting, and will only be active for your next fax.

- 1 Make sure you are in Fax mode 😿 .
- 2 Load your document.
- 3 Press Menu, 2, 2, 9.

Setup Send 9.Overseas Mode

Press A or ▼ to choose on (or off). Press OK.

Delayed fax (black & white only)

You can store up to 50 faxes in the memory to be sent within a twenty four hour period.

- Make sure you are in Fax mode .
- Load your document.
- Press Menu, 2, 2, 3.

Setup Send 3.Delayed Fax

4 Enter the time you want the fax to be sent (in 24-hour format). (For example, enter 19:45 for 7:45 PM) Press OK.

The number of pages you can scan into the memory depends on the amount of data printed on each page.

Delayed batch transmission (black & white only)

Before sending the delayed faxes, your machine will help you economize by sorting all the faxes in the memory by destination and scheduled time.

All delayed faxes that are scheduled to be sent at the same time to the same fax number will be sent as one fax to save transmission time.

- Make sure you are in Fax mode .
- Press Menu, 2, 2, 4.

Setup Send 4.Batch TX

- Press ▲ or ▼ to choose on (or off). Press OK.
- Press Stop/Exit.

Checking and cancelling waiting jobs

Check which jobs are still waiting in the memory to be sent. If there are no jobs, the LCD will show No Jobs Waiting. You can cancel a fax job that is stored and waiting in the memory.

Press Menu, 2, 6.

Remaining Jobs #001 BROTHER

The number of jobs still to be sent will be displayed.

- Do one of the following:
 - Press A or V to scroll though the waiting jobs, press OK to choose a job, and then press 1 to cancel it.
 - Press 2 to exit without cancelling.
- When you have finished, press Stop/Exit.

Sending a fax manually

Manual transmission

Manual transmission lets you hear the dialling, ringing and fax-receiving tones while sending a fax.

- Make sure you are in Fax mode .
- Load your document.
- Pick up the handset of the external telephone and listen for a dial tone.
- Dial the fax number you want to call.
- 5 When you hear the fax tone, press Mono Start or Colour Start.

Out of memory message

If you get an Out of Memory message while scanning the first page of a fax, press **Stop/Exit** to cancel the fax.

If you get an Out of Memory message while scanning a subsequent page, you will have the option to press **Mono Start** to send the pages scanned so far, or to press **Stop/Exit** to cancel the operation



If you get an Out of Memory message while faxing and you do not want to delete your stored faxes to clear the memory, you can send the fax in real time. (See Real time transmission on page 36.)

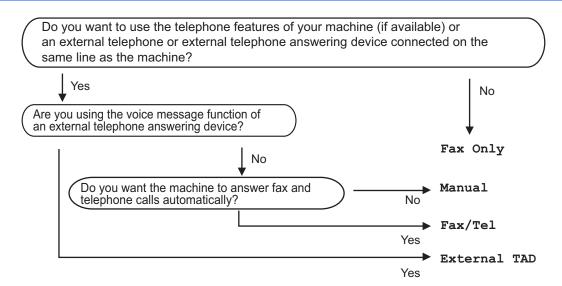
6

Receiving a fax

Receive modes

You must choose a receive mode depending on the external devices and telephone services you have on your line. The diagrams below will help you choose the correct mode. (For more detailed information about the receive modes, see *Using receive modes* on page 40.)

Choosing the receive mode



To set the receive mode follow the instructions below.

- 1 Press Menu, 0, 1.
- Press ▲ or ▼ to choose the receive mode. Press **OK**.
- 3 Press Stop/Exit.

The LCD will display the current receive mode.

Initial Setup 1.Receive Mode

Using receive modes

Some receive modes answer automatically (Fax Only and Fax/Tel). You may want to change the ring delay before using these modes. (See *Ring delay* on page 41.)

Fax Only

Fax Only mode will automatically answer every call as a fax.

Fax/Tel

Fax/Tel mode helps you automatically manage incoming calls, by recognising whether they are fax or voice calls and dealing with them in one of the following ways:

- Faxes will be automatically received.
- Voice calls will start the F/T ring to tell you to pick up the line. The F/T ring is a fast double ring made by your machine.

(Also see *F/T ring time* on page 41 and *Ring delay* on page 41.)

Manual

Manual mode turns off all automatic answering functions unless you are using the BT Call sign ¹ feature.

BT Call Sign is for U.K. only.

To receive a fax in Manual mode lift the handset of external telephone. When you hear fax tones (short repeating beeps), press **Mono Start** or **Colour Start**, and then press **2** to receive a fax. You can also use the Fax Detect feature to receive faxes by lifting a handset on the same line as the machine.

(Also see Fax Detect on page 41.)

External TAD

External TAD mode lets an external answering device manage your incoming calls. Incoming calls will be handled in one of the following ways:

- Faxes will be automatically received.
- Voice callers can record a message on the external TAD.

(For more information see Connecting an external TAD on page 46.)

Receive mode settings

Ring delay

The ring delay sets the number of times the machine rings before it answers in Fax Only and Fax/Tel modes.

If you have external or extension telephones on the same line as the machine or subscribe to the BT Call Sign ¹ service, keep the maximum number of rings. (See *Operation from extension telephones* on page 47 and *Fax Detect* on page 41.)

- BT Call Sign is for U.K. only.
- 1 Make sure you are in Fax mode 🐼 .
- Press Menu, 2, 1, 1.

Setup Receive 1.Ring Delay

- 3 Press ▲ or ▼or to choose how many times the line rings before the machine answers.
 Press OK.
- 4 Press Stop/Exit.

F/T ring time

When somebody calls your machine, you and your caller will hear the normal telephone ring sound. The number of rings is set by the ring delay setting.

If the call is a fax, then your machine will receive it; however, if it is a voice call the machine will sound the F/T ring (a fast double-ring) for the time you have set in the F/T ring time setting. If you hear the F/T ring it means that you have a voice caller on the line.

Because the F/T ring is made by the machine, extension and external telephones will *not* ring; however, you can still answer the call on any telephone. (For more information see *Using remote codes* on page 49.)

- 1 Make sure you are in Fax mode 🚁 .
- 2 Press Menu, 2, 1, 2.

Setup Receive 2.F/T Ring Time

- Press ▲ or ▼ to choose how long the machine will ring to alert you that you have a voice call (20, 30, 40 or 70 seconds).

 Press OK.
- 4 Press Stop/Exit.

Fax Detect

Turning fax detect on allows the machine to receive fax calls automatically if you lift any handset on the same line as the machine.

When you see Receiving on the LCD or when you hear 'chirps' through the handset of an extension telephone connected to another telephone wall socket, just replace the handset and your machine will receive the fax.

If this feature is set to On, but your machine does not connect a fax call when you lift the handset of an extension or external telephone, press *51 on the external or extension telephone. (See *Operation from extension telephones* on page 47.)

Note

- You need to turn the Remote Codes setting to on to use the Fax Receive Code *51. (See *Using remote codes* on page 49.)
- If you use a modem, or send faxes from a computer, on the same line and your machine intercepts them, set fax detect to Off.
- 1 Make sure you are in Fax mode 🚁 .
- 2 Press Menu, 2, 1, 3.

Setup Receive 3.Fax Detect

- 3 Press A or V to choose on or off.
 Press OK.
- 4 Press Stop/Exit.

Setting the print density

You can adjust the print density to make your printed pages darker or lighter.

- 1 Make sure you are in Fax mode 🐼.
- 2 Press Menu, 2, 1, 7.

Setup Receive 7.Print Density

- Press ▲ to make the print darker.

 Or, press ▼ to make the print lighter.

 Press OK.
- 4 Press Stop/Exit.

Additional receiving operations

Printing a reduced incoming fax

If you choose On, the machine automatically reduces each page of an incoming fax to fit on one page of A4, Letter, Legal or Folio size paper.

The machine calculates the reduction ratio by using the page size of the fax and your Paper Size setting (**Menu**, **1**, **3**).

- 1 Make sure you are in Fax mode 🔊.
- 2 Press Menu, 2, 1, 5.

Setup Receive 5.Auto Reduction

- 3 Press ▲ or ▼ to choose On (or Off).
 Press OK.
- 4 Press Stop/Exit.

Setting the fax receive stamp (black & white only)

You can set the machine to print the received date and time in the top center of each received fax page.

Make sure you are in Fax mode .



Press Menu, 2, 1, 9.

Setup Receive 9.Fax Rx Stamp

- Press ▲ or ▼ to choose on (or off). Press OK.
- Press Stop/Exit.



Make sure you have set the current date and time in the machine.

Receiving faxes into memory (black & white only)

As soon as the paper tray becomes empty during fax reception, the screen will display No Paper, asking you to put paper in the paper tray. (See Loading paper and envelopes on page 15.) If you are unable to put paper in the paper tray the following will happen:

If Memory Receive is On:

The machine will carry on receiving the fax, with the remaining pages being stored in memory, if enough memory is available. Further incoming faxes will also be stored into memory until the memory is full. When the memory is full the machine will stop automatically answering calls. To print the faxes, put fresh paper in the tray.

If Memory Receive is Off:

The machine will carry on receiving the fax, with the remaining pages being stored in memory, if enough memory is available. The machine will then stop automatically answering calls until fresh paper is put in the paper tray. To print the last fax you received, put fresh paper in the tray.

- Make sure you are in Fax mode .
- Press Menu, 2, 1, 6.
- Use **∆** or **V** to choose on or off. Press OK.
- Press Stop/Exit.

Printing a fax from the memory

If you are using the Fax Storage feature (Menu, 2, 5, 1), you can still print a fax from the memory when you are at your machine. See Fax storage on page 57.

Press Menu, 2, 5, 3.

Remote Fax Opt 3.Print Document

- Press Mono Start or Colour Start.
- Press Stop/Exit.

Telephone and external devices

Telephone line services

Setting the telephone line type

If you are connecting the machine to a line that features a PBX or ISDN to send and receive faxes, it is necessary to change the Telephone Line Type accordingly by completing the following steps. If you are using a line that features a PBX, you can also set your machine to gain access to an outside line always or not.

Press Menu, 0, 6.

Initial Setup 6.Phone Line Set

Press ▲ or ▼ to choose PBX, ISDN (or Normal).

Press OK.

If you choose ${\tt ISDN}$ or ${\tt Normal},$ press OK and go to 6.

If you choose PBX, press OK and go to

- 3 Press A or V to choose On or Always. Press **OK**.
- 4 Choose 1. Change or 2. Exit. If you choose 1. Change, go to 6. If you choose 2. Exit, go to 6.

5 Enter the prefix number (up to 5 digits) on the dial pad. Press OK.



Note

 You can use the numbers 0 to 9, #, * and !.

(Press Tel/R to display "!".)

- If you choose on, pressing Tel/R (the screen displays "!") will let you access an outside line.
- If you choose Always, you can access an outside line without pressing Tel/R.

Press Stop/Exit.

PBX and TRANSFER

The machine is initially set to Normal, which lets the machine connect to a standard PSTN (Public Switched Telephone Network) line. However, many offices use a central telephone system or Private Branch Exchange (PBX). Your machine can be connected to most types of PBX. The machine's recall feature supports timed break recall only (TBR). TBR will work with most PBX systems allowing you to gain access to an outside line, or transfer calls to another extension. The feature works when Tel/R is pressed.



You can program a Tel/R key press as part of a number stored in a One-Touch or Speed-Dial location. When programming the One-Touch or Speed-Dial number (Menu, 2, 3, 1 or 2, 3, 2) press Tel/R first (the screen displays "!") then enter the telephone number. If you do this, you do not need to press Tel/R each time before you dial using a One-Touch or Speed-Dial location. (Storing one-touch dial numbers on page 53 or Storing speeddial numbers on page 54.) However, if PBX is not chosen in the Telephone Line Type setting, you cannot use the One-Touch or Speed-Dial number the Tel/R press is programmed into.

BT call sign (U.K. only)

The BT Call Sign subscriber service is a way to have a separate number for your machine, it allows you to have at least two separate telephone numbers on one telephone line. Each telephone number has its own distinctive ringing pattern.

You can set up your machine so that it only responds to the second number.

When you set the BT Call Sign feature to ON, the receive mode is set to Manual automatically. Manual mode will not respond to incoming telephone calls, since the number you use for telephone calls will use the normal ring pattern. If you turn the feature off, your receive mode will remain on Manual.

To enable the machine to work with BT Call Sign

This feature will only work with your external telephone.

1 Press **Menu**, **2**, **0**, **2**. The screen displays the current setting.

Miscellaneous 2.BT Call Sign

- Press A or ▼ to choose Set (or Off). Press OK.
- 3 Press Stop/Exit.

Connecting an external TAD

You can connect an external Telephone Answering Device (TAD) to the same line as your machine. When the TAD answers a call, your machine will "listen" for the CNG (fax calling) tones sent by a sending fax machine. If it hears them it will take over the call and receive the fax. If it does not hear them, it will let your TAD take a voice message and the display will show Telephone.

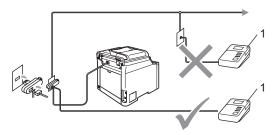
The external TAD must answer within four rings (we recommend you set it to two rings). This is because your machine cannot hear the CNG tones until the external TAD has picked up the call. The sending machine will send CNG tones for only eight to ten seconds longer. We do not recommend using the toll saver feature on your external TAD if it needs more than four rings to activate it.



If you have problems receiving faxes, reduce the ring delay setting on your external TAD.

Connections

The external TAD must be connected as shown in the illustration below.



1 TAD

- 1 Set your external TAD to one or two rings. (The machine's Ring Delay setting does not apply.)
- Record the outgoing message on your external TAD.
- 3 Set the TAD to answer calls.
- 4 Set the Receive Mode to

 External TAD. (See Choosing the receive mode on page 39.)

Recording an outgoing message (OGM)

- 1 Record 5 seconds of silence at the beginning of your message. This allows your machine time to listen for fax tones.
- 2 Limit your speaking to 20 seconds.



We recommend beginning your OGM with an initial 5 second silence because the machine cannot hear fax tones over a loud voice. You may try leaving out this pause, but if your machine has trouble receiving, then you should re-record the OGM to include it.

Multi-line connections (PBX)

We suggest you ask the company who installed your PBX to connect your machine. If you have a multi line system we suggest you ask the installer to connect the unit to the last line on the system. This prevents the machine being activated each time the system receives telephone calls. If all incoming calls will be answered by a switchboard operator we recommend that you set the Receive Mode to Manual.

We cannot guarantee that your machine will operate properly under all circumstances when connected to a PBX. Any difficulties with sending or receiving faxes should be reported first to the company who handles your PBX.

External and extension telephones



You need to turn the Remote Codes setting to on to use the Fax Receive Code *51 and Telephone Answer Code #51. (See *Using remote codes* on page 49.)

Operation from extension telephones

If you answer a fax call on an extension telephone, or an external telephone that is correctly connected to the machine into the correct socket on the machine, you can make your machine take the call by using the Fax Receive Code. When you press the Fax Receive Code *51 the machine starts to receive the fax.

If you answer a call and no one is on the line:

You should assume that you're receiving a manual fax.

Press *51 and wait for the chirp or until the machine's LCD shows Receiving, and then hang up.



You can also use the Fax Detect feature to make your machine tactically take the call. (See *Fax Detect* on page 41.)

For Fax/Tel mode only

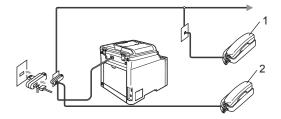
When the machine is in Fax/Tel mode, it will use the F/T Ring Time (pseudo/double-ringing) to alert you to pick up a voice call.

Lift the external telephone's handset, and then press **Tel/R** to answer.

If you're at an extension telephone, you will need to lift the handset during the F/T Ring Time and then press #51 between the pseudo/double rings. If no one is on the line, or if someone wants to send you a fax, send the call back to the machine by pressing *51.

Connecting an external or extension telephone

You can connect a separate telephone directly to your machine as shown in the diagram below.



- 1 Extension telephone
- 2 External telephone

When you are using an external telephone, the LCD shows Telephone.

Using extension telephones (U.K. only)

Your premises may already be wired with parallel extension telephones (those connected to sockets in other rooms in the building), or perhaps you intend to add extension telephones to your line. While the simplest arrangement is a parallel connection, there are some reasons why this arrangement may cause problems.

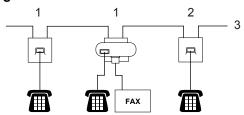
The most common problem, is someone picking up an extension telephone while the machine is trying to send a fax.

Such problems can easily be eliminated, if you arrange modification of your extension wiring circuit, such that extension devices are connected "downstream" of your machine, in a master/slave configuration (see *figure 2* on page 49). In such a configuration, this machine can always detect whether a telephone is in use, so it will not attempt to seize the line during that time. This is known as "telephone off-hook detection".

The inadvisable configuration is shown in *figure 1*, and the recommended master/slave configuration is shown in *figure 2*.

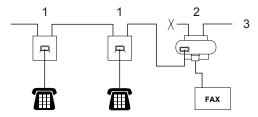
This new connection configuration can be arranged by contacting BT, Kingston upon Hull Telecommunications, your PBX maintainer or a qualified telephone installation company as appropriate. Simply explained, the extension telephone circuit should be terminated on a normal modular plug (BT 431A style), which in turn should be inserted into the modular socket of the white "T"-shaped connector provided as part of the line cord assembly.

Figure 1:



- 1 Extension socket
- Master socket
- Incoming line

Figure 2: Recommended connection of extension sockets



- **Extension socket**
- 2 Master socket
- 3 Incoming line

These telephones are now connected as external devices as shown on page 48, because they are connected to the fax machine via the T-connector.

Using a cordless external handset

If your cordless telephone is connected to the telephone line cord (see page 48) and you typically carry the cordless handset elsewhere, it is easier to answer calls during the Ring Delay.

If you let the machine answer first, you will have to go to the machine so you can press Tel/R to transfer the call to the cordless handset.

Using remote codes

Fax Receive Code

If you answer a fax call on an extension or external telephone, you can tell your machine to receive it by pressing the fax receive code *51. Wait for the chirping sounds then replace the handset. (See Fax Detect on page 41.)

Telephone Answer Code

If you receive a voice call and the machine is in F/T mode, it will start to sound the F/T (double-ring) after the initial ring delay. If you pick up the call on an extension telephone you can turn the F/T ring off by pressing #51 (make sure you press this between the rings).

Turning on the remote codes

You need to turn the Remote Codes setting to on to use the Fax Receive Code and Telephone Answer Code.

Make sure you are in Fax mode .



Press Menu. 2. 1. 4.

Setup Receive 4.Remote Codes

- 3 Press **A** or **▼** to choose on. Press OK.
- If you don't want to change the Fax Receive Code, press OK.
- If you don't want to change the Telephone Answer Code, press OK.
- Press Stop/Exit.

Changing the remote codes

The preset fax receive code is *51. The preset telephone answer code is #51. If you are always disconnected when accessing your external TAD, try changing the three-digit remote codes, for example ### and 555.

- 1 Make sure you are in Fax mode 🚁.
- 2 Press Menu, 2, 1, 4.

Setup Receive 4.Remote Codes

- 3 Press A or V to choose on or off. Press OK.
- 4 If you chose on in 3, enter the new Fax Receive Code.
 Press **OK**.
- 5 Enter the new Telephone Answer Code. Press **OK**.
- 6 Press Stop/Exit.

8

Dialling and storing numbers

How to dial

You can dial in any of the following ways.

Manual dialling

Use the dial pad to enter all the digits of the telephone or fax number.



One-touch dialling

Press the One-Touch key that stores the number you want to call. (See *Storing one-touch dial numbers* on page 53.)



To dial One-Touch numbers 9 to 16, hold down **Shift** as you press the One-Touch key.

Speed-dialling

Press **Search/Speed Dial**, and enter the three-digit Speed-Dial number. (See *Storing speed-dial numbers* on page 54.)





Three-digit number



If the LCD shows Not Registered when you enter a One-Touch or a Speed-Dial number, it means that a number is not stored there.

Search

You can search alphabetically for names you have stored in the One-Touch and Speed-Dial memories. (See *Storing one-touch dial numbers* on page 53 and *Storing speed-dial numbers* on page 54.)

1 Press Search/Speed Dial.



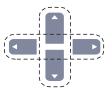
Press ▼.



3 Press the dial pad key for the first letter of the name.
(Use the chart on *Entering text* on page 205 to help you enter letters.)
Press **OK**.



Press ▲ or ▼ to scroll until you find the name you are looking for.
Press **OK**.



5 Press Mono Start or Colour Start.





- If you do not enter a letter and press OK in
 ③, all registered names will appear. Press
 ▲ or ▼ to scroll until you find the name you are looking for.
- If the LCD shows No Contact Found when you enter the first letter of the name, it means that a name for the letter is not stored.

Fax redial

If you are sending a fax automatically and the line is busy, the machine will automatically redial up to three times at five minute intervals.

If you are sending a fax manually and the line is busy, press **Redial/Pause**, wait for the other fax machine to answer, and then press **Mono Start** or **Colour Start** to try again. If you want to make a second call to the last number dialled, you can save time by pressing **Redial/Pause** and **Mono Start** or **Colour Start**.

Redial/Pause only works if you dialled from the control panel.

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Storing numbers

You can set up your machine to do the following types of easy dialling: One-Touch, Speed-Dial and Groups for Broadcasting faxes. When you dial a quick-dial number, the LCD shows the name, if you stored it, or the number.

If you lose electrical power, the quick-dial numbers stored in the memory will not be lost.

Storing a pause

Press **Redial/Pause** to insert a 2.8-second pause between numbers. You can press **Redial/Pause** as many times as needed to increase the length of the pause.

Storing one-touch dial numbers

Your machine has 8 One-Touch keys where you can store 16 fax or telephone numbers for automatic dialling. To access numbers 9 to 16, hold down **Shift** as you press the One-Touch key.



1 Press Menu, 2, 3, 1.

Set Quick-Dial 1.One-Touch Dial

- 2 Press the One-Touch key where you want to store a number.
- 3 Enter the telephone or fax number (up to 20 characters).
 Press **OK**.
- 4 Do one of the following:
 - Enter the name using the dial pad (up to 15 characters). Use the chart on *Entering text* on page 205 to help you enter letters.

Press OK.

- Press **OK** to store the number without a name.
- Do one of the following:
 - To store another One-Touch number go to ②.
 - To finish storing One-Touch numbers press **Stop/Exit**.

Storing speed-dial numbers

You can store your frequently used numbers as Speed-Dial numbers, so that when you dial you will only have to press a few keys (Search/Speed Dial, the three-digit number, and Mono Start or Colour Start). The machine can store 300 Speed-Dial numbers (001 - 300).

1 Press Menu, 2, 3, 2.

Set Quick-Dial 2.Speed-Dial

- 2 Use the dial pad to enter a three-digit Speed-Dial location number (001 300). Press **OK**.
- 3 Enter the telephone or fax number (up to 20 characters).
 Press **OK**.
- 4 Do one of the following:
 - Enter the name using the dial pad (up to 15 characters). Use the chart on *Entering text* on page 205 to help you enter letters.

Press OK.

- Press **OK** to store the number without a name.
- Do one of the following:
 - To store another Speed-Dial number go to ②.
 - To finish storing Speed-Dial numbers press Stop/Exit.

Changing one-touch and speed-dial numbers

If you try to store a One-Touch or Speed-Dial number over an existing number, the LCD will show the name or number already stored there.

- Do one of the following:
 - To change the stored number, press **1**.
 - To exit without making a change, press 2.

#005:MIKE 1.Change 2.Exit

- Press ◀ or ▶ to position the cursor under the number you want to change, and then press Clear/Back to delete it. Repeat for each number you want to delete.
- 3 Enter a new number. Press **OK**.
- 4 Press ◀ or ▶ to position the cursor under the character you want to change, and then press Clear/Back to delete it. Repeat for each character you want to delete.
- 5 Enter a new character. Press **OK**.
- 6 Follow the directions beginning in 4 in Storing One-Touch Dial numbers and Storing Speed-Dial numbers. (See Storing one-touch dial numbers on page 53 and Storing speed-dial numbers on page 54.)

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Setting up groups for broadcasting

If you often want to send the same fax message to many fax numbers you can set up a group.

Groups are stored on a One-Touch key or a Speed-Dial number. Each group uses up a One-Touch key or a Speed-Dial location. You can then send the fax message to all the numbers stored in a group just by pressing a One-Touch key or entering a Speed-Dial number, and then pressing **Mono Start**.

Before you can add numbers to a group, you need to store them as One-Touch or Speed-Dial numbers. You can have up to 20 small groups, or you can assign up to 315 numbers to one large group.

1 Press Menu, 2, 3, 3.

Set Quick-Dial 3.Setup Groups

- 2 Choose an empty location where you want to store the group in one of the following ways:
 - Press a One-Touch key.
 - Press Search/Speed Dial and then enter the three-digit Speed-Dial location.

Press OK.

3 Use the dial pad to enter a group number (01 to 20).
Press **OK**.

- To add One-Touch or Speed-Dial numbers follow the instructions below:
 - For One-Touch numbers, press the One-Touch keys one after the other.
 - For Speed-Dial numbers, press Search/Speed Dial, and then enter the three-digit Speed-Dial location.

The LCD will display your chosen One-Touch numbers with a * and Speed-Dial numbers with a # (for example *006, #009).

- 5 Press **OK** when you have finished adding numbers.
- 6 Do one of the following:
 - Enter the name using the dial pad (up to 15 characters). Use the chart on *Entering text* on page 205 to help you enter letters.

Press **OK**.

- Press **OK** to store the group without a name.
- 7 Do one of the following:
 - To store another group for broadcasting, Press **OK**. Go to ②.
 - To finish storing groups for broadcasting, press Stop/Exit.



Fax Broadcasting is for black & white only.

Combining quick-dial numbers

You can combine more than one Quick-Dial number when you dial. This feature may be useful if you need to dial an access code for a cheaper rate from another long distance carrier.

For example, you might have stored '555' on Speed-Dial #003 and '7000' on Speed-Dial #002. You can use them both to dial '555-7000' if you press the following keys:

Press Search/Speed Dial, 003. Press Search/Speed Dial, 002 and Mono Start or Colour Start.

Numbers can be added manually by entering them on the dial pad:

Press Search/Speed Dial, 003, 7001 (on the dial pad), and Mono Start or Colour Start.

This would dial '555-7001'. You can also add a pause by pressing the **Redial/Pause** key.

Tone or pulse

If you have a Pulse dialling service, but need to send Tone signals (for example, for telephone banking), follow the instructions below. If you have a Touch Tone service, you will not need this feature to send tone signals.

- 1 Lift the handset of the external telephone, and press Tel/R.
- Press # on the machine's control panel. Any digits dialled after this will send tone signals.

When you hang up, the machine will return to the Pulse dialling service.

9

Remote fax options (black & white only)

Remote fax options ARE NOT available for colour fax.

Remote fax options let you receive faxes while you are away from the machine.

You can use only one remote fax option at a time.

Fax forwarding

The fax forwarding feature lets you automatically forward your received faxes to another machine. If you choose Backup Print On, the machine will also print the fax.

1 Press Menu, 2, 5, 1.

Remote Fax Opt 1.Forward/Store

Press A or ▼ to choose Fax Forward. Press OK.

The LCD will ask you to enter the fax number you want your faxes to be forwarded to.

3 Enter the forwarding number (up to 20 digits).

Press OK.

Press A or V to choose On or Off. Press OK.

> |Backup Print |On

5 Press Stop/Exit.



If you choose Backup Print On, the machine will also print the fax at your machine so you will have a copy. This is a safety feature in case if there is a power failure before the fax is forwarded or a problem at the receiving machine. The machine can store faxes to up to 4 days if there is a power failure. The faxes stored in the machine's memory will be deleted.

Fax storage

The fax storage feature lets you store your received faxes in the machine's memory. You can retrieve stored fax messages from a fax machine at another location using the remote retrieval commands, see *Retrieving fax messages* on page 60. Your machine will automatically print a copy of the stored fax.

1 Press Menu, 2, 5, 1.

Remote Fax Opt 1.Forward/Store

- Press A or ▼ to choose Fax Storage. Press OK.
- 3 Press Stop/Exit.



If Fax Storage is turned on your machine cannot receive a colour fax unless the sending machine converts it to black & white.

PC fax receive

The PC fax receive feature lets you automatically send your received faxes to your PC. You can then use your PC to view and store these faxes. If your PC is off when faxes are received, your machine will store them in memory until your PC is turned on again. If you choose Backup Print On, the machine will also print the fax.

For PC fax receive to work you must be connected to a PC that has the MFL-Pro Suite software installed. (See PC-FAX receiving in Chapter 6 in the Software User's Guide on the CD-ROM.)

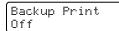


Remote Fax Opt 1.Forward/Store

- Press ▲ or ▼ to choose
 PC Fax Receive.
 Press OK.
- 3 Press ▲ or ▼ to choose <USB> or your computer name if the machine is connected to a network.

Press OK.

4 Press ▲ or ▼ to choose on or off.



Press OK.

5 Press Stop/Exit.



If your machine has a problem and is unable to print faxes in memory, you can use this setting to transfer your faxes to a PC. (For details, see *Error and maintenance messages* on page 123.) If you choose Backup Print On, the machine will also print the faxes at your machine so you will have a copy. This is a safety feature in case there is a power failure before the faxes are forwarded or a problem at the receiving machine. The machine can store faxes up to 4 days if there is a power failure.

Changing remote fax options

If received faxes are left in your machine's memory when you change the remote fax option to Off, the LCD will ask you the following message:

or

- If you press 1, faxes in the memory will be erased or printed before the setting changes. If a backup copy has already been printed it will not be printed again.
- If you press 2, faxes in the memory will not be erased or printed and the setting will be unchanged.

If received faxes are left in the machine's memory when you change to PC Fax Receive from another remote fax antion (Fax Forward Of Fax Storage)

option (Fax Forward or Fax Storage), the LCD will ask you the following message:

Send Fax to PC? 1.Yes 2.No

- If you press 1, faxes in the memory will be sent to your PC before the setting changes.
- If you press 2, faxes in the memory will not be erased or transferred to your PC and the setting will be unchanged.

The LCD will ask you the following message:

Backup Print On

Backup Print Off

Press A or V to choose on or off.

Press OK. Press Stop/Exit.



If you choose Backup Print On, the machine will also print the fax at your machine so you will have a copy. This is a safety feature in case there is a power failure before the fax is forwarded or a problem at the receiving machine. The machine can store faxes up to 4 days if there is a power failure. The faxes stored in the machines memory will be deleted.

Turning off remote fax options

1 Press Menu, 2, 5, 1.

Remote Fax Opt 1.Forward/Store

Press A or ▼ to choose Off. Press OK.



The LCD will give you options if there are received faxes still in your machine's memory. (See *Changing remote fax options* on page 58.)

3 Press Stop/Exit.

Remote retrieval

The remote retrieval feature lets you retrieve your stored fax messages when you are not at the machine. You can call your machine from any touch tone telephone or fax machine, then use the Remote Access Code to retrieve your messages.

Setting a remote access code

The remote access code lets you access the remote retrieval features when you are away from your machine. Before you use the remote access and retrieval features, you have to set up your own code. The default code is an inactive code: --+

1 Press Menu, 2, 5, 2.

Remote Fax Opt 2.Remote Access

- Enter a three-digit code using numbers 0 – 9, * or #. Press OK.
- 3 Press Stop/Exit.



DO NOT use the same code used for your Fax Receive Code (*51) or Telephone Answer Code (#51). (See *Changing the remote codes* on page 50.)

You can change your code at any time. If you want to make your code inactive, press **Clear/Back** and **OK** in **2** to restore the inactive setting — —*.

Using your remote access code

- Dial your fax number from a telephone or another fax machine using touch tone.
- When your machine answers, immediately enter your remote access code.
- The machine signals if it has received messages:
 - No beeps No messages received.
 - 1 long beep
 Fax message received.
- The machine gives two short beeps to tell you to enter a command. The machine will hang up if you wait longer than 30 seconds before entering a command. If you enter an invalid command the machine will beep three times.
- 5 Press **9 0** to reset the machine when you have finished.
- 6 Hang up.



If your machine is set to Manual mode, you can still access the remote retrieval features. Dial the fax number as normal and let the machine ring. After 2 minutes you will hear a long beep to tell you to enter the remote access code. You then have 30 seconds to enter the code.

Retrieving fax messages

- 1 Dial your fax number.
- When your machine answers, immediately enter your remote access code (3 digits followed by *). If you hear one long beep, you have messages.
- When you hear two short beeps, use the dial pad to press 9 6 2.
- 4 Wait for a long beep, and then use the dial pad to enter the number of the remote fax machine where you want your fax messages sent to, followed by ## (up to 20 digits).
- 5 Hang up after you hear your machine beep. Your machine will call the other machine, which will then print your fax messages.



You can insert a pause in a fax number by using the # key.

Changing the fax forwarding number

You can change the default setting of your fax forwarding number from another telephone or fax machine using touch tone.

- 1 Dial your fax number.
- When your machine answers, enter your remote access code (3 digits followed by *). If you hear one long beep, you have messages.
- When you hear two short beeps, use the dial pad to press 9 5 4.
- 4 Wait for a long beep, and then use the dial pad to enter the new number of the remote fax machine where you want your fax messages forwarded followed by ## (up to 20 digits).
- 5 Press **9 0** to reset the machine when you have finished.
- 6 Hang up after you hear your machine beep.



You can insert a pause in a fax number by using the # key.

Remote fax commands

Follow the commands below to access features when you are away from the machine. When you call the machine and enter your Remote Access Code (3 digits followed by *), the system will give two short beeps and you must enter a remote command.

Remote commands		Operation details
95	Change the fax forwarding or fax storage settings	
	1 OFF	You can choose Off after you have retrieved or erased all your messages.
	2 Fax forwarding	One long beep means the change is accepted. If you hear three short beeps, you cannot change because the conditions have not been met (for example, registering a fax forwarding number). You can register your fax forwarding number by entering 4. (See <i>Changing the fax forwarding number</i> on page 61.) Once you have registered the number, fax forwarding will work.
	4 Fax forwarding number	
	6 Fax storage	
96	Retrieve a fax	
	2 Retrieve all faxes	Enter the number of a remote fax machine to receive stored fax messages. (See <i>Retrieving fax messages</i> on page 60.)
	3 Erase faxes from the memory	If you hear one long beep, fax messages have been erased from the memory.
97	Check the receiving status	
	1 Fax	You can check whether your machine has received any faxes. If yes, you will hear one long beep. If no, you will hear three short beeps.
98	Change the receive mode	
	1 External TAD	If you hear one long beep, your change has been accepted.
	2 Fax/Tel	1
	3 Fax Only	
90	Exit	Press 9 0 to exit remote retrieval. Wait for the long beep, then replace the handset.

10 Polling

Polling lets you set up your machine so other people can receive faxes from you, but they pay for the call. It also lets you call somebody else's fax machine and receive a fax from it, so you pay for the call. The polling feature needs to be set up on both machines for this to work. Not all fax machines support polling.

Polling receive

Polling receive lets you call another fax machine to receive a fax.

- 1 Make sure you are in Fax mode .
- Press Menu, 2, 1, 8.

Setup Receive 8.Polling RX

- Press ▲ or ▼ to choose Standard. Press OK.
- 4 Enter the fax number you are polling. Press **Mono Start** or **Colour Start**.

Secure polling

Secure Polling lets you restrict who can get the documents you set up to be polled. Secure Polling only works with Brother fax machines. If you want to get a fax from a secured Brother machine you have to enter the secure code.

- 1 Make sure you are in Fax mode 😿 .
- 2 Press Menu, 2, 1, 8.

Setup Receive 8.Polling RX

- 3 Press A or ▼ to choose Secure.
 Press OK.
- 4 Enter a four-digit secure code.
 Press **OK**.
 This is the security code of the fax machine you are polling.
- 5 Enter the fax number you are polling.
- 6 Press Mono Start or Colour Start.

Delayed polling

Delayed polling lets you set the machine to begin polling receive at a later time. You can only set up *one* delayed polling operation.

- 1 Make sure you are in Fax mode 🚁.
- 2 Press Menu, 2, 1, 8.

Setup Receive 8.Polling RX

- 3 Press ▲ or ▼ to choose Timer.
 Press OK.
- 4 Enter the time (in 24-hour format) you want to begin polling.
 Press **OK**.
 For example, enter 21:45 for 9:45 PM.
- 5 Enter the fax number you are polling. Press **Mono Start** or **Colour Start**. The machine makes the polling call at the time you entered.

Sequential polling

Sequential polling lets you request documents from several fax machines in one operation.

- 1 Make sure you are in Fax mode 🥵.
- 2 Press Menu, 2, 1, 8.

Setup Receive 8.Polling RX

- 3 Press A or V to choose Standard, Secure Of Timer. Press OK.
- 4 Choose one of the options below.
 - If you choose Standard go to ⑤.
 - If you choose Secure, enter a four-digit number, press **OK**, go to **⑤**.
 - If you choose Timer, enter the time (in 24-hours format) you want to begin polling and press **OK**, go to **⑤**.
- 5 Specify the destination fax machines you want to poll by using One-Touch, Speed-Dial, Search, a Group and or the dial pad. You must press **OK** between each location.
- 6 Press Mono Start or Colour Start.
 The machine polls each number or group in turn for a document.

Press **Stop/Exit** while the machine is dialling to cancel the polling process.

To cancel all sequential polling receive jobs, press **Menu**, **2**, **6**. (See *Checking and cancelling waiting jobs* on page 37.)

Polled transmit (black & white only)

Polled transmit lets you set up your machine to wait with a document so another fax machine can call and retrieve it.

Setup for polled transmit

- 1 Make sure you are in Fax mode 😿 .
- 2 Load your document.
- 3 Press Menu, 2, 2, 6.

Setup Send 6.Polled TX

- 4 Press A or V to choose Standard.
 Press OK.
- 5 Press 2 to choose 2.No if you don't want to enter more settings when the LCD asks you the following message:

Next 1.Yes 2.No

- 6 Press Mono Start.
- 7 If you are using the scanner glass, the LCD will prompt you to choose one of the options below:

Next Page? 1.Yes 2.No(Send)

- Press 1 to send another page. Go to 3.
- Press 2 or Mono Start to send the document.
- 8 Place the next page on the scanner glass, press **OK**. Repeat **7** and **3** for each additional page.

Set Next Page Then Press OK 9 Your machine will automatically send the fax.



The document will be stored and can be retrieved from any other fax machine until you delete the fax from memory.

To delete the fax from memory, press **Menu**, **2**, **6**. (See *Checking and cancelling waiting jobs* on page 37.)

Setup for polled transmit with a secure code

Secure Polling lets you restrict who can get the documents you set up to be polled.

Secure Polling only works with Brother fax machines. If another person wants to retrieve a fax from your machine they will have to enter the secure code.

- 1 Make sure you are in Fax mode 🦝.
- 2 Load your document.
- 3 Press Menu, 2, 2, 6.

Setup Send 6.Polled TX

- 4 Press ▲ or ▼ to choose Secure.
 Press OK.
- 5 Enter a four-digit number. Press **OK**.
- 6 Press 2 to choose 2.No if you don't want to enter more settings when the LCD asks you the following message:

Next 1.Yes 2.No

- Press Mono Start.
- 8 If you use the scanner glass, the LCD will prompt you to choose one of the options below:

Next Page? 1.Yes 2.No(Send)

- Press 1 to send another page. Go to 9.
- Press 2 or Mono Start to send the document.
- 9 Place the next page on the scanner glass, press **OK**. Repeat **3** and **9** for each additional page.

Set Next Page Then Press OK

10 Your machine will automatically send the fax.

Printing reports

Fax reports

Some fax reports (transmission verification and fax journal) can be printed automatically and manually.

Transmission verification report

You can use the transmission report as proof that you sent a fax. This report lists the time and date of transmission and whether the transmission was successful (shown as "OK"). If you choose On or On+Image, the report will print for every fax you send.

If you send a lot of faxes to the same place, you may need more than the job numbers to know which faxes you must send again.

Choosing On+Image or Off+Image will print a section of the fax's first page on the report to help you remember.

When the verification report is turned Off or to Off+Image, the report will *only* print if there is a transmission error.

1 Press Menu, 2, 4, 1.

Report Setting 1.XMIT Report

- Press A or V to choose On, On+Image,
 Off Or Off+Image.
 Press OK.
- 3 Press Stop/Exit.

Fax journal

You can set the machine to print a fax journal (activity report) at specific intervals (every 50 faxes, 6, 12 or 24 hours, 2 or 7 days). The default setting is Every 50 Faxes, this means that your machine will print the journal when the machine has stored 50 jobs.

If you set the interval to Off, you can still print the report by following the steps on the next page.

1 Press Menu, 2, 4, 2.

Report Setting 2.Journal Period

- Press ▲ or ▼ to choose an interval. Press OK.
 - If you choose 7 days, you will be asked to choose a day when you want the 7 day countdown to begin.
- 3 Enter the time to begin printing, in 24 hour format.
 Press **OK**.
 - For example: enter 19:45 for 7:45 PM.
- 4 Press Stop/Exit.

If you choose 6, 12, 24 hours, 2 or 7 days, the machine will print the report at the selected time and then erase all jobs from its memory. If the machine's memory becomes full with 200 jobs before the time you chose has passed, the machine will print the journal early and then erase all jobs from memory.

If you want an extra report before it is due to print, you can print it manually without erasing the jobs from memory.

Reports

The following reports are available:

1 XMIT Verify

Displays the Transmission Verification Report for your last outgoing 200 faxes and prints the last report.

2 Help List

Prints a list of commonly used functions to help you program your machine.

3 Tel Index List

Prints a list of names and numbers stored in the One-Touch and Speed-Dial memory in numerical or alphabetical order.

4 Fax Journal

Prints a list of information about your last 200 incoming and outgoing faxes. (TX: transmit.) (RX: receive.)

5 User Settings

Print a list of your current settings.

6 Network Config

Lists your network settings.

7 Order Form

You can print an accessories order form to fill out and send to your Brother dealer.

How to print a report

1 Press Menu, 6.

Select **AV** or OK 6.Print Reports

- 2 Do one of the following:
 - Press A or ▼ to choose the report you want.

Press OK.

- Enter the number of the report you want to print. For example, press 2 to print the help list.
- Press Mono Start or Colour Start.
- 4 Press Stop/Exit.

Section III



Copy

Making copies

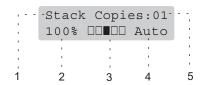
70

1 2 Making copies

How to copy

Entering copy mode

Press (Copy) to enter Copy mode.



- 1 Stack/Sort
- 2 Copy ratio and Copy layout
- 3 Contrast
- 4 Quality
- 5 Number of copies

Making a single copy

- Make sure you are in Copy mode [\$\overline{S}\overline{T}.]
- Load your document.
- Press Mono Start or Colour Start.

Making multiple copies

- Make sure you are in Copy mode 😿 .
- Load your document.
- Use the dial pad to enter the number of copies (up to 99).
- Press Mono Start or Colour Start.



(To sort your copies, see Sorting copies using the ADF on page 73.)

If the LCD shows "Please wait" and the machine stops copying while you are making multiple copies, please wait for 30 to 40 seconds until the machine finishes the colour registration and cleaning process of the belt unit.

Stop copying

To stop copying, press Stop/Exit.

Copy options (temporary settings)

When you want to quickly change the copy settings temporarily for the next copy, use the temporary **Copy** keys. You can use different combinations.



The machine returns to its default settings after 60 seconds or if the Mode Timer returns the machine to Fax mode. (See *Mode timer* on page 20.)

Enlarging or reducing the image copied

You can choose the following enlargement or reduction ratios:

Press	100%*
Enlarge/ Reduce	104% EXE→LTR
	141% A5→A4
	200%
	Custom(25-400%)
	50%
	70% A4→A5
	78% LGL→LTR
	83% LGL→A4
	85% LTR→EXE
	91% Full Page
	94% A4→LTR
	97% LTR→A4

Custom (25-400%) allows you to enter a ratio from 25% to 400%.

To enlarge or reduce the next copy follow the instructions below:

- 1 Make sure you are in Copy mode 😿 .
 - Make sure you are in Copy mode
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- 4 Press Enlarge/Reduce.
- 5 Do one of the following:
 - Press A or ▼ to choose the enlargement or reduction ratio you want.

Press OK.

■ Press A or V to choose Custom (25-400%).

Press OK.

Use the dial pad to enter an enlargement or reduction ratio from 25% to 400%. (For example, press **5 3** to enter 53%.)

Press OK.

6 Press Mono Start or Colour Start.



Page Layout Options 2 in 1 (P), 2 in 1 (L), 4 in 1 (P) or 4 in 1 (L) are *not* available with Enlarge/Reduce.

Using the Options key

Use the **Options** key to quickly set the following copy settings temporarily for the next copy.

Press	Menu selections	Options	Page
Options	Press ▲ or ▼, then Press OK	Press ▲ or ▼, then Press OK	
19	→ OK	→ OK	
	Quality	Auto*	73
		Text	
		Photo	
	Stack/Sort	Stack*	73
	(appears when the document is in the ADF)	Sort	
	Brightness	▼ -□□■□□+ ▲*	74
		▼ -□□□■□+ ▲	
		▼ -□□□□■+ ▲	
		▼ -■□□□□+ ▲	
		▼ -□■□□□+ ▲	
	Contrast	▼ -□□■□□+ ▲*	74
		▼ -□□□■□+ ▲	
		▼ -□□□□■+ ▲	
		▼ -■□□□□+ ▲	
		▼ -□■□□□+ ▲	
	Page Layout	Off(1 in 1)*	75
		2 in 1 (P)	
		2 in 1 (L)	
		4 in 1 (P)	
		4 in 1 (L)	
	Tray Select	MP>T1* or MP>T1>T2*	76
		T1>MP or T1>T2>MP	
		#1 (XXX) ¹	
		#2 (XXX) 1	
		MP(XXX) 1	
		"XXX" is the paper size. (T2 or #2 appears only if you installed the optional paper tray.)	

Changing copy quality

You can choose from a range of quality settings. The default setting is Auto.

■ Auto

Auto is the recommended mode for ordinary printouts. Suitable for documents that contain both text and photographs.

■ Text

Suitable for documents containing only text.

■ Photo

Suitable for copying photographs.

To *temporarily* change the quality setting, follow the steps below:

- 1 Make sure you are in Copy mode 😿.
 - wake sure you are in copy mode
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options. Press ▲ or ▼ to choose Quality.
 Press OK.
- Press A or ▼ to choose Auto, Text or Photo. Press OK.
 - Press Mono Start or Colour Start.

To change the *default* setting, follow the steps below:

1 Press Menu, 3, 1.

Copy 1.Quality

- Press ▲ or ▼ to choose the copy quality. Press **OK**.
- 3 Press Stop/Exit.

Sorting copies using the ADF

You can sort multiple copies. Pages will be stacked in the order 1 2 3, 1 2 3, 1 2 3, and so on.

- 1 Make sure you are in Copy mode 😿.
- 2 Load your document in the ADF.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options. Press ▲ or ▼ to choose Stack/Sort. Press OK.
- 5 Press A or V to choose Sort. Press OK.
- 6 Press Mono Start or Colour Start.

Adjusting brightness, contrast and colour

Brightness

Adjust the copy brightness to make copies darker or lighter.

To *temporarily* change the copy brightness setting, follow the steps below:

- 1 Make sure you are in Copy mode 😿.
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options.
 Press ▲ or ▼ to choose Brightness.
 Press OK.
- Press ▲ to make a lighter copy or press ▼ to make a darker copy. Press OK.
- 6 Press Mono Start or Colour Start.

To change the *default* setting follow the steps below:

Press Menu, 3, 2.

Copy 2.Brightness

- Press ▲ to make a lighter copy or press ▼ to make a darker copy.
 Press OK
- 3 Press Stop/Exit.

Contrast

Adjust the contrast to help an image look sharper and more vivid.

To *temporarily* change the contrast setting, follow the steps below:

- 1 Make sure you are in Copy mode 😿 .
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options. Press ▲ or ▼ to choose Contrast. Press OK.
- 5 Press ▲ or ▼ to increase or decrease the contrast. Press OK.
- 6 Press Mono Start or Colour Start.

To change the *default* setting follow the steps below:

1 Press Menu, 3, 3.

Copy 3.Contrast

- Press ▲ or ▼ to increase or decrease the contrast.
 Press OK.
 - Press Stop/Exit.

Colour adjust

You can change the default setting for colour saturation.

To change the *default* setting follow the steps below:

1 Press Menu, 3, 4.

Copy 4.Color Adjust

- Press ▲ or ▼ to choose 1.Red, 2.Green or 3.Blue.
 Press OK.
- 3 Press ▲ or ▼ to increase or decrease the colour saturation. Press OK.
- A Return to 2 to choose the next colour.

 Or press Stop/Exit.

Making N in 1 copies (page layout)

You can reduce the amount of paper used when copying by using the N in 1 copy feature. This allows you to copy two or four pages onto one page, which lets you save paper.

Important

- Please make sure the paper size is set to Letter, A4, Legal Or Folio.
- (P) means Portrait and (L) means Landscape.
- You cannot use the Enlarge/Reduce setting with the N in 1 feature.

- 1 Make sure you are in Copy mode 😿 .
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options.
 Press ▲ or ▼ to choose Page Layout.
 Press OK.
- 5 Press A or ▼ to choose 2 in 1 (P),
 2 in 1 (L), 4 in 1 (P),
 4 in 1 (L) or Off(1 in 1).
 Press OK.
- 6 Press Mono Start or Colour Start to scan the page. If you placed the document in the ADF, the machine scans the pages and starts

printing.

If you are using the scanner glass, go to 7.

7 After the machine scans the page, press **1** to scan the next page.

Next Page? 1.Yes 2.No

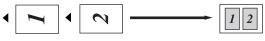
layout.

- 8 Put the next page on the scanner glass. Press **OK**. Repeat **7** and **3** for each page of the
- 9 After all the pages have been scanned, press 2 in 7 to finish.

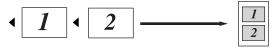
If you are copying from the ADF:

Insert your document face up in the direction shown below:





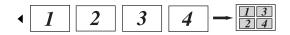
■ 2 in 1 (L)



■ 4 in 1 (P)



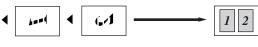
■ 4 in 1 (L)



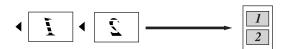
If you are copying from the scanner glass:

Insert your document face down in the direction shown below:

■ 2 in 1 (P)



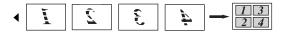
■ 2 in 1 (L)



■ 4 in 1 (P)



■ 4 in 1 (L)



Tray selection

You can change the tray use only for the next copy.

- 1 Make sure you are in Copy mode 😿.
- 2 Load your document.
- 3 Use the dial pad to enter the number of copies (up to 99).
- Press Options.
 Press ▲ or ▼ to choose Tray Select.
 Press OK.
- 5 Press ▲ or ▼ to choose the MP>T1, T1>MP, #1 (XXX) 1 and MP (XXX) 1. Press OK.
- 6 Press Mono Start or Colour Start.

Choose Tray Select	MP>T1 or MP>T1>T2
	T1>MP or T1>T2>MP
	#1(XXX) 1
	#2(XXX) 1
	MP(XXX) 1

1 XXX is the paper size you set in **Menu**, **1**, **3**.



- T2 or #2 appears only if the optional paper tray is installed.
- To change the default setting for Tray Select, see *Tray use in copy mode* on page 21.

Out of memory message

If the memory becomes full while you are making copies, the LCD message will guide you through the next step.

If you get an Out of Memory message while scanning a subsequent page, you will have the option to press **Mono Start** or **Colour Start** to copy the pages scanned so far, or to press **Stop/Exit** to cancel the operation.

To make extra memory available, you can do the following:

- Print the faxes that are in the memory. (See Printing a fax from the memory on page 43.)
- Turn off Fax Storage. (See *Turning off remote fax options* on page 59.)
- Add optional memory (See Memory board on page 102.)



When you get an Out of Memory message, you may be able to make copies if you first print incoming faxes in the memory to restore the memory to 100%.

Section IV



Direct printing

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Printing photos from a digital camera



Your Brother machine supports the PictBridge standard, allowing you to connect to and print photos directly from any PictBridge compatible digital camera. If your camera is using the USB Mass Storage standard, you can also print photos from a digital camera without PictBridge. (See Connecting a camera as a storage device on page 82.)

Before using PictBridge

PictBridge requirements

To avoid errors, remember the following points:

- The machine and the digital camera must be connected using a suitable USB cable.
- The image file must be taken with the digital camera you want to connect to the machine.

Using PictBridge

Setting your digital camera

Make sure your camera is in PictBridge mode. The following PictBridge settings may be available from the LCD of your PictBridge compatible camera.

- Copies
- Quality
- Paper size
- Date print
- File name print
- Layout



The names and availability of each setting depends on the specification of your camera.

You can also set the following PictBridge settings by using the control panel.

Menu selections	Options
Paper Size	Letter, A4, B5, A5, B6, A6
Orientation	Portrait, Landscape ¹
Date & Time	Off, On
File Name	Off, On
Print Quality	Normal, Fine

If you choose the paper size Letter, A4 or B5, Portrait will be choosen. If you choose A5, B6 or A6, Landscape will be chosen.

1 Press Menu, 5, 3.

USB Direct I/F 3.PictBridge

- To set the PictBridge settings, press ▲ or ▼ to choose 1.Paper Size, 2.Orientation, 3.Date & Time, 4.File Name, or 5.Print Quality. Press OK.
- 3 Press ▲ or ▼ to choose an option for each menu Setting. Press OK.
- Press Stop/Exit.
 Repeat 2 to 3 for each PictBridge setting.



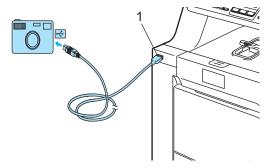
 Camera settings are prioritised as long as your camera is not set to use your machine's settings (default settings). If your camera is set to use your machine's settings, the machine will print your photo using the settings below.

Machine settings	Default settings
Paper Size	A4
Orientation	Portrait
Date & Time	Off
File Name	Off
Print Quality	Normal

 Please refer to the documentation supplied with your camera for more detailed information on changing PictBridge settings.

Printing images

1 Make sure that your camera is turned off. Connect your camera to the USB direct interface (1) on the front of the machine using a suitable USB cable.



Turn on the camera. Make sure your camera is in PictBridge mode. When the machine has recognized the camera, the LCD shows the following message depending on which mode the machine is in:

04/20 15:30 Fax Camera Connected

Scan:Select **A**▼ Camera Connected

Stack Copies:01 Camera Connected

3 Set your camera to print an image. Set the number of copies if you are asked.

When the machine starts printing an image, the LCD will show the following message:

PictBridge Printing. Keep...



Please refer to the documentation supplied with your camera for detailed operations how to print using PictBridge.



CAUTION

To prevent damage to your machine, DO NOT connect any device other than a digital camera or USB flash memory drive to the USB direct interface.

DO NOT remove the digital camera from the USB direct interface until the machine has finished printing.

DPOF printing

DPOF stands for Digital Print Order Format.

Major digital camera manufacturers (Canon Inc., Eastman Kodak Company, Fuji Photo Film Co. Ltd., Matsushita Electric Industrial Co. Ltd. and Sony Corporation) created this standard to make it easier to print images from a digital camera.

If your digital camera supports DPOF printing, you will be able to choose on the digital camera display the images and number of copies you want to print.

The following DPOF settings are available.

- 1 in 1 printing
- Copies

Connecting a camera as a storage device

Even if your camera is not in PictBridge mode, or does not support PictBridge, you can connect your camera as a normal storage device. This enables you to print photos from your camera.

Follow the steps in Printing data directly from the USB flash memory drive on page 85.

(If you would like to print photos in PictBridge mode, see Setting your digital camera on page 80.)



🛮 🗷 Note

The name of the storage mode and operation differs among digital cameras. Please refer to the documentation supplied with your camera for detailed information, such as how to switch from PictBridge mode to mass storage mode.

Understanding the error messages

Once you are familiar with the types of errors that can occur while you are using the USB direct interface, you can easily identify and troubleshoot any problems.

■ Out of Memory

This message will appear if you are working with files that are too large for the machine's memory.

■ Unusable Device

This message will appear if you connect an incompatible or broken device to the USB direct interface. To clear the error, unplug the device from the USB direct interface.

(For more detailed solutions, see *Error and maintenance messages* on page 123.)

Printing data from a USB flash memory drive

With the direct print feature, you do not need a computer to print data. You can print by just plugging your USB flash memory drive into the machine's USB direct interface.



Some USB flash memory drives may not work with the machine.

Supported file formats

Direct print supports the following file formats:

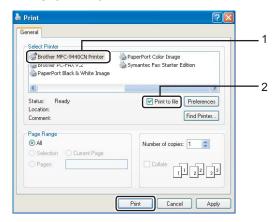
- PDF version 1.6 ¹
- **■** JPEG
- Exif + JPEG
- PRN (created by MFC-9440CN or MFC-9450CDN driver)
- TIFF (scanned by all MFC or DCP Brother models)
- PostScript[®] 3[™] (created by the MFC-9440CN or MFC-9450CDN BRScript3 printer driver)
- The data including JBIG2 image file, JPEG2000 image file and layered files are not supported.

Creating a PRN or PostScript[®] 3[™] file for direct printing



The screens in this section may vary depending on your application and operating system.

- 1 From the menu bar of an application, click **File**, then **Print**.
- Choose Brother MFC-XXXX Printer (1) and check the Print to file box (2). Click Print.



3 Choose the folder you want to save the file to and enter the file name if you are prompted to.

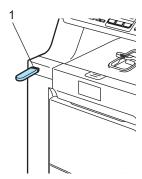
If you are prompted for a file name only, you can also specify the folder you want to save the file in by entering the directory name. For example:

C:\Temp\FileName.prn

If you have a USB flash memory drive connected to your computer, you can save the file directly to the USB flash memory drive.

Printing data directly from the USB flash memory drive

1 Connect your USB flash memory drive to the USB direct interface (1) on the front of the machine.



When the machine has recognized the USB flash memory drive, the **Direct** LED turns blue.

Press the **Direct** key.

Direct Print 1.FILE0_1.PDF \$

3 Press ▲ or ▼ to choose the folder name or file name you want to print. Press OK. If you have chosen the folder name, press ▲ or ▼ to choose the file name you want to print.



Press OK.

- If you want to print an index of the files, choose Index Print, and then press OK.
 Press Mono Start or Colour Start to print the data.
- File names containing more than 8 characters will appear on the LCD as the first 6 characters of the file name followed by a tilde mark (~) and a number. For example, "HOLIDAY2007.JPG" would appear as "HOLIDA~1.JPG".
 Only the following characters can be displayed on the LCD:
 A B C D E F G H I J K L M N O P Q R S T U V W X Y Z 0 1 2 3 4 5 6 7 8 9 \$ % '`-@
 {}~!#()& ^

- 4 Do one of the following:
 - Press ▲ or ▼ to choose a setting you need to change and press OK, and then press ▲ or ▼ to choose an option for the setting and press OK.
 - If you do not need to change the current default settings, go to 6.

Print File Set Paper Size **†**



· You can choose the following settings:

Paper Size
Multiple Page
Orientation
Media Type
Collate
Tray Use
Print Quality
PDF Option

- Depending on the file type, some of these settings may not appear.
- 5 Press Mono Start or Colour Start if you have finished.
- 6 Press the dial pad key to enter the number of copies you want.
 Press **OK**.

Copies = 1

- 7 Press Mono Start or Colour Start to print the data.
- 8 Press Stop/Exit.



CAUTION

To prevent damage to your machine, DO NOT connect any device other than a digital camera or USB flash memory drive to the USB direct interface.

DO NOT remove the USB flash memory drive from the USB direct interface until the machine has finished printing.



🛮 🕅 Note

- · If you want to change the default setting for the paper tray to feed paper from, press Menu, 1, 7, 3 to change the paper tray setting.
- · You can change the default settings for direct print by using the control panel when the machine is not in the direct print mode. Press Menu. 5 to enter the USB Direct I/F menu. (See Menu table on page 190.)

Understanding the error messages

Once you are familiar with the types of errors that can occur while you are using the USB direct interface, you can easily identify and troubleshoot any problems.

■ Out of Memory

This message will appear if you are working with images that are too large for the machine's memory.

■ Unusable Device

This message will appear if you connect an incompatible or broken device to the USB direct interface. To clear the error, unplug the device from the USB direct interface.

(See Error and maintenance messages on page 123 for the detailed solution.)

Section V



Software

Software and network features

88

Software and network features

The User's Guide on the CD-ROM includes the Software User's Guide and Network User's Guide for features available when connected to a computer (for example, printing and scanning). These guides have easy to use links that, when clicked, will take you directly to a particular section.

You can find information on these features:

- Printing
- Scanning
- ControlCenter3 (for Windows[®])
- ControlCenter2 (for Macintosh®)
- Remote Setup
- Faxing from your computer
- Network Faxing
- Network Printing
- Network Scanning



See Accessing the User's Guides on page 3.

How to read HTML **User's Guides**

This is a quick reference for using the HTML User's Guides.

For Windows®



If you have not installed the software, see Viewing documentation (Windows®) on page 3.

From the Start menu, point to Brother, MFC-9440CN or MFC-9450CDN from the programs group, then click User's Guides in HTML format.

Click on the manual you want (SOFTWARE USER'S GUIDE. **NETWORK USER'S GUIDE or USER'S** GUIDE) from the top menu.



Click the heading you would like to view from the list at the left of the window.



For Macintosh®

- Make sure your Macintosh® is turned on. Insert the Brother CD-ROM into your CD-ROM drive.
- Double-click the **Documentation** icon.
- Double-click your language folder, and then double-click the top page file.
- Click on the manual you want (SOFTWARE USER'S GUIDE. **NETWORK USER'S GUIDE or USER'S GUIDE**) in the top menu, and then click the heading you would like to read from the list at the left of the window.



Section VI



Appendixes

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A

Safety and legal

Choosing a location

Place your machine on a flat, stable surface that is free of vibration. Put the machine near a telephone socket and a standard, grounded electrical socket. Choose a location where the temperature remains between 10° C and 32.5° C and the humidity is between 20% to 80% (without condensation).

- Make sure cables leading to the machine DO NOT constitute a trip hazard.
- Avoid placing your machine on the carpet.
- DO NOT place the machine near heaters, air conditioners, water, chemicals or refrigerators.
- DO NOT expose the machine to direct sunlight, excessive heat, moisture or dust.
- DO NOT connect your machine to electrical sockets controlled by wall switches or automatic timers, or to the same circuit as large appliances that might disrupt the power supply.
- Avoid sources of interference, such as speakers or the base units of cordless telephones.







Important information

Safety precautions

Please read these instructions before attempting any maintenance, and keep them for later reference. When using your telephone equipment, follow basic safety precautions to reduce the risk of fire, electric shock or personal injury.

- DO NOT use this product near water, or in a damp environment.
- Avoid using this product during an electrical storm. There may be a remote risk of electric shock from lightning.
- We DO NOT advise using an extension lead.
- Never install telephone wiring during a lightning storm. Never install a telephone wall socket in a wet location.
- If any cables become damaged, disconnect your machine, and contact your Brother dealer.
- DO NOT place any objects on the machine, or obstruct the air vents.
- This product should be connected to an adjacent grounded AC power source within the range indicated on the rating label. DO NOT connect it to a DC power source. If you are not sure, contact a qualified electrician.
- DO NOT dispose of batteries in a fire. They may explode. Check with local codes for possible special disposal instructions.



WARNING



Before cleaning the inside of the machine, first unplug the telephone line cord, and then the power cord from the electrical socket.





DO NOT use flammable substances, any type of spray, or an organic solvent/liquid that contains alcohol or ammonia to clean the inside or outside of the machine. Refer to *Routine maintenance* on page 140 for how to clean the machine.







DO NOT handle the plug with wet hands. Doing this might cause an electrical shock.





Always make sure the plug is fully inserted.



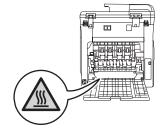
After you have just used the machine, some internal parts of the machine will be extremely hot. When you open the front or back cover of the machine, DO NOT touch the shaded parts shown in the illustration.







The fuser unit is marked with a caution label. DO NOT remove or damage the label.



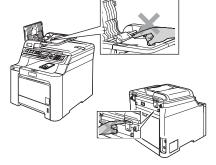


To prevent injuries, be careful not to put your hands on the edge of the machine under the document cover as shown in the illustration.





To prevent injuries, DO NOT put your fingers in the area shown in the illustrations.

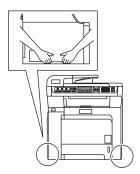




DO NOT use a vacuum cleaner to clean up scattered toner. Doing this might cause the toner dust to ignite inside the vacuum cleaner, potentially starting a fire. Please carefully clean the toner dust with a dry, lint-free cloth and dispose of it according to local regulations.



If moving your machine, use the handholds provided. First making sure to disconnect any cables. To prevent injuries when moving or lifting this machine, make sure to use at least two people.



IEC60825-1+A2:2001 Specification

This machine is a Class 1 laser product as defined in IEC60825-1+A2:2001 specifications. The label shown below is attached in countries where required.

This machine has a Class 3B Laser Diode which emits invisible laser radiation in the Scanner Unit. The Scanner Unit should not be opened under any circumstances.



Laser Diode

Wave length: 780 - 800 nm

Output: 30 mW max. Laser Class: Class 3B



WARNING

Use of controls, adjustments or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.

Disconnect device

This product must be installed near an electrical socket that is easily accessible. In case of emergencies, you must disconnect the power cord from the electrical socket to shut off the power completely.

Wiring information (U.K. only)

If you need to replace the plug fuse, fit a fuse that is approved by ASTA to BS1362 with the same rating as the original fuse.

Always replace the fuse cover. Never use a plug that does not have a cover. If in any doubt, call a qualified electrician.

Warning - This printer must be earthed.

The wires in the mains lead are coloured in line with the following code:

■ Green and Yellow: Earth

■ Blue: Neutral ■ Brown: Live

LAN connection



CAUTION

DO NOT connect this product to a LAN connection that is subject to over-voltages.

Radio interference

This product complies with EN55022 (CISPR Publication 22)/Class B. When connecting the machine to a computer, ensure that you use the following interface cables.

A USB cable which must not exceed 2.0 metres in length.

EU Directive 2002/96/EC and EN50419



This equipment is marked with the above recycling symbol. It means that all the end of the life of the equipment you must dispose of it separately at an appropriate collection point and not place it in the normal domestic unsorted waste stream. This will benefit the environment for all. (European Union only)

EU Directive 2006/66/EC - Removing or Replacing the Battery

This product incorporates a battery that is designed to last for the lifetime of the product. It is not to be replaced by the user. It should be removed as part of the machine recycling process at the end of life and appropriate precautions taken by the recycler.

Important safety instructions

- Read all of these instructions.
- 2 Save them for later reference.
- 3 Follow all warnings and instructions marked on the product.
- 4 Unplug this product from the wall socket before cleaning inside of the machine. DO NOT use liquid or aerosol cleaners. Use a damp cloth for cleaning.
- 5 DO NOT place this product on an unstable cart, stand, or table. The product may fall, causing serious damage to the product.
- 6 Slots and openings in the casing at the back or bottom are provided for ventilation. To ensure reliable operation of the product and to protect it from overheating, these openings must not be blocked or covered. The openings should never be blocked by placing the product on a bed, sofa, rug, or other similar surface. This product should never be placed near or over a radiator or heater. This product should never be placed in a built-in installation unless adequate ventilation is provided.
- 7 This product should be connected to an AC power source within the range indicated on the rating label. DO NOT connect it to a DC power source. If you are not sure, contact a qualified electrician.

- 8 This product is equipped with a 3-wire grounded plug. This plug will only fit into a grounded power outlet. This is a safety feature. If you are unable to insert the plug into the outlet, call your electrician to replace your obsolete outlet. DO NOT defeat the purpose of the grounded plug.
- 9 Use only the power cord supplied with this machine.
- 10 DO NOT allow anything to rest on the power cord. DO NOT place this product where people can walk on the cord.
- 11 DO NOT place anything in front of the machine that will block received faxes. DO NOT place anything in the path of received faxes.
- 12 Wait until pages have exited the machine before picking them up.
- 13 Unplug this product from the power socket and refer all servicing to Brother Authorised Service Personnel under the following conditions:
 - When the power cord is damaged or frayed.
 - If liquid has been spilled into the product.
 - If the product has been exposed to rain or water.
 - If the product does not operate normally when the operating instructions are followed.

 Adjust only those controls that are covered by the operating instructions. Incorrect adjustment of other controls may result in damage and will often require extensive work by a qualified technician to restore the product to normal operation.
 - If the product has been dropped or the casing has been damaged.
 - If the product exhibits a distinct change in performance, indicating a need for service.
- 14 To protect your product against power surges, we recommend the use of a power protection device (Surge Protector).
- 15 To reduce the risk of fire, electric shock and injury to people, note the following:
 - DO NOT use this product near appliances that use water, a swimming pool or in a wet basement.
 - DO NOT use the machine during an electrical storm (there is the remote possibility of an electrical shock) or to report a gas leak in the vicinity of the leak.

A

Legal limitations for copying

It is an offence to make reproductions of certain items or documents with the intent to commit fraud. This memorandum is intended to be a guide rather than a complete list. We suggest you check with relevant legal authorities if in doubt about a particular item or document.

The following are examples of documents which should not be copied:

- Money
- Bonds or other certificates of indebtedness
- Certificates of Deposit
- Armed Forces Service or Draft papers
- Passports
- Postage Stamps (cancelled or uncancelled)
- Immigration Papers
- Welfare documents
- Cheques or Drafts drawn by Governmental Agencies
- Identification Documents, badges or insignias
- Licences and Certificates of Title to motor vehicles

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All other brand and product names mentioned in this User's Guide, the Software User's Guide, and the Network User's Guide are registered trademarks of their respective companies.

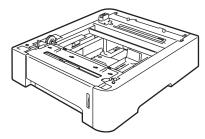
Options

Optional paper tray

Order Number: LT-100CL

An optional lower tray can be installed, and it can hold up to 500 sheets of 80 g/m² paper.

When an optional tray is installed, the machine can hold up to 800 sheets of plain paper. If you want to buy an optional lower tray unit, contact your Brother dealer.

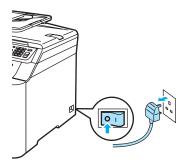


Installing the optional paper tray

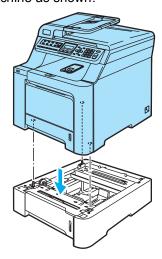
WARNING

This machine is heavy. To prevent injuries use at least two people to lift the machine. Be careful not to pinch your fingers when you set the machine down.

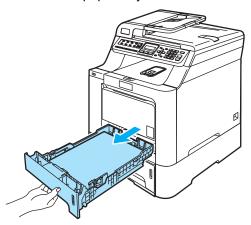
1 Turn off the power switch. Unplug the telephone line cord and interface cable, and then unplug the power cord from the AC electrical socket.



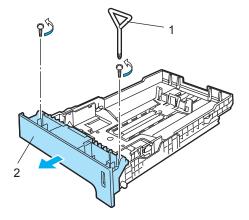
Using two people, lift the machine carefully and place it onto the optional lower tray unit, so that the alignment pins of the lower tray unit are inserted into the guide holes on the bottom of the machine as shown.



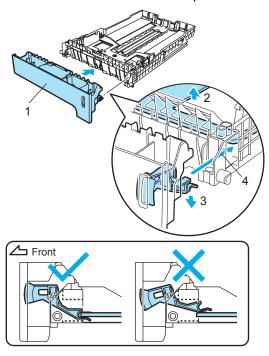
3 Pull the standard paper tray completely out of the machine and take the paper out of the paper tray.



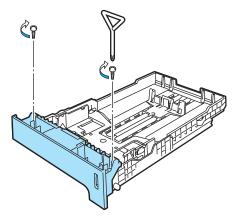
4 Using the screwdriver (1), take out the two screws as shown and save them (you will need them for step 6), and then remove the paper tray front (2) from the standard paper tray.



- 5 Follow the steps below to exchange the paper tray front of the standard paper tray to the new one (1).
 - 1 Carefully lift up and hold the metal plate inside the paper tray (2).
 - While the metal plate is raised, lift the new paper tray front (1) to the front of the paper tray. Make sure that the blue paper indicator lever (3) passes through the hole (4).
 - Once the paper tray front is correctly fitted, let go of the metal plate. The blue lever should sit underneath the metal plate.



6 Fix the new paper tray front to the standard paper tray by putting the two screws back in (taken out in 4). Then put the paper back in the paper tray and put the paper tray firmly back into the machine.

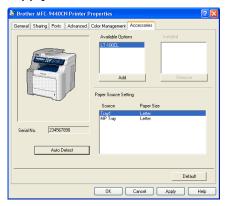


Plug the machine's power cord back into the AC electrical socket first, and reconnect all cables and telephone line cord.

Turn on the machine's power switch.

8 To set the paper size for the lower tray, press Menu, 1, 3, 3. Press ▲ or ▼ to choose A4, Letter, Legal, Executive, A5, B5, B6 Or Folio. Press OK, and then press Stop/Exit.

9 For Windows® users:
Go to Start > Control Panel > Printers
and Faxes. Right-click on your printer
icon and choose Properties. Choose
the Accessories tab and click Auto
Detect. When the optional lower tray
and paper size have been detected click
Apply.





The **Auto Detect** function is not available under the following machine conditions:

- · The machine's power switch is off.
- The machine is in an error state.
- The machine is in a network shared environment.
- The cable is not connected to the machine correctly.

If this situation occurs, you can manually add the options you have installed. In **Available Options** select the option you have installed, click **Add**, and then click **Apply**.

For Macintosh® users:

The printer driver is already configured for use with the lower paper tray. No additional steps are required.

Memory board

This machine has 64 MB of standard memory and one slot for optional memory expansion. You can expand the memory up to 576 MB by installing 144 pin small outline dual in-line memory modules (SO-DIMMs). When you add the optional memory, it increases the performance for both copy and print operations.

In general, the machine uses industry-standard SO-DIMM with the following specifications:

Type: 144 pin and 64 bit output

CAS latency: 2

Clock frequency: 100 MHz or more Capacity: 64, 128, 256 or 512 MB

Height: 31.75 mm

Dram Type: SDRAM 2 Bank

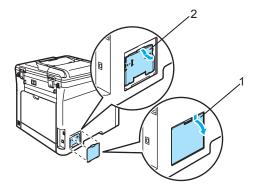
For purchasing information and part numbers visit the Buffalo Technology website: http://www.buffalo-technology.com/



- There might be some SO-DIMMs that will not work with the machine.
- For more information, call the dealer you bought the machine from.

Installing extra memory

- 1 Turn off the machine's power switch. Unplug the telephone line cord.
- Disconnect the interface cable from the machine, and then unplug the power cord from the electrical socket.
- Remove the DIMM covers (1 and 2).

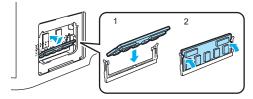


4 Unpack the DIMM and hold it by its edges.

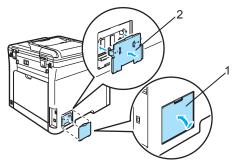
CAUTION

To prevent damage to the machine from static electricity, DO NOT touch the memory chips or the board surface.

5 Hold the DIMM by the edges and align the notches in the DIMM with the protrusions in the slot. Insert the DIMM diagonally (1), then tilt it toward the interface board until it clicks into place (2).



6 Put the DIMM covers (2 and 1) back on.



- 7 Plug the machine's power cord back into the electrical socket first, and then connect the interface cable.
- 8 Plug in the telephone line cord. Turn on the machine's power switch.



To make sure that you have installed the SO-DIMM properly, you can print the User Settings List that shows the current memory size.

(See Reports on page 68.)

C

Troubleshooting and routine maintenance

Troubleshooting

If you think there is a problem with your machine, check the chart below and follow the troubleshooting tips.

Most problems can be easily resolved by yourself. If you need additional help, the Brother Solutions Center offers the latest FAQs and troubleshooting tips. Visit us at http://solutions.brother.com/.

Solutions to common problems

If you think there is a problem with the way your faxes look, make a copy first. If the copy looks good, the problem may not be your machine. Check the chart below and follow the troubleshooting tips.

Printing or receiving faxes

Difficulties	Suggestions
■ Condensed print	Usually this is caused by a poor telephone connection. If your copy looks good, you probably had a bad connection, with static or interference on the telephone line. Ask the other party to send the fax again.
■ Horizontal streaks	
Top and bottom sentences are cut off	
Missing lines	
Poor print quality	See Improving the print quality on page 111.
Vertical black lines when receiving	One of the corona wires for printing may be dirty. Clean the four corona wires. (See Cleaning the corona wires on page 146.)
	The sender's scanner may be dirty. Ask the sender to make a copy to see if the problem is with the sending machine. Try receiving from another fax machine.
	If the problem continues, call Brother or your dealer for service.
Received faxes appear as split or blank pages.	If the received faxes are divided and printed on two pages or if you get an extra blank page, your paper size setting may not be correct for the paper you are using. (See <i>Paper size</i> on page 21.)
	Turn on auto reduction. (See Printing a reduced incoming fax on page 42.)

Telephone line or connections

Difficulties	Suggestions
Dialling does not work.	Check for a dial tone.
	Change Tone/Pulse setting. (See the Quick Setup Guide.)
	Check all line cord connections.
	Check that the machine is plugged in and switched on.
	If an external telephone is connected to the machine, send a manual fax by lifting the handset of the external telephone and dialling the number. Wait to hear fax receiving tones before pressing Mono Start or Colour Start .

Telephone line or connections (Continued)

Difficulties	Suggestions
The machine does not answer when called.	Make sure the machine is in the correct receive mode for your setup. (See <i>Receiving a fax</i> on page 39.) Check for a dial tone. If possible, call your machine to hear it answer. If there is still no answer, check the telephone line cord connection. If you do not hear ringing when you call your machine, ask your telephone company to check the line.

Sending faxes

Difficulties	Suggestions
Poor sending quality.	Try changing your resolution to Fine or S.Fine. Make a copy to check your machine's scanner operation. If the copy quality is not good, clean the scanner. (See <i>Cleaning the scanner</i> on page 141.)
Transmission Verification Report says 'RESULT:ERROR'.	There is probably temporary noise or static on the line. Try sending the fax again. If you are sending a PC Fax message and get 'RESULT:NG' on the Transmission Verification Report, your machine may be out of memory. To free up extra memory, you can turn off fax storage (see <i>Turning off remote fax options</i> on page 59), print fax messages in memory (see <i>Printing a fax from the memory</i> on page 43) or cancel a delayed fax or polling job (see <i>Checking and cancelling waiting jobs</i> on page 37). If the problem continues, ask the telephone company to check your telephone line.
	If you often get transmission errors due to possible interference on the telephone line, try changing the Compatibility setting to Basic (for VoIP). (See Telephone line interference on page 122.)
Vertical black lines when sending.	Black vertical lines on faxes you send are typically caused by dirt or correction fluid on the glass strip. (See <i>Cleaning the scanner</i> on page 141.)

Handling incoming calls

Difficulties	Suggestions
The machine 'Hears' a voice as a CNG Tone.	If Fax Detect is set to on, your machine is more sensitive to sounds. It may mistakenly interpret certain voices or music on the line as a fax machine calling and respond with fax receiving tones. Deactivate the machine by pressing Stop/Exit . Try avoiding this problem by turning Fax Detect to off. (See <i>Fax Detect</i> on page 41.)
Sending a Fax Call to the machine.	If you answered on an external or extension telephone, press your Fax Receive Code [default setting is (* 51)]. When your machine answers, hang up.
Custom features on a single line.	If you have Call Waiting, Call Waiting/Caller ID, Caller ID, Voice Mail, an answering machine, an alarm system or other custom feature on a single telephone line with your machine, it may create a problem sending or receiving faxes.
	For Example: If you subscribe to Call Waiting or some other custom service and its signal comes through the line while your machine is sending or receiving a fax, the signal can temporarily interrupt or disrupt the faxes. Brother's ECM feature should help overcome this problem. This condition is related to the telephone system industry and is common to all devices that send and receive information on a single, shared line with custom features. If avoiding a slight interruption is crucial to your business, a separate line with no custom features is recommended.

Menu access difficulties

Difficulties	Suggestions
Key operations do not work	Check that the control panel is fitted correctly on the machine. Reinstall the control panel.
The machine beeps when you try to access the Setup Receive and Setup Send menus.	If the Fax key is not illuminated, press it to turn on Fax mode. The Setup Receive setting (Menu , 2 , 1) and Setup Send setting (Menu , 2 , 2) are available only when the machine is in Fax mode.

Copy quality difficulties

Difficulties	Suggestions
Vertical black line appears in copies.	Black vertical lines on copies are typically caused by dirt or correction fluid on the glass strip, or one of the corona wires for printing is dirty. (See Cleaning the scanner on page 141 and Cleaning the corona wires on page 146.)

Printing difficulties

Difficulties	Suggestions
No printout.	■ Check that the machine is plugged in and the power switch is turned on.
	Check that the toner cartridges and drum unit are installed properly. (See Replacing the drum unit on page 164.)
	■ Check the interface cable connection on both the machine and your computer. (See the Quick Setup Guide.)
	■ Check that the correct printer driver has been installed and chosen.
	 Check to see if the LCD is showing an error message. (See Error and maintenance messages on page 123.)
	■ Check that the machine is online: (For Windows Vista®) Click the Start button, Control Panel, Hardware and Sound, and then Printers. Right-click Brother MFC-XXXX Printer. Make sure that Use Printer Offline is unchecked. (For Windows® XP and Windows Server® 2003) Click the Start button and select Printers and Faxes. Right-click Brother MFC-XXXX Printer. Make sure that Use Printer Offline is unchecked. (For Windows® 2000) Click the Start button and select Settings and then Printers. Right-click Brother MFC-XXXXX Printer. Make sure that Use Printer Offline is unchecked.
The machine prints unexpectedly or it prints garbage.	■ Pull out the paper tray and wait until the machine stops printing. Then turn off the machine's power switch and disconnect from the power for several minutes. (The machine can be turned off for up to 4 days without losing faxes stored in the memory.)
	Check the settings in your application to make sure it is set up to work with your machine.
The machine prints the first couple of pages correctly, then some pages have text missing.	Check the settings in your application to make sure that it is set up to work with your machine.
	Your computer is not recognising the machine's input buffer's full signal. Make sure that you connected the interface cable correctly. (See the Quick Setup Guide.)

Printing difficulties (Continued)

Difficulties	Suggestions
The headers or footers appear when the document displays on the screen but they do not show up when it is printed.	There is an unprintable area on the top and bottom of the page. Adjust the top and bottom margins in your document to allow for this.
The machine does not print on both sides of the paper even though the printer driver setting is Duplex. (MFC-9450CDN only)	Check the paper size setting in the printer driver. You need to select A4, Legal or Folio.
The machine is not printing or has stopped printing and the machine's Data LED turns on.	Press Job Cancel . As the machine cancels the job and clears it from the memory it may produce an incomplete printout.

Scanning difficulties

Difficulties	Suggestions
TWAIN errors appear while scanning.	Make sure that the Brother TWAIN driver is chosen as the primary source. In PaperPort™ 11SE, click File , Scan or Get Photo and choose the Brother TWAIN driver .
Network scanning does not work.	See Network difficulties on page 108.

Software difficulties

Difficulties	Suggestions
Cannot install software or print.	Run the Repair MFL-Pro Suite program on the CD-ROM. This program will repair and reinstall the software.
Cannot perform '2 in 1' or '4 in 1' printing.	Check that the paper size setting in the application and in the printer driver are the same.
The machine does not print from Adobe Illustrator.	Try to reduce the print resolution. (See Advanced tab in the Software User's Guide on the CD-ROM.)

Paper handling difficulties

Difficulties	Suggestions
The machine does not load paper.	■ If there is no paper, load a new stack of paper into the paper tray.
The LCD shows No Paper or a Paper Jam message.	If there is paper in the paper tray, make sure it is straight. If the paper is curled, you should straighten it. Sometimes it is helpful to remove the paper, turn the stack over and put it back into the paper tray.
	■ Reduce the amount of paper in the paper tray, and then try again.
	■ Check that the MP tray mode is not chosen in the printer driver.
	■ If the LCD shows Paper Jam message and you still have a problem, see Paper jams on page 130.
The machine does not feed paper from the MP tray.	■ Fan the paper well and put it back in the tray firmly.
	■ Make sure that MP tray mode is chosen in the printer driver.
How do I print on envelopes?	You can load envelopes from the MP tray. Your application must be set up to print the envelope size you are using. This is usually done in the Page Setup or Document Setup menu of your application. (See your application's manual for more information.)

Paper handling difficulties (Continued)

Difficulties	Suggestions	
Which paper can I use?	You can use plain paper, recycled paper, envelopes and labels that are made for laser machines. (For details, see <i>Acceptable paper and other media</i> on page 9.)	
There is a paper jam.	(See Paper jams on page 130.)	

Print quality difficulties

Difficulties	Suggestions	
Printed pages are curled.	Low quality thin or thick paper or not printing on the recommended side of the paper could cause this problem. Try turning over the stack of paper in the paper tray.	
	■ Make sure that you choose the Paper Type that suits the media type you are using. (See <i>Acceptable paper and other media</i> on page 9.)	
Printed pages are smeared.	The Paper Type setting may be incorrect for the type of print media you are using, or the print media may be too thick or have a rough surface. (See Acceptable paper and other media on page 9 and Basic tab in the Software User's Guide on the CD-ROM.)	
Printouts are too light.	If this problem occurs when making copies or printing received faxes, turn Toner Save mode to off in the machine menu settings. (See <i>Toner save</i> on page 24.)	
	■ Set Toner Save mode to off in the Advanced tab in the printer driver. (See Advanced tab in the Software User's Guide on the CD-ROM.)	

Network difficulties

Difficulties	Suggestions
Cannot print over a wired Network.	Make sure your machine is powered on and is on-line and in Ready mode. Print the Network Configuration list to see your current Network settings. (See <i>How to print a report</i> on page 68.) Reconnect the LAN cable to the hub to verify that the cable and network connections are good. If possible, try connecting the machine to a different port on your hub using a different cable. If the connections are good, the upper LED of the back panel of the machine will be green.

Network difficulties (Continued)

Difficulties	0		
Difficulties	Suggestions		
The network scanning feature does not work. The network PC Fax Receive feature does not work.	(For Windows® only) The firewall setting on your PC may be rejecting the necessary network connection. Follow the instructions below to configure your firewall. If you are using a personal firewall software, see the User's Guide for your software or contact the software manufacturer.		
The network printing feature does	For Windows® XP SP2 users:		
not work.	Click the Start button, Control Panel, Network and Internet Connections and then Windows Firewall. Make sure that Windows Firewall on the General tab is set to On.		
	Click the Advanced tab and Settings button of the Network Connection Settings.		
	Click the Add button.		
	To add port 54925 for network scanning, enter the information below: 1. In Description of service : Enter any description, for example "Brother Scanner". 2. In Name or IP address (for example 192.168.0.12) of the computer hosting this service on your network : Enter "Localhost". 3. In External Port number for this service : Enter "54925". 4. In Internal Port number for this service : Enter "54925". 5. Make sure UDP is selected. 6. Click OK .		
	5 Click the Add button.		
	 To add port 54926 for network PC Fax, enter the information below: In Description of service: Enter any description, for example "Brother PC Fax". In Name or IP address (for example 192.168.0.12) of the computer hosting this service on your network: Enter "Localhost". In External Port number for this service: Enter "54926". In Internal Port number for this service: Enter "54926". Make sure UDP is selected. Click OK. 		
	7 If you still have trouble with your network connection, click the Add button.		
	To add port 137 for network scanning, network printing and network PC Fax receiving, enter the information below: 1. In Description of service: - Enter any description, for example "Brother PC Fax receiving" 2. In Name or IP address (for example 192.168.0.12) of the computer hosting this service on your network: Enter "Localhost". 3. In External Port number for this service: Enter "137". 4. In Internal Port number for this service: Enter "137". 5. Make sure UDP is selected. 6. Click OK.		
	Make sure if the new setting is added and is checked, and then click OK .		

Network difficulties (Continued)

Difficulties	Suggestions		
The network scanning feature does not work.	For Windows Vista [®] users:		
The network PC Fax Receive feature does not work.	Click the Start button, Control Panel, Network and Internet, Windows Firewall and click Change settings.		
The network printing feature does not work.	When the User Account Control screen appears, do the following.		
(continued)	Users who have administrator rights: Click Continue.		
	For users who do not have administrator rights: Enter the administrator password and click OK .		
	Make sure that Windows Firewall on the General tab is set to On.		
	4 Click the Exceptions tab.		
	Click the Add port button.		
	To add port 54925 for network scanning, enter the information below: 1. In Name: Enter any description, for example "Brother Scanner". 2. In Port number: Enter "54925". 3. Make sure UDP is selected. Then click OK.		
	Click the Add port button.		
	To add port 54926 for Network PC Fax, enter the information below: 1. In Name: Enter any description, for example "Brother PC Fax". 2. In Port number: Enter "54926". 3. Make sure UDP is selected. Then click OK.		
	Make sure that the new setting is added and is checked, and then click Apply .		
	If you still have trouble with your network connection such as network scanning or printing, check File and Printer Sharing box in the Exceptions tab and then click Apply .		
Your computer cannot find your machine.	For Windows® users: The firewall setting on your PC may be rejecting the necessary network connection. For details, see the instruction above.		
	For Macintosh® users: Re-select your machine in the DeviceSelector application located in Macintosh HD/Library/Printers/Brother/Utilities or from the Model pop-up menu of ControlCenter2.		

Other

Difficulties	Suggestions	
The machine will not turn on.	Adverse conditions on the power connection (such as lightning or a power surge) may have triggered the machine's internal safety mechanisms.	
	Turn the machine off and unplug the power cord. Wait for ten minutes, then plug in the power cord and turn the machine on.	

Improving the print quality

If you have a print quality problem, print a test page first (**Menu**, **4**, **2**, **3**). If the printout looks good, the problem is probably not the machine. Check the interface cable or try the machine on another computer.



You can resolve a print quality problem by replacing a toner cartridge with a new one when the LCD shows the Toner Life End message.

Examples of poor print quality	Recommendation			
White lines or bands or ribbing across the page	■ Make sure that the machine is on a solid level surface.			
	 Make sure that the toner cartridges are installed properly. (See Replacing a toner cartridge on page 159.) 			
ARCENT ACA ARCHITOCHTON ACCES (CERTISMEN and Application) ARCENT ACA ARCHITOCHTON ACCES (CERTISMEN AND ARCHITOCHTON) ARCHITOCHTON ACCES (CERTISMEN AND ARCHITOC	■ Shake the toner cartridges gently.			
R	■ Make sure that the drum unit is installed properly. (See <i>Replacing the drum unit</i> on page 164.)			
	Make sure that you use paper that meets our specifications. A rough surfaced paper or thick print media can cause the problem. (See Acceptable paper and other media on page 9.)			
	■ Clean the laser scanner windows with a soft cloth. (See Cleaning the laser scanner windows on page 142.)			
	■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.)			
Colours are light or unclear on	■ Make sure that the recommended paper was used.			
the whole page.	■ Change the paper to freshly unpacked paper.			
	■ Make sure that the front cover is closed properly.			
	■ Shake the toner cartridges gently.			
B	■ Clean the laser scanner windows with a soft cloth. (See Cleaning the laser scanner windows on page 142.)			
	■ Turn off Toner Save. (See <i>Toner save</i> on page 24.)			
White streaks or bands down	■ Shake the toner cartridges gently.			
the page	■ Clean the laser scanner windows with a soft cloth. (See Cleaning the laser scanner windows on page 142.)			

Examples of poor print Recommendation quality Coloured streaks or bands One of the toner cartridges may be damaged. Replace the toner down the page cartridge that matches the colour of the streak or bond. (See Replacing a toner cartridge on page 159.) Clean all four corona wires (one for each colour) of the drum unit by sliding the green tab. (See Cleaning the corona wires on page 146.) ■ Make sure each corona wire's green tab is at the home position (▼). ■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.) ■ The fuser unit may have a smudge mark. Call Brother or your dealer for service. ■ One of the toner cartridges may be damaged. Replace the toner Coloured lines across the page cartridge that matches the colour of the line. (See Replacing a toner cartridge on page 159.) ■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.) ■ Clean all four corona wires (one for each colour) of the drum unit by sliding the green tab. (See Cleaning the corona wires on page 146.) ■ Clean the laser scanner windows with a soft cloth. (See Cleaning the laser scanner windows on page 142.) White spots or hollow print ■ Make sure that you use paper that meets our specifications. (See Acceptable paper and other media on page 9.) Make sure that the recommended paper was used. ■ Choose **Thick paper** mode in the printer driver or in the machine's Paper Type menu setting, or use thinner paper than you are currently using. (See Paper type on page 20 and Basic tab in the Software User's Guide on the CD-ROM.) Change the paper to fresh, unopened paper. ■ Check the machine's environment. Conditions such as high humidity can cause hollow print. (See *Choosing a location* on page 90.) Clean all four corona wires (one for each colour) of the drum unit by sliding the green tab. (See *Cleaning the corona wires* on page 146.) If the print quality has not improved, put in a new drum unit. (See Replacing the drum unit on page 164.) ■ Clean the drum unit. (See *Cleaning the drum unit* on page 149.) Completely blank or some ■ Make sure that the toner cartridges are installed properly. (See Replacing a toner cartridge on page 159.) colours are missing. One of the toner cartridges may be damaged. Identify the missing colour and put in a new toner cartridge for the colour with the white line. (See Replacing a toner cartridge on page 159.) ■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.)

Examples of poor print	Recommendation		
Examples of poor print quality	Recommendation		
Coloured spots at 75 mm	Dust, paper powder, glue, and so on may stick to the surface of the photosensitive drum (OPC) and cause black or white spots to appear on printed documents.		
75 mm	Make a few copies of a blank, white sheet of paper. (See Making multiple copies on page 70.)		
75 mm	If you still see the spots on printed documents after making multiple copies, clean the drum unit. (See Cleaning the drum unit on page 149.)		
	■ If the print quality still has not improved you need to install a new drum. (See <i>Replacing the drum unit</i> on page 164.)		
Toner scatter or toner stain	Check the machine's environment. Conditions such as high humidity and high temperatures may cause this print quality problem. (See Choosing a location on page 90.)		
	Make sure that you use paper that meets our specifications. Rough- surfaced paper may cause the problem. (See Acceptable paper and other media on page 9.)		
	■ Install a new toner cartridge for the colour causing the problem. (See Replacing a toner cartridge on page 159.)		
	■ Clean the corona wires and the drum unit for the colour causing the problem. (See Cleaning the corona wires on page 146 and Cleaning the drum unit on page 149.) If the print quality has not improved, put in a new drum unit. (See Replacing the drum unit on page 164.)		
Grey or coloured background	Make sure that you use paper that meets our specifications. (See Acceptable paper and other media on page 9.)		
	Check the machine's environment. Conditions such as high temperatures and high humidity can increase the amount of background shading. (See Choosing a location on page 90.)		
D	■ Install a new toner cartridge for the colour causing the problem. (See Replacing a toner cartridge on page 159.)		
	■ Clean the corona wires of the drum unit for the colour causing the problem. (See <i>Cleaning the corona wires</i> on page 146.) If the print quality has not improved, put in a new drum unit. (See <i>Replacing the drum unit</i> on page 164.)		
Page skewed	Make sure the paper or other print media is loaded properly in the paper tray and that the guides are not too tight or too loose against the paper stack.		
	■ Set the paper guides correctly.		
	■ The paper tray may be too full.		
	Make sure that you use paper that meets our specifications. (See Acceptable paper and other media on page 9.)		

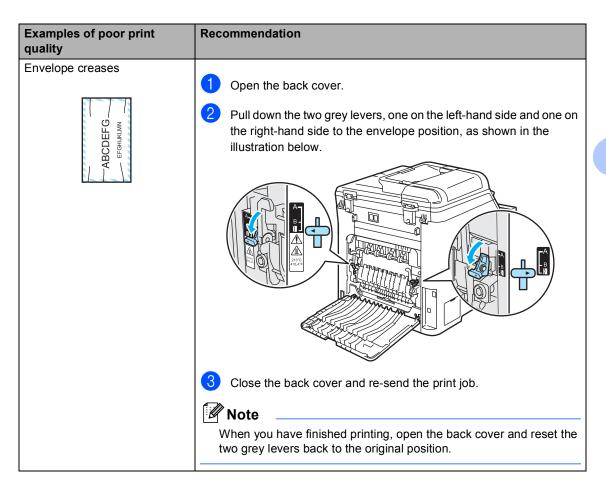
Examples of poor print quality	Recommendation		
Ghost B	Make sure that you use paper that meets our specifications. Rough- surfaced paper or thick paper may cause the problem. (See Acceptable paper and other media on page 9.)		
	Make sure that you choose the correct media type in the printer driver or in the machine's Paper Type menu setting. (See Acceptable paper and other media on page 9 and Basic tab in the Software User's Guide on the CD-ROM.)		
В	■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.)		
The colour of your printouts are not what you expected.	Make sure that the toner cartridges are installed properly. (See Replacing a toner cartridge on page 159.)		
	Make sure that the toner cartridges are not empty. (See Toner life end message on page 159.)		
	Make sure that the drum unit is installed properly. (See Replacing the drum unit on page 164.)		
	Make sure that the belt unit is installed properly. (See Replacing the belt unit on page 171.)		
	Perform the calibration by using the control panel. Press Menu, 4, 5.		
	1 Press OK to select Calibrate.		
	Press 1 to select Yes. (For more information, see Software User's Guide on the CD-ROM.)		
	Adjust the colour by using the custom setting in the printer driver. Colours the machine can print and colours you see on a monitor are different. The machine may not be able to reproduce the colours on your monitor.		
	Make sure that you use paper that meets our specifications. (See Acceptable paper and other media on page 9.)		
	■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.)		
	■ Put in a new belt unit. (See <i>Replacing the belt unit</i> on page 171.)		
All one colour	■ Clean the corona wires of the drum unit for the colour causing the problem. (See <i>Cleaning the corona wires</i> on page 146.) If the print quality has not improved, put in a new drum unit. (See <i>Replacing the drum unit</i> on page 164.)		
	■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.)		

Examples of poor print Recommendation quality Colour misregistration ■ Make sure that the drum unit is installed properly. (See Replacing the drum unit on page 164.) ■ Make sure that the belt unit is installed properly. (See Replacing the belt unit on page 171.) ■ Make sure that the waste toner box is installed properly. (See Replacing the waste toner box on page 176.) Perform the auto colour registration by using the control panel. Press Menu, 4, 6, 1. Perform the manual colour registration by using the control panel. Print the correction chart by using the control panel. Press Menu, 4, 7, 1. Enter the correction value on the chart. Press Menu, 4, 7, 2. If the colour misregistration is not corrected after registering the colour manually, take all the toner cartridges out of the drum unit and turn the drum unit over, then make sure that four drum unit gears are in the home position. The home position of each drum can be identified by matching the number on the drum unit gear to the same number on the side of the drum unit as shown in the illustration. ■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.) ■ Put in a new belt unit. (See Replacing the belt unit on page 171.) ■ Put in a new waste toner box. (See Replacing the waste toner box on page 176.) ■ If solid areas of colour or images have cyan, magenta or yellow fringes, you can use the auto-registration feature to correct the problem.

Examples of poor print quality	Recommendation		
Uneven density appears periodically across the page	■ Identify the colour that is uneven and put in a new toner cartridge for that colour. (See <i>Replacing a toner cartridge</i> on page 159.)		
	■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.)		
B	■ Make sure that the fuser unit is installed properly.		
Missing image at edge	Make sure that the toner cartridges are installed properly. (See Replacing a toner cartridge on page 159.)		
	Make sure that the drum unit is installed properly. (See Replacing the drum unit on page 164.)		
	One of the toner cartridges may be damaged. Identify the missing colour and put in a new toner cartridge for the colour with the white line. (See Replacing a toner cartridge on page 159.)		
	■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.)		
Missing image at thin line	If you are using a Windows [®] printer driver, open Properties window, and then click Printing Preferences. Choose Advanced tab, Device Options, Print Setting, and then check the Improve pattern printing or Improve Thin Line boxes.		
Wrinkle	■ Change to the recommended type of paper. (See Recommended paper on page 9.)		
	■ Check the paper type and quality. (See Acceptable paper and other media on page 9.)		
	■ Make sure that the back cover is closed properly.		
	■ Make sure that paper is loaded properly.		
	Make sure that you choose the correct media type in the printer driver or in the machine's Paper Type menu setting. (See Acceptable paper and other media on page 9 and Basic tab in the Software User's Guide on the CD-ROM.)		
	■ Turn over the stack of paper in the tray or rotate the paper 180° in the input tray.		
	Make sure that the drum unit is installed properly. (See Replacing the drum unit on page 164.)		
	■ Make sure that the fuser unit is installed properly.		
	■ If the problem continues, call your Brother dealer.		
Insufficient gloss	■ Change to the recommended type of paper. (See <i>Recommended paper</i> on page 9.)		

Examples of poor print quality	Recommendation		
Offset image	Check the machine's environment. Conditions such as high temperatures and humidity can cause this problem. (See Choosing a location on page 90.)		
accinicación de destrucción con el control de destrucción de destr	Make sure that you use paper that meets our specifications. (See Acceptable paper and other media on page 9.)		
В	Make sure that you choose the correct media type in the printer driver or in the machine's Paper Type menu setting. (See Acceptable paper and other media on page 9 and Basic tab in the Software User's Guide on the CD-ROM.)		
	Change to the recommended type of paper. (See Recommended paper on page 9.)		
	■ The drum unit may be damaged. Put in a new drum unit. (See Replacing the drum unit on page 164.)		
Poor fixing	■ Make sure that you use paper that meets our specifications. (See Acceptable paper and other media on page 9.)		
B	■ Make sure that you choose the correct media type in the printer driver or in the machine's Paper Type menu setting. (See Acceptable paper and other media on page 9 and Basic tab in the Software User's Guide on the CD-ROM.)		
	Make sure that the release lever of the fuser unit is in the closed position.		
	■ If the problem continues, call your Brother dealer.		
Poor fixing when printed on thick paper	■ Choose Thick paper mode in the printer driver or in the machine's Paper Type menu setting. (See <i>Paper type</i> on page 20 and <i>Basic tab in the Software User's Guide on the CD-ROM</i> .)		
	Make sure that you use paper that meets our specifications. (See Acceptable paper and other media on page 9.)		

Examples of poor print Recommendation quality Curled or wave ■ Make sure that you choose the correct media type in the printer driver or in the machine's Paper Type menu setting. (See Acceptable paper and other media on page 9 and Basic tab in the Software User's Guide on the CD-ROM.) ■ Check the paper type and quality. High temperatures and high humidity will cause paper to curl. ■ If you do not use the machine often, the paper may have been in the paper tray too long. Turn over the stack of paper in the paper tray. Also, fan the paper stack and then rotate the paper 180° in the paper tray. ■ Follow these steps: Open the back cover. Push the grey lever to the right as shown below. Close the back cover and re-send the print job. Note When you have finished printing, open the back cover and reset the lever back to the original position.



Examples of poor print quality

White lines or ribbing down the page on duplex print





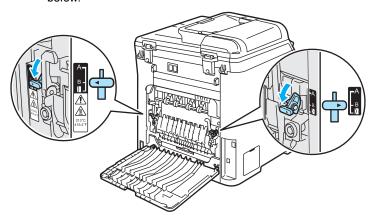
Position B is only for duplex printing with recycled paper when the temperature and humidity are low.

Recommendation

■ Choose **Thin Paper** mode in the printer driver and re-send the print job.

If the problem is not solved after printing a few pages, follow these steps:

- Open the back cover.
- Pull down the two grey levers, one on the left-hand side and one on the right-hand side, to position B as shown in the illustration below.



- 3 Close the back cover.
- 4 Choose **Plain Paper** mode in the printer driver and re-send the print job.
- b If the problem is not solved after printing a few pages, choose Thin Paper mode in the printer driver and re-send the print job.



When you have finished printing, open the back cover and reset the two grey levers back to the original position.

■ Use thicker paper than you are now using.

Toner scatter or toner stain on the edge of duplex pages CAUTION We recommend that you place the drum unit and toner cartridges on a clean, flat surface with a piece of disposable paper underneath them in case you accidentally spill or scatter toner. DO NOT touch the surface of the photosensitive drum. Take all the toner cartridges out of the drum unit and turn the drum unit over. Wipe the toner on the edge of drum unit with a dry lint free soft cloth as shown in the illustration.

Setting dial tone detection

When you send a fax automatically, by default your machine will wait for a fixed amount of time before it starts to dial the number. By changing the Dial Tone setting to Detection you can make your machine dial as soon as it detects a dial tone. This setting can save a small amount of time when sending a fax to many different numbers. If you change the setting and start having problems with dialling you should change back to the default No Detection setting.

Press Menu, 0, 5.

Initial Setup 5.Dial Tone

- Press A or ▼ to choose Detection or No Detection.
 Press OK.
- 3 Press Stop/Exit.

Telephone line interference

If you are having difficulty sending or receiving a fax due to possible interference on the telephone line, you can reduce the fax speed to minimise errors.

1 Press Menu, 2, 0, 1.

Miscellaneous 1.Compatibility

- Press ▲ or ▼ to choose
 Basic (for VoIP) Or Normal
 (or High).
 - Basic (for VoIP) cuts the modem speed to 9600 bps. and turns the error correction mode (ECM) off.

For a standard telephone line: If you regularly experience interference on your standard telephone line try this setting.

If you are using VoIP: VoIP service providers offer fax support using various standards. If you regularly experience fax transmission errors try this setting.

- Normal sets the modem speed at 14400 bps.
- High sets the modem speed at 33600 bps.

Press OK.

3 Press Stop/Exit.



When you change the compatibility to Basic (for VoIP), the ECM feature is only available for colour fax sending.

Error and maintenance messages

As with any sophisticated office product, error and maintenance messages may be displayed. The most common error and maintenance messages are shown below.

Error Message	Cause	Action
Access Error	The device is removed from the USB direct interface while the data is processing.	Press Stop/Exit . Reinsert the device and try to print with direct print or PictBridge.
BT Call Sign On	BT Call Sign is set to on. You	Set BT Call Sign to Off. (See BT call sign
(U.K. only)	cannot change the Receive Mode from Manual to another mode.	(U.K. only) on page 45.)
Calibrate	Calibration failed.	Press Mono Start or Colour Start and try it again.
		Do one of the following:
		Turn off the machine's power switch. Wait a few seconds, then turn it on again.
		■ Put in a new drum unit. (See <i>Replacing the drum unit</i> on page 165.)
		■ Put in a new belt unit. (See Replacing the belt unit on page 171.)
		■ Put in a new waste toner box. (See Replacing the waste toner box on page 176.)
		If the problem continues, call your Brother dealer.
Cartridge Error	The toner cartridge is not installed	Pull out the drum unit, take out the toner
Put the Black (K) Toner	properly.	cartridge that is indicated on the LCD, and put it back into the drum unit again.
Cartridge back in. 1		back into the drain time again.
The toner cartridge colour with the problem is shown in the message.		
Change Belt Unit	It is time to replace the belt unit.	Replace the belt unit. (See Replacing the belt unit on page 171.)
Change PF Kit MP	It is time to replace the paper feeding kit for the MP tray.	Call your Brother dealer to purchase the PF Kit MP.
Change PF Kit 1	It is time to replace the paper feeding kit for Tray 1.	Call your Brother dealer to purchase the PF Kit 1.
Change PF Kit 2	It is time to replace the paper feeding kit for Tray 2.	Call your Brother dealer to purchase the PF Kit 2.
Check Paper Size	The paper in the tray is not the correct size.	Load the correct size of paper in the tray and set the "Paper Size" (Menu, 1, 3) and "Tray Use" (Menu, 1, 7). (See Paper size on page 21, Tray use in copy mode on page 21, Tray use in fax mode on page 22 and Tray use in print mode on page 22.)

Error Message	Cause	Action
Comm.Error	Poor telephone line quality caused a communication error.	Try sending the fax again or try connecting the machine to another telephone line. If the problem continues, call the telephone company and ask them to check your telephone line.
Connection Fail	You tried to poll a fax machine that is not in Polled Waiting mode.	Check the other fax machine's polling setup.
Cooling Down Wait for a while	The temperature of the drum unit or toner cartridge is too hot. The machine will pause its current print job and go into cooling down mode. During the cooling down mode, you will hear the cooling fan running while the LCD shows Cooling Down, and Wait for a while.	Make sure that you can hear the fan in the machine spinning and that the exhaust outlet isn't blocked by something.
		If the fan is spinning, remove any obstacles that surround the exhaust outlet, and then leave the machine turned on but do not use it for several minutes.
		If the fan is not spinning follow the suggestions below.
		Turn off the machine's power switch and then turn it on again. If the error message continues leave the machine for several minutes and then try it again. (The machine can be turned off for up to 4 days without losing faxes stored in the memory.)
Cover is Open Close the Front Cover.	The front cover is not closed completely.	Close the front cover of the machine.
Cover is Open Close the Back Cover.	The back cover is not closed completely.	Close the back cover of the machine.
Disconnected	The other person or other person's fax machine stopped the call.	Try to send or receive again.
Document Jam	The document was not inserted or fed properly, or the document scanned from the ADF was too long.	See Document jams on page 129 or Using the ADF (automatic document feeder) on page 18.
Drum End Soon	The drum unit is near the end of its life.	Use the drum unit until you have a print quality problem; then replace the drum unit with a new one.
		(See Replacing the drum unit on page 164.)
	The drum unit counter was not reset when a new drum was installed.	Press Menu, 8, 4, and then ▲ or ▼ to choose Drum.
		Press OK and press 1 to reset the drum unit counter.
Drum Error	The corona wires on the drum unit needs to be cleaned.	Clean the four corona wires on the drum unit. (See <i>Cleaning the corona wires</i> on page 146.)
EL Error	The machine has a mechanical problem.	Open the front cover and close it again.

Error Message	Cause	Action
Fuser Error	The temperature of fuser unit does not rise at a specified temperature within specified time. The fuser unit is too hot.	Turn the power switch off, wait a few seconds, and then turn it on again. Leave the machine for 15 minutes with the power on. The machine can be turned off for up to 4 days without losing faxes stored in the memory. (See Checking if the machine has faxes in its memory on page 128.)
Fuser Unit End	It is time to replace the fuser unit.	Call your Brother dealer to purchase the fuser unit.
Init Unable XX	The machine has a mechanical problem.	Turn off the machine's power switch and then turn it on again. If the error message continues leave the machine for several minutes and then try to print, copy or scan again. The machine can be turned off for up to 4 days without losing faxes stored in the memory. (See Checking if the machine has faxes in its memory on page 128.)
Jam Duplex	The paper is jammed in the	(See Paper is jammed underneath Paper Tray 1
(MFC-9450CDN only)	duplex tray. or in the fuser unit (MFC-9450CDN only) page 138.)	· · · · · · · · · · · · · · · · · · ·
Jam Rear	The paper is jammed in the back of the machine.	(See <i>Paper jams</i> on page 130.)
Jam Inside	The paper is jammed inside the machine.	(See <i>Paper jams</i> on page 130.)
Jam MP Tray	The paper is jammed in the MP tray of the machine.	(See <i>Paper jams</i> on page 130.)
Jam Tray 1 Jam Tray 2	The paper is jammed in the paper tray of the machine.	(See <i>Paper jams</i> on page 130.)
Laser Unit End	It is time to replace the laser unit.	Call your Brother dealer to purchase the laser unit.
Low Temperature	The temperature of the machine is too cold.	Increase room temperature to allow the machine to operate.
No Belt Unit	The belt unit is not installed.	Install the belt unit. (See Replacing the belt unit on page 171.)
No Drum Unit	The drum unit is not installed.	Install the drum unit. (See Replacing the drum unit on page 164.)
No Paper	The machine is out of paper or paper is not properly loaded in the paper tray.	Do one of the following:
		■ Refill the paper in the paper tray or MP tray.
		■ Remove the paper and load it again.
No Response/Busy	The number you dialled does not answer or is busy.	Verify the number and try again.
No Tray	The paper tray is not completely closed.	Close the paper tray properly.
No Waste Toner	The waste toner box is not installed.	Install the waste toner box. (See Replacing the waste toner box on page 176.)

Error Message	Cause	Action
Not Registered	You tried to access a One-Touch or Speed Dial number that is not programmed.	Set up the One-Touch or Speed Dial number. (See Storing one-touch dial numbers on page 53 and Storing speed-dial numbers on page 54.)
Out of Memory	The machine's memory is full.	Fax sending or copy operation in progress
		Do one of the following:
		Press Mono Start or Colour Start to send or copy the scanned pages.
		Press Stop/Exit and wait until the other operations in progress finish, and then try again.
		■ Clear the data from the memory. (See Out of memory message on page 38 or page 77.)
		Print operation in process
		Do one of the following:
		■ Reduce print resolution. (See Advanced tab in the Software User's Guide on the CD-ROM.)
		■ Clear the faxes from the memory. (See <i>Out of memory message</i> on page 77.)
Print Unable XX	The machine has a mechanical problem.	Turn off the machine's power switch and then turn it on again. If the error message continues leave the machine for several minutes and then try to print, copy or scan again. The machine can be turned off for up to 4 days without losing faxes stored in the memory. (See Checking if the machine has faxes in its memory on page 128.)
Protected Device	The protect switch of the USB flash memory drive is On.	Turn off the protect switch of the USB flash memory drive.
Registration	Registration failed.	Press Mono Start/Colour Start and try it again.
		Do one of the following:
		 Try Manual Registration, Menu, 4, 7. (See Manual Registration in the Software User's Guide on the CD-ROM.) Put in a new belt unit. (See Replacing the belt unit on page 171.) Put in a new drum unit. (See Replacing the drum unit on page 164.)
		Replace the empty toner cartridge with a new one. (See Replacing a toner cartridge on page 159.)
		■ Turn off the machine's power switch. Wait a few seconds, then turn it on again.
		If the problem continues, call your Brother dealer.

Error Message	Cause	Action
Rename the File	There is already a file on the USB flash memory drive with the same name as the file you are trying to save.	Change the file name of the file on the USB flash memory drive or the file you are trying to save.
Scan Unable XX	The machine has a mechanical problem.	Turn off the machine's power switch and then turn it on again. If the error message continues leave the machine for several minutes before you try it again. The machine can be turned off for up to 4 days without losing faxes stored in the memory. (See Checking if the machine has faxes in its memory on page 128.)
Toner Life End	The drum unit and toner	Do one of the following:
Replace Black(K) Toner Cartridge. 1	cartridges assembly is not installed properly, or one or more of the toner cartridges are used up and printing is not possible.	Re-install the toner cartridges and drum unit assembly.
The toner cartridge colour which is used up is shown in the message.		Replace the empty toner cartridge with a new one. (See Replacing a toner cartridge on page 159.)
		If one of the colour toner cartridges is empty, choose Mono in the printer driver to be able to continue printing in monochrome.
Prepare New Black (K) Toner Cartridge. 1 The toner cartridge colour which is near the end of life is shown in the message.	If the LCD shows Toner Low, you can still print; however, the machine is telling you that the toner cartridge is near the end of its life and the toner will soon run out.	Order a new toner cartridge now for the toner cartridge colour that is low.
Too Many Files	There are too many files stored on the USB flash memory drive.	Reduce the number of files stored on the USB flash memory drive.
Unusable Device	An incompatible or broken device has been connected to the USB direct interface.	Remove the device from the USB direct interface. Turn off the machine's power switch, wait a few seconds and turn it on again.
Waste Toner Full	It is time to replace the waste toner box.	Replace the waste toner box. (See Replacing the waste toner box on page 176.)
Waste Toner Soon	The waste toner box is almost full.	Be ready to replace the waste toner box. (See Replacing the waste toner box on page 176.)
Wrong Paper Size	The paper in the tray is not the correct size or the tray is empty.	Load the correct size of paper in the tray.

Checking if the machine has faxes in its memory

If the LCD shows an error message then you can check to see if there are faxes in the machine's memory.

- 1 Press Menu, 9, 0, 1.
- 2 Do one of the following:
 - If the LCD shows No Data, there are no faxes left in the machine's memory.

Press Stop/Exit.

- If the LCD shows Enter Fax No., there are faxes in the machine's memory.
 - You can send the faxes to another fax machine. (See Transferring faxes to another fax machine on page 128.)
 - You can send the faxes from the machine's memory to your PC. (See Transferring faxes to your PC on page 128.)



You can send the Fax Journal report to another fax machine by pressing **Menu**, **9**, **0**, **2** in **1**.

Transferring faxes to another fax machine

If you have not set up your Station ID, you cannot enter fax transfer mode.

- 1 Follow 1 and 2 in Checking if the machine has faxes in its memory on page 128.
- Enter the fax number to which faxes will be sent.
- 3 Press Mono Start or Colour Start.

Transferring faxes to your PC

You can move the faxes from your machine's memory to your PC.

- 1 If you have followed 1 and 2 in Checking if the machine has faxes in its memory on page 128, press Stop/Exit.
- 2 Make sure that you have installed MFL-Pro Suite on your PC, and then turn on PC-FAX Receiving on the PC. (For details about PC Fax Receive, see PC-FAX receiving in the Software User's Guide on the CD-ROM.)
- Make sure that you have set

 PC Fax Receive on the machine.

 (See PC fax receive on page 58.)

 During setup the LCD will ask if you want to send the faxes to your PC.
- 4 Do one of the following:
 - To send all faxes to your PC, press 1.
 - To exit and leave the faxes in the memory, press 2.
- 5 The LCD will ask you the following message:

Backup Print On

Backup Print Off

Press ▲ or ▼ to choose On or Off. Press OK.

6 Press Stop/Exit.



If there is an error message on the machine's LCD after the faxes have been sent, disconnect the machine from the power source for several minutes, and then reconnect it.

If you choose Backup Print On, the machine will also print the fax at your machine so you will have a copy. This is a safety feature in case there is a power failure before the fax is forwarded or a problem at the receiving machine. The machine can store faxes up to 4 days if there is a power failure.

Document jams

If the document is jammed, follow the steps below.

Document is jammed in the top of the ADF unit

The document may get jammed if it is not inserted or fed properly, or if it is too long. Follow the steps below to clear a document jam.

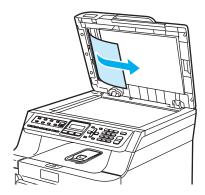
- 1 Take out any paper from the ADF that is not jammed.
- Open the ADF cover.
- 3 Pull the jammed document out to the left.



- Close the ADF cover.
- 6 Press Stop/Exit.

Document is jammed under the document cover

- 1 Take out any paper from the ADF that is not jammed.
- 2 Lift the document cover.
- 3 Pull the jammed document out to the right.



- Close the document cover.
- 5 Press Stop/Exit.

Document is jammed at the output tray

- 1 Take out any paper from the ADF that is not jammed.
- Pull the jammed document out to the right.



3 Press Stop/Exit.

Paper jams

To clear paper jams, please follow the steps in this section.



HOT SURFACE

After you have just used the machine, some internal parts of the machine will be extremely hot. When you open the front or back cover of the machine, DO NOT touch the shaded parts shown in the illustration.







The LCD names for the paper trays are as follows:

- Standard paper tray: Tray 1
- Optional lower tray: Tray 2
- Multi-purpose tray: MP Tray

Paper is jammed in the MP tray

If the LCD shows Jam MP Tray, follow these steps:

Jam MP Tray

1 Remove the paper from the MP tray.

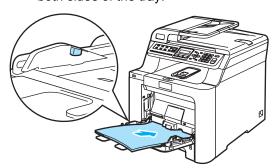
Remove any jammed paper from in and around the MP tray.



- 3 Close the MP tray. Then, open the front cover and close it to reset the machine. Open the MP tray again.
- Fan the paper stack, and then put it back in the MP tray.



When loading paper in the MP tray, make sure that the paper stays under the maximum paper height guides on both sides of the tray.



Paper is jammed in Paper Tray 1 or Tray 2

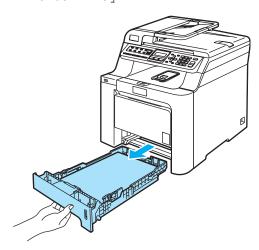
If the LCD shows Jam Tray 1 or Jam Tray 2, follow these steps.

Jam Tray 1

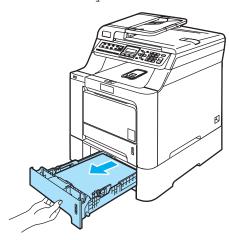
Jam Tray 2

1 Pull the paper tray completely out of the machine.

For Jam Tray 1:



For Jam Tray 2:



2 Use both hands to slowly pull out the jammed paper.



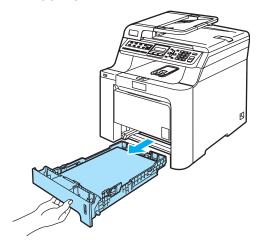
- 3 Make sure the paper is below the maximum paper mark. While pressing the green paper-guides release lever, slide the paper guides to fit the paper size. Make sure that the guides are firmly in the slots.
- 4 Put the paper tray firmly back in the machine.

Paper is jammed inside the machine

If the LCD shows Jam Inside, follow these steps:

Jam Inside

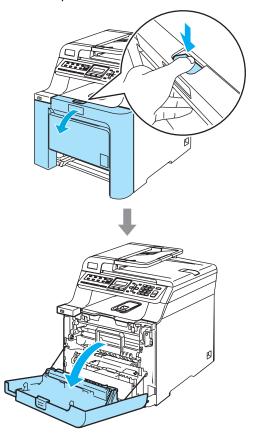
1 Pull the paper tray completely out of the machine.



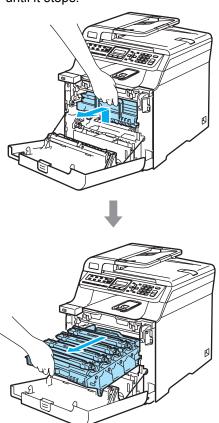
2 Use both hands to slowly pull out the jammed paper.



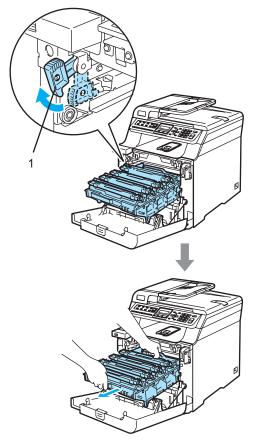
3 Press the front cover release button and then open the front cover.



4 Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.



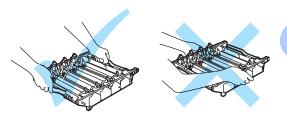
6 Release the grey lock lever (1) that is on the left side of the machine. Lift the front of the drum unit up and pull the drum unit completely out of the machine using the green handles on the drum unit.





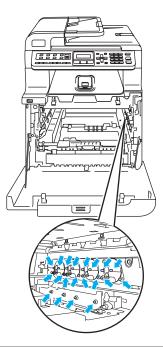
CAUTION

Make sure that you use the drum unit handles when carrying it. DO NOT hold the sides of the drum unit.

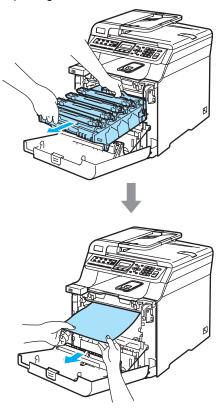


We recommend that you put the drum unit on a flat surface protected by a piece of disposable paper or cloth in case of toner scatter or spillage.

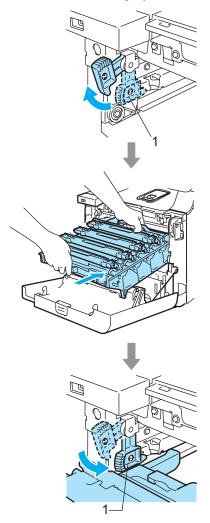
To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.



6 The jammed paper may be pulled out with the toner cartridge and drum unit assembly, or this may release the paper so you can pull it out of the paper tray opening.

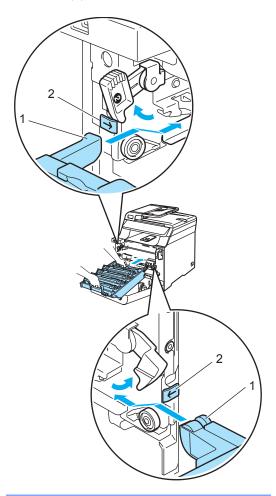


- Put the drum unit back in the machine as follows.
 - Make sure that the grey lock lever (1) is in the up position and put the drum unit in the machine. Push down the grey lock lever (1).

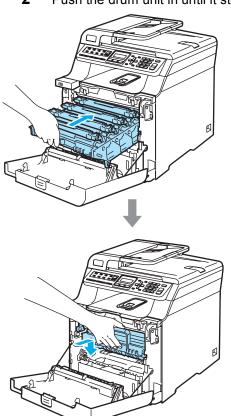




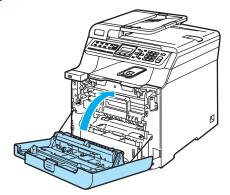
When you put the drum unit in the machine, match the green guides (1) of the drum unit handle to the green arrows (2) on both sides of the machine.



2 Push the drum unit in until it stops.



8 Close the front cover of the machine.



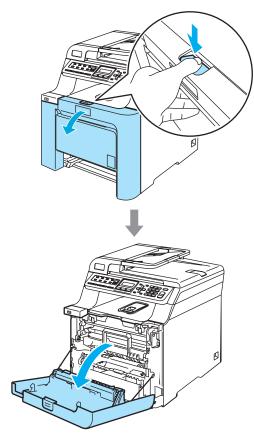
9 Put the paper tray firmly back in the machine.

Paper is jammed at the back of the machine

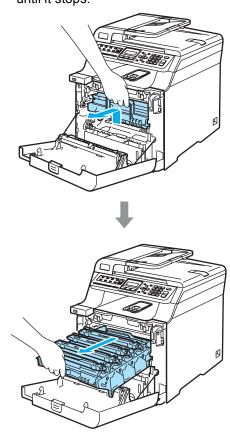
If the LCD shows ${\tt Jam}\ {\tt Rear},$ follow these steps:

Jam Rear

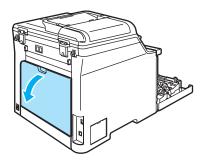
1 Press the cover release lever to open the front cover.



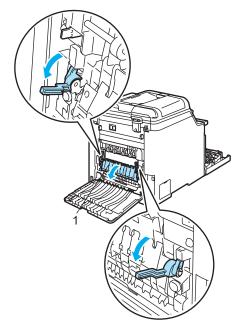
2 Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.



Open the back cover.

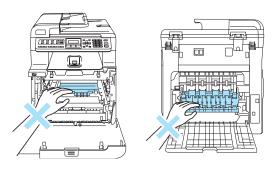


4 Pull down the two green levers, one on the left-hand-side and one on the right-hand-side, as shown in the illustration below, and then fold down the fuser cover (1).



M HOT SURFACE

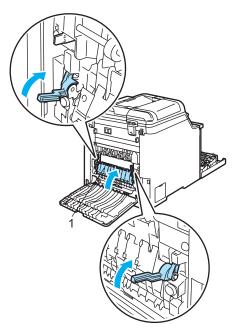
After you have just used the machine, some internal parts of the machine will be extremely hot. When you open the front or back cover of the machine, DO NOT touch the shaded parts shown in the illustration.



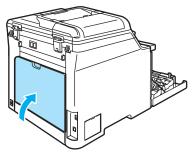
5 Using both hands, gently pull the jammed paper out of the fuser unit.



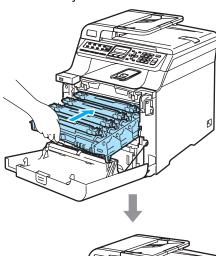
6 Close the fuser cover (1) and lift the two green levers at the left and right hand sides.

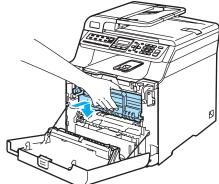


7 Close the back cover.

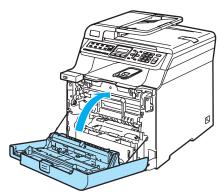


8 Put the drum unit and toner cartridge assembly back in the machine.





9 Close the front cover of the machine.

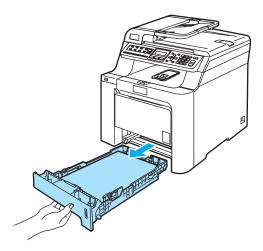


Paper is jammed underneath Paper Tray 1 or in the fuser unit (MFC-9450CDN only)

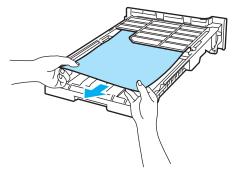
If the LCD shows $\mbox{\tt Jam Duplex}$, follow these steps:

Jam Duplex

1 Pull the paper tray completely out of the machine and check inside the machine.



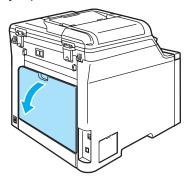
2 If paper is not caught inside the machine, check underneath the paper tray.



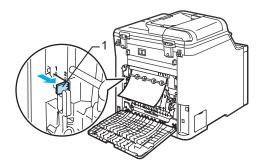
Note

DO NOT put the paper tray back in at this point.

If the paper is not caught in the paper tray, open the back cover.

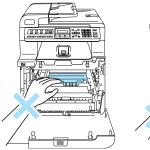


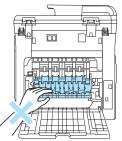
4 Push the gray lever on the left hand side (1) to the right.



M HOT SURFACE

After you have just used the machine, some internal parts of the machine will be extremely hot. When you open the front or back cover of the machine, DO NOT touch the shaded parts shown in the illustration.

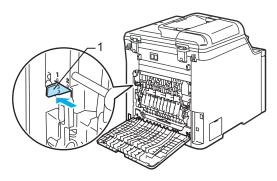




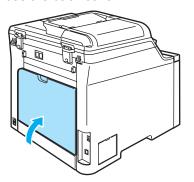
Dull out the jammed paper slowly.



6 Reset the gray lever on the left hand side (1) back to the original position.



Close the back cover.



8 Put the paper tray firmly back in the machine.

Routine maintenance



WARNING

Use neutral detergents.

DO NOT use cleaning materials that contain ammonia, alcohol, any type of spray, or any type of flammable substance to clean the outside or inside of the machine. Doing this may cause a fire or electrical shock. For more information see *Important safety instructions* on page 95.



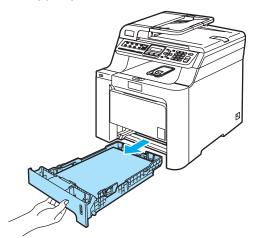
CAUTION

The drum unit contains toner, so handle it carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.

Cleaning the outside of the machine

Clean the outside of the machine as follows:

- 1 Turn off the machine's power switch.
 Unplug the telephone line cord first, and then unplug the power cord from the electrical socket.
- Pull the paper tray completely out of the machine.

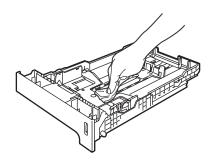


3 Wipe the outside of the machine with a dry, lint-free cloth to remove dust.



4 Remove anything that is stuck inside the paper tray.

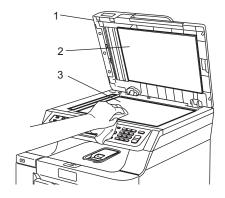
Wipe the inside of the paper tray with a dry, lint-free cloth to remove dust.



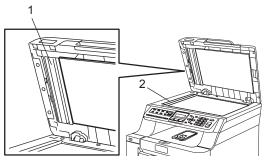
- 6 Re-load the paper and put the paper tray firmly back in the machine.
- Plug the machine's power cord back into the AC electrical socket first, and reconnect all cables and telephone line cord. Turn on the machine's power switch.

Cleaning the scanner

- 1 Turn off the machine's power switch.
 Disconnect all cables, and unplug the telephone line cord first, and then unplug the power cord from the electrical socket.
- Lift the document cover (1). Clean the white plastic surface (2) and scanner glass (3) underneath it with a soft lint-free cloth moistened with a nonflammable glass cleaner.



In the ADF unit, clean the white bar (1) and the scanner glass strip (2) underneath it with a soft lint-free cloth moistened with a non-flammable glass cleaner.



4 Plug the machine's power cord back into the AC electrical socket first, and reconnect all cables and telephone line cord. Turn on the machine's power switch.



In addition to cleaning the scanner glass and glass strip with a non-flammable glass cleaner, run your finger tip over the glass strip to see if you can feel anything on it. If you feel dirt or debris, clean the glass strip again concentrating on that area. You may need to repeat the cleaning process three or four times. To test, make a copy after each cleaning.

Cleaning the laser scanner windows

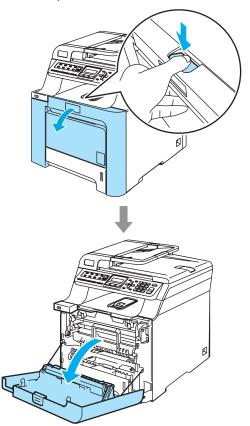
0

CAUTION

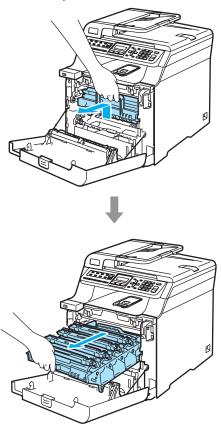
DO NOT use isopropyl alcohol to clean the laser scanner windows.

DO NOT touch the laser scanner windows with your fingers.

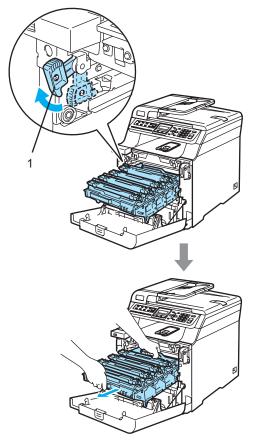
- 1 Turn off the machine's power switch. Disconnect all cables, and unplug the telephone line cord first, and then unplug the power cord from the electrical socket.
- 2 Press the front cover release button and then open the front cover.



3 Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.



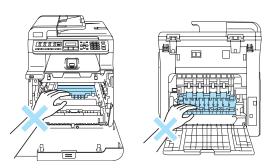
Release the grey lock lever (1) that is on the left side of the machine. Lift the front of the drum unit and pull the drum unit completely out of the machine using the green handles on the drum unit.





HOT SURFACE

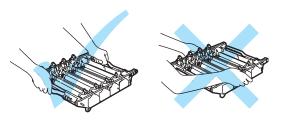
After you have just used the machine, some internal parts of the machine will be extremely hot. When you open the front cover of the machine, DO NOT touch the shaded parts shown in the illustration.





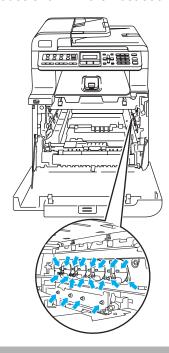
CAUTION

Make sure that you use the drum unit handles when carrying it. DO NOT hold the sides of the drum unit.

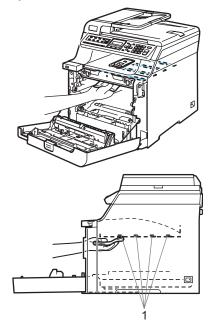


We recommend that you place the drum unit on a flat surface protected by a piece of disposable paper or cloth in case of toner scatter or spillage.

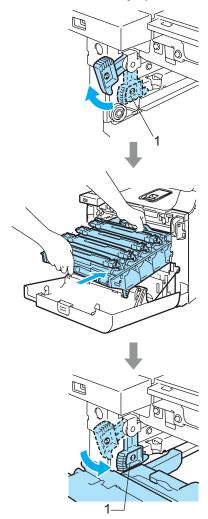
To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.



Wipe the scanner windows (1) with a dry, lint-free cloth.

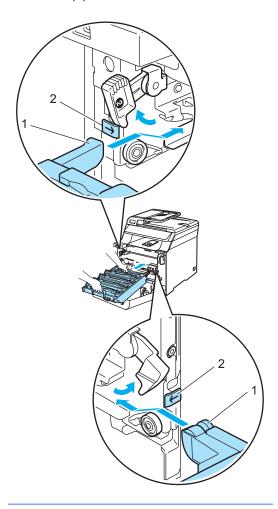


- 6 Put the drum unit back in the machine as follows.
 - Make sure that the grey lock lever (1) is in the up position and put the drum unit in the machine. Push down the grey lock lever (1).

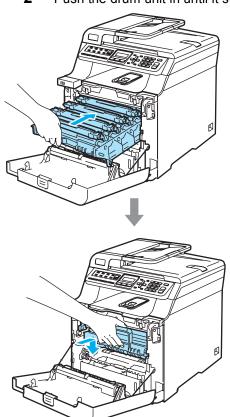




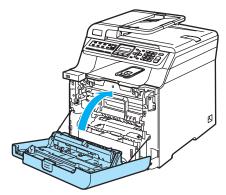
When you put the drum unit in the machine, match the green guides (1) of the drum unit handle to the green arrows (2) on both sides of the machine.



2 Push the drum unit in until it stops.



7 Close the front cover of the machine.

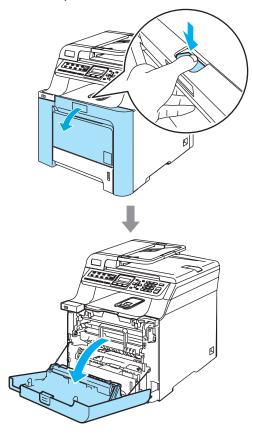


8 Plug the machine's power cord back into the AC electrical socket first, and reconnect all cables and telephone line cord. Turn on the machine's power switch.

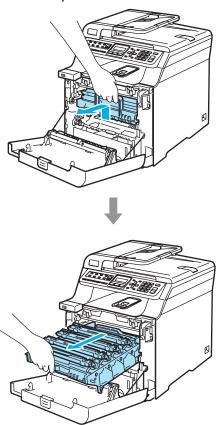
Cleaning the corona wires

If you have print quality problems, clean the corona wires as follows:

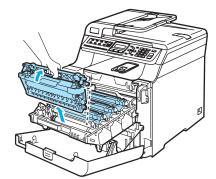
- 1 Turn off the machine's power switch. Unplug the telephone line cord first, and then unplug the power cord from the electrical socket.
- 2 Press the front cover release button and then open the front cover.



3 Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.



4 Using their coloured handles to lift them out, remove all four toner cartridges from the drum unit.



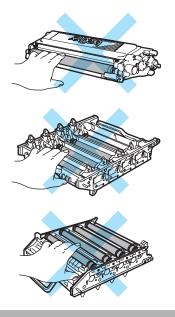
Q CAUTION

We recommend that you place the toner cartridges on a clean, flat surface with a piece of disposable paper underneath it in case you accidentally spill or scatter toner.

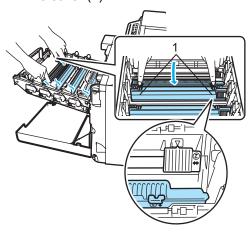
DO NOT put a toner cartridges into a fire. It could explode, resulting in injuries.

Handle the toner cartridges carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.

To avoid print quality problems, DO NOT touch the shaded parts shown in the illustrations.

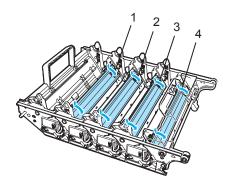


5 Unclip and fold back the white corona wire cover (1).



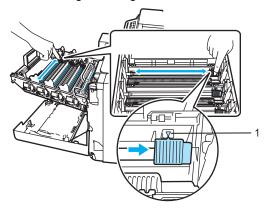


We recommended that you clean the corona wire for each of the colours. If you want to clean only the corona wire of the colour that caused the print quality problem, see the illustration below to identify the position of each of the corona wires.



- 1 Corona wire cover for Black (K)
- 2 Corona wire cover for Yellow (Y)
- 3 Corona wire cover for Magenta (M)
- 4 Corona wire cover for Cyan (C)

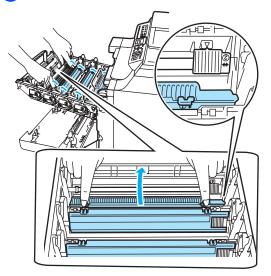
6 Clean the corona wire inside the drum unit by gently sliding the green tab from left to right and right to left several times.



CAUTION

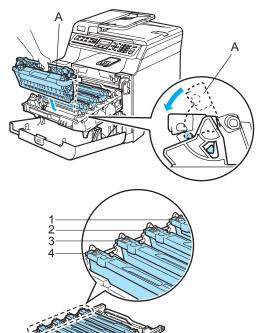
Be sure to return the tab to the home position (\P) (1). If you do not, printed pages may have a vertical stripe.

7 Close the corona wire cover.



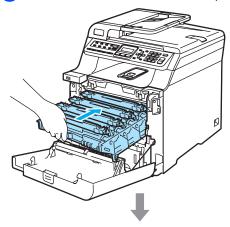
8 Repeat **5** to **7** to clean each of the remaining corona wires. There are four corona wires in total.

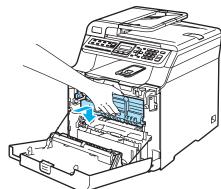
9 Holding the toner cartridges by their coloured handles, insert them one by one back into the drum unit as shown. Make sure that you match the toner cartridge colour to the same colour label on the drum unit, and make sure that you fold down the toner cartridge handle (A) once the toner cartridge is in place. Repeat this for all the toner cartridges.



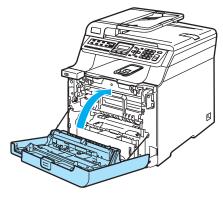
- 1 C Cyan
- 2 M Magenta
- 3 Y Yellow
- 4 K Black

10 Push the drum unit in until it stops.





11 Close the front cover of the machine.

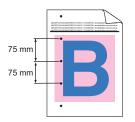


Plug the machine's power cord back into the AC electrical socket first, and reconnect all cables and telephone line cord. Turn on the machine's power switch.

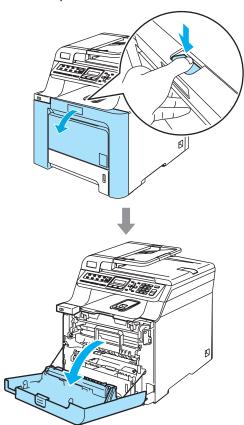
Cleaning the drum unit

If you have print quality problems caused by repeating marks on the page, clean the drum unit as follows.





1 Press the front cover release button and then open the front cover.



Close the front cover of the machine.
The machine starts warming up, wait
until it finishes warming up before going
on to step 3.

3 Pull out the MP tray (1) and unfold the MP tray support flap (2).



4 Put a blank sheet of A4 or Letter sized paper in the MP tray.



While pressing and holding down Clear/Back press ◀ until

DRUM CLEANING is displayed on the LCD.



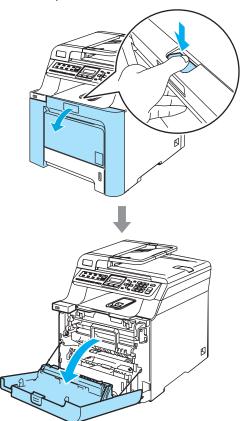
- 6 Press Mono Start or Colour Start. The paper will feed into the machine to start the drum cleaning.
- 7 The following message appears on the LCD when the machine has finished cleaning.

DRUM CLEANING COMPLETED

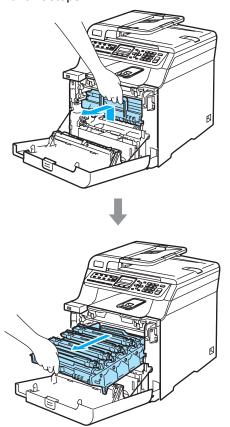
- 8 Press **Stop/Exit** so that the machine returns to the Ready state.
- Try to print again.
 If this problem still remains, repeat steps
 to several times.

If the problem still remains after repeating step 3 to 3 several times, go to step 10.

- Turn off the machine's power switch.
 Unplug the telephone line cord first,
 disconnect all cables, and then unplug
 the power cord from the electrical
 socket.
- Press the front cover release button and then open the front cover.

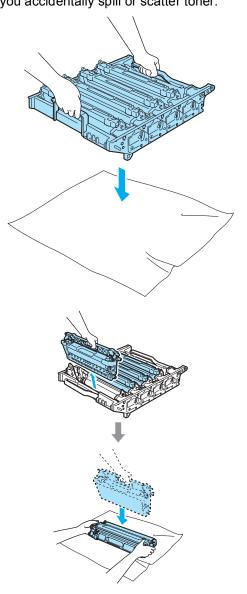


Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.



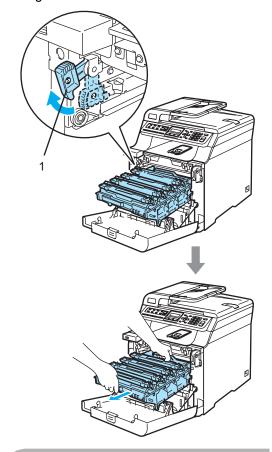


We recommend that you place the drum unit and toner cartridges separately on a clean, flat surface with a piece of disposable paper underneath them in case you accidentally spill or scatter toner.



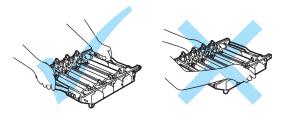
Handle the toner cartridge carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.

Release the grey lock lever (1) that is on the left side of the machine. Lift the front of the drum unit and pull the drum unit completely out of the machine using the green handles on the drum unit.

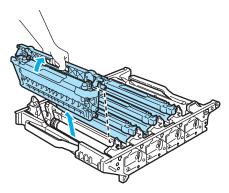


A CAUTION

Make sure that you use the drum unit handles when carrying it. DO NOT hold the sides of the drum unit.

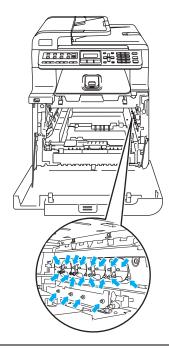


Using their coloured handles to lift them out, remove all four toner cartridges from the drum unit.

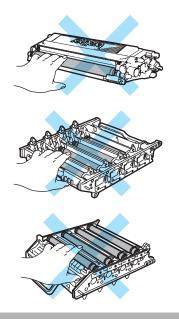


Q CAUTION

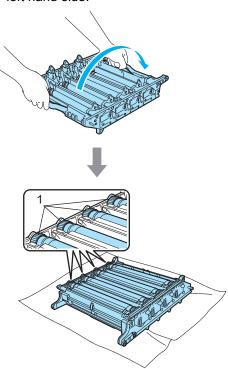
To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.



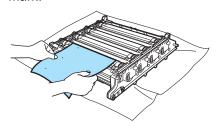
Handle the toner cartridges carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once. To avoid print quality problems, DO NOT touch the shaded parts shown in the illustrations.



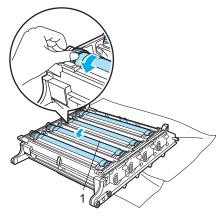
While holding both hands, turn the drum unit upside down and place on a piece of disposable paper or cloth. Make sure that the drum unit gears (1) are on your left hand side.



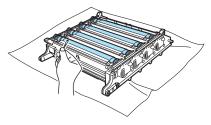
See the print sample to identify the colour causing the problem. The colour of the spots or toner stain is the colour of the drum you should clean. For example, if the spots are cyan, you should clean the drum for cyan. Put the print sample in front of the drum, and the find the exact position of the repeating mark.



Turn the drum unit gear on the drum that matches that mark (for example, for a cyan mark, turn the drum for cyan). You should see the mark eventually on the surface of the drum (1).



When you have found the mark on the drum that matches the print sample, wipe the surface of the drum gently with a cotton swab until the dust or paper powder on the surface comes off.



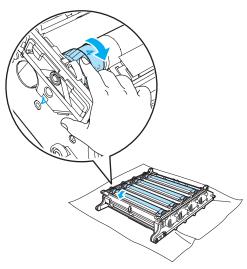
CAUTION

The drum is photosensitive so DO NOT touch it with your fingers.

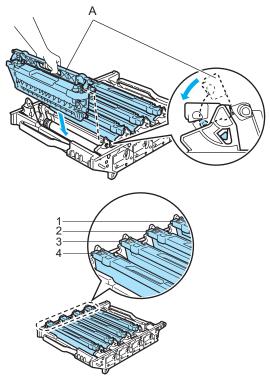
DO NOT clean the surface of the photosensitive drum with a sharp object.

DO NOT use excessive force when cleaning the drum surface.

Turn the drum unit gear toward you by hand to return it to the home position. The home position of each drum can be identified by matching the number on the drum unit gear to the same number on the side of the drum unit as shown in the illustration. Make sure that the number on each of the four drum unit gears matches the corresponding number on the side of the drum unit.

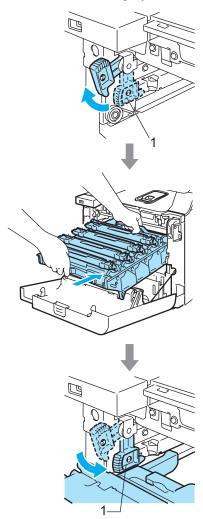


Holding the toner cartridges by their coloured handles, insert them one by one back into the drum unit as shown. Make sure that you match the toner cartridge colour to the same colour label on the drum unit, and make sure that you fold down the toner cartridge handle (A) once the toner cartridge is in place. Repeat this for all the toner cartridges.



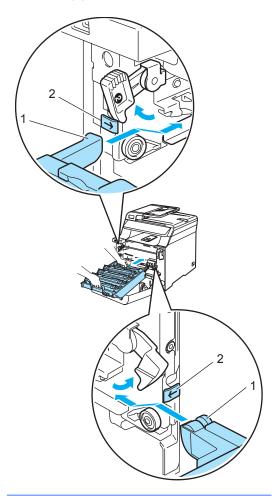
- 1 C Cyan
- 2 M Magenta
- 3 Y Yellow
- 4 K Black

- Put the drum unit back in the machine as follows.
 - 1 Make sure that the grey lock lever (1) is in the up position and put the drum unit in the machine. Push down the grey lock lever (1).

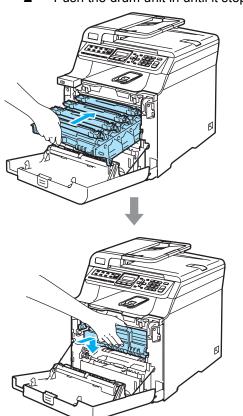




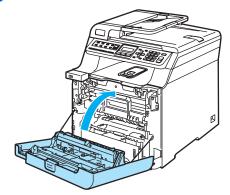
When you put the drum unit in the machine, match the green guides (1) of the drum unit handle to the green arrows (2) on both sides of the machine.



2 Push the drum unit in until it stops.



Close the front cover of the machine.



Reconnect all cables and telephone line cord. Plug the AC power cord into an AC outlet, and then turn on the machine's power switch.

Replacing the consumable items

When the time comes to replace consumable items, the following messages will appear on the LCD. The machine will stop printing when the following maintenance messages appear on the LCD.

LCD messages	Consumable item to replace	Approximate life	How to replace	Order No.
Toner Life End Replace Black(K) Toner Cartridge. 1	Toner cartridges standard	2,500 pages (Black) ² 1,500 pages (Cyan, Magenta, Yellow) ²	See Replacing a toner cartridge on page 159.	TN-130BK TN-130C TN-130M TN-130Y
	Toner cartridges high yield	5,000 pages (Black) ² 4,000 pages (Cyan, Magenta, Yellow) ²		TN-135BK TN-135C TN-135M TN-135Y
Waste Toner Full	Waste toner box	20,000 pages ³	See Waste Toner Box Full message on page 176.	WT-100CL

The toner cartridge colour which is used up is shown in the message.

The following are maintenance messages that appear on the LCD in the Ready mode. These message provide advanced warnings to replace the consumable items before they run out. To avoid any inconvenience, you may wish to buy spare consumable items before the machine stops printing.

LCD messages	Consumable item to replace	Approximate life	How to replace	Order No.
Toner Low Prepare New Black(K) Toner Cartridge. 1	Toner cartridges standard	2,500 pages (Black) ² 1,500 pages (Cyan, Magenta, Yellow) ²	See Replacing a toner cartridge on page 159.	TN-130BK TN-130C TN-130M
				TN-130Y
	Toner cartridges high yield	5,000 pages (Black) ² 4,000 pages (Cyan, Magenta, Yellow) ²		TN-135BK TN-135C TN-135M TN-135Y
Waste Toner Soon	Waste toner box	20,000 pages ³	See Replacing the waste toner box on page 176.	WT-100CL

¹ The toner cartridge colour which is near the end of life is shown in the message.

At 5% print coverage (A4 or Letter size). The actual number of printed pages will vary depending on the print jobs and paper you use.

At 5% print coverage for CMYK each (A4 or Letter size). The actual number of printed pages will vary depending on the print jobs and paper you use.

At 5% print coverage (A4 or Letter size). The actual number of printed pages will vary depending on the print jobs and paper you use.

At 5% print coverage for CMYK each (A4 or Letter size). The actual number of printed pages will vary depending on the print jobs and paper you use.

The following are maintenance messages that appear alternately with the normal message on the upper row of the LCD when the machine is in the Ready mode. These messages advise you that you will need to replace each of the consumable items as soon as possible, since the consumable item's end of life has been reached. The machine will continue printing when any of these messages appear on the LCD.

LCD messages	Consumable item to replace	Approximate life ¹	How to replace	Order No.
Drum End Soon	Drum unit	17,000 pages	See Replacing the drum unit on page 164.	DR-130CL
Change Belt Unit	Belt unit	50,000 pages	See Replacing the belt unit on page 171.	BU-100CL
Fuser Unit End	Fuser unit	80,000 pages	Call your Brother dealer to purchase the fuser unit.	_
Laser Unit End	Laser unit	100,000 pages	Call your Brother dealer to purchase the laser unit.	_
Change PF Kit 1	Paper feeding kit 1 (Paper pick-up roller and Separator pad for Tray 1)	100,000 pages	Call your Brother dealer to purchase the paper feeding kit 1.	_
Change PF Kit 2 (when the optional lower tray is installed)	Paper feeding kit 2 (Paper pick-up roller and Separator pad for Tray 2)	100,000 pages	Call your Brother dealer to purchase the paper feeding kit 2.	_
Change PF Kit MP	Paper feeding kit MP (Paper pick-up roller and Separator pad for MP tray)	50,000 pages	Call your Brother dealer to purchase the paper feeding kit MP.	_

When printing on Letter or A4 size paper. The actual number of printed pages will vary depending on the print jobs and paper you use.



- Discard used consumable items according to local regulations, keeping it separate from domestic waste. If you have questions, call your local waste disposal office. Be sure to reseal the consumable items tightly so that the material inside does not spill.
- We recommend placing used consumable items on a piece of paper to prevent accidentally spilling or scattering the material inside.
- If you use paper that is not a direct equivalent for the recommended paper, the life of consumable items and machine parts may be reduced.
- The projected life for toner cartridges and a waste toner box is based on an average 5% coverage
 of the printable area using any colour toner cartridge. Frequency of replacement will vary
 depending on the complexity of printed pages, percentage of coverage and type of media used.

Replacing a toner cartridge

Order Numbers:

Toner Cartridge Standard: TN-130 (BK, C, M, Y)

Toner Cartridge High Yield: TN-135 (BK, C, M, Y)

The High Yield toner cartridges can print approximately 5,000 pages (Black) and approximately 4,000 pages each (Cyan, Magenta and Yellow). The Standard toner cartridges can print approximately 2,500 pages (Black) and approximately 1,500 pages each (Cyan, Magenta and Yellow). Actual page count will vary depending on your average type of document (i.e., standard letter, detailed graphics).

Toner low message

Toner Low Prepare New

The machine is supplied with the Standard TN-130 toner cartridge. When a toner cartridge is running low, the LCD shows Toner Low.



It is a good idea to keep new toner cartridges ready for use when you see the Toner Low warning.

Toner life end message

When the following message appears on the LCD, you need to replace the toner cartridge. The second line of the LCD indicates which colour you need to replace.

Toner Life End Replace Black(K)

Discard the used toner cartridge according to local regulations, keeping it separate from domestic waste. You can also check our ecology website www.brothergreen.co.uk for recycling information.Be sure to seal up the toner cartridge tightly so that toner powder does not spill out of the cartridge. If you have questions, call your local waste disposal office.



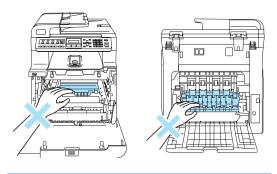
We recommend that you clean the machine and corona wires of the drum unit when you replace a toner cartridge. (See *Cleaning the laser scanner windows* on page 142 and *Cleaning the corona wires* on page 146.)

Replacing the toner cartridges



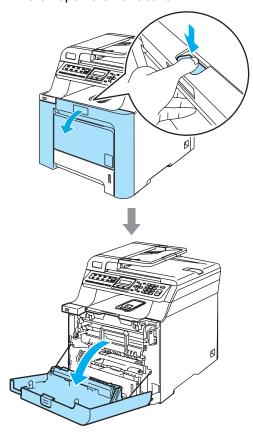
HOT SURFACE

After you have just used the machine, some internal parts of the machine will be extremely hot. When you open the front or back cover of the machine, DO NOT touch the shaded parts shown in the illustration.

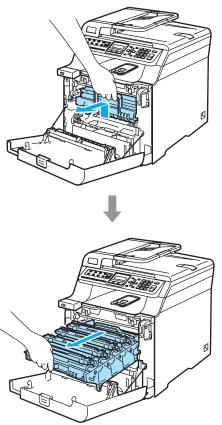


Turn off the machine's power switch.

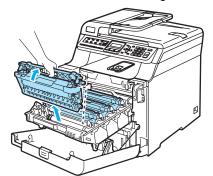
Press the front cover release button and then open the front cover.



2 Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.



3 Hold the handle of the toner cartridge and pull it out of the drum unit. Repeat this for all the toner cartridges.



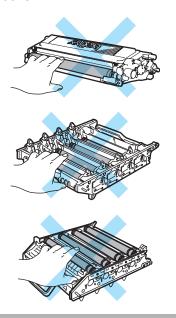
CAUTION

We recommend that you place the toner cartridges on a clean, flat surface with a piece of disposable paper underneath it in case you accidentally spill or scatter toner.

DO NOT put a toner cartridges into a fire. It could explode, resulting in injuries.

Handle the toner cartridges carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.

To avoid print quality problems, DO NOT touch the shaded parts shown in the illustrations.



CAUTION

Brother machines are designed to work with toner of a particular specification and will work to a level of optimum performance when used with genuine Brother toner cartridges (TN-130/TN-135). Brother cannot guarantee this optimum performance if toner or toner cartridges of other specifications are used. Brother does not therefore recommend the use of cartridges other than genuine Brother cartridges with this machine, or the refilling of empty cartridges with toner from other sources. If damage is caused to the drum unit or other part of this machine as a result of the use of toner or toner cartridges other than genuine Brother products due to the incompatibility or lack of suitability of those products with this machine, any repairs required as a result may not be covered by the warranty.

Unpack the toner cartridge just before you put it in the machine. If a toner cartridge is left unpacked for a long time, the toner life will be shortened.

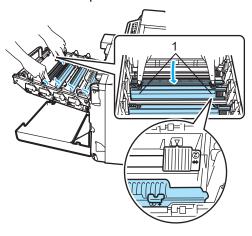


- Be sure to seal up the toner cartridge tightly in a suitable bag so that toner powder does not spill out of the cartridge.
- Discard the used toner cartridge according to local regulations, keeping it separate from domestic waste. If you have questions, call your local waste disposal office.

A CAUTION

DO NOT use flammable substances near the machine. DO NOT use any type of spray to clean the inside or outside of the machine. Doing this may cause a fire or electrical shock. Refer to *Routine maintenance* on page 140 for how to clean the machine.

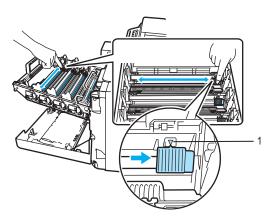
- 4 Clean the corona wires as follows.
 - 1 Push to release the latches of the white corona wire cover (1), and then open the cover.



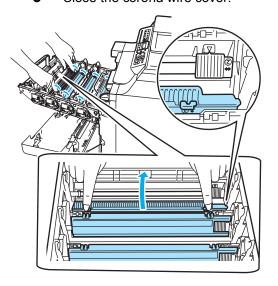
2 Clean the corona wire inside the drum unit by gently sliding the green tab from left to right and right to left several times.

CAUTION

Be sure to return the tab to the home position (\P) (1). If you do not, printed pages may have a vertical stripe.

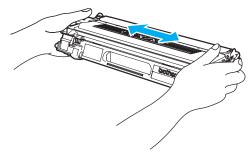


3 Close the corona wire cover.



4 Repeat step 1 through step 3 to clean each of the remaining three corona wires.

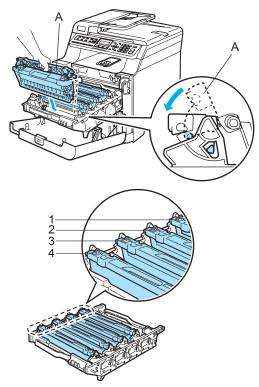
5 Unpack the new toner cartridge. Hold the cartridge with both hands and gently shake it five or six times to spread the toner evenly inside the cartridge.



6 Remove the orange protective cover.

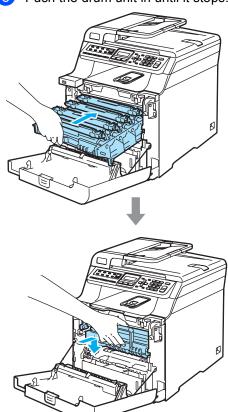


Holding the toner cartridges by their coloured handles, insert them one by one back into the drum unit as shown. Make sure that you match the toner cartridge colour to the same colour label on the drum unit, and make sure that you fold down the toner cartridge handle (A) once the toner cartridge is in place. Repeat this for all the toner cartridges.

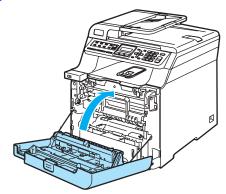


- 1 C Cyan
- 2 M Magenta
- 3 Y Yellow
- 4 K Black

8 Push the drum unit in until it stops.



9 Close the front cover of the machine.



Replacing the drum unit

Order Number: DR-130CL

Drum end soon message

Drum End Soon

The machine uses a drum unit to create print images on paper. If the LCD shows Drum End Soon, the drum unit is near the end of its life and it is time to buy a new one.

Even if the LCD shows Drum End Soon, you may be able to continue printing without having to replace the drum unit for a while. However, if there is a noticeable deterioration in the output print quality (even before Drum End Soon appears), then the drum unit should be replaced. You should clean the machine when you replace the drum unit. (See Cleaning the laser scanner windows on page 142.)

A CAUTION

While removing the drum unit, handle it carefully because it may contain toner. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.



The drum unit is a consumable item, and it is necessary to replace it periodically. There are many factors that determine the actual drum life, such as temperature, humidity, type of paper and how much toner you use for the number of pages per print job. The estimated drum life is approximately 17,000 pages. The actual number of pages your drum will print may be significantly less than these estimates. Because we have no control over the many factors that determine the actual drum life, we cannot guarantee a minimum number of pages that will be printed by your drum.

Replacing the drum unit



CAUTION

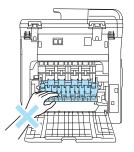
Wait to unpack a new drum unit until immediately before installing it. Put the old drum unit into the plastic bag.



HOT SURFACE

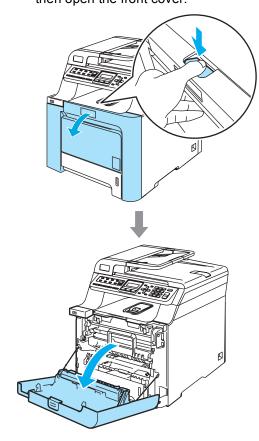
After you have just used the machine, some internal parts of the machine will be extremely hot. When you open the front or back cover of the machine, DO NOT touch the shaded parts shown in the illustration.



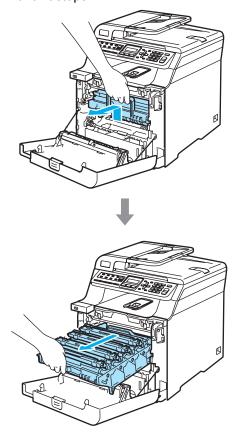


Turn off the machine's power switch.

Press the front cover release button and then open the front cover.

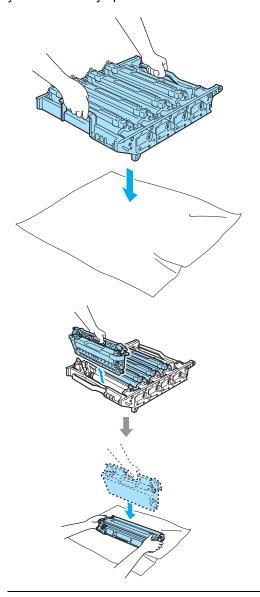


2 Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.



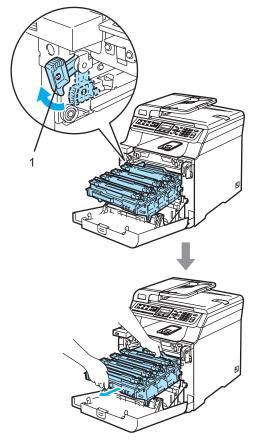


We recommend that you place the drum unit and toner cartridges separately on a clean, flat surface with a piece of disposable paper underneath them in case you accidentally spill or scatter toner.



Handle the toner cartridge carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.

Release the grey lock lever (1) that is on the left side of the machine. Lift the front of the drum unit and pull the drum unit completely out of the machine using the green handles on the drum unit.

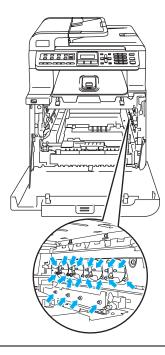




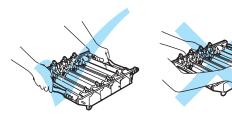
Discard the used drum unit according to local regulations, keeping it separate from domestic waste. Be sure to seal up the drum unit tightly so that toner powder does not spill out of the unit. If you have questions, call your local waste disposal office.



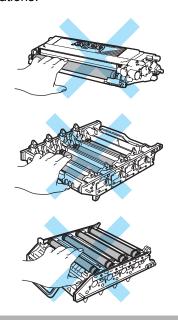
To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.



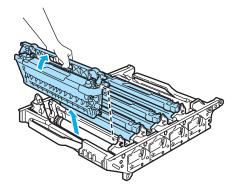
Make sure that you use the drum unit handles when carrying it. DO NOT hold the sides of the drum unit.



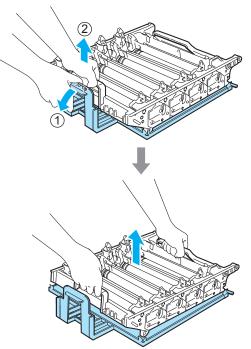
To avoid print quality problems, DO NOT touch the shaded parts shown in the illustrations.



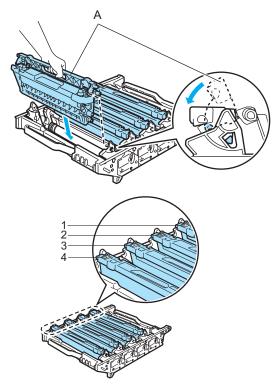
4 Using their coloured handles to lift them out, remove all four toner cartridges from the drum unit.



5 Unpack the new drum unit and remove the protective cover.

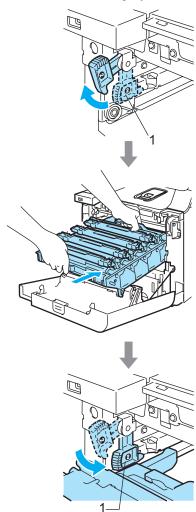


6 Holding the toner cartridges by their coloured handles, insert them one by one back into the drum unit as shown. Make sure that you match the toner cartridge colour to the same colour label on the drum unit, and make sure that you fold down the toner cartridge handle (A) once the toner cartridge is in place. Repeat this for all the toner cartridges.



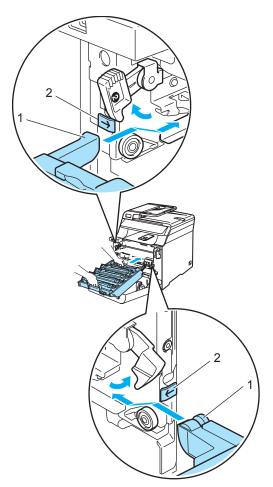
- 1 C Cyan
- 2 M Magenta
- 3 Y Yellow
- 4 K Black

- Put the drum unit back in the machine as follows.
 - 1 Make sure that the grey lock lever (1) is in the up position and put the drum unit in the machine. Push down the grey lock lever (1).

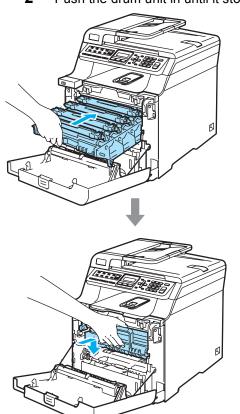




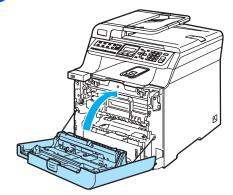
When you put the drum unit in the machine, match the green guides (1) of the drum unit handle to the green arrows (2) on both sides of the machine.



2 Push the drum unit in until it stops.



8 Close the front cover of the machine.



When you replace the drum unit with a new one, you need to reset the drum unit counter by completing the following steps:

9 Turn on the machine's power switch.

Press **Menu**, **8**, **4**.
Only the parts counters that need to be reset appear in the menu.

Machine Info. 4.Reset Menu

- Press ▲ or ▼ to choose Drum.
 Press OK.
- Press 1 to reset the drum unit counter.
- 13 Press Stop/Exit.

Replacing the belt unit

Order Number: BU-100CL

Change Belt Unit message

When the belt unit runs out, the following message appears on the LCD. When you see this message, you must replace the belt unit:

Change Belt Unit

CAUTION

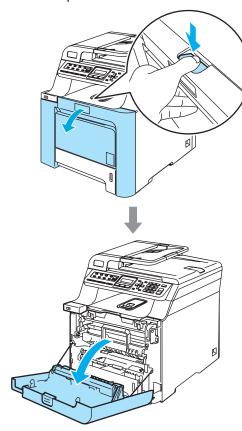
DO NOT touch the surface of the belt unit. If you touch it, it could degrade print quality.

Damage caused by improper handling of the belt unit may void your warranty.

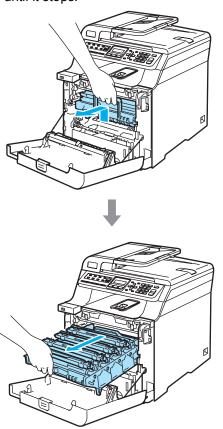
Replacing the belt unit

1 Turn off the machine's power switch.

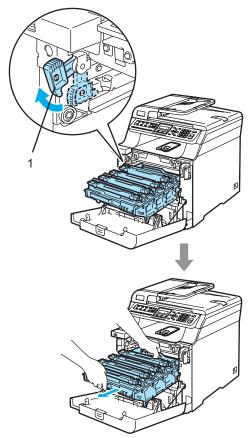
Press the front cover release button and then open the front cover.



2 Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.

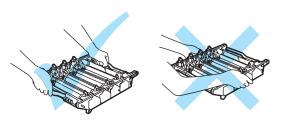


3 Release the grey lock lever (1) that is on the left side of the machine. Lift the front of the drum unit and pull the drum unit completely out of the machine using the green handles on the drum unit.



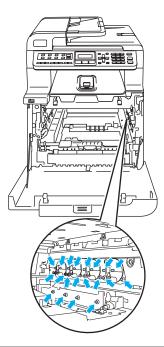
CAUTION

Make sure that you use the drum unit handles when carrying it. DO NOT hold the sides of the drum unit.

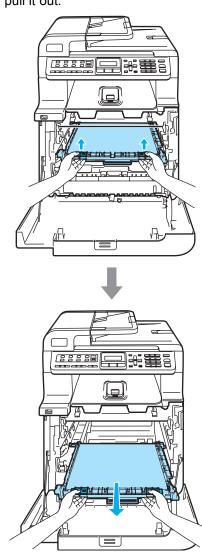


We recommend that you place the drum unit on a flat surface protected by a piece of disposable paper or cloth in case of toner scatter or spillage.

To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.

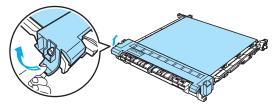


4 Hold the green parts of the belt unit with both hands and lift the belt unit up, then pull it out.



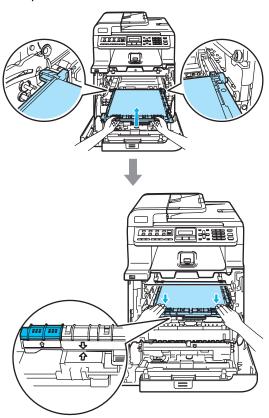
A CAUTION

We recommend that you place the belt unit on a flat surface protected by a piece of disposable paper or cloth in case of toner scatter or spillage. Unpack the new belt unit, and remove the protective cover and paper.

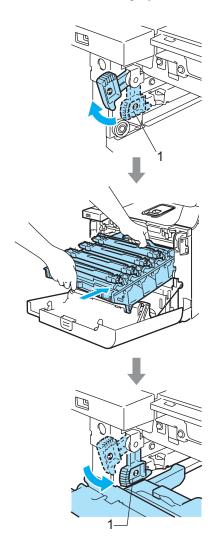


6 Put the new belt unit in the machine.

Match the 1 mark on the belt unit to the 1 mark on the machine. Push down on the green area of the belt unit to lock it in place.

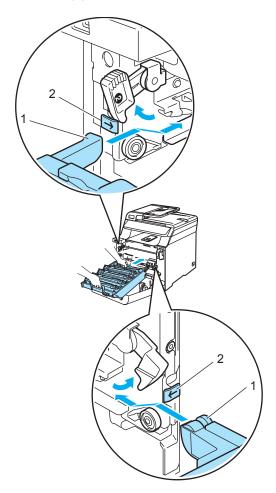


- Put the drum unit back in the machine as follows.
 - Make sure that the grey lock lever (1) is in the up position and put the drum unit in the machine. Push down the grey lock lever (1).

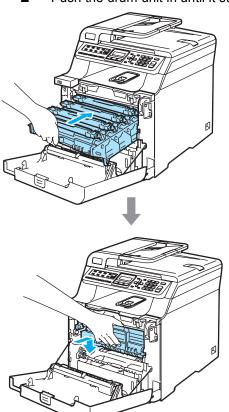




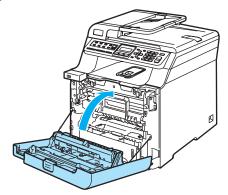
When you put the drum unit in the machine, match the green guides (1) of the drum unit handle to the green arrows (2) on both sides of the machine.



2 Push the drum unit in until it stops.



8 Close the front cover of the machine.



When you replace the belt unit with a new one, you need to reset the belt unit counter by completing the following steps:

9 Turn on the machine's power switch.

10 Press Menu, 8, 4.
Only the parts counters that need to be reset appear in the menu.

Machine Info. 4.Reset Menu

- Press ▲ or ▼ to choose Belt Unit.
 Press OK.
- 12 Press 1 to reset the belt unit counter.
- 13 Press Stop/Exit.

Replacing the waste toner box

Order Number: WT-100CL

Change waste toner soon message

After you have printed approximately 20,000 images at 5% coverage for CMYK each, you must change the waste toner box. The actual number of printed pages will vary depending on the print jobs and paper you use.

Waste Toner Soon

Waste Toner Box Full message

When the waste toner box is full, the following message appears on the LCD and the machine will stop printing. When you see this message, you must replace the toner box:

Waste Toner Full



WARNING

DO NOT reuse the waste toner box.

Replacing the waste toner box



WARNING

DO NOT put the waste toner box into a fire. It could explode.

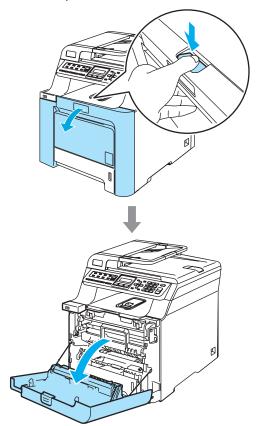
Be careful not to spill the toner. DO NOT inhale or allow it to get into your eyes.



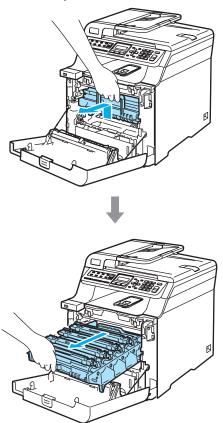
CAUTION

Handle the waste toner box carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.

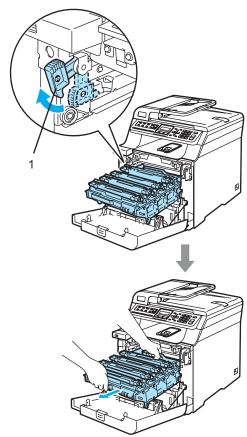
Press the front cover release button and then open the front cover.



2 Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.



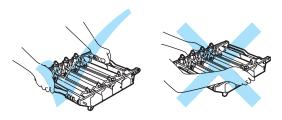
Release the grey lock lever (1) that is on the left side of the machine. Lift the front of the drum unit and pull the drum unit completely out of the machine using the green handles on the drum unit.



0

CAUTION

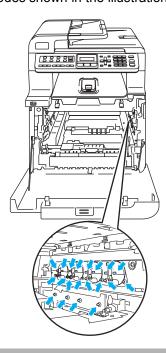
Make sure that you use the drum unit handles when carrying it. DO NOT hold the sides of the drum unit.



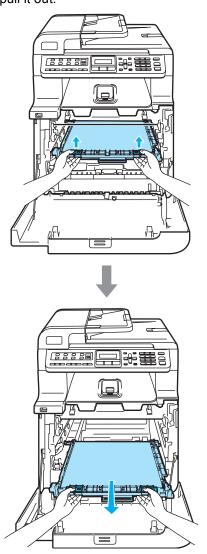
We recommend that you place the drum unit on a flat surface protected by a piece of disposable paper or cloth in case of toner scatter or spillage.

If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.

To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.

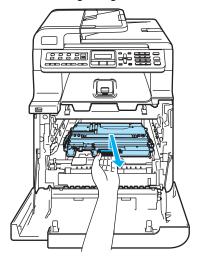


4 Hold the green parts of the belt unit with both hands and lift the belt unit up, then pull it out.



A CAUTION

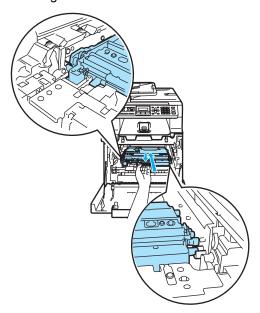
We recommend that you place the belt unit on a clean, flat surface with a piece of disposable paper underneath it in case you accidentally spill or scatter toner. 5 Remove the waste toner box from the machine using the green handle.





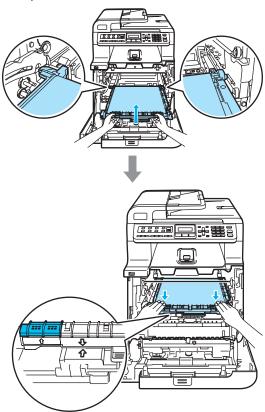
Discard the used waste toner box according to local regulations, keeping it separate from domestic waste. If you have questions, call your local waste disposal office.

6 Unpack the new waste toner box and put the new one in the machine using the green handle.

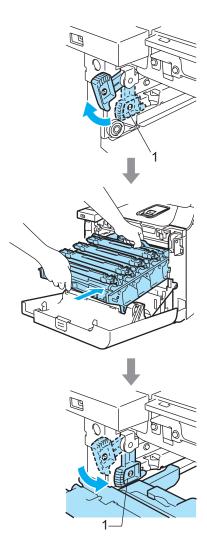


Put the belt unit back in the machine.

Match the 1 mark on the belt unit to the
1 mark on the machine. Push down on
the green area of the belt unit to lock it in
place.

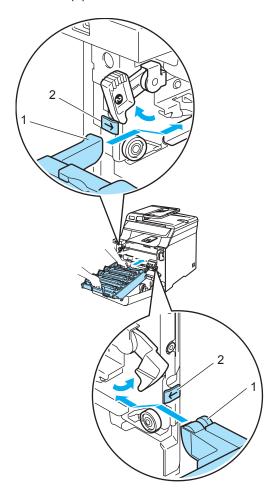


- 8 Put the drum unit back in the machine as follows.
 - Make sure that the grey lock lever (1) is in the up position and put the drum unit in the machine. Push down the grey lock lever (1).

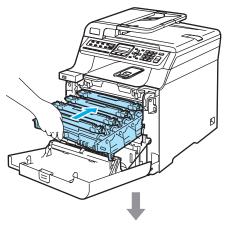


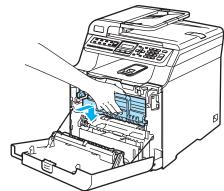


When you put the drum unit in the machine, match the green guides (1) of the drum unit handle to the green arrows (2) on both sides of the machine.

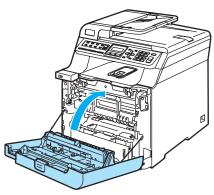


2 Push the drum unit in until it stops.





9 Close the front cover of the machine.



Packing and shipping the machine

If for any reason you must move or ship your machine, carefully re-pack the machine in the original packing material to avoid any damage during transport. If you do not pack the machine properly, you could void your warranty. The machine should be adequately insured with the carrier.

If the machine must be shipped, please read the instructions in this section which explains how to properly prepare your machine for transport.



WARNING

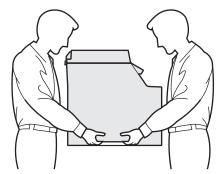
Once your machine has been set up and used, we DO NOT recommend that it be moved or shipped unless absolutely necessary.

Colour laser printers are complex printing devices. Moving the machine or shipping it without properly removing the installed supplies can result in SEVERE damage to the machine. As a result, your machine may not operate properly afterwards.

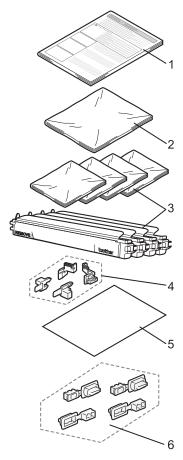
Failure to properly prepare the machine for shipping according to the instructions in this section may

VOID YOUR WARRANTY.

To prevent injuries when moving or lifting this machine, make sure at least two people lift the machine together. Be careful not to pinch your fingers when you put the machine down.



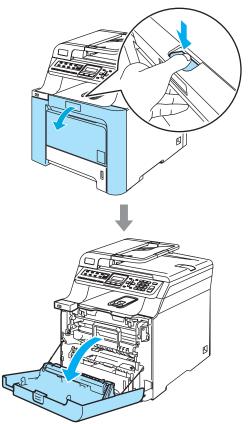
Make sure that you have the following parts for repacking:



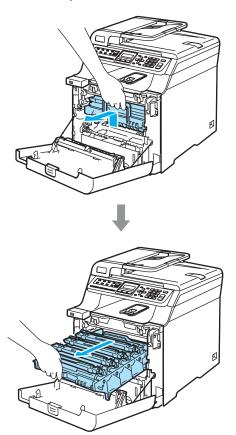
- 1 Insertion sheet for repacking
- 2 Plastic bag for the waste toner box
- Orange protective cover, Plastic bag that the toner cartridge originally came in (4 pieces of each)
- 4 Orange packing material for locking the drum unit and the belt unit (4 pieces)
- 5 A piece of paper (Letter or A4) to protected the belt unit (supplied by the user)
- 6 Joints for attaching cartons (4 pieces)

Repacking the machine

- 1 Turn off the machine's power switch.
 Unplug the telephone line cord first, and then unplug the power cord from the AC power outlet.
- 2 Press the front cover release button and then open the front cover.



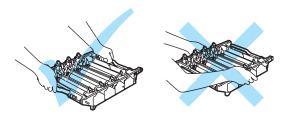
3 Hold the green handle of the drum unit. Lift the drum unit up and then pull it out until it stops.

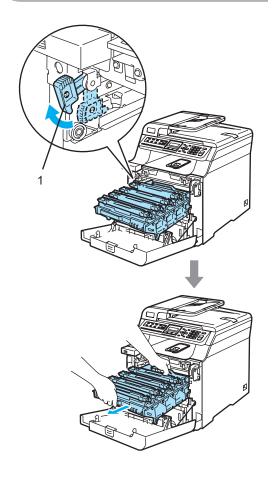


4 Release the grey lock lever (1) that is on the left side of the machine. Lift the front of the drum unit and pull the drum unit completely out of the machine using the green handles on the drum unit.

CAUTION

Hold the handles of the drum unit when you carry it. DO NOT hold the sides of the drum unit.

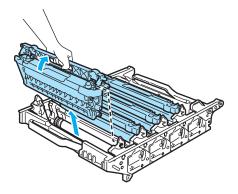




CAUTION

We recommend that you place the drum unit on a clean, flat surface with a piece of disposable paper underneath it in case of you accidentally spill or scatter toner.

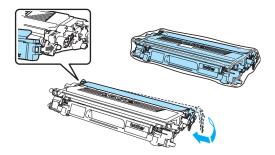
Hold the handle of the toner cartridge and pull it out of the drum unit. Repeat this for all of the toner cartridges.



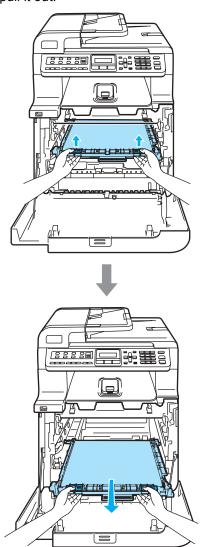
CAUTION

We recommend that you place the toner cartridges on a clean, flat surface with a piece of disposable paper underneath it in case of you accidentally spill or scatter toner.

6 Attach the original orange protective cover to each of the toner cartridges. Place each of the toner cartridges into the plastic bag included in the carton.

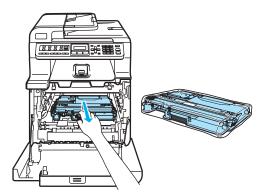


7 Hold the green parts of the belt unit with both hands and lift the belt unit up, then pull it out.

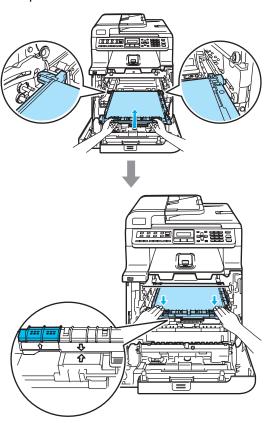


CAUTION

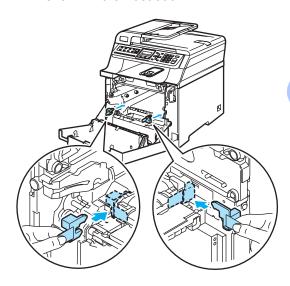
We recommend that you place the belt unit on a clean, flat surface with a piece of disposable paper underneath it in case of you accidentally spill or scatter toner. 8 Remove the waste toner box from the machine using the green handle and place it into the plastic bag included in the carton.



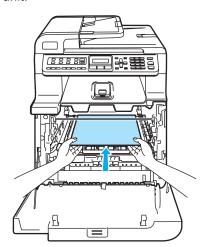
9 Put the belt unit back in the machine.
Match the 1 mark on the belt unit to the
1 mark on the machine. Push down on
the green area of the belt unit to lock it in
place.



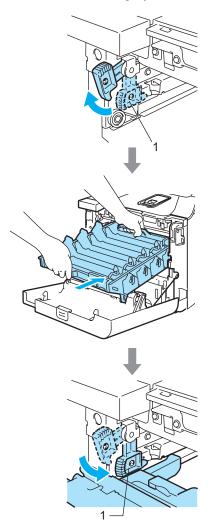
Insert the original orange packing material for locking the belt unit as shown in the illustration.



Put a piece of paper (letter or A4) on the belt unit to prevent damage to the belt unit.

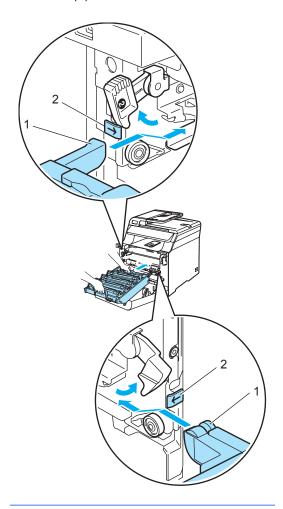


- Put the drum unit back in the machine as follows.
 - Make sure that the grey lock lever (1) is in the up position and put the drum unit in the machine. Push down the grey lock lever (1).

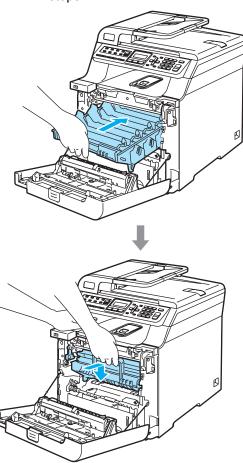




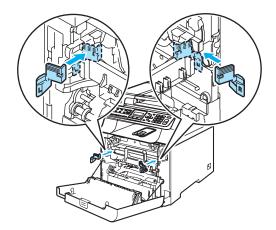
When you put the drum unit in the machine, match the green guides (1) of the drum unit handle to the green arrows (2) on both sides of the machine.



2 Push the drum unit back in until it stops.

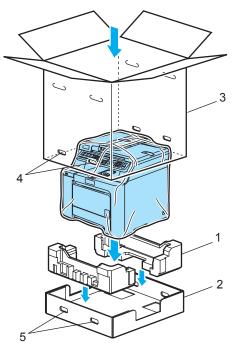


Insert the original orange packing material for the drum unit until as shown in the illustration, and then close the front cover.

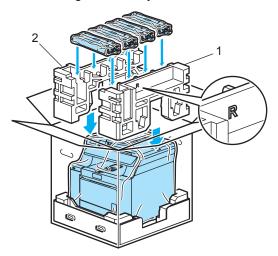


Two people should place the machine into the plastic bag and put the machine on the styrofoam pieces (1) in the lower carton (2). Put the upper carton (3) over the machine and the lower carton.

Match the joint holes (4) of the upper carton to the joint holes (5) of the lower carton.

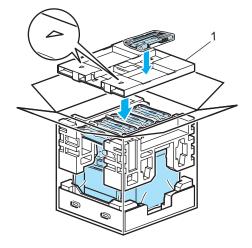


Put the two styrofoam pieces for the toner cartridges on the top of the machine. Match the right side of the machine to the "R" mark on one of the styrofoam pieces (1), and the left side of the machine to the "L" mark on the other styrofoam piece (2). Put the toner cartridges in the styrofoam.

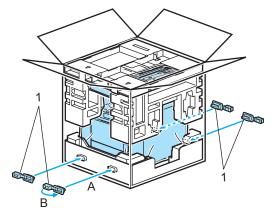


16 Put the carton tray (1) on the top. Match the front side of the machine to the Δ marks on the carton tray.

Place the waste toner box in the right side of the carton tray.



Put the four joints (1) into the holes of the carton using steps A and B as shown below.



(18) Close the carton and tape it shut.

C

Machine information

Checking the serial number

You can see the machine's serial number on the LCD.

1 Press Menu, 8, 1.

Machine Info. 1.Serial No.

2 Press Stop/Exit.

Checking the page counters

You can see the machine's page counters for copies, printed pages, reports and lists, faxes or a summary total.

1 Press Menu, 8, 2.

Machine Info. 2.Page Counter

Press A or ▼ to choose Total, Fax/List, Copy Of Print.

> Page Counter Total :XXXXXX

Page Counter Fax/List :XXXXXX

Page Counter Copy :XXXXXX

Page Counter Print :XXXXXX

3 Press **OK**.

You can see the machine's page counters for colour and black & white.

Color :XXXXXX B&W :XXXXXX

4 Press Stop/Exit.

Checking the remaining life of parts

You can view the remaining life of these parts on the LCD.

1 Press Menu, 8, 3.

Machine Info. 3.Parts Life

Press ▲ or ▼ to choose 1.Drum,
2.Belt Unit, 3.PF kit MP,
4.PF kit 1,5.PF kit 2¹,
6.Fuser or 7.Laser.
Press OK.

Drum Remaining: XX%

- ¹ PF kit 2 appears only when the optional LT-100CL tray is installed.
- 3 Press Stop/Exit.



The life check of a part will be accurate only if that part's life counter was reset when the new part was installed. It will not be accurate if that part's life counter was reset during the life of the used part.

D

Menu and features

On-screen programming

Your machine has been designed to be easy to use. The LCD provides on-screen programming using the menu keys.

We have created step by step on-screen instructions to help you program your machine. Simply follow the steps as they guide you through the menu selections and programming options.

Menu table

You can program your machine by using the *Menu table* on page 192. These pages list the menu selections and options.

Press **Menu** followed by the menu numbers to program your machine.

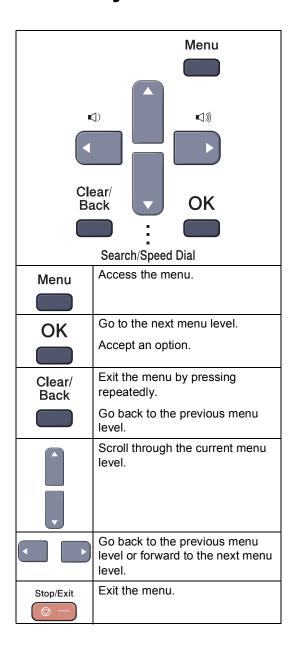
For example, to set Beeper volume to Low:

- 1 Press Menu, 1, 4, 2.
- Press ▲ or ▼ to choose Low.
- 3 Press **OK**.

Memory storage

Your menu settings are stored permanently, and in the event of a power failure will *not* be lost. Temporary settings (for example, Contrast, Overseas Mode) *will* be lost. Your machine can store the date and time for approximately 4 days.

Menu keys



How to access the menu mode

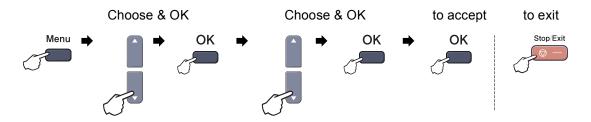
- 1 Press Menu.
- Choose an option.
 - Press 1 for General Setup menu.
 - Press 2 for Fax menu.
 - Press 3 for Copy menu.
 - Press 4 for Printer menu.
 - Press **5** for USB Direct I/F menu.
 - Press 6 for Print Reports menu.
 - Press 7 for LAN menu.
 - Press 8 for Machine Info. menu.
 - Press **9** for Service menu. ¹
 - Press **0** for Initial Setup.
 - This will appear only when the LCD shows an error message.

You can also scroll through each menu level by pressing ▲ or ▼ for the direction you want.

- 3 Press **OK**.
 The LCD will then show the next menu level.
- Press ▲ or ▼ to scroll to your next menu selection.
- Press OK.
 When you have finished setting an option, the LCD shows Accepted.
- 6 Press **Stop/Exit** to return to the top menu.

Menu table

The factory settings are shown in bold with an asterisk.



Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
1.General Setup	1.Mode Timer	_	0 Sec	Sets the time to return to	20
			30 Secs	Fax mode.	
			1 Min		
			2 Mins*		
			5 Mins		
			Off		
	2.Paper Type	1.MP Tray	Thin	Sets the type of paper in	20
	Plain* the MP tray.				
			Thick		
			Thicker		
			Recycled Paper		
		2.Tray#1	Thin	Sets the type of paper in	20
			Plain*	the paper tray.	
			Recycled Paper		
		3.Tray#2	Thin	Sets the type of paper in the optional paper tray #2.	20
		(This menu only	Plain*		
		appears if you have the optional tray #2)	Recycled Paper		
	3.Paper Size	1.MP Tray	A4*	Sets the size of the paper	21
			Letter	in the MP tray.	
			Legal		
			Executive		
			A5		
			A6		
			B5		
			В6		
			Folio		
			Any		

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
1.General	3.Paper Size	2.Tray#1	A4*	Sets the size of the paper	21
Setup	(continued)		Letter	in the paper tray.	
(continued)			Legal		
			Executive		
			A5		
			A6		
			В5		
			В6		
			Folio		
		3.Tray#2	A4*	Sets the size of the paper	21
		(This menu only	Letter	in the optional paper tray #2.	
		appears if you have the optional tray #2)	Legal		
		opaona: aay ::=)	Executive		
			A5		
			B5		
			В6		
			Folio		
	4.Volume	1.Ring	Off	Adjusts the ring volume.	23
			Low		
			Med*		
			High		
		2.Beeper	Off	Adjusts the volume level	23
			Low	of the beeper.	
			Med*		
			High		
		3.Speaker	Off	Adjusts the speaker	23
			Low	volume.	
			Med*		
			High		
5.2	5.Auto Daylight	_	On*	Changes for Daylight	24
			Off	Savings Time automatically.	
	6.Ecology	1.Toner Save	On	Increases the page yield	24
			Off*	of the toner cartridge.	
		2.Sleep Time	(000-240)	Conserves power.	24
			005Min*		

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
1.General	7.Tray Use	1.Copy	Tray#1 Only	Selects the tray that will	21
Setup			Tray#2 Only	be used for Copy mode.	
(continued)			MP Only		
			MP>T1>T2*		
			T1>T2>MP		
			(Tray#2 or T2 appears only if you installed the optional paper tray.)		
		2.Fax	Tray#1 Only	Selects the tray that will	22
			Tray#2 Only	be used for Fax mode.	
			MP Only		
			MP>T1>T2		
			T1>T2>MP*		
			(Tray#2 or T2 appears only if you installed the optional paper tray.)		
		3.Print	Tray#1 Only	Selects the tray that will	22
			Tray#2 Only	be used for PC print.	
			MP Only		
			MP>T1>T2*		
			T1>T2>MP		
			(Tray#2 or T2 appears only if you installed the optional paper tray.)		
	8.LCD Contrast	_	▼ -□□□□■+ ▲	Adjusts the contrast of the	24
			▼ -□□□■□+ ▲	LCD.	
			▼ -□□■□□+ ▲*		
			▼ -□■□□□+ ▲		
			▼ -■□□□□+ ▲		
	9.Security	1.Mem Security	_	Stops unauthorized users from most operations except receiving faxes into the memory.	26
		2.Setting Lock	_	Stops unauthorized users from changing the machine's current settings.	25
2.Fax	1.Setup Receive	1.Ring Delay	(00-08)	Sets the number of rings	41
	(In Fax mode		02*	before the machine answers in Fax Only or	
	only)		(Example for the UK)	Fax/Tel mode.	

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
2.Fax	1. Setup Receive	2.F/T Ring Time	20 Secs	Sets the pseudo/double-	41
(continued)	(In Fax mode		30 Secs*	ring time in Fax/Tel mode.	
	only)		40 Secs		
	(continued)		70 Secs		
		3.Fax Detect	On*	Receives fax messages	41
			Off	without pressing Mono Start or Colour Start.	
		4.Remote Codes	on (*51, #51)	Allows you to answer all	49
			Off*	calls at an extension or external telephone and use	
				codes to turn the machine on or off. You can personalize these codes.	
		5.Auto Reduction	On*	Cuts the size of incoming	42
			Off	faxes.	
		6.Memory Receive	On*	Automatically stores any	43
			Off	incoming faxes in its memory if it runs out of	
				paper.	
		7.Print Density	▼ -□□□□■+ ▲	Makes printouts darker or	42
			▼ -000■0+ ▲	lighter.	
			▼ -□□■□□+ ▲*		
			▼ -□■□□□+ ▲		
			▼ -■□□□□+ ▲		
		8.Polling RX	Standard*	Sets up your machine to	63
			Secure	poll another fax machine.	
			Timer		
		9.Fax Rx Stamp	On	Prints the received time and date on the top of the	43
		(B&W only)	Off*	received faxes.	
	2.Setup Send	1.Contrast	Auto*	Changes the lightness or	34
	(In Fax mode		Light	darkness of faxes you send.	
	only)		Dark		
		2.Fax Resolution	Standard*	Sets the default resolution	35
			Fine	for outgoing faxes.	
			S.Fine (B&W only)		
		Photo (B&W only)			
		3.Delayed Fax	_	Sets the time of day in 24 hour format that the	37
		(B&W only)		delayed faxes will be sent.	
		4.Batch TX	On	Combines delayed faxes	37
		(B&W only)	Off*	going to the same fax number at the same time of day into one	
				transmission.	

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
2.Fax	2.Setup Send	5.Real Time TX	Next Fax:On	Sends a fax without using	36
(continued)	(In Fax mode		Next Fax:Off	the memory.	
	only)		On		
	(continued)		Off*		
		6.Polled TX	Standard*	Sets up your machine with	65
			Secure	a document to be retrieved by another fax machine.	
		7.Coverpg Setup	Next Fax:On	Automatically sends a	33
		(B&W only)	Next Fax:Off	cover page you have programmed.	
			On		
			Off*		
			Print Sample	0-1	00
		8.Coverpage Note	_	Sets up your own comments for the fax	33
		(B&W only)		cover page.	
		9.Overseas Mode	On	If you are having difficulty sending faxes overseas,	36
			Off*	set this to on.	
	3.Set Quick- Dial	1.One-Touch Dial	_	Stores up to 16 One- Touch Dial numbers, so you can dial by pressing one key (and Mono Start or Colour Start).	53
		2.Speed-Dial	_	Stores up to 300 Speed- Dial numbers, so you can dial by pressing only a few keys (and Mono Start or Colour Start).	54
		3.Setup Groups	_	Sets up to 20 Group numbers for Broadcasting.	55
	4.Report	1.XMIT Report	On	Sets initial setup for	67
	Setting		On+Image	Transmission Verification Report and Fax Journal.	
			Off*		
			Off+Image		
		2.Journal Period	Off	Sets the interval for	67
			Every 50 Faxes*	automatic printing of the Fax Journal.	
			Every 6 Hours		
			Every 12 Hours		
			Every 24 Hours		
			Every 2 Days		
			Every 7 Days		

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
2.Fax (continued)	5.Remote Fax Opt	1.Forward/Store	Off* Fax Forward Fax Storage PC Fax Receive	Sets the machine to forward fax messages, to store incoming faxes in the memory (so you can retrieve them while you are away from your machine), or to send faxes to your PC. If you chose Fax Forward	57
		(Backup i iiii)		or PC Fax Receive, you can turn on the safety feature Backup Print.	
		2.Remote Access	X	Sets your own code for Remote Retrieval.	59
		3.Print Document	_	Prints incoming faxes stored in the memory.	43
	6.Remaining Jobs	_	_	You can check which jobs are in the memory and lets you cancel scheduled jobs.	37
	0.Miscellaneous	1.Compatibility	High* Normal	Adjusts the equalization for transmission difficulties.	122
			Basic(for VoIP)	VoIP service providers offer fax support using various standards. If you regularly experience fax transmission errors, choose Basic(for VoIP).	
		2.BT Call Sign	Set	Uses with BT Call Sign.	45
		(U.K. only)	Off*		
3.Copy	1.Quality		Auto* Text Photo	You can choose the Copy resolution for your type of document.	73
	2.Brightness	_	▼ -□□□□+ A ▼ -□□□□+ A ▼ -□□□□+ A* ▼ -□□□□+ A	Adjusts the brightness for copies.	74
	3.Contrast	_	▼ -□□□□+ A ▼ -□□□□+ A* ▼ -□□□□+ A ▼ -□□□□+ A	Adjusts the contrast for copies.	74

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
3.Copy	4.Color Adjust	1.Red	▼ -□□□■+ ▲	Adjusts the red colour for	75
(continued)			▼ -□□□■□+ ▲	copies.	
			▼ -□□■□□+ ▲*		
			▼ -□■□□□+ ▲		
			▼ -■□□□□+ ▲		
		2.Green	▼ -□□□□■+ ▲	Adjusts the green colour	
			▼ -□□□■□+ ▲	for copies.	
			▼ -□□■□□+ ▲*		
			▼ -□■□□□+ ▲		
			▼ -■□□□□+ ▲		
		3.Blue	▼ -□□□□■+ ▲	Adjusts the blue colour for	
			▼ -□□□■□+ ▲	copies.	
			▼ -□□■□□+ ▲*		
			▼ -□■□□□+ ▲		
			▼ -■□□□□+ ▲		

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
4.Printer	1.Emulation	_	Auto*	Chooses the emulation	See
İ			HP LaserJet	mode.	Software User's
			BR-Script 3		Guide on
	2.Print Options	1.Internal Font	_	Prints a list of the machine's internal fonts.	the CD-ROM.
		2.Configuration		Prints a list of the machine's printer settings.	
		3.Test Print	_	Prints a test page.	
	3.Output Color	_	Auto*	Chooses colour or black &	
			Color	white printed documents. If you choose Auto, the	
			B&W	machine selects a	
				suitable option for the document (colour or B&W).	
	4.Reset Printer	1.Reset	_	Returns the PCL setting to the default settings.	
		2.Exit	_		
	5.Calibration	_	Calibrate	Adjusts the colour density	
			Reset	or returns the colour calibration to the factory setting.	
	6.Auto Regist.	1.Registration	1.Start	Adjust the print position of each colour automatically.	
			2.Exit		
		2.Frequency	Low	Set the interval time you	
			Medium*	want to carry out the auto registration.	
			High	regionation.	
			Off		
	7.Manual	1.Print Chart	_	Print the chart to manually	
	Regist.			check the registration of the colours.	
		2.Set Regist.	1 Magenta Left	Sets the correction value	
			2 Cyan Left	on the chart you printed out from Print Chart.	
			3 Yellow Left	Out nom Filme chare.	
			4 Magenta Center		
			5 Cyan Center		
			6 Yellow Center		
			7 Magenta Right		
			8 Cyan Right		
			9 Yellow Right		

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
5.USB Direct	1.Direct Print	1.Paper Size	A4*	Sets the paper size when	85
I/F			Letter	printing directly from the USB flash memory drive.	
			Legal		
			Executive		
			A5		
			A6		
			B5		
			В6		
			Folio		
		2.Media Type	Thin	Sets the media type when	85
			Plain*	printing directly from the USB flash memory drive.	
			Thick	, , , , , , , , , , , , , , , , , , , ,	
			Thicker		
			Recycled Paper		
		3.Multiple Page	lin1*	Sets the page style when	85
			2in1	printing multiple pages directly from the USB	
			4in1	flash memory drive.	
			9in1		
			16in1		
			25in1		
			1 in 2x2 pages		
			1 in 3x3 pages		
			1 in 4x4 pages		
			1 in 5x5 pages		
		4.Orientation	Portrait*	Sets the page orientation	85
			Landscape	when printing directly from the USB flash memory drive.	
		5.Collate	On*	Enables or disables the	85
			Off	page collation when printing directly from the	
				USB flash memory drive.	
		6.Print Quality	Normal*	Sets the print quality	85
			Fine	option when printing directly from the USB flash memory drive.	
		7.PDF Option	Document* Document&Markup	Sets the PDF option whether to print	85
			Document&Stamps	comments (Markup) or stamps in the PDF file along with the text.	
		8.Index Print	Simple* Details	Sets the index print option, simple format or	85
				details.	

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
5.USB Direct	2.Scan to USB	1.Resolution	Color 150 dpi*	Sets the resolution to	See
I/F			Color 300 dpi	send the scanned data to	Software
(continued)			Color 600 dpi	USB flash memory drive.	User's Guide on
			B&W 200 dpi		the
			B&W 200x100 dpi		CD-ROM.
		2.File Name	_	Enter the file name of the	
				scanned data.	
	3.PictBridge	1.Paper Size	Letter	Sets the paper size when printing data from a	80
			A4*	camera with using	
			B5	PictBridge.	
			A5		
			В6		
			A6		
		2.Orientation	Letter	Sets the page orientation	80
			A4	when printing data from a camera using PictBridge.	
			В5	If you choose the paper	
			A5	size Letter, A4 or B5, Portrait will be chosen. If	
			В6	you choose A5, B6 or A6,	
			A6	Landscape will be chosen.	
			Then, you will choose:	Chosen.	
			Portrait		
			Landscape		
		3.Date & Time	On	Prints the date and time	80
			Off*	the photo is being taken on the photo.	
		4.File Name	On	Prints the file name of the	80
			Off*	data on the photo.	
		5.Print Quality	Normal*	Sets the print quality	80
			Fine	option when printing data	
				from a camera using PictBridge.	
6.Print Reports	1.XMIT Verify	1.View on LCD	_	Prints a Transmission Verification Report for	68
		2.Print Report	_	your last transmission.	
	2.Help List	_	_	Prints the Help List so you can see at-a-glance how to quickly program your machine.	68
	3.Tel Index List	1.Numeric	_	Lists name and numbers stored in the One-Touch	68
		2.Alphabetic	_	and Speed-Dial memory, in numerical or alphabetical order.	

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
6.Print Reports (continued)	4.Fax Journal	_	_	Lists information about your last 200 incoming and outgoing faxes. (TX means Transmit. RX means Receive.)	68
	5.User Settings	_	_	Lists your settings.	68
	6.Network Config	_	_	Lists your Network settings.	68
	7.Order Form	_	_	You can print an accessories order form to fill out and send to you Brother dealer.	68
7.LAN	1.TCP/IP	1.BOOT Method	Auto* Static RARP BOOTP DHCP	Chooses the BOOT method that best suits your needs.	See Network User's Guide on the CD-ROM.
		2.IP Address	[000-255]. [000-255]. [000-255].	Enter the IP address.	
		3.Subnet Mask	[000-255]. [000-255]. [000-255].	Enter the Subnet mask.	
		4.Gateway	[000-255]. [000-255]. [000-255].	Enter the Gateway address.	
		5.Node Name	BRNXXXXX	Enter the Node name.	
		6.WINS Config	Auto* Static	Chooses the WINS configuration mode.	
		7.WINS Server	(Primary)	Specifies the IP address	
			000.000.000.000	of the primary or secondary WINS server.	
			(Secondary)	Secondary Wind Server.	
			000.000.000.000		
		8.DNS Server	(Primary)	Specifies the IP address	
			000.000.000.000	of the primary or secondary DNS server.	
			(Secondary)	_	
			000.000.000.000		
		9.APIPA	On*	Automatically allocates the IP address from the	
			Off	link local address range.	
		0.IPv6	On	Sets the IPv6 protocol On.	
			Off*		

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page
7.LAN	2.Ethernet	_	Auto*	Chooses the Ethernet link	See
(continued)			100B-FD	mode.	Network User's
			100B-HD		Guide on
			10B-FD		the CD-ROM.
			10B-HD		OD-I (OIVI.
	3.Scan to FTP	_	Color 150 dpi*	Sets the resolution to	
			Color 300 dpi	send the scanned data via the FTP server.	
			Color 600 dpi	and the don't direction.	
			B&W 200 dpi		
			B&W 200x100 dpi		
	0.Factory	1.Reset	1.Yes	Restores the network]
	Reset		2.No	settings to the factory default.	
		2.Exit	_	delauit.	
0 1 :				Variation about the conict	400
8.Machine Info.	1.Serial No.	_	_	You can check the serial number of your machine.	189
	2.Page Counter	_	Total	You can check the number of total pages the machine has printed during its life.	189
			Fax/List		
			Сору		
			Print		
	3.Parts Life	1.Drum	_	You can check the	189
		2.Belt Unit		percentage of a machine part's life that remains	
		3.PF kit MP		available.	
		4.PF kit 1		PF kit 2 appears only	
		5.PF kit 2		when the optional	
		6.Fuser		LT-100CL tray is installed.	
		7.Laser			
	4.Reset Menu	_	Drum	Resets the machine part's	165
			Belt Unit	life counter. Appears	171
			PF kit MP	when you replace the machine part.	
			PF kit 1	PF kit 2 appears only	
			PF kit 2	when the optional LT-100CL tray is installed.	

Main Menu	Submenu	Menu Selections	Options	Descriptions	Page	
0.Initial Setup	1.Receive Mode	_	Fax Only*	Chooses the receive	39	
			Fax/Tel	mode that best suits your needs.		
			External TAD			
			Manual			
	2.Date&Time	_	_	Puts the date and time on the LCD and in headings of faxes you send.	See Quick Setup	
	3.Station ID	_	Fax:	Sets your name and fax	Guide.	
			Tel:	number to appear on each page you fax.		
			Name:			
	4.Tone/Pulse	_	Tone*	Chooses the dialling		
			Pulse	mode.		
	5.Dial Tone	_	Detection	You can shorten the dial	122	
			No Detection*	tone detect pause.		
	6.Phone Line Set	_	Normal*	Selects the telephone line	44	
			PBX	type.		
			ISDN			

Entering text

When setting certain menu selections, such as the Station ID, you will need to type text characters. The dial pad keys have letters printed on them. The keys: $\mathbf{0}$, $\mathbf{\#}$ and $\mathbf{\times}$ do *not* have printed letters because they are used for special characters.

Press the appropriate dial pad key the required number of times to access the characters below:

■ For setting Scan to FTP menu options

Press Key	one time	two times	three times	four times	five times	six times	seven times	eight times	nine times
1	@		1	1	@		1	1	@
2	а	b	С	Α	В	С	2	а	b
3	d	е	f	D	Е	F	3	d	е
4	g	h	i	G	Н	I	4	g	h
5	j	k	I	J	K	L	5	j	k
6	m	n	0	M	N	0	6	m	n
7	р	q	r	s	Р	Q	R	S	7
8	t	u	V	Т	U	V	8	t	u
9	w	х	у	z	W	Χ	Υ	Z	9

■ For setting other menu selections

Press Key	one time	two times	three times	four times	five times
2	Α	В	С	2	Α
3	D	Е	F	3	D
4	G	Н	I	4	G
5	J	K	L	5	J
6	M	N	0	6	M
7	Р	Q	R	S	7
8	Т	U	V	8	Т
9	W	Х	Υ	Z	9

Inserting spaces

To enter a space in a fax number, press ▶ once between numbers. To enter a space in a name, press ▶ twice between characters.

Making corrections

If you entered a letter incorrectly and want to change it, press ◀ to move the cursor to the incorrect character, and then press Clear/Back.

Repeating letters

To enter a character on the same key as the previous character, press ▶ to move the cursor right before pressing the key again.

Special characters and symbols

Press \star , # or 0, then press \triangleleft or \triangleright to move the cursor to the symbol or character you want. Press **OK** to choose it. The symbols and characters below will appear depending on your menu selection.

Press * for (space)!"#\$% &'() * + , - . / € Press # for :; < = >?@[]^__\\^`|{} Press 0 for $\ddot{A} \ddot{E} \ddot{O} \ddot{U} \dot{A} \dot{C} \dot{E} \dot{E} 0$

Specifications

General

Memory Capacity 64 MB

ADF (automatic document

feeder)

Up to 35 pages (Staggered) (80 g/m²)

Recommended Environment for Best Results:

Temperature: 20 to 30°C Humidity: 50% - 70%

Paper: Xerox Premier 80 g/m² or Xerox Business

80 g/m²

Paper Tray 2 (option) 250 Sheets (80 g/m²) 500 Sheets (80 g/m²)

Printer Type Laser

Print Method Electrophotography by semiconductor laser beam scanning

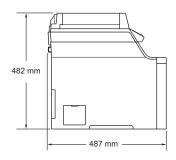
LCD (liquid crystal display) 16 characters × 2 lines Power Source 220 - 240V 50/60Hz

Power Consumption Peak: Average 1200 W

Copying: Average 495 W
Sleep: Average 28 W
Standby: Average 95 W

Dimensions





Weight Without Drum/Toner Unit: 28.3 kg (MFC-9440CN)

28.9 kg (MFC-9450CDN)

Noise level Sound power

Operating (Copying): LwAd = 6.9 Bell Standby: LwAd = 4.4 Bell

Sound pressure

Operating (Copying): LpAm = 54.5 dBA

Standby: LpAm = 30 dBA

Temperature Operating: 10 to 32.5°C

Storage: 5 to 35°C

Humidity Operating: 20 to 80% (without condensation)

Storage: 10 to 90% (without condensation)

Print media

Paper Input Paper Tray

> ■ Paper Type: Plain paper, Thin paper or Recycled paper Letter, A4, B5, A5, B6, A6, Executive, Legal ■ Paper Size:

> > and Folio.

■ Paper Weight: 60 to 105 g/m²

■ Maximum paper tray capacity: Up to 250 sheets of 80 g/m² plain paper

Multi-purpose tray (MP tray)

Plain paper, Thin paper, Thick paper, ■ Paper Type:

Recycled paper, Bond paper, Envelopes or

Labels

■ Paper Size: Width: 69.9 to 215.9 mm (2.75 to 8.5 in.)

Length:116 to 406.4 mm (4.57 to 16 in.)

■ Paper Weight: 60 to 163 g/m²

Maximum paper tray capacity: Up to 50 sheets of 80 g/m² plain paper

Up to 3 envelopes

Paper Tray 2 (option)

■ Paper Type: Plain paper, Thin paper or Recycled paper

Letter, A4, B5, A5, B6, Executive, Legal ■ Paper Size:

and Folio.

■ Paper Weight: 60 to 105 g/m²

Maximum paper tray capacity: Up to 500 sheets of 80 g/m² plain paper

Paper Output Up to 150 sheets (face down print delivery to the output paper tray)

Duplex (MFC-9450CDN only)

■ Paper Size A4, Legal and Folio

■ Manual Duplex Yes ■ Automatic Duplex Yes

Fax

Compatibility ITU-T Group 3

Coding System MH/MR/MMR/JBIG/JPEG

Modem Speed Automatic Fallback: 33,600 bps

Document Size ADF Width: 147.3 to 215.9 mm (5.8 to 8.5 in.)

ADF Height: 147.3 to 356 mm (5.8 to 14 in.)

Scanner Glass Width: Max. 215.9 mm (8.5 in.) Scanner Glass Height: Max. 297 mm (11.7 in.)

Scanning Width Max. 208 mm

Printing Width Max. 208 mm

Grey Scale 256 levels

Polling TypesStandard, Secure, Timer, SequentialContrast ControlAutomatic/Light/Dark (manual setting)ResolutionHorizontal:8 dot/mm

Vertical

■ Standard: 3.85 line/mm (Black)

7.7 line/mm (Colour)

■ Fine: 7.7 line/mm (Black)

7.7 line/mm (Colour)

■ Photo: 7.7 line/mm (Black)■ Superfine: 15.4 line/mm (Black)

One-Touch Dial $16 (8 \times 2)$ Speed-Dial300 stationsGroupsUp to 20

Broadcasting366 stations (B&W only)Automatic Redial3 times at 5 minute intervalsAuto Answer0, 1, 2, 3, 4, 5, 6, 7 or 8 rings

Communication Source Public switched telephone network

Memory Transmission Up to 500 ¹/400 ² pages
Out of Paper Reception Up to 500 ¹/400 ² pages

^{1 &#}x27;Pages' refers to the 'Brother Standard Chart No. 1' (a typical business letter, Standard resolution, JBIG code). Specifications and printed materials are subject to change without prior notice.

^{2 &#}x27;Pages' refers to the 'ITU-T Test Chart #1' (a typical business letter, Standard resolution, JBIG code). Specifications and printed materials are subject to change without prior notice.

Copy

Colour/Monochrome Yes/Yes

Document Size ADF Width: 148 to 215.9 mm (5.8 to 8.5 in.)

> ADF Height: 148 to 355.6 mm (5.8 to 14 in.)

Scanner Glass Width: Max. 215.9 mm (8.5 in.) Scanner Glass Height: Max. 297 mm (11.7 in.)

Copy Width: Max. 210 mm (8.26 in.)

Multiple Copies Stacks or Sorts up to 99 pages 25% to 400% (in increments of 1%) Reduce/Enlarge

Resolution Up to 1200×600 dpi ¹

First Copy Out Time Approx. 21 seconds (Black)²

Approx. 23 seconds (Colour) ²

 $^{^{1}}$ $\,$ When making a B&W copy from the scanner glass in text quality mode at the 25 to 150% ratio.

 $^{^{2}\,\,}$ First copy out time may change if the machine is calibrating or registering itself.

Scan

Colour/Monochrome Yes/Yes

TWAIN Compliant Yes (Windows® 2000 Professional/XP/

XP Professional x64 Edition/Windows Vista®)

Mac OS® X 10.2.4 or greater

WIA Compliant Yes (Windows® XP/Windows Vista®)

Colour Depth 24 bit colour

Resolution Up to 19200×19200 dpi (interpolated) ¹

Up to 1200×2400 dpi (optical) ² Up to 1200×600 dpi (optical) ³

Document Size ADF Width: 148.0 to 215.9 mm (5.8 to 8.5 in.)

ADF Height: 148.0 to 355.6 mm (5.8 to 14 in.)

Scanner Glass Width: Max. 215.9 mm (8.5 in.) Scanner Glass Height: Max. 297 mm (11.7 in.)

Scanning Width Max. 210 mm (8.26 in.)

Greyscale 256 levels

Maximum 1200×1200 dpi scanning with the WIA driver in Windows[®] XP/Windows Vista[®] (resolution up to 19200×19200 dpi can be chosen by using the Brother scanner utility)

When using the scanner glass

When using the ADF

Print

Emulations PCL6

BR-Script (PostScript) Level 3

Printer Driver Host-Based Driver for Windows® 2000 Professional/

XP/XP Professional x64 Edition/Windows Vista[®]/ Windows Server[®] 2003 (print only via network)

BR-Script (PPD file) for Windows[®] 2000 Professional/ XP/XP Professional x64 Edition/Windows Vista[®]

Macintosh® Printer Driver for Mac OS® X 10.2.4 or greater

BR-Script (PPD file) for Mac OS® X 10.2.4 or greater

Resolution $600 \times 600 \text{ dpi}, 2400 \text{ dpi} (2400 \times 600 \text{ dpi})$ **Print Speed** Up to 20 pages/minute (A4 size) (Black) 12

Up to 20 pages/minute (A4 size) (Colour) 12

Print Speed for Duplex Printing (MFC-9450CDN only)

Up to 7 sides/minute (3.5 pages) (Black)
Up to 7 sides/minute (3.5 pages) (Colour)

First Print Out Time Less than 16 seconds (Black) 3

Less than 17 seconds (Colour) ³

Interfaces

USB Use a USB 2.0 interface cable that is no longer than 2.0 m (6 feet). 1 2

LAN cable Use an Ethernet UTP cable category 5 or greater.

The printing speed may change depending on the type of document you print.

² From the standard paper tray and optional paper tray.

³ First print out time may change if the machine is calibrating or registering itself.

Your machine has a Hi-Speed USB 2.0 interface. The machine can also be connected to a computer that has a USB 1.1 interface.

² Third party USB ports are not supported.

PictBridge

Compatibility Supports the Camera & Imaging Products Association PictBridge

standard CIPA DC-001.

Visit http://www.cipa.jp/pictbridge/ for more information.

Interface USB direct interface

Direct print feature

Compatibility PDF version 1.6 ¹, JPEG, Exif + JPEG, PRN (created by

MFC-9440CN or MFC-9450CDN printer driver), TIFF (scanned by all

Brother MFC or DCP models), PostScript[®]3™ (created by MFC-9440CN or MFC-9450CDN BR Script3 printer driver)

JBIG2 image files, JPEG2000 image files and layered files are not supported.

Computer requirements

Minimum System Requirements and Supported PC Software Functions									
Computer Platform & Operating System Version		Supported PC	PC Interface	Processor Minimum	Minimum RAM	Recommended RAM	Available Hard Disk Space		
		Software Functions		Speed			For Drivers	For Applications	
Windows [®] Operating System	Windows [®] 2000 Professional ⁴	Printing, PC Fax ³ , Scanning	USB, Ethernet	Intel [®] Pentium [®] or equivalent	64 MB	256 MB	150 MB	310 MB	
	Windows [®] XP Home ^{1 4} Windows [®] XP Professional ^{1 4}				128 MB				
	Windows [®] XP Professional x64 Edition ¹			AMD Opteron™ AMD Athlon™ 64 Intel® Xeon® with Intel® EM64T Intel® Pentium® 4 with Intel® EM64T or equivalent	256 MB	512 MB			
	Windows Vista ^{® 1}			Intel [®] Pentium [®] 4 or equivalent 64-bit supported CPU	512 MB	1 GB	500 MB	500 MB	
	Windows Server [®] 2003	Printing	Ethernet	Intel [®] Pentium [®] III or equivalent	256 MB	512 MB	50MB	Not available	
	Windows Server [®] 2003 x64 Edition			AMD Opteron™ AMD Athlon™ 64 Intel® Xeon® with Intel® EM64T Intel® Pentium® 4 with Intel® EM64T or equivalent					
Macintosh [®] Operating System	Mac OS [®] X 10.2.4 or greater	Printing, PC Fax send ³ , Scanning	USB ² , Ethernet	PowerPC G4/G5, Intel [®] Core™ Solo/Duo, PowerPC G3 350MHz	128 MB	160 MB	80 MB	400 MB	

For WIA, 1200x1200 resolution. Brother Scanner Utility enables to enhance up to 19200 x 19200 dpi.

² Third party USB ports are not supported.

³ PC Fax supports black and white only.

⁴ PaperPort™ 11SE supports Microsoft® SP4 or higher for Windows® 2000 and SP2 or higher for XP.

Consumable items

Toner Cartridge Life Standard Toner Cartridges:

TN-130BK (Black): Approx. 2,500 pages ¹

TN-130C, **TN-130M**, **TN-130Y** Approx.1,500 pages ¹ (Cyan, Magenta, Yellow):

High-Yield Toner Cartridges:

TN-135BK (Black): Approx. 5,000 pages ¹

TN-135C, TN-135M, TN-135Y Approx. 4,000 pages ¹

(Cyan, Magenta, Yellow):

Drum Unit Life Expectancy DR-130CL: Approx. 17,000 pages ²

Belt Unit BU-100CL: Approx. 50,000 pages ²

Waste Toner Box WT-100CL: Approx. 20,000 pages ³

When printing on Letter or A4 size paper at 5% print coverage

When printing on Letter or A4 size paper

When printing on Letter or A4 size paper at 5% print coverage for CMYK each

Ethernet wired network

Network board model NC-6500h

name

LAN You can connect your machine to a network for Network Printing,

Network Scanning, PC Fax and Remote Setup. 12

Support for Windows® 2000 Professional, Windows® XP, Windows® XP

Professional x64 Edition, Windows Vista®, Windows Server® 2003

and Windows Server® 2003 x64 Edition ²

Mac OS® X 10.2.4 or greater ³

Protocols IPv4:

TCP/IP ARP, RARP, BOOTP, DHCP, APIPA (Auto IP), WINS,

NetBIOS name resolution, DNS resolver, mDNS, LPR/LPD, Custom Raw Port/Port9100, IPP, IPPS, FTP server, SSL/TLS, POP before SMTP, SMTP-AUTH, Telnet, SNMPv1, HTTP/HTTPS server, TFTP client and

server, SMTP client, APOP, LLTD responder,

Raw Port (PC scanner), FTP client

IPv6:

TCP/IP (Turned off as default) NDP, RA, DNS, mDNS, LPR/LPD,

Custom Raw Port/Port9100, IPP, IPPS, FTP server, SSL/TLS,

 $POP\ before\ SMTP,\ SMTP-AUTH,\ Telnet,\ \ SNMPv1,$

HTTP/HTTPS server, TFTP client and server, SMTP client,

APOP, LLTD responder, Raw Port (PC scanner)

Network type Ethernet 10/100 BASE-TX Auto Negotiation (Wired LAN)

Management utilities ⁴ BRAdmin Light for Windows[®] 2000 Professional, Windows[®] XP,

Windows[®] XP Professional x64 Edition, Windows Vista[®], Windows Server[®] 2003, Windows Server[®] 2003 x64 Edition and Mac OS[®] X

10.2.4 or greater

BRAdmin Professional for Windows[®] 2000 Professional, Windows[®] XP, Windows[®] XP Professional x64 Edition, Windows Vista[®], Windows Server[®] 2003 and Windows Server[®] 2003 x64 Edition ⁴

Web BRAdmin for Windows[®] 2000 Professional, Windows[®] XP, Windows[®] XP Professional x64 Edition, Windows Vista[®], Windows

Server[®] 2003 and Windows Server[®] 2003 x64 Edition ⁴ Client computers with a web browser supporting Java™

¹ PC Fax Send for Mac[®]

² Printing only for Windows Server[®] 2003

³ Mac OS[®] X 10.2.4 or greater (mDNS)

⁴ BRAdmin Professional and Web BRAdmin are available as a download from http://solutions.brother.com/

Glossary

This is a comprehensive list of features and terms that appear in Brother manuals. Availability of these features depends on the model you purchased.

ADF (automatic document feeder)

The document can be placed in the ADF and scanned one page at a time automatically.

Auto Reduction

Reduces the size of incoming faxes.

Automatic fax transmission

Sending a fax without picking up the handset of the external telephone.

Automatic Redial

A feature that enables your machine to redial the last fax number after five minutes if the fax did not go through because the line was busy.

Backup Print

Your machine prints a copy of every fax that is received and stored in memory. This is a safety feature so you will not lose messages during a power failure.

Batch Transmission

As a cost saving feature, all delayed faxes to the same fax number will be sent as one transmission.

Beeper Volume

Volume setting for the beep when you press a key or make an error.

Broadcasting

The ability to send the same fax message to more than one location.

BT Call Sign

A subscriber service purchased from the telephone company in U.K. that gives you another telephone number on an existing telephone line. The Brother machine uses the new number to simulate a dedicated fax line.

Cancel Job

Cancels a programmed print job and clears the machine's memory.

CNG tones

The special tones (beeps) sent by fax machines during automatic transmission to tell the receiving machine that a fax machine is calling.

Coding method

Method of coding the information contained in the document. All fax machines must use a minimum standard of Modified Huffman (MH). Your machine is capable of greater compression methods, Modified Read (MR), Modified Modified Read (MMR), JBIG and JPEG, if the receiving machine has the same capability.

Communication error (or Comm. Error)

An error during fax sending or receiving, usually caused by line noise or static.

Compatibility group

The ability of one fax unit to communicate with another. Compatibility is assured between ITU-T Groups.

Contrast

Setting to compensate for dark or light documents, by making faxes or copies of dark documents lighter and light documents darker.

Delayed Fax

Sends your fax at a specified later time that day.

Dual Access

Your machine can scan outgoing faxes or scheduled jobs into memory at the same time it is sending a fax or receiving or printing an incoming fax.

ECM (Error Correction Mode)

Detects errors during fax transmission and resends the pages of the fax that had an error.

Extension telephone

A telephone on the fax number that is plugged into a separate wall socket.

External telephone

A TAD (telephone answering device) or telephone that is connected to your machine.

F/T Ring Time

The length of time that the Brother machine pseudo/double-rings (when the Receive Mode setting is Fax/Tel) to notify you to pick up a voice call that it answered.

Fax Detect

Enables your machine to respond to CNG tones if you interrupt a fax call by answering it.

Fax Forwarding

Sends a fax received into the memory to another pre-programmed fax number.

Fax Journal

Lists information about the last 200 incoming and outgoing faxes. TX means Transmit. RX means Receive.

Fax Receive Code

Press this code (* 5 1) when you answer a fax call on an extension or external telephone.

Fax Storage

You can store faxes in the memory.

Fax tones

The signals sent by sending and receiving fax machines while communicating information.

Fax/Tel

You can receive faxes and telephone calls. Do not use this mode if you are using a telephone answering device (TAD).

Fine resolution

Resolution is 203×196 dpi. It is used for small print and graphs.

Grey scale

The shades of grey available for copying and faxing photographs.

Group number

A combination of One-Touch and Speed-Dial numbers that are stored on a One-Touch key or in a Speed-Dial location for Broadcasting.

Help list

A printout of the complete Menu table that you can use to program your machine when you do not have the User's Guide with you.

Journal Period

The pre-programmed time period between automatically printed Fax Journal Reports. You can print the Fax Journal on demand without interrupting the cycle.

LCD (liquid crystal display)

The display screen on the machine that shows interactive messages during On-Screen Programming and shows the date and time when the machine is idle.

Manual fax

When you lift the handset of your external telephone and then press **Tel/R**, you can hear the receiving fax machine answer before you press **Mono Start** or **Colour Start** to begin transmission.

Menu mode

Programming mode for changing your machine's settings.

OCR (optical character recognition)

The bundled ScanSoft™

PaperPort™ 11SE with OCR or Presto!® PageManager® software application converts an image of text to text you can edit.

One-Touch

Keys on the machine's control panel where you can store numbers for easy dialling. You can store a second number on each key if you press **Shift** and the One-Touch key together.

Out of Paper Reception

Receives faxes into the machine's memory when the machine is out of paper.

Overseas Mode

Makes temporary changes to the fax tones to accommodate noise and static on overseas telephone lines.

Pause

Allows you to place a 2.8 second delay in the dialling sequence stored on One-Touch keys and Speed-Dial numbers. Press **Redial/Pause** as many times as needed for longer pauses.

PictBridge

Allows you to print photos directly from your PictBridge compatible digital camera at high resolution for photo quality printing.

Polling

The process of a fax machine calling another fax machine to retrieve waiting fax messages.

Pulse

A form of rotary dialling on a telephone line.

Quick Dial List

A listing of names and numbers stored in One-Touch and Speed-Dial memory, in numerical order.

Real Time Transmission

When memory is full, you can send faxes in real time.

Remaining jobs

You can check which programmed fax jobs are waiting in the memory and cancel the jobs individually.

Remote Access Code

Your own four-digit code (- - -*) that allows you to call and access your machine from a remote location.

Remote Retrieval Access

The ability to access your machine remotely from a touch tone telephone.

Resolution

The number of vertical and horizontal lines per inch.

Ring Delay

The number of rings before the machine answers in Fax Only and Fax/Tel modes.

Ring Volume

Volume setting for the machine's ring.

Scanning

The process of sending an electronic image of a paper document into your computer.

Search

An electronic, alphabetical listing of stored One-Touch, Speed-Dial and Group numbers.

Speed-Dial

A pre-programmed number for easy dialling. You must press
Search/Speed Dial, then enter the three-digit Speed-Dial location and press
Mono Start or Colour Start to begin the dialling process.

Station ID

The stored information that appears on the top of faxed pages. It includes the sender's name and fax number.

TAD (telephone answering device)

You can connect an external TAD to your machine.

Temporary settings

You can select certain options for each fax transmission and copy without changing the default settings.

Tone

A form of dialling on the telephone line used for Touch Tone telephones.

Transmission

The process of sending faxes over the telephone lines from your machine to the receiving fax machine.

User Settings List

A printed report that shows the current settings of the machine.

Xmit Report (Transmission Verification Report)

A listing for each transmission, that shows its date, time and number.

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