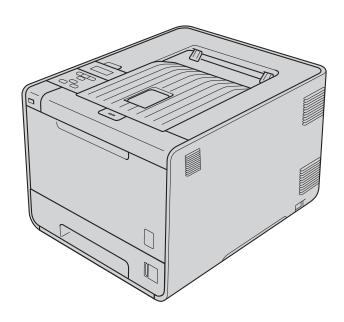


Brother Laser Printer

USER'S GUIDE



HL-4150CDN HL-4570CDW

For visually-impaired users

You can read this manual with Screen Reader 'text-to-speech' software.

You must set up the hardware and install the driver before you can use the machine.

Please use the Quick Setup Guide to set up the machine. You can find a printed copy in the box.

Please read this User's Guide thoroughly before you use the machine.

Please visit us at http://solutions.brother.com/ where you can get product support, the latest driver updates and utilities, and answers to frequently asked questions (FAQs) and technical questions.

Note: Not all models are available in all countries.

To create a better environment

Please cooperate

Firstly, thank you very much indeed for using our Brother products!

Brother focuses on the earth environment concerned. And make a basic policy which is to concern about the earth environment, including any workflow from product development to discard. The local citizen should be responsible for local society and its environment during these environment protection activities.

Therefore, we hope you'll take part in this environment plan, and pay attention to environment protection points as below while discarding used consumables.

- 1 Please deliver the used package materials to relevant waste disposaloffice for recycle.
- 2 When you discard used consumables, please follow and carry on relevant local regulations properly. If you have questions, call your local sales dealer.
- 3 When the machine need replacing parts for the maintenance and repair, please discard used circuit boards, used electrical parts and products as disposed electrical materials.
- 4 The power consumption is 0 W after you turn off the machine and unplug it from the AC outlet.
- 5 Some parts in the machine can be used on the same series model machines which produced by the same factory.

Note: If you want to replace the parts, please contact your local Brother repair station.

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Using this guide

Symbols used in this guide

The following symbols and conventions are used throughout the documentation.

▲ WARNING WARNING indicates a potentially hazardous situation which, if not avoided,

could result in death or serious injuries.

▲ CAUTION CAUTION indicates a potentially hazardous situation which, if not avoided,

may result in minor or moderate injuries.

■ IMPORTANT indicates a potentially hazardous situation which, if not avoided,

may result in damage to property or loss of product function.

Hot Surface icons warn you not to touch machine parts that are hot.

Notes tell you how you should respond to a situation that may arise or give tips

about how the operation works with other features.

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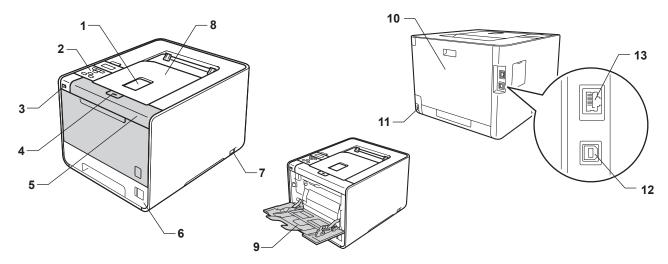
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1

Printing Methods

About this Machine

Front view and Back view



- 1 Face-down output tray support flap (support flap)
- 2 Control panel with a tiltable Liquid Crystal Display (LCD)
- 3 USB direct print interface
- 4 Front cover release button
- 5 Front cover
- 6 Paper tray
- 7 Power switch
- 8 Face-down output tray
- 9 Multi-purpose tray (MP tray)
- 10 Back cover (Face-up output tray when open)
- 11 AC power connector
- 12 USB connector
- 13 10BASE-T/100BASE-TX port

Acceptable paper and other print media

Print quality may vary according to the type of paper you are using.

You can use the following types of print media: thin paper, plain paper, thick paper, bond paper, recycled paper, glossy paper, labels or envelopes.

For best results, follow the instructions below:

- DO NOT put different types of paper in the paper tray at the same time because it may cause paper jams or misfeeds.
- For proper printing, you must choose the same paper size from your software application as the paper in the tray.
- Avoid touching the printed surface of the paper immediately after printing.
- Before you buy a lot of paper, test a small quantity to make sure that the paper is suitable.

Recommended paper

Plain paper	APP Blue Flag Ship 70g/m2
	APP Gold Flag Ship 80g/m2
	Advanced Agro Double A 80g/m2

Type and size of paper

The machine feeds paper from the installed paper trays.

The names for the paper trays in the printer driver and this guide are as follows:

Paper tray	Tray 1
Optional lower tray unit	Tray 2
Multi-purpose tray	MP Tray
Duplex unit for automatic duplex printing	DX

When looking at this page, you can jump to the page for each printing method by clicking (i) in the table.

Media type	Tray 1	Tray 2	MP Tray	DX	Choose the media type from the printer driver
Plain paper				•	Plain Paper
70 g/m ² to 105 g/m ²	①	①	①	①	
Recycled paper	(i)	①	(i)	(i)	Recycled Paper
Bond paper			(i)		Bond Paper
Rough paper– 60 g/m ² to 163 g/m ²			60 g/m ² to 163 g/m ²		
Thin paper					Thin Paper
60 g/m ² to 70 g/m ²	①	①	①	①	
Thick paper					Thick Paper or
105 g/m ² to 163 g/m ²			①		Thicker Paper
Labels			(i)		Label
			A4 or Letter		
Envelopes					Envelopes
			(i)		Env. Thin
					Env. Thick
Glossy paper			(i)	(i)	Glossy Paper

	Tray 1	Tray 2	MP Tray	DX
Paper size	A4, Letter, Legal, B5 (ISO/JIS), Executive, A5, A5 (Long Edge), A6, B6 (ISO), Folio	A4, Letter, Legal, B5 (ISO/JIS), Executive, A5, B6 (ISO), Folio	Width: 69.8 to 216 mm (2.75 to 8.5 in.) Length: 116 to 406.4 mm (4.57 to 16 in.)	A4
Number of sheets (80 g/m ²)	250 sheets	500 sheets	50 sheets	

Recommended paper specifications

The following paper specifications are suitable for this machine.

Basis weight	70-90 g/m ²
Thickness	80-110 μm
Roughness	Higher than 20 sec.
Stiffness	90-150 cm ³ /100
Grain direction	Long grain
Volume resistivity	10e ⁹ -10e ¹¹ ohm
Surface resistivity	10e ⁹ -10e ¹² ohm-cm
Filler	CaCO ₃ (Neutral)
Ash content	Below 23 wt%
Brightness	Higher than 80%
Opacity	Higher than 85%

- Use paper that is made for plain-paper copying.
- Use paper that is 70 to 90 g/m².
- Use long grain paper with a neutral Ph value, and a moisture content of approx. 5%.
- This machine can use recycled paper that meets DIN 19309 specifications.

(To help you choose which paper to use with this machine, see *Important information for choosing your paper* on page 169.)

Handling and using special paper

The machine is designed to work well with most types of xerographic and bond paper. However, some paper variables may have an effect on print quality or handling reliability. Always test samples of paper before purchasing to ensure desirable performance. Store paper in its original packaging and keep it sealed. Keep the paper flat and away from moisture, direct sunlight and heat.

Some important guidelines when selecting paper are:

- DO NOT use inkjet paper because it may cause a paper jam or damage your machine.
- Preprinted paper must use ink that can withstand the temperature of the machine's fusing process 200 degrees centigrade (392 degrees Fahrenheit).
- If you use bond paper, paper having a rough surface or paper that is wrinkled or creased, the paper may exhibit degraded performance.
- When you are using glossy paper, put only one sheet at a time in the MP tray to avoid a paper jam.

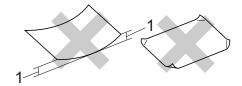
Types of paper to avoid

IMPORTANT

Some types of paper may not perform well or may cause damage to your machine.

DO NOT use paper:

- · that is highly textured
- · that is extremely smooth or shiny
- that is curled or warped



1 A curl of 2 mm (0.08 in.) or greater may cause jams to occur.

- · that is coated or has a chemical finish
- · that is damaged, creased or folded
- that exceeds the recommended weight specification in this guide
- with tabs and staples
- with letterheads using low temperature dyes or thermography
- · that is multipart or carbonless
- · that is designed for inkjet printing

If you use any of the types of paper listed above, they may damage your machine. This damage is not covered under any Brother warranty or service agreement.

Envelopes

Most envelopes designed for laser printers will be suitable for your machine. However, some envelopes may have feed and print-quality problems because of the way they have been made. A suitable envelope should have edges with straight, well-creased folds. The envelope should lie flat and not be of baggy or flimsy construction. You should buy quality envelopes from a supplier who understands that you will be using the envelopes in a laser machine.

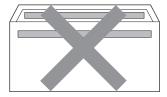
We recommend that you print a test envelope to make sure the print results are what you want.

Types of envelopes to avoid

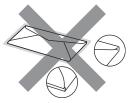
• IMPORTANT

DO NOT use envelopes:

- that are damaged, curled, wrinkled, irregularly shaped, extremely shiny or textured envelopes.
- with clasps, staples, snaps, tie strings, self-adhesive components, windows, holes, cutouts or perforations.
- that are of a baggy construction, not sharply creased, embossed (have raised writing on them) or preprinted on the inside.
- that were previously printed by a laser / LED printer.
- that cannot be arranged when put in a pile.
- that are made of paper that weighs more than the paper weight specifications for the machine.
- with edges that are not straight or consistently square.
- · with glue on surface as shown in figure below



- with double flaps
- · with each side folded as shown in figure below



If you use any of the types of envelopes listed above, they may damage your machine. This damage may not be covered under any Brother warranty or service agreement.

Labels

The machine will print on most types of labels designed for use with a laser machine. Labels should have an adhesive that is acrylic-based since this material is more stable at the high temperatures in the fuser unit. Adhesives should not come in contact with any part of the machine, because the label stock may stick to the drum unit or rollers and cause jams and print quality problems. No adhesive should be exposed between the labels. Labels should be arranged so that they cover the entire length and width of the sheet. Using labels with spaces may result in labels peeling off and causing serious jams or print problems.

All labels used in this machine must be able to withstand a temperature of 200 degrees centigrade (392 degrees Fahrenheit) for a period of 0.1 seconds.

Types of labels to avoid

Do not use labels that are damaged, curled, wrinkled or an unusual shape.









IMPORTANT

- Avoid feeding labels with the carrier sheet exposed because your machine will be damaged.
- Label sheets should not exceed the paper weight specifications described in this User's Guide. Labels exceeding this specification may not feed or print properly and may cause damage to your machine.
- DO NOT reuse or insert labels that have previously been used or is missing few labels on the sheet.

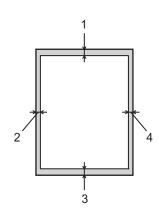
Unprintable area

The area of the paper that cannot be printed on is shown in the table below:

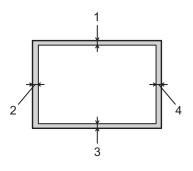


The area that cannot be printed on may vary depending on the paper size and the printer driver you are using. The unprintable area shown below is for A4 / Letter size paper.

Portrait



Landscape



	Windows® Printer Driver and Macintosh printer driver
	BRScript Printer Driver for Windows [®] and Macintosh
1	4.23 mm (0.16 in.)
2	4.23 mm (0.16 in.)
3	4.23 mm (0.16 in.)
4	4.23 mm (0.16 in.)

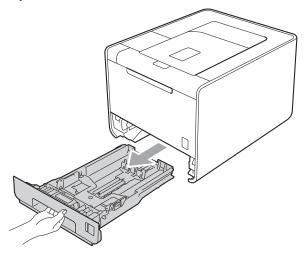
Printing methods

Printing on plain paper

Printing on plain paper from the Tray 1 and Tray 2

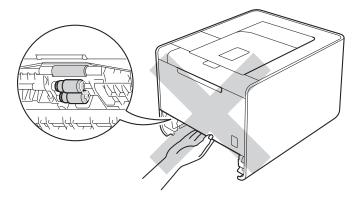
(For the recommended paper to use, see *Type and size of paper* on page 2.)

1 Pull the paper tray completely out of the machine.

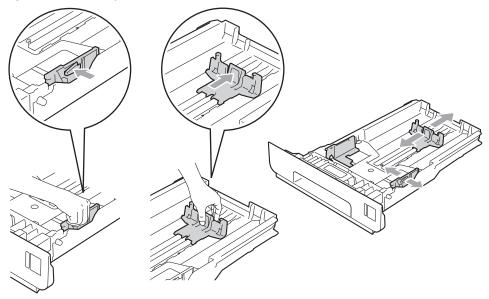


WARNING

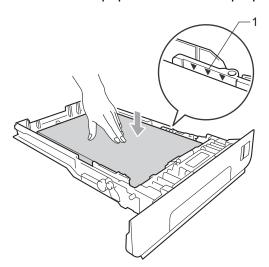
DO NOT touch the shaded parts shown in the illustration. These rollers may be rotating at high speed.



While pressing the green paper-guide release lever, slide the paper guides to fit the paper size. Make sure that the guides are firmly in the slots.

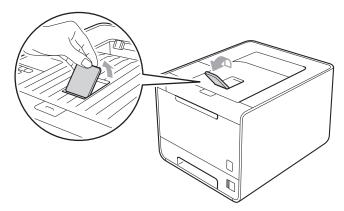


- Out paper in the tray and make sure:
 - The paper is below the maximum paper mark (▼ ▼ ▼) (1).
 Over filling the paper tray will cause paper jams.
 - The side to be printed on must be face down.
 - The paper guides touch the sides of the paper so it will feed properly.



4 Put the paper tray firmly back in the machine. Make sure that it is completely inserted into the machine.

5 Lift up the support flap to prevent paper from sliding off the face-down output tray, or remove each page as soon as it comes out of the machine.



6 Choose the following settings from each drop-down list of the printer driver.

■ Paper Size

A4	Letter	Legal	Executive	A5
B5	16K(195x270mm)	16K(184x260mm)	16K(197x273mm)	В6
Folio	JIS B5	A5 Long Edge	A6	
		(Tray 1 only)	(Tray 1 only)	

For the acceptable paper sizes, see *Type and size of paper* on page 2.

■ Media Type

i idiii i dpoi	Plain Paper	Thin Paper	Recycled Paper
----------------	-------------	------------	----------------

■ Paper Source

Tray1 Tray2 (if available)

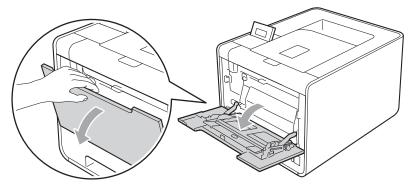
For any other settings, see Driver and Software in Chapter 2.

7 Send the print data to the machine.

Printing on plain paper, bond paper, labels or glossy paper from the MP tray

(For the recommended paper to use, see *Type and size of paper* on page 2.)

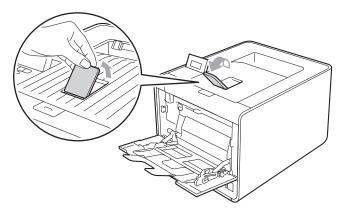
1 Open the MP tray and lower it gently.



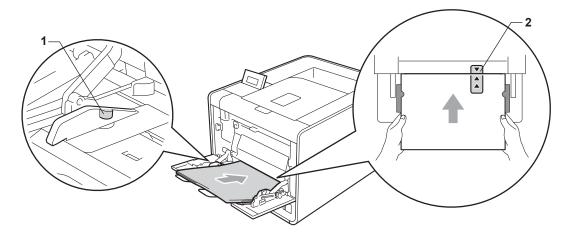
Pull out the MP tray support and unfold the flap (1).



3 Lift up the support flap to prevent paper from sliding off the face-down output tray, or remove each page as soon as it comes out of the machine.



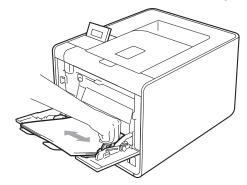
- 4 Put paper in the MP tray and make sure:
 - The paper stays under the maximum paper mark (1).
 - The paper edge positions between the arrows (2).
 - The side to be printed on must be face up with the leading edge (top of the paper) in first.





When you are using glossy paper, put only one sheet at a time in the MP tray to avoid a paper jam.

5 While pressing the paper-guide release lever, slide the paper guide to fit the paper size.



6 Choose the following settings from each drop-down list of the printer driver.

■ Paper Size

A4	Letter	Legal	Executive	A5
A5 Long Edge	A6	B5	16K(195x270mm)	16K(184x260mm)
16K(197x273mm)	B6	3 x 5	JIS B5	Folio

Customized paper size 1

For the acceptable paper sizes, see *Type and size of paper* on page 2 and *Paper size* on page 171.

You can define your original paper size by choosing **User Defined...** in Windows[®] printer driver, **PostScript Custom Page Size** in BR-Script printer driver for Windows[®], or **Custom Page Sizes** in Macintosh printer drivers.

■ Media Type

Plain Paper Thin Paper Recycled Paper Bond Paper Label Glossy Paper

■ Paper Source

MP Tray

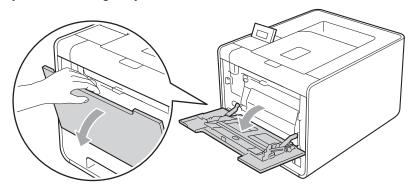
For any other settings, see *Driver and Software* in Chapter 2.

7 Send the print data to the machine.

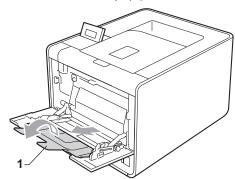
Printing on envelopes and thick paper

(For the recommended paper to use, see *Type and size of paper* on page 2.)

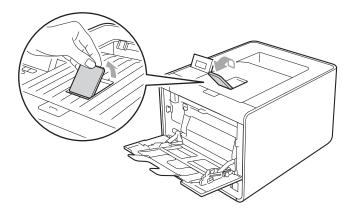
1 Open the MP tray and lower it gently.



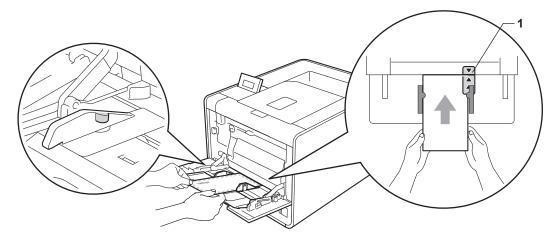
2 Pull out the MP tray support and unfold the flap (1).



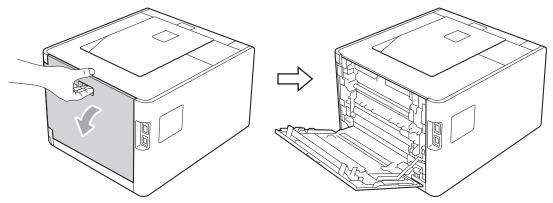
3 Lift up the support flap to prevent envelopes or thick sheets of paper from sliding off the face-down output tray. If the support flap is closed you should remove each envelope as soon as it comes out of the machine.



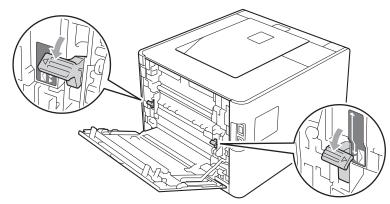
- 4 Put up to 3 envelopes or up to 25 sheets of thick paper (163 g/m²) in the MP tray. If you add more envelopes or paper it may cause a jam. Make sure:
 - The top of envelope edge is positioned between the arrows (1).
 - The side to be printed on must be face up.



5 Open the back cover (face-up output tray).



6 Pull down the two grey levers, one on the left-hand side and one on the right-hand side, to the envelope position as shown in the illustration below.



- Close the back cover.
- 8 Choose the following settings from each drop-down list of the printer driver.

■ Paper Size

<For printing envelopes>

Com-10	DL	C5	Monarch	DL Long Edge
--------	----	----	---------	--------------

<For printing thick paper>

A4	Letter	Legal	Executive	A5
A5 Long Edge	A6	B5	16K(195x270mm)	16K(184x260mm)

16K(197x273mm) B6 3 x 5 JIS B5 Folio

Customized paper size 1

For the acceptable paper sizes, see *Type and size of paper* on page 2 and *Paper size* on page 171.

■ Media Type

<For printing envelopes>

Envelopes Env. Thin Env. Thick

<For printing thick paper>

Thick Paper Thicker Paper

■ Paper Source

MP Tray

For any other settings, see *Driver and Software* in Chapter 2.



- When you use Envelope #10, choose Com-10 for the Paper Size.
- For other envelopes that are not listed in the printer driver, such as Envelope #9 or Envelope C6, choose **User Defined...** (for Windows[®] printer driver), **PostScript Custom Page Size** (for BR-Script printer driver for Windows[®]) or **Custom Page Sizes** (for Macintosh printer driver). For more information on envelope sizes, see *Paper size* on page 171.
- 9 Send the print data to the machine.
- When you have finished printing, open the back cover and reset the two grey levers their original position.

You can define your original paper size by choosing **User Defined...** in Windows[®] printer driver, **PostScript Custom Page Size** in BR-Script printer driver for Windows[®], or **Custom Page Sizes** in Macintosh printer drivers.



- Remove each envelope as soon as it has been printed. Stacking the envelopes may cause them to jam or curl.
- If envelopes or thick paper gets smudged during printing set the Media Type to Env. Thick or Thicker Paper to increase the fixing temperature.
- If the envelopes are creased after they are printed, see *Improving the print quality* on page 153.
- If your thick paper curls during printing, put only one sheet at a time in the MP tray and open the back cover (back output tray) to let the printed pages exit to the back output tray.
- (For Windows® users) If DL size double flap envelopes are creased after printing, choose **DL Long Edge** in **Paper Size**, from the **Basic** tab. Put a new DL size double-flap envelope in the MP tray with the longest edge of the envelope in first, then print again.
- Envelope joints that are sealed by the manufacturer should be secure.
- All sides of the envelope should be properly folded without wrinkles or creases.

Duplex printing

The supplied printer drivers for Windows[®] 2000 or greater and Mac OS X 10.4.11 or greater all enable duplex printing. For more information about how to choose the settings, see the **Help** text in the printer driver.

Guidelines for printing on both sides of the paper

- If the paper is thin, it may wrinkle.
- If paper is curled, straighten it and put it back in the paper tray. If the paper continues to curl, replace the paper.
- If the paper is not feeding properly, it may be curled. Remove the paper and straighten it. If the paper continues to curl, replace the paper.
- When you use the manual duplex function, it is possible that there may be paper jams or poor print quality. (If there is a paper jam, see *Paper jams and how to clear them* on page 141. If you have a print quality problem, see *Improving the print quality* on page 153.)



Make sure that the paper tray is completely inserted in the machine.

Automatic duplex printing

If you are using the Macintosh Printer Driver, see Automatic Duplex Printing on page 56.

Automatic duplex printing with the Windows® printer driver

- 1 Choose the following settings from each menu of the printer driver.
 - Paper Size

A4

■ Media Type

Plain Paper Recycled Paper Thin Paper Glossy Paper (MP Tray only)

■ Paper Source

Tray 1 MP Tray Tray 2 (if available)

■ Duplex / Booklet

Duplex

■ Duplex Type in Duplex Settings

There are four options for each orientation. (See *Duplex / Booklet* on page 32.)

■ Binding Offset in Duplex Settings

You can specify the offset for binding. (See *Duplex / Booklet* on page 32.)



- You should use plain paper, recycled paper, thin paper or glossy paper. Do not use bond paper.
- When you are using glossy paper, put only one sheet at a time in the MP tray to avoid a paper jam.

For any other settings, see *Driver and Software* in Chapter 2.

2 Send the print data to the machine. The machine will print on both sides of the paper automatically.

Automatic duplex printing with the BR-Script printer driver for Windows®

- 1 Choose the following settings from each menu of the printer driver.
 - Paper Size

A4

■ Media Type

Plain Paper Recycled Paper Thin Paper Glossy Paper (MP Tray only)

■ Paper Source

Tray 1 MP Tray Tray 2 (if available)

■ Print on Both sides

Flip on Short Edge Flip on Long Edge

■ Page Order

Front to Back Back to Front



- You should use plain paper, recycled paper, thin paper or glossy paper. Do not use bond paper.
- When you are using glossy paper, put only one sheet at a time in the MP tray to avoid a paper jam.

For any other settings, see *Driver and Software* in Chapter 2.

2 Send the print data to the machine. The machine will print on both sides of the paper automatically.

Manual duplex printing

The BR-Script printer driver for Windows[®] does not support manual duplex printing. If you are using the Macintosh Printer Driver, see *Manual Duplex Printing* on page 55.

Manual duplex printing with the Windows® printer driver

1 Choose the following settings from each drop-down list of the printer driver.

■ Paper Size

You can use all the paper sizes specified for the tray you are using.

■ Media Type

You can use all the media types that are specified for the tray you are using, except envelopes and labels which have only one print side.

■ Paper Source

Tray 1 MP Tray Tray 2 (if available)

■ Duplex / Booklet

Duplex (Manual)

■ Duplex Type in Duplex Settings...

There are four options for each orientation. (See *Duplex / Booklet* on page 32.)

■ Binding Offset in Duplex Settings

You can specify the offset for binding. (See *Duplex / Booklet* on page 32.)



When you are using glossy paper, put only one sheet at a time in the MP tray to avoid a paper jam.

For any other settings, see *Driver and Software* in Chapter 2.

2 Send the print data to the machine. The machine will print all the even-numbered pages on one side of the paper first. Then, the Windows[®] driver instructs you (with a pop-up message) to remove the printed even-numbered pages from the output tray and put them back in the paper tray 1 or tray 2 with the side to be printed on (blank side) face down (when using MP Tray, please put paper with the side to be printed on [blank side] face up).



Before reinserting the paper, straighten it well, or you may get a paper jam. Very thin or thick paper is not recommended.

Printing data from a USB flash memory drive with direct print

With the Direct Print feature, you do not need a computer to print data. You can print by just plugging your USB flash memory drive into the machine's USB direct interface.

There might be some USB flash memory drives that will not work with the machine.

Supported file formats

Direct print supports the following file formats:

- PDF version 1.7 ¹
- JPEG
- Exif+JPEG
- PRN (created by HL-4150CDN or HL-4570CDW printer driver)
- TIFF (scanned by all MFC or DCP Brother models)
- PostScript[®] 3[™] (created by the BRScript3 printer driver for HL-4150CDN or HL-4570CDW)
- XPS version 1.0

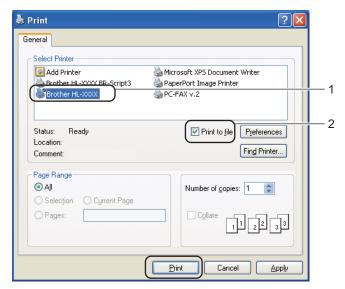
Direct Print default settings

You can set the direct Print settings by using the control panel. See Direct Print on page 77.

¹ Data including a JBIG2 image file, JPEG2000 image file, or a transparency files is not supported.

Creating a PRN or PostScript[®] 3[™] file for direct printing

- 1 From the menu bar of an application, click **File**, then **Print**.
- 2 Choose your machine model name (1) and check the Print to file box (2). Click Print.



3 Choose the folder you want to save the file to and enter the file name if you are prompted to. If you are prompted for a file name only, you can also specify the folder you want to save the file in by entering the directory name. For example:

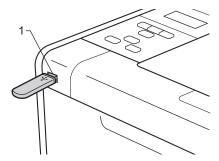
C:\Temp\FileName.prn

If you have a USB flash memory drive connected to your computer, you can save the file directly to the USB flash memory drive.

Printing data directly from the USB flash memory drive

If you print data from the USB flash memory drive with Secure Function Lock 2.0 enabled, see *Chapter 6* of the *Network User's Guide* for more information about Secure Function Lock 2.0.

1 Connect your USB flash memory drive to the USB Direct Interface (1) on the front of the machine.



2 <Secure Function Lock enabled> Confirm the LCD shows the following message. Press **OK**.

Function Lock Press OK and sel

<Secure Function Lock disabled> Confirm the LCD shows the following message. Then go to Step 6.

Checking Device



- When the machine is in the Deep Sleep mode, the LCD does not show any information even if you connect
 a USB flash memory to the USB direct interface connector. Press Go to wake up the machine, and the
 LCD will show the Direct Print menu.
- If the USB flash memory drive provides a high speed access, it make be difficult to confirm the
 Checking Device message, which may appear for only a few seconds. The time taken to show
 Checking Device on the LCD depends on the communication speed between the machine and the
 USB flash memory device and the amount of content in the USB memory.
- 3 Press + or to choose ID. Press OK. If you chose Public, go to Step 6.

Select ID Public

4 Enter the four-digit password. Press **OK**.

Select ID PIN:XXXX



If your ID has been restricted, the following messages may appear on the LCD.

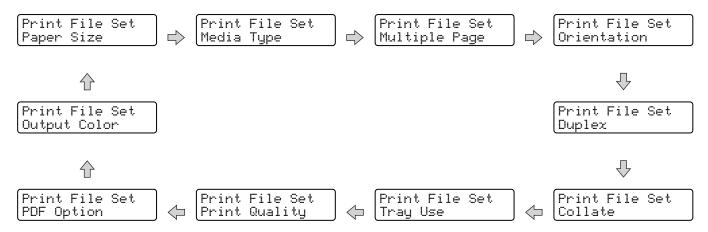
Message	Meaning
Mono Print Only	Printing colour documents is restricted. You can only print monochrome documents.
Remaining Pages	The number of pages you are allowed to print is restricted. The second line of the LCD shows the number of remaining pages you can print.

5 Confirm the LCD shows a folder name or a file name in the USB flash memory drive.

Direct Print 1./XXXX.FOLDER1

- 6 Press + or to choose the folder name or file name you want to print. Press **OK**. If you have chosen a folder name, repeat this Step until you reach the file name you want to print.
- 7 Press + or to choose a default printing option and press **OK**, make the necessary changes to the printing options and press **Go**, then press + or to enter the number of copies you want, then press **Go**.

Printing Default settings





If your ID has been restricted, the following messages may appear on the LCD.

Message	Meaning
Access Denied	Your ID does not allow you to Print documents directly from the USB flash memory drive to the Brother machine.
Limit Exceeded	The number of pages you are allowed to print has been exceeded. The print job will be canceled.
No Permission	Printing colour documents is restricted. The print job will be canceled.
Not Available	Printing documents directly from the USB flash memory drive is restricted.

! IMPORTANT

DO NOT remove the USB flash memory drive from the USB direct interface until the machine has finished printing.

2

Driver and Software

Printer driver

A printer driver is software that translates data from the format used by a computer to the format that a particular printer needs. Typically, this format is page description language (PDL).

The printer drivers for the supported versions of Windows[®] and Macintosh are on the CD-ROM we have supplied or on the Brother Solutions Center at http://solutions.brother.com/. Install the drivers by following the Quick Setup Guide. The latest printer driver can be downloaded from the Brother Solutions Center at http://solutions.brother.com/.

(If you want to uninstall the printer driver, see *Uninstalling the printer driver* on page 58.)

For Windows®

- Windows[®] printer driver (the most suitable printer driver for this product)
- BR-Script printer driver (PostScript® 3™ language emulation) 1
- ¹ Install the driver using the Custom Install from the CD-ROM.

For Macintosh

- Macintosh printer driver (the most suitable printer driver for this product)
- BR-Script printer driver (PostScript® 3™ language emulation) 1
- For the installation instruction of the driver, visit us at http://solutions.brother.com/.

For Linux^{® 1 2}

- LPR printer driver
- CUPS printer driver
- 1 Download the printer driver for Linux from http://solutions.brother.com/ or a link on the CD-ROM we have supplied.
- ² Depending on Linux distributions, the driver may not be available.



- For more information about Linux printer driver, visit us at http://solutions.brother.com/.
- The printer driver for Linux may be released after the initial release of this product.

You can change the following printer settings when you print from your computer:

- Paper Size
- Orientation
- Copies
- Media Type
- Print Quality
- Color / Mono
- Multiple Page
- Duplex ⁴ / Booklet ^{2 4}
- Paper Source
- Scaling
- Reverse Print
- Use Watermark ¹²
- Header-Footer Print ¹²
- Toner Save Mode
- Secure Print
- Administrator ¹²
- User Authentication ¹²
- Color Calibration ¹³
- Use Reprint ¹³
- Sleep Time
- Improve Print Output
- Skip Blank Page ¹³
- These settings are not available with the BR-script printer driver for Windows[®].
- These settings are not available with the Macintosh printer driver and the BR-Script printer driver for Macintosh.
- ³ These settings are not available with the BR-Script printer driver for Macintosh.
- Manual duplex printing / Manual booklet printing are not available with the BR-script printer driver for Windows[®].

Features in the printer driver (for Windows®)

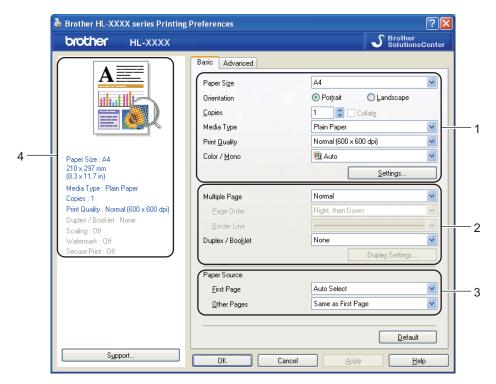
(For more information, see the **Help** text in the printer driver.)



- The screens in this section are from Windows® XP. The screens on your computer will vary depending on your operating system.
- You can access the **Printing Preferences** dialog box by clicking **Printing Preferences...** in the **General** tab of the **Printer Properties** dialog box.

Basic tab

You can also change Page Layout settings by clicking the illustration on the left side of the Basic tab.



- 1 Choose the Paper Size, Orientation, Copies, Media Type, Print Quality and Color/Mono (1).
- 2 Choose Multiple Page and Duplex / Booklet (2).
- 3 Choose the Paper Source (3).
- Click **OK** to apply your chosen settings. To return to the default settings, click **Default**, then **OK**.



This area (4) shows the current settings.

Paper Size

From the drop-down list choose the Paper Size you are using.

Orientation

Orientation selects the position of how your document will be printed (**Portrait** or **Landscape**).

Portrait Landscape





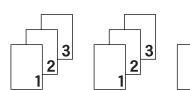
Copies

The copies selection sets the number of copies that will be printed.

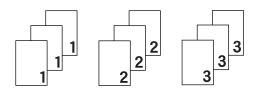
■ Collate

With the Collate check box selected, one complete copy of your document will be printed and then repeated for the number of copies you selected. If the Collate check box is not selected, then each page will be printed for all the copies selected before the next page of the document is printed.

Collate checked



Collate non-checked



Media Type

You can use the following types of media in your machine. For the best print quality, select the type of media that you wish to use.

Plain Paper Thin Paper Thick Paper Thicker Paper
Bond Paper Envelopes Env. Thick Env. Thin

Recycled Paper Label Glossy Paper



- When using heavier weight paper or rough paper choose **Thick Paper** or **Thicker Paper**. For bond paper, choose **Bond Paper**.
- When you use envelopes, choose **Envelopes**. If the toner is not fixed to the envelope correctly when **Envelopes** has been selected, choose **Env. Thick**. If the envelope is crumpled when **Envelopes** has been selected, choose **Env. Thin**.
- If you are using glossy paper, choose **Glossy Paper**. Put only one sheet at a time in the MP tray to avoid a paper jam.

Print Quality

You can choose the following print quality settings.

■ Normal (600 x 600 dpi)

600×600 dpi. Recommended for ordinary printing. Good print quality with reasonable print speeds.

■ Fine (2400 dpi class)

2400 dpi class. The finest print mode. Use this mode to print precise images such as photographs. Since the print data is much larger than in normal mode, processing time / data transfer time and printing time will be longer.



The print speed will change depending on what print quality setting you choose. Higher print quality takes longer to print, while lower print quality takes less time to print.

Color/Mono

You can change the Colour/Mono settings as follows:

■ Auto

The machine checks the content of your documents for colour. If colour is detected, it prints in colour. If no colour content is detected, it prints in monochrome. The total printing speed may become slower.

Color

When your document contains colour and you want to print it in colour, select this mode.

■ Mono

Select this mode if your document has only black and greyscale text and/or objects. If your document contains colour, selecting Mono mode prints your document in 256 levels of grey.



- Sometimes a document can contain colour information even if it appears to be monochrome (for example, grey areas can actually be made from a combination of colours).
- If either the Cyan, Magenta or Yellow toner reaches the end of its life while printing a colour document, the print job cannot be completed. You can choose to start the print job again in **Mono** mode, as long as black toner is available.

Settings Dialog

You can change the following setting by clicking **Settings...** from the **Basic** tab.

■ Color Mode

The following options are available in colour Matching mode:

Normal

This is the default colour mode.

Vivid

The colour of all elements are adjusted to become a more vivid colour.

Auto

The printer driver automatically selects the **Color Mode** type.

None

■ Import

You can adjust the print configuration of a particular image by clicking **Settings**. When you have finished adjusting the image parameters, such as brightness and contrast, you can import those settings as a print configuration file. Use the **Export** function to create a print configuration file from the current settings.

■ Export

You can adjust the print configuration of a particular image by clicking **Settings**. When you have finished adjusting the image parameters, such as brightness and contrast, you can export those settings as a print configuration file. Use the **Import** function to load a previously exported configuration file.

■ Improve Gray Color

You can improve the image quality of a shaded area.

■ Enhance Black Printing

If a black graphic cannot be printed correctly, choose this setting.

■ Improve Thin Line

You can improve the image quality of thin lines.

■ Improve Pattern Printing

Select this option if printed fills and patterns are different from the patterns and fills you see on your computer.

Multiple Page

The Multiple Page selection can reduce the image size of a page allowing multiple pages to be printed on one sheet of paper or enlarging the image size for printing one page on multiple sheets of paper.

■ Page Order

When N in 1 option is selected, the page order can be selected from the drop-down list.

■ Border Line

When printing multiple pages onto one sheet, with the Multiple Page feature, you can choose to have a solid border, dash border or no border around each page on the sheet.

■ Print cut-out line

When 1 in NxN pages option is selected, the **Print cut-out line** option can be selected. This option allows you to print a faint cut-out line around the printable area.

Duplex / Booklet

When you want to print a booklet or do duplex printing, use this function.

■ None

Disable duplex printing.

■ Duplex / Duplex (Manual)

When you want to do duplex printing, use these options.

Duplex

The machine prints on both sides of the paper automatically.

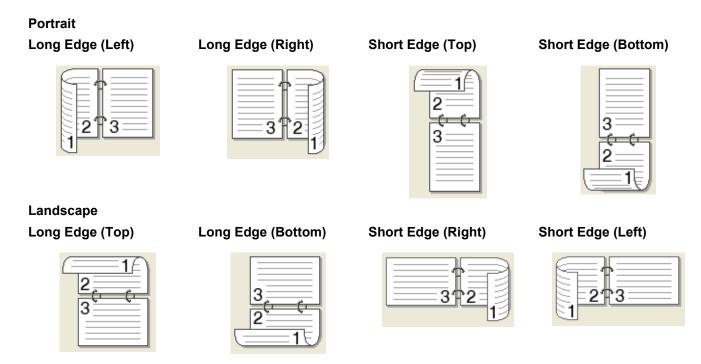
Duplex (Manual)

The machine prints all the even numbered pages first. Then the printer driver will stop and show the instructions required to re-install the paper. When you click **OK** the odd numbered pages will be printed.

When you choose **Duplex** or **Duplex (Manual)**, the **Duplex Settings...** button becomes available to choose. You can set following settings in the **Duplex Settings...** dialog box.

Duplex Type

There are four types of duplex binding direction available for each orientation.



Binding Offset

When you check **Binding Offset**, you can also specify the offset for binding in inches or millimeters.

■ Booklet / Booklet (Manual)

Use this option to print a document in booklet format using duplex printing; it will arrange the document according to the correct page number and allows you to fold at the center of the print output without having to change the order of the page number.

Booklet

The machine prints on both sides of the paper automatically.

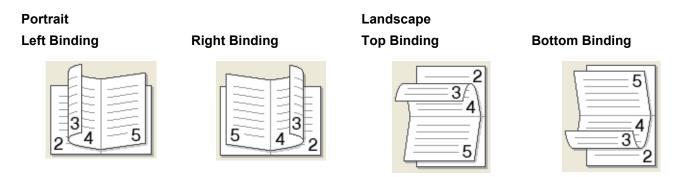
Booklet (Manual)

The machine prints all the even numbered sides first. Then the printer driver will stop and show the instructions required to re-install the paper. When you click **OK** the odd numbered sides will be printed.

When you choose **Booklet** or **Booklet** (**Manual**), the **Duplex Settings...** button becomes available to choose. You can set following settings in the **Duplex Settings** dialog box.

Duplex Type

There are two types of duplex binding direction available for each orientation.



Booklet Printing Method

When **Divide into Sets** is selected: This option allows you to print the whole booklet into smaller individual booklet sets, it still allows you to fold at the center of the smaller individual booklet sets without having to change the order of the page number. You can specify the number of sheets in each smaller booklet set, from 1 to 15. This option can help when folding the printed booklet that has a large number of pages.

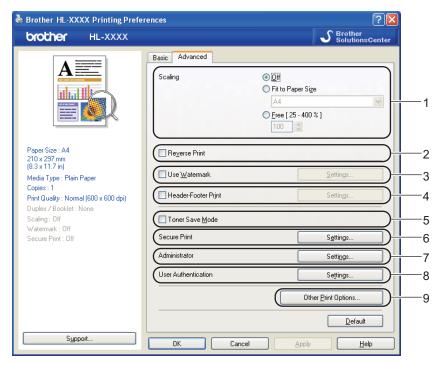
Binding Offset

When you check **Binding Offset**, you can also specify the offset for binding in inches or millimeters.

Paper Source

You can choose **Auto Select**, **Tray1**, **Tray2**, **MP Tray** or **Manual** and specify separate trays for printing the first page and for printing from the second page onwards.

Advanced tab



Change the tab settings by clicking one of the following icons:

- Scaling (1)
- Reverse Print (2)
- Use Watermark (3)
- Header-Footer Print (4)
- Toner Save Mode (5)
- Secure Print (6)
- Administrator (7)
- User Authentication (8)
- Other Print Options... (9)

Scaling

You can change the print image scaling.

Reverse Print

Check **Reverse Print** to rotate the print result by 180 degrees.

Use Watermark

You can put a logo or text into your documents as a watermark.

You can choose one of the preset watermarks, or you can use a bitmap file or text that you have created.

When you use a bitmap file as a watermark, you can change the size of the watermark and put it anywhere you like on the page.

When you use text as a watermark, you can change the font, colour and angle settings.

Header-Footer Print

When this feature is enabled, it will print the date and time on your document from your computer's system clock and the PC login user name or the text you entered. By clicking **Settings...**, you can customize the information.

■ ID Print

If you select **Login User Name**, your PC login user name will print. If you select **Custom** and enter the text in the **Custom** edit box, the text you entered will print.

Toner Save Mode

You can conserve toner use with this feature. When you set **Toner Save Mode** to **On**, print appears lighter. The default setting is **Off**.



We do not recommend Toner Save Mode for printing photo or greyscale images.

Secure Print

Secure documents are documents that are password protected when they are sent to the machine. Only the people who know the password will be able to print them. Since the documents are secured at the machine, you must enter the password using the control panel of the machine to print them.

If you want to create a secure print job, click **Settings...** and then check the **Secure Print** check box. Enter a password in the **Password** box and click **OK**. (For more information about the secure print function, see *Printing Secure data* on page 67.)



Check the **Secure Print** check box if you want to prevent other people from printing your data.

Administrator

Administrators have the authority to limit access to functions such as scaling and watermark.

■ Copies Lock

Lock the copy pages selection to prevent multiple copy printing.

■ Multiple Page & Scaling Lock

Lock the scaling setting and multiple page setting.

■ Color / Mono Lock

Lock the Colour/Mono settings as Mono to prevent colour printing.

■ Watermark Lock

Lock the current settings of the Watermark option to prevent changes being made.

■ Header-Footer Print Lock

Lock the current settings of the Header-Footer Print option to prevent changes being made.

■ Set Password...

Click here to change the password.

User Authentication

If you are restricted from PC Print by the Secure Function Lock feature, you need to set your ID and PIN in the **User Authentication Settings** dialog. Click **Settings...** of the **User Authentication** and enter your ID and PIN. If your PC login name is registered to Secure Function Lock, you can check the **Use PC Login Name** box instead of entering your ID and PIN.

For more information about Secure Function Lock 2.0, see Chapter 6 of the Network User's Guide.



- When you use the machine on a network, you can see your ID information and the restrictions applied to you by clicking **Check Print Status**. The **Authentication result** dialog will appear.
- When you use the machine on a network, you can make the **Authentication result** dialog appear each time you print by checking **Show print status before printing**.
- If you want to enter your ID and PIN each time you print, check the Enter ID Name/PIN for each print job.

Other Print Options

You can set the following in Printer Function:

- Color Calibration
- Use Reprint
- **■** Sleep Time
- **Improve Print Output**
- Skip Blank Page

Color Calibration

The output density of each colour may vary depending on the temperature and humidity of the environment the machine is in. This setting helps you to improve colour density by letting the printer driver use the colour calibration data stored in your machine.

■ Use Calibration Data

If you check this box, the printer driver will use the calibration data retrieved from the machine to set colour matching in the printer driver to ensure consistent print quality.

■ Start Color Calibration...

If you click this button, your machine will start colour calibration and then the printer driver will attempt to get the calibration data from your machine.

■ Get Device Data Automatically

If you check this box, the printer driver will automatically get the colour calibration data from your machine.



If you print by using the Direct Print feature or BR-Script printer driver, you need to perform the calibration from the control panel. See *Color Calibration* on page 79.

Use Reprint

The machine keeps the print job sent to it in memory.

You can reprint the last job without sending the data again from your computer. For more information about the Reprint function, see *Reprinting documents* on page 66.



If you want to prevent other people from printing your data using the reprint function, uncheck the **Use Reprint** check box.

Sleep Time

When the machine does not receive data for a certain period of time, it enters sleep mode. In sleep mode, the machine acts as though it were turned off. When you choose **Printer Default**, the timeout setting will be reset to the specific time set at the factory; this can be altered in the driver or at the machine. Intelligent Sleep Mode automatically adjusts to the most suitable timeout setting depending on the frequency of your machine use.

While the machine is in sleep mode, the Back light is off and the LCD shows <code>Sleep</code>, but the machine can still receive data. Receiving a print file or document or pressing **Go** will automatically wake up the machine to start printing.

Improve Print Output

This feature allows you to improve a print quality problem.

■ Reduce Paper Curl

If you choose this setting, the paper curl may be reduced.

If you are printing only a few pages, you do not need to choose this setting. We recommend that you change the printer driver setting in **Media Type** to a thin setting.



This operation makes the temperature of the machine's fusing process lower.

■ Improve Toner Fixing

If you choose this setting, the toner fixing on paper may be improved. If this selection does not provide enough improvement, change the printer driver setting in **Media Type** to a thick setting.



This operation makes the temperature of the machine's fusing process higher.

Skip Blank Page

If **Skip Blank Page** is checked, the printer driver automatically detects blank pages and excludes them from printing.



This option does not work when you choose the following options:

- Use Watermark
- Header-Footer Print
- N in 1 and 1 in NxN pages in Multiple Page
- Duplex (Manual), Booklet, Booklet (Manual) and Duplex with Binding Offset in Duplex / Booklet

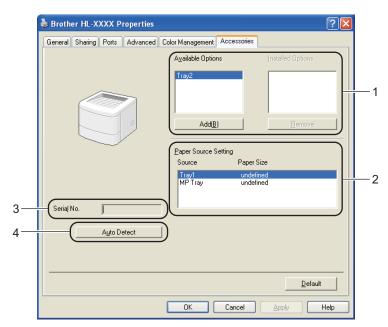
Accessories tab



From the **Start** menu, select Control Panel and then **Printers and Faxes** ¹. Right-click the **Brother HL-4570CDW (HL-4150CDN) Series** icon and select Properties to access the **Accessories** tab.

Printers for Windows[®] 2000 users.

You can define the paper size for each paper tray and auto detect the serial number in the **Accessories** tab as follows.



■ Available Options / Installed Options (1)

You can manually add and remove the options that are installed on the machine. Tray settings will match the installed options.

■ Paper Source Setting (2)

This feature recognizes the paper size set from the control panel menu for each paper tray.

■ Serial No. (3)

By clicking **Auto Detect**, the printer driver will probe the machine and display its serial number. If it fails to receive the information, the screen will display "-----".

■ Auto Detect (4)

The **Auto Detect** function finds the currently installed optional devices and shows the available settings in the printer driver. When you click **Auto Detect**, options that are installed on the machine will be listed in **Installed Options** (1). You can manually add or remove the options by choosing an optional device you want to add or remove, and then clicking **Add** or **Remove**.



The **Auto Detect** (4) function is not available under the following machine conditions:

- The machine power switch is off.
- The machine is in an error state.
- The machine is in a network shared environment.
- The cable is not connected to the machine correctly.

Support



You can access the Support dialog box by clicking Support in the Printing Preferences dialog box.



■ Brother Solutions Center... (1)

The Brother Solutions Center (http://solutions.brother.com/) is a website offering information about your Brother product including FAQs (Frequently Asked Questions), User's Guides, driver updates and tips for using your machine.

■ Original Supplies Website... (2)

You can visit our website for original Brother supplies by clicking this button.

■ Brother CreativeCenter... (3)

You can visit our website for a free and easy online solution for business and home uses by clicking this button.

■ Print Settings (4)

This will print the pages that show how the internal settings of the machine have been configured.

■ Check Setting... (5)

You can check the current driver settings.

■ About... (6)

This will show the list of the printer driver files and version information.

Using the BR-Script3 printer driver (PostScript[®] 3[™] language emulation for Windows[®])

(For more information, see the **Help** text in the printer driver.)



- To use the BR-Script3 printer driver you must install the driver using the Custom Install from the CD-ROM.
- The screens in this section are from Windows[®] XP. The screens on your computer may vary depending on your operating system.

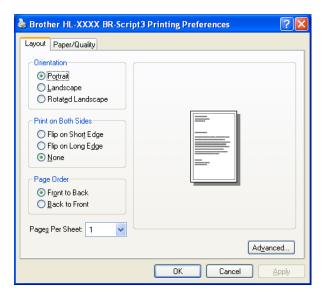
Printing Preferences



You can access the **Printing Preferences** dialog box by clicking **Printing Preferences...** in the **General** tab of the **Brother HL-4570CDW (HL-4150CDN) BR-Script3 Properties** dialog box.

■ Layout tab

You can change the layout setting by choosing the settings for **Orientation**, **Print on Both Sides**, **Page Order** and **Page Per Sheet**.



Orientation

Orientation selects the position of how your document will be printed. (**Portrait**, **Landscape** or **Rotated Landscape**)

· Print on Both Sides

If you want to do duplex printing, choose Flip on short Edge or Flip on Long Edge.

Page Order

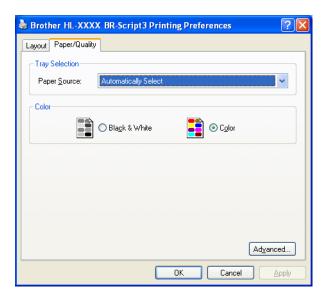
Specifies the order in which the pages of your document will be printed. **Front to Back** prints the document so that page 1 is on top of the stack. **Back to Front** prints the document so that page 1 is on the bottom of the stack.

· Page Per Sheet

The Page Per Sheet selection can reduce the image size of a page by allowing multiple pages to be printed on one sheet of paper. Also, you can print a document in the booklet style automatically when you choose **Booklet**.

■ Paper/Quality tab

Choose the Paper Source and Color.



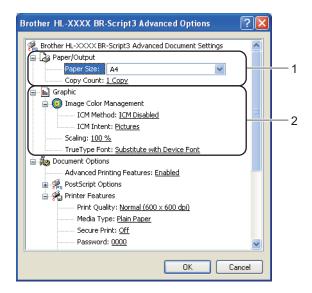
Paper Source

You can choose Automatically Select, Auto Select, Tray1, Tray2, MP Tray or Manual Feed.

Color

Choose how to print colour graphics either in Black & White or Color.

Advanced options



- 1 Choose the Paper Size and Copy Count (1).
 - Paper Size

From the drop-down box choose the Paper Size you are using.

■ Copy Count

The copy selection sets the number of copies that will be printed.

Set the Image Color Management, Scaling and TrueType Font settings (2).

■ Image Color Management

Specifies how to print your colour graphics.

- If you don't want to enable Image Color Management, click ICM Disabled.
- If you want the calculations for colour matching to be performed on the host computer before it sends the document to the machine, click **ICM Handled by Host System**.
- If you want the calculations for colour matching to be performed on your machine, click ICM Handled by Printer using printer calibration.

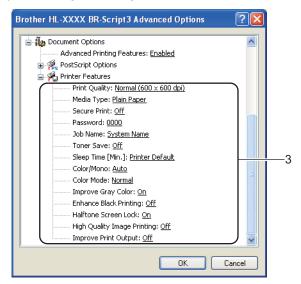
Scaling

Specifies whether to reduce or enlarge documents, and by what percentage.

■ TrueType Font

Specifies the TrueType font options. Click **Substitute with Device Font** (the default) to use equivalent printer fonts for printing documents that contain TrueType fonts. This will permit faster printing; however, you might lose special characters not supported by the printer font. Click **Download as Softfont** to download TrueType fonts for printing instead of using printer fonts.

3 You can change settings by choosing a setting in the **Printer Features** list (3):



■ Print Quality

You can choose the following print quality settings.

- Normal (600 x 600 dpi)
 - 600×600 dpi. Recommended for ordinary printing. Good print quality with reasonable print speeds.
- · Fine (2400 dpi class)

2400 dpi class. The finest print mode. Use this mode to print precise images such as photographs. Since the print data is much larger than in normal mode, processing time / data transfer time, and printing time will be longer.



The print speed will change depending on what print quality setting you choose. Higher print quality takes longer to print, while lower print quality takes less time to print.

■ Media Type

You can use the following types of media in your machine. For the best print quality, select the type of media that you wish to use.

Plain Paper Thin Paper Thick Paper Thicker Paper
Bond Paper Envelopes Env. Thick Env. Thin
Recycled Paper Label Glossy Paper



If you are using glossy paper, choose **Glossy Paper**. Put only one sheet at a time in the MP tray to avoid a paper jam.

■ Secure Print

Secure Print allows you to secure documents that are password protected when they are sent to the machine. Only the people who know the password will be able to print them. Since the documents are secured at the machine, you must enter the password using the control panel of the machine. The secured document must have a **Password** and **Job Name**.

(For more information about the secure print function, see *Printing Secure data* on page 67.)

Password

Choose the password for your secured document that you send to the machine from the drop-down box.

■ Job Name

Choose the Job name from the drop-down list for your secured document.

■ Toner Save

You can conserve toner use with this feature. When you set **Toner Save Mode** to **On**, print appears lighter. The default setting is **Off**.



We do not recommend **Toner Save** for printing Photo or greyscale images.

■ Sleep Time [Min.]

When the machine does not receive data for a certain period of time, it enters sleep mode. In sleep mode, the machine acts as though it were turned off. When you choose **Printer Default**, the timeout setting will be reset to the specific time set at the factory; this can be altered in the driver or at the machine. While the machine is in sleep mode, the LCD shows <code>Sleep</code>, but the machine can still receive data. Receiving a print file or document or pressing **Go** will automatically wake up the machine to start printing.

Color / Mono

You can choose the following colour mode:

Auto

The machine checks the content of your documents for colour. If colour is detected, it prints in colour. If no colour content is detected, it prints in monochrome. The total printing speed may become slower.

Color

The device will print all pages in full colour mode.

Mono

Selecting Mono mode prints your documents in greyscale.



- Sometimes a document can contain colour information even if it appears to be monochrome (for example, grey areas can actually be made from a combination of colours).
- If either the Cyan, Magenta or Yellow toner reaches the end of its life while printing a colour document, the
 print job cannot be completed. You can choose to start the print job again in **Mono** mode, as long as black
 toner is available.

■ Color Mode

The following options are available in Colour Matching mode:

Normal

This is the Default colour mode.

Vivid

The colour of all elements are adjusted to become a more vivid colour.

None

■ Improve Gray Color

You can improve the image of a shaded area.

■ Enhance Black Printing

If a black graphic cannot print correctly, choose this setting.

■ Halftone Screen Lock

Stops other applications from modifying the Halftone settings. The default setting is **On**.

■ High Quality Image Printing

You can get high quality image printing. If you set **High Quality Image Printing** to **On**, the printing speed will be slower.

■ Improve Print Output

This feature allows you to improve a print quality problem.

· Reduce Paper Curl

If you choose this setting, the paper curl may be reduced. If you are printing only a few pages, you do not need to choose this setting. We recommend that you change the printer driver setting in **Media Type** to a thin setting.



This operation makes the temperature of the machine's fusing process lower.

Improve Toner Fixing

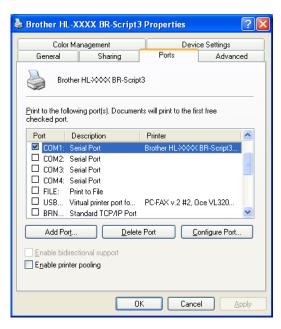
If you choose this setting, the toner fixing on paper may be improved. If this selection does not provide enough improvement, change the printer driver setting in **Media Type** to a thick setting.



This operation makes the temperature of the machine's fusing process higher.

Ports tab

Choose the port where your machine is connected or the path to the network machine you are using.



Features in the printer driver (for Macintosh)

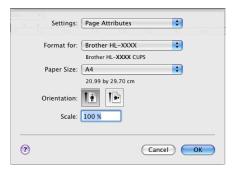
This machine supports Mac OS X 10.4.11, 10.5.x and 10.6.x.



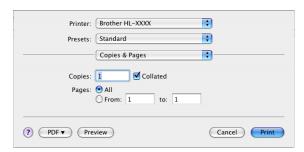
The screens in this section are basically from Mac OS X 10.5.x. The screens on your Macintosh will vary depending on your operating system.

Choosing page setup options

1 From an application such as Apple TextEdit, click **File**, then **Page Setup**. Make sure HL-XXXX (where XXXX is your model name) is chosen in the **Format for** pop-up menu. You can change the settings for **Paper Size**, **Orientation** and **Scale**, then click **OK**.

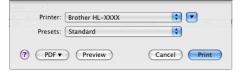


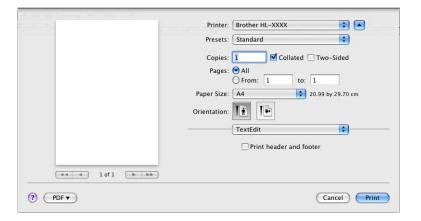
- Prom an application such as Apple TextEdit, click File, then Print to start printing.
 - For Mac OS X 10.4.11



■ For Mac OS X 10.5.x and 10.6.x

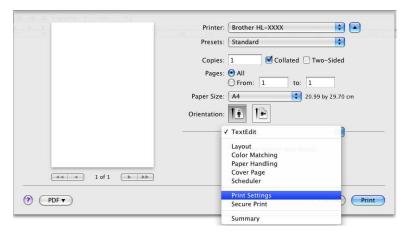
For more page setup options, click the disclosure triangle beside the Printer pop-up menu.





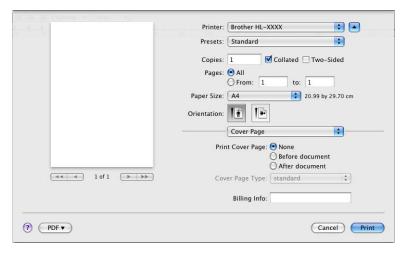
Choosing printing options

To control special printing features, choose the options in the Print dialog box. For the details of available options, see the following descriptions of each option.



Cover Page

You can make the following cover page settings:



■ Print Cover Page

If you want to add a cover page to your document, use this function.

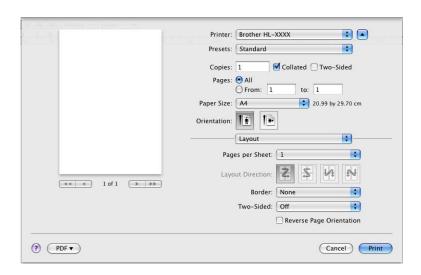
■ Cover Page Type

Choose a template for the cover page.

■ Billing Info

If you want to add the billing information to the cover page, enter text in the **Billing Info** box.

Layout



■ Pages per Sheet

Choose how many pages will appear on each side of the paper.

■ Layout Direction

When you specify the pages per sheet, you can also specify the direction of the layout.

■ Border

If you want to add a border, use this function.

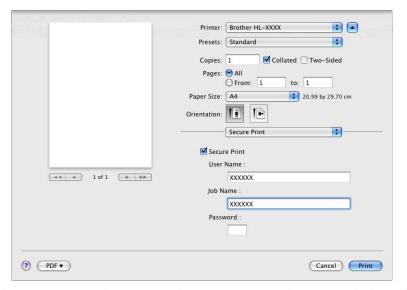
■ Two-Sided

If you want to do duplex printing, choose Long-edge binding or Short-edge binding.

- Reverse Page Orientation (Mac OS X 10.5.x and 10.6.x only)
 - Check **Reverse Page Orientation** to reverse the data from up to down.
- Flip Horizontally (Mac OS X 10.6.x only)

Check Flip Horizontally to print as a reflection flipped left-to-right.

Secure Print



Secure Print: Secure documents are documents that are password protected when they are sent to the machine. Only the people who know the password will be able to print them. Since the documents are secured at the machine, you must enter the password using the control panel of the machine to print them. If you want to create a secure print job, check the **Secure Print** box. Enter a user name, job name and password, then click **Print**. (For more information about the secure print function, see *Printing Secure data* on page 67.)

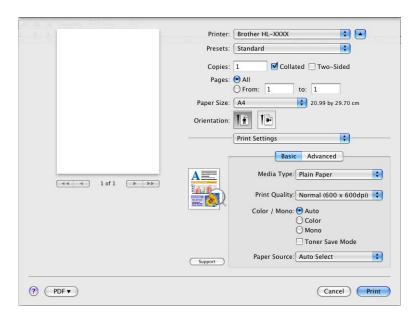


Check the **Secure Print** check box if you want to prevent other people from printing your data.

Print Settings

You can change settings by choosing a setting in the **Print Settings** list:

Basic tab



■ Media Type

You can change the media type to one of the following:

- Plain Paper
- Thin Paper
- Thick Paper
- Thicker Paper
- Bond Paper
- Envelopes
- Env. Thick
- Env. Thin
- Recycled Paper
- Label
- Glossy Paper



If you are using glossy paper, choose **Glossy Paper**. Put only one sheet at a time in the MP tray to avoid a paper jam.

Print Quality

You can choose the following print quality settings.

Normal (600 x 600 dpi)

600 dpi class. Recommended for ordinary printing. Good print quality with good print speed.

Fine (2400 dpi class)

2400 dpi class. The finest print mode. Use this mode to print precise images such as photographs. Since the print data is much larger than in normal mode, processing time, data transfer time, and printing time will be longer.



The print speed will change depending on what print quality setting you choose. Higher print quality takes longer to print, while lower print quality takes less time to print.

■ Color / Mono

You can change the Color/Mono settings as follows:

Auto

The machine checks the content of your documents for colour. If colour is detected, it prints in colour. If no colour content is detected, it prints in monochrome. The total printing speed may become slower.

Color

When your document contains colour and you want to print it in colour, select this mode.

Mono

Select this mode if your document has only black and greyscale text and/or objects. Mono mode makes the print processing speed faster than colour mode. If your document contains colour, selecting Mono mode prints your document in 256 levels of grey.



- Sometimes a document can contain colour information even if it appears to be monochrome (for example, grey areas can actually be made from a combination of colours).
- If either the Cyan, Magenta or Yellow toner reaches the end of its life while printing a colour document, the
 print job cannot be completed. You can choose to start the print job again in **Mono** mode, as long as black
 toner is available.

■ Toner Save Mode

You can conserve toner use with this feature. When you set **Toner Save Mode** to On, print appears lighter. The default setting is **Off**.



We do not recommend Toner Save for printing Photo or greyscale images.

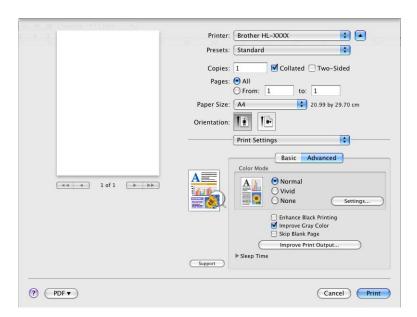
■ Paper Source

You can choose Auto Select, Tray 1, Tray 2, MP Tray or Manual.

■ Reverse Print (Mac OS X 10.4.11 only)

Check Reverse Print to rotate the data by 180 degrees.

Advanced tab



■ Color Mode

You can change the colour mode as follows:

Normal

This is the Default colour mode.

Vivid

The colour of all elements are adjusted to become a more vivid colour.

None

■ Enhance Black Printing

If a black graphic cannot be printed correctly, choose this setting.

■ Improve Gray Color

You can improve the image quality of shaded areas by selecting the **Improve Gray Color** check box.

■ Skip Blank Page

If **Skip Blank Page** is checked, the printer driver automatically detects blank pages and excludes them from printing.

■ Improve Print Output...

This feature allows you to improve a print quality problem.

Reduce Paper Curl

If you choose this setting, the paper curl may be reduced.

If you are printing only a few pages, you do not need to choose this setting. We recommend that you change the printer driver setting in **Media Type** to a thin setting.



This operation makes the temperature of the machine's fusing process lower.

Improve Toner Fixing

If you choose this setting, the toner fixing on paper may be improved. If this selection does not provide enough improvement, change the printer driver setting in **Media type** to a thick setting.



This operation makes the temperature of the machine's fusing process higher.

■ Sleep Time

When the machine does not receive data for a certain period of time, it enters sleep mode. In sleep mode, the machine acts as though it were turned off. When you choose **Printer Default**, the timeout setting will be reset to the specific time set at the factory; this can be altered in the driver or at the machine. If you want to change the sleep time, choose **Manual** and then enter the time in the text box on the driver.

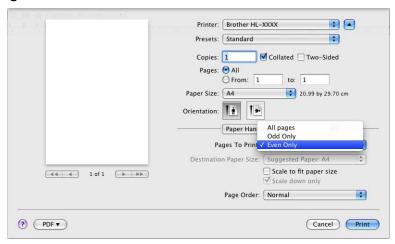
While the machine is in sleep mode, the LCD shows Sleep, but the machine can still receive data. Receiving a print file or document or pressing **Go** will automatically wake up the machine to start printing.

Manual Duplex Printing

- For Mac OS X 10.4.11
 - 1 Select Paper Handling.
 - Choose Reverse (for MP tray) or Normal (for Tray 1 and Tray 2) in Page Order. Then choose Even numbered pages and click Print.



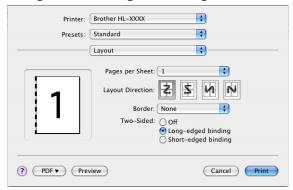
- 3 Reload printed paper into the tray with the blank side facing up (for MP tray) or facing down (for Tray 1 and Tray 2).
- 4 Choose Normal in Page Order. Then choose Odd numbered pages and click Print.
- For Mac OS X 10.5.x and 10.6.x
 - Select Paper Handling.
 - Choose Reverse (for MP tray) or Normal (for Tray 1 and Tray 2) in Page Order. Then choose Even Only in Pages To Print and click Print.



- Reload printed paper into the tray with the blank side facing up (for MP tray) or facing down (for Tray 1 and Tray 2).
- 4 Choose Normal in Page Order. Then choose Odd Only in Pages To Print and click Print.

Automatic Duplex Printing

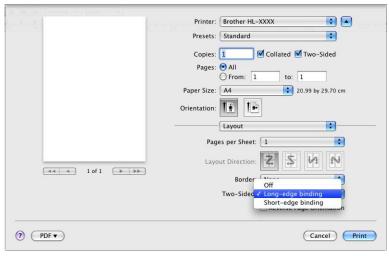
- For Mac OS X 10.4.11
 - 1 Select Layout.
 - Choose Long-edged binding or Short-edged binding in Two-Sided.



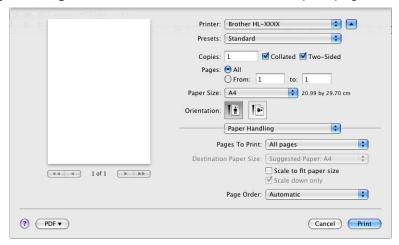
- Select Paper Handling.
- Choose All Pages and click Print.



- For Mac OS X 10.5.x and 10.6.x
 - 1 Select Layout.
 - Choose Long-edge binding or Short-edge binding in Two-Sided. Automatically the Two-Sided check box is checked.



- 3 Select Paper Handling.
- 4 Choose All pages in Pages To Print and click Print. You can print pages on both sides of the paper.



Status Monitor

This reports the machine status (any errors that may happen with the machine) when printing. If you would like to turn Status Monitor on, follow these steps:

- For Mac OS X 10.4.11
 - 1 Run the **Printer Setup Utility** (from the **Go** menu, choose **Applications**, **Utilities**), then choose the machine.
 - 2 Click the **Utility**, then Status Monitor will start up.
- For Mac OS X 10.5.x
 - 1 Run the System Preferences, select Print & Fax, then choose the machine.
 - 2 Click the Open Print Queue..., then click Utility. Status Monitor will start up.
- For Mac OS X 10.6.x
 - 1 Run the **System Preferences**, select **Print & Fax**, then choose the machine.
 - Click the Open Print Queue..., then click Printer Setup. Select the Utility tab then click Open Printer Utility. Status Monitor will start up.

Uninstalling the printer driver

You can uninstall the printer driver that you have installed with the following steps.



- This is not available if you installed the printer driver from the Windows Add printer function.
- After uninstalling, we recommend that you restart your computer to remove files that were in use during the uninstall.

Printer driver for Windows®

- 1 Click the **Start** button, point to **All Programs** 1, **Brother**, and then to your machine name.
- 2 Click UnInstall.
- 3 Follow the instructions on the screen.

Printer driver for Macintosh

For Mac OS X 10.4.11

- 1 Log in as an 'Administrator'.
- 2 Run the **Printer Setup Utility** (from the **Go** menu, choose **Applications**, **Utilities**), then choose the printer you want to remove and remove it by clicking the **Delete** button.

For Mac OS X 10.5.x and 10.6.x

- 1 Log in as an 'Administrator'.
- Prom the Apple menu, choose System Preferences. Click Print & Fax, then choose the printer you want to remove and remove it by clicking the button.
- Click OK ¹.
- Delete Printer for Mac OS X 10.6.x users

¹ **Program** for Windows[®] 2000 users

2

Software

Software for networks

For the information about network utility software, see Chapter 1 of the Network User's Guide.

3 Control Panel

Control panel

This machine has one back lit Liquid Crystal Display (LCD), seven buttons and two Light Emitting Diodes (LEDs) on the control panel. The LCD is a two-line, 16 characters per line display and can be tilted up to a vertical position. You can adjust the angle of the LCD by tilting it up or down.



The illustration is based on HL-4570CDW.

Buttons

You can control the basic machine operations and change various printer settings with seven buttons (**Go**, **Cancel**, **Secure**, +, -, **Back**, **OK**).

button	Operations
Go	Clear error messages.
	Pause and continue printing.
	Switch to Reprint mode.
Cancel	Stop and cancel the printing job in progress.
	Exit from the control panel menu, Reprint menu, Secure Print menu, or Direct Print menu.
Secure	Choose the Secure Print menu.
+	Scroll backward through menus and the available options.
	Enter numbers and increase the number.
-	Scroll forward through menus and the available options.
	Enter numbers and decrease the number.
Back	Go back one level in the menu structure.
OK	Choose the control panel menu.
	Set the chosen menus and settings.

Go

You can pause printing by pressing **Go**. Pressing **Go** again restarts the print job. During a pause, the machine is offline.

Only when the LCD shows the option in the last menu level, pressing **Go** once allows you choose it. Then the LCD shows Accepted and the machine will return to the Ready state automatically.

If Data remains in the machine memory, pressing **Go** will print that remaining data.

You can clear some error indications by pressing **Go**. Follow the control panel instructions or see *Troubleshooting* on page 135 to clear all other errors.

You can switch to Reprint mode by pressing **Go** and holding it down for about 4 seconds. (For details, see *Reprinting documents* on page 66.)



- The options you have chosen are shown with an asterisk at the end of the display. Since the asterisk shows what you have chosen, you can easily see the current settings as you look through the LCD.
- If the machine is in Pause mode and you do not want to print the data left, press **Cancel**. Once the job has been canceled, the machine will return to the Ready state.

Cancel

You can cancel the processing or printing of data by pressing Cancel. The LCD shows Cancel printing. until the job is canceled. To delete all jobs, press Cancel for about 4 seconds until the LCD shows

Job Cancel (All) and then release it.

After canceling the job, the machine returns to the Ready state.

Pressing Cancel will exit the control panel menu and return the machine to the Ready state.

Secure

If you want to print secure data protected by a password, press **Secure**. For details, see *Printing Secure data* on page 67.

+ or - button

Moving through menus on the LCD

Pressing + or - when the machine is in the Ready state, takes it offline and the LCD will show the control panel menu.

Press to scroll through the menus and options. Press the button until you see the setting you want.

Entering numbers

You can enter numbers in two ways. You can press + or - to move up or down one number at a time, or you can hold down + or - to move faster. When you see the number you want, press **OK**.

Back

Pressing **Back** when the machine is in the Ready state takes it offline, and the LCD will show the control panel menu.

Pressing **Back** allows you to return to the previous level from the current menu level.

Back also allows you to choose the previous digit while setting numbers.

When you choose a setting and it does not have an asterisk (**OK** was not pressed), **Back** allows you to return to the previous menu level with the original setting unchanged.

OK

Pressing **OK** when the machine is in the Ready state takes it offline, and the LCD will show the control panel menu.

Pressing **OK** allows you to choose the displayed menu or option. After changing a setting, the LCD shows Accepted and then the machine returns to the previous menu level.



The options you have chosen are shown with an asterisk at the end of the display. Since the asterisk shows what you have chosen, you can easily see the current settings as you look through the LCD.

LEDs

The LEDs are lights which show the machine status.

Data LED (Green)

LED indication	Meaning
On	Data is in the machine memory.
Blinking	Receiving or processing data.
Off	No remaining data in the memory.

Error LED (Orange)

LED indication	Meaning
Blinking	There is a problem with the machine.
Off	There is no problem with the machine.

LCD

The LCD shows the current machine status. When you use the buttons on the control panel, the LCD will change.

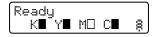
If there are any problems, the LCD will show the error message, maintenance message, or call service message so you will know that you need to take action. (For more information about these messages, see *LCD messages* on page 136.)

Back light

Light	Meaning
Off	The machine is off or in sleep status.
Green (General, Error, Setting)	Ready to print
	Printing
	Warming up
	There is a problem with the machine.
	Choosing a menu, (Control panel menu, Reprint menu, or Direct Print menu)
	Canceling the job
	Pause

LCD messages

The message on the LCD shows the current machine status during normal operation.



The \blacksquare and \square marks indicate the status of each toner cartridge, Black (K), Yellow (Y), Magenta (M) and Cyan (C) (where the \square means blinking). When a mark blinks (\square), the indicated toner cartridge is near the end of its life. When the replacement of a toner cartridge becomes necessary, corresponding \blacksquare mark disappears.

The \$\pi\$ mark indicates the wireless signal strength with four levels. (_ means no signal, \$\pi\$ means weak, \$\pi\$ means middle, and \$\pi\$ means strong.) (HL-4570CDW only)

When an error has occurred, the type of error is displayed on the first line of the LCD message at first as shown below.

The message on the second line shows information for clearing the error.

Cover is Open Close the Front

Machine status messages

The following table shows the machine status messages during normal operation:

Machine Status Message	Meaning
Cooling Down	The machine is cooling down.
Job Cancel	Canceling the job.
Job Cancel (All)	
Ignore Data	Machine is ignoring data processed using the PS driver.
Pause	The machine has suspended its operations. Press Go to start the machine again.
Please Wait	The machine is warming up.
	The machine is carrying out the calibration process.
Printing	Printing.
Ready	Ready to print.
Sleep	In sleep mode (power save mode). The machine acts as though it were turned off.
Deep Sleep 1	In Deep Sleep mode (reducing more power consumption than Sleep mode). The machine acts as though it were turned off. If the machine does not receive data for a certain length of time while it is in Sleep mode, it enters Deep Sleep mode automatically.

⁽HL-4570CDW only) When the Wireless Network is enabled the machine does not transfer to Deep Sleep mode. If you want to disable the Wireless Network, change setting of the WLAN Enable to Off. (See Network for HL-4570CDW users on page 74.)

Reprinting documents

Reprinting the last job

You can reprint the data from the last print job without sending it from the computer again.



- The Reprint function is not available when Secure Function Lock 2.0 is On. For more information about Secure Function Lock 2.0, see the *Chapter 6* of the *Network User's Guide*.
- If the machine does not have enough memory to spool the print job data, it will not print the document.
- If you wait 30 seconds to continue the control panel operation, the LCD leaves the Reprint setting automatically.
- For more information about the settings in the printer driver, see Advanced tab on page 34.
- After turning the power switch off, the last job data will be deleted.

How to reprint the last job



If you print with the Windows[®] printer driver we have supplied with the machine, the settings for **Use Reprint** in the printer driver will take priority over the settings made on the control panel. (For more information, see *Use Reprint* on page 37.)

- 1 Make sure that the Reprint setting is On by using the buttons on the control panel to enter the General Setup menu.
- 2 Press **Go** for about 4 seconds and release it. Make sure that the LCD shows Reprint.
- 3 Press + or to choose Print. Press OK.
- 4 Press + to enter the number of copies you want. You can choose between 1 and 999 Copies.
- 5 Press OK or Go.

Printing Secure data

Secure data

Secure documents are protected by a password and only those people who know the password will be able to print the document. The machine will not print the document when you send it for printing. To print the document, you must use the control panel of the machine (with the password). Secure data will be deleted after it is printed once.

When the area to spool data is full, the LCD shows Out of Memory. Press Cancel to return to the Ready state.

If you want to delete the spooled data, you can carry out this operation using the control panel or the Web based management application.

Note

- · Secure data will be deleted when the machine is turned off.
- If you wait 30 seconds to continue the control panel operation, the LCD leaves the Secure Print setting automatically.
- For more information about the settings in the printer driver and how to create secure data, see
 Secure Print on page 35 (For Windows[®] printer driver), Advanced options on page 43 (For Windows[®]
 BR-Script printer driver) or Secure Print on page 51 (For Macintosh printer driver).

How to print Secure data

- 1 Press Secure.
- 2 Press + or to choose the user name. Press **OK**.
- 3 Press + or to choose the job. Press OK.
- 4 Press + or to enter your password. Press **OK**.
- 5 Press + or to choose Print. Press OK.
- 6 Press + or to enter the number of copies you want.
- Press OK or Go.

How to access the menu mode

- 1 Press any of the Menu buttons (+, -, OK or Back) to take the printer offline.
- 2 Scroll through each menu level by pressing + or for the direction you want.
- 3 Press **OK** when the option you want appears on the LCD. The LCD will then show the next menu level.
- 4 Press + or to scroll to your next menu selection.
- 5 Press **OK** or **Go**. When you have finished setting an option, the LCD will show Accepted.

Menu table

There are eight menus. For more information about the selections available in each menu, see the tables below.

If no control panel operations are performed for 30 seconds, the LCD automatically returns to Ready.



The control panel LCD names for the paper trays are as follows.

• Standard paper tray: Tray1

• Multi-purpose tray: MP

• Optional lower tray: Tray2

Machine Info.

Submenu	Menu Selections	Options	Descriptions
Print Settings			Prints the Printer Settings page.
Print NetSetting			Prints the Network Configuration List.
Print WLANReport			Prints the result of wireless LAN connectivity
(HL-4570CDW only)			diagnosis.
Test Print			Prints the test page.
Demo Print			Prints the demonstration sheet.
Drum Dot Print			Prints the drum dot check sheet.
Print Font	HP LaserJet		Prints the font list and samples of HP LaserJet.
	BR-Script 3		Prints the font list and samples of BR-Script.
Serial No.			Shows the machine serial number.
Version	Main Version		Shows the main firmware version.
	Sub Version		Shows the sub firmware version.
	RAM Size		Shows the size of memory in this machine.
Page Count	Total		Shows the current total printed pages.
	Color		Shows the current total colour printed pages.
	Monochrome		Shows the current total monochrome printed pages.
Image Count	Black(K)		Shows the amount of images produced by the black colour.
	Cyan (C)		Shows the amount of images produced by the cyan colour.
	Magenta (M)		Shows the amount of images produced by the magenta colour.
	Yellow(Y)		Shows the amount of images produced by the yellow colour.

The factory settings are shown in Bold with an asterisk.

Machine Info. (continued)

Submenu	Menu Selections	Options	Descriptions
Drum Count			Shows the current total pages printed for the drum unit.
Parts Life	Drum Life		Shows the remaining life for the drum unit.
	Belt Life		Shows the remaining life for the belt unit.
	PF KitMP Life		Shows the pages left to print with the PF kit MP.
	PF Kit1 Life		Shows the pages left to print with the PF kit 1.
	PF Kit2 Life		Shows the pages left to print with the PF kit 2.
	Fuser Life		Shows the pages left to print with the fuser unit.
	Laser Life		Shows the pages left to print with the laser unit.
Reset Parts Life (Appears only when the	Drum Unit		Resets the drum unit life. Appears when you replace the drum unit.
drum unit or belt unit has exceeded its rated life.)	Belt Unit		Resets the belt unit life. Appears when you replace the belt unit.
The factory settings	are shown in Bold v	vith an asterisk	

Paper Tray

Submenu	Options	Descriptions	
Tray Use	ay Use Auto*/MP Only/Tray1 Only/ Chooses the tray which you use. Tray2 Only		
Manual Feed	Off*/On	Chooses whether to feed paper manually.	
Priority	(Without Tray2 installed) MP>T1*/T1>MP (With Tray2 installed) MP>T1>T2*/MP>T2>T1/ T1>T2>MP/T2>T1>MP/T1>T2/ T2>T1/T1>MP>T2/T2>MP>T1	When Auto is chosen in Tray Use: Chooses order in which the machine uses the paper tra that contain paper of the same size.	
MP First	Off*/On	Chooses whether to feed paper from the MP tray as a priority.	
Duplex	Off*/On(Long Bind)/ On(Short Bind)	Chooses whether you want to automatically print on both sides of the paper.	
MP Size	Any*/Letter/Legal/A4	Chooses the size of paper you put in the MP tray.	
Trayl Size	Any*/Letter/Legal/A4	Chooses the size of paper you loaded in the standard paper tray.	
Tray2 Size	Any*/Letter/Legal/A4	Chooses the size of paper you loaded in the optional lower tray.	

General Setup

Submenu	Menu Selections	Options	Descriptions
Local Language		English*/Français	Changes the LCD language for your country.
Ecology	Sleep Time	0/1/2/ 3* /4/5Min	Sets the time to return to Power Save mode.
	Toner Save	Off*/On	Increases the page yield of the toner cartridge.
Panel Control	Button Repeat	0.1*/0.4/0.6/0.8/1.0/ 1.4/1.8/2.0 Sec	Sets the time for the LCD message to change when holding + or - at intervals.
	Message Scroll	Level 1*/Level 2/Leve 1 10	Sets the time in seconds that an LCD message will scroll across the LCD. From Level 1=0.2 sec to Level 10=2.0 sec.
	LCD Contrast	-□□■□□+	Adjusts the contrast of the LCD.
	Auto Online	On*/Off	Sets the machine to the mode which automatically returns to Ready state.
Setting Lock		Off*/On	Turns the lock panel settings on or off using the password.
Reprint		Off*/On	Turns the reprint settings on or off.
Interface	Select	Auto*/USB/Network	Chooses the interface you use.
Interface			If you choose Auto, the machine automatically changes the interface to USB or Ethernet depending on which interface is receiving data.
	Auto IF Time	1/2/3/4/ 5* /99 (Sec)	You need to set the time-out period for the auto interface selection.
	Input Buffer	Level 1/2/3/ 4* /7	Increases or decreases the input buffer capacity.

Print Menu

Submenu	Menu Selections	Options	Descriptions
Emulation		Auto*/HP LaserJet/ BR-Script 3	Chooses the emulation mode you use.
			If you choose Auto, the machine can change the emulation mode automatically.
			If you choose an option other than Auto, each emulation mode will be fixed.

The factory settings are shown in Bold with an asterisk.

Print Menu (continued)

Submenu	Menu Selections	Options	Descriptions
Auto Continue		Off*/On	Chooses whether to automatically clear the removable error.
Output Color		Auto*/Color/Mono	Sets the output colour.
Media Type		Plain Paper*/ Thick Paper/ Thicker Paper/ Thin Paper/ Recycled Paper/ Bond Paper/ Envelopes/ Env. Thick/Env. Thin/ Hagaki/Label/ Glossy Paper	Sets the type of paper.
Paper		Letter/Legal/A4*/ Executive/Com-10/DL/ JIS B5/B5/A5/A5 L/ JIS B6/B6/A6/Monarch/ C5/Folio/DL L/Hagaki	Sets the size of paper.
Copies		1*/ 2 / 999	Sets the number of printed pages.
Orientation		Portrait*/Landscape	This machine can print pages in portrait or landscape orientation.
Print Position	X Offset	-500/-499/ 0* /499/ 500Dots	Moves the print start position (at the top-left corner of pages) horizontally up to -500 (left) to +500 (right) dots in 300 dpi.
	Y Offset	-500/-499/ 0* /499/ 500Dots	Moves the print start position (at the top-left corner of pages) vertically up to -500 (up) to +500 (down) dots in 300 dpi.
Auto FF		Off*/On	Allows you to print the remaining data without pressing Go .

Print Menu (continued)

Submenu	Menu Selections	Options	Descriptions
HP LaserJet	Font No.	I000/ I059* /I071	
	Font Pitch	0.44/10*/99.99	
	Font Point	4.00 /12*/ 999.75	
	Symbol Set	PC-8*	Sets the symbol set or the character set.
	Table Print		Prints code table. If Change Emulation appears on the LCD, choose Auto or HP LaserJet in Emulation of Print Menu. (See page 70.)
	Auto LF	Off*/On	ON: CR → CR+LF, OFF: CR → CR
	Auto CR	Off*/On	ON: LF → LF+CR, FF → FF+CR, or VT → VT+CR OFF: LF → LF, FF → FF, or VT → VT
	Auto WRAP	Off*/On	Chooses whether a line feed and carriage return will happen when the machine reaches the right margin.
	Auto SKIP	On*/Off	Chooses whether a line feed and carriage return will happen when the machine position reaches the bottom margin.
	Left Margin	##	Sets the left margin at column 0 to 70 columns at 10 cpi.
	Right Margin	##	Sets the right margin at column 10 to 80 columns at 10 cpi.
	Top Margin	#.##	Sets the top margin at a distance from the top edge of the paper: 0, 0.33, 0.5, 1.0, 1.5 or 2.0 inches. The default setting is 0.5 inches.
	Bottom Margin	# . # #	Sets the bottom margin at a distance from the bottom edge of the paper: 0, 0.33, 0.5, 1.0, 1.5 or 2.0 inches. The default setting is 0.5 inches.
	Lines	###	Sets the number of lines on each page from 5 to 128 lines.
BR-Script 3	Error Print	On*/Off	
	CAPT	off*/ On	

Network for HL-4150CDN users

Submenu	Menu Selections	Options	Descriptions
TCP/IP	Boot Method	Auto*/Static/RARP/ BOOTP/DHCP	Chooses the IP method that best suits your needs.
	IP Address	###.###.###.### (000.000.000.000)* ¹	Enter the IP address.
	Subnet Mask	###.###.###.## (000.000.000.000)* ¹	Enter the Subnet mask.
	Gateway	###.##.##.### (000.000.000.000)* ¹	Enter the Gateway address.
	IP Boot Tries	0/1/2/ 3* /32767	Specifies the number of setting trials when the Boot Method allows automatic IP setting.
	APIPA	On*/Off	Automatically allocates the IP address from the link-local address range. ¹
	IPv6	Off*/On	Sets use of IPv6 protocol.
Ethernet		Auto* /100B-FD/100B-HD/ 10B-FD/10B-HD	Chooses Ethernet link mode.
Status		Active 100B-FD/ Active 100B-HD/ Active 10B-FD/ Active 10B-HD/ Inactive	Shows Ethernet link status.
MAC Address			Shows MAC address of the machine.
Network Reset	Restores all network settings of the internal print server to the factory default.		

^{###} means a number within the range of 000 to 255. On connection to the network, if the machine's 'Boot Method' is 'Auto' the machine will attempt to automatically set the IP address and Subnet Mask from a boot server such as DHCP or BOOTP. If a boot server cannot be found, an APIPA IP address will be allocated, such as 169. 254. [001-254]. [000-255]. If the 'Boot Method' of the machine is set to 'Static' you will need to manually enter an IP address from the machine's control panel.

Network for HL-4570CDW users

Submenu 1	Submenu 2	Menu Selections	Options	Descriptions
Wired LAN	TCP/IP	Boot Method	Auto*/Static/RARP/ BOOTP/DHCP	Chooses the IP method that best suits your needs.
		IP Address	###.###.###.### (000.000.000.000)* ¹	Enter the IP address.
		Subnet Mask	###.###.###.### (000.000.000.000)* ¹	Enter the Subnet mask.
		Gateway	###.###.###.### (000.000.000.000)* ¹	Enter the Gateway address.
		IP Boot Tries	0/1/2/ 3* /32767	Specifies the number of setting trials when the Boot Method allows automatic IP setting.
		APIPA	On*/Off	Automatically allocates the IP address from the link-local address range. 1
		IPv6	Off*/On	Sets use of IPv6 protocol.
	Ethernet		Auto* /100B-FD/100B-HD/ 10B-FD/10B-HD	Chooses Ethernet link mode.
	Wired Status		Active 100B-FD/ Active 100B-HD/ Active 10B-FD/ Active 10B-HD/ Inactive/Wired OFF	Shows Ethernet link status.
	MAC Address			Shows MAC address of the machine.
	Set to Default	Restores wired net	work settings of the internal pr	int server to the factory default.
	Wired Enable		On*/Off	Chooses Ethernet link mode.

The factory settings are shown in Bold with an asterisk.

Network for HL-4570CDW users (continued)

Submenu 1	Submenu 2	Menu Selections	Options	Descriptions
WLAN	TCP/IP	Boot Method	Auto*/Static/RARP/ BOOTP/DHCP	Chooses the IP method that best suits your needs.
		IP Address	###.###.###.### (000.000.000.000)* ¹	Enter the IP address.
		Subnet Mask	###.###.###.### (000.000.000.000)* ¹	Enter the Subnet mask.
		Gateway	###.###.###.### (000.000.000.000)* ¹	Enter the Gateway address.
		IP Boot Tries	0/1/2/ 3* /32767	Specifies the number of setting trials when the Boot Method allows automatic IP setting.
		APIPA	On*/Off	Automatically allocates the IP address from the link-local address range. ¹
		IPv6	Off*/On	Enables or Disables the IPv6 protocol.
	Setup Wizard			Configures the wireless network settings using the setup wizard.
	WPS/AOSS			Configures the wireless network settings using WPS or AOSS™ method.
	WPS w/PIN Code			Configures the wireless network settings using WPS with a PIN code.

The factory settings are shown in Bold with an asterisk.

Network for HL-4570CDW users (continued)

Submenu 1	Submenu 2	Menu Selections	Options	Descriptions
	WLAN Status (Appears only	Status		Shows wireless Ethernet link status.
	when WLAN Enable is On.)	Signal		Shows the signal condition when Status is Active.
		Channel		Shows the channel in use when Status is Active.
		Speed		Shows the connecting speed when Status is Active.
		SSID		Shows SSID [uses a maximum of 32 digits and characters 0-9, a-z and A-Z in ASCII values]
		Comm. Mode	Ad-hoc*/Infrastructure	Shows the current Communication Mode.
	MAC Address			Shows MAC address of the machine.
	Set to Default	Restores wireless n	etwork settings of the internal	print server to the factory default.
	WLAN Enable		Off*/On	Turns the wireless interface on or off.
Network R eset	Restores all network	settings of the inter	nal print server to the factory o	default.
The fact	ory settings are show	n in Bold with an ast	erisk.	

Reset Menu

Display Shows	Description
Network	Restores all network settings of the internal print server to the factory default.
Reset Printer	Resets the machine and restores all printer settings (including command settings) to settings you have previously made with the control panel buttons.
Factory Reset	Resets the machine and restores the printer settings (including command settings) to the factory default settings.
The factory setti	ngs are shown in Bold with an asterisk.



^{###} means a number within the range of 000 to 255. On connection to the network, if the machine's 'Boot Method' is 'Auto' the machine will attempt to automatically set the IP address and Subnet Mask from a boot server such as DHCP or BOOTP. If a boot server cannot be found, an APIPA IP address will be allocated, such as 169. 254. [001-254]. [000-255]. If the 'Boot Method' of the machine is set to 'Static' you will need to manually enter an IP address from the machine's control panel.

Color Correction

Submenu	Menu Selections	Options	Descriptions
Frequency		Normal*/Low/Off	Sets the interval time you want to carry out the auto colour correction
ColorCalibration	Calibrate		Carries out calibration to revise the colours. (See <i>Color Calibration</i> on page 79.)
	Reset		Sets the calibration parameters back to the default settings. (See <i>Color Calibration</i> on page 79.)
Auto Regist.	Registration		Adjusts the print position of each colour automatically. (See <i>Auto Registration</i> on page 80.)
Manual Regist.	Print Chart		Prints the chart to manually check the registration of the colours. (See <i>Manual Registration</i> on page 80.)
	Set Registration	1 Magenta Left 2 Cyan Left 3 Yellow Left 4 Magenta Center 5 Cyan Center 6 Yellow Center 7 Magenta Right 8 Cyan Right 9 Yellow Right	Enter the correction value on the chart you printed from the Print Chart. (See Manual Registration on page 80.)

The factory settings are shown in Bold with an asterisk.

Direct Print

Submenu	Menu Selections	Options	Descriptions
Paper Size		Letter/Legal/A4*/ Executive/JIS B5/B5/ A5/A5 L/JIS B6/B6/A6/ Folio/16K(195x270mm)/ 16K(184x260mm)/ 16K(197x273mm)	Sets the size of paper for direct print.
Media Type		Plain Paper*/ Thick Paper/ Thicker Paper/ Thin Paper/ Recycled Paper/ Bond Paper/ Glossy Paper	Sets the type of paper for direct print.

Direct Print (continued)

Menu Selections	Options	Descriptions
	<pre>lin1*/2in1/4in1/9in1/ 16in1/25in1/ 1 in 2x2 pages/ 1 in 3x3 pages/ 1 in 4x4 pages/ 1 in 5x5 pages</pre>	Sets the pattern if you want to print multiple pages on a single sheet or one page on multiple sheets.
	Portrait*/Landscape	This machine can print pages in portrait or landscape orientation.
	On*/Off	Sets use of collation printing.
	Normal*/Fine	Sets the quality of print.
	Document*/ Document&Stamps/ Document&Markup	Sets the information you want to add to the document.
	Simple*/Details	Sets the format of the index for direct print. If you choose Details, printing time will be longer. (See Printing data from a USB flash memory drive with direct print
	Menu Selections	lin1*/2in1/4in1/9in1/ 16in1/25in1/ 1 in 2x2 pages/ 1 in 3x3 pages/ 1 in 4x4 pages/ 1 in 5x5 pages Portrait*/Landscape On*/Off Normal*/Fine Document*/ Document&Stamps/ Document&Markup

W

Default settings

The machine has three levels of default settings; the default settings have been set at the factory before shipment (see *Menu table* on page 68).

- Network default settings
- Factory reset
- Settings reset



- · You cannot modify the preset default settings.
- Page counter can never be changed.

Network default settings

If you want to reset only the print server back to its default settings (by resetting all network information such as the password and IP address), follow these steps:

- 1 Press + or to choose Network. Press OK.
- 2 Press + or to choose Network Reset. Press OK.
- 3 Press + to choose Reset.
- Press + to choose Yes. The machine will restart automatically.

Factory Reset

You can partially reset the machine back to its default printer settings. The settings that will not be reset are the Interface, Local Language, Reprint, Set Registration, Setting Lock, Secure Function Lock 2.0 and the Network settings:

- 1 Press + or to choose Reset Menu. Press OK.
- Press + or to choose Factory Reset. Press OK.
- 3 Press + to choose Reset.

Settings Reset

This operation will reset all the machine settings back to the settings that were set at the factory:

- 1 Disconnect the network cable from the machine; otherwise the network settings (such as IP address) will not be reset.
- Press + or to choose Reset Menu. Press OK.
- 3 Press + and Cancel at the same time. Press OK after Settings Reset appears.
- 4 Press + to choose Reset.
- Press + to choose Yes. The machine will restart automatically.

Color Calibration

The output density for each colour may vary depending on the environment the machine is in, such as temperature and humidity. Calibration helps you to improve the colour density.



If you print using the Windows[®] printer driver, the driver will get the calibration data automatically if both **Use Calibration Data** and **Get Device Data Automatically** are on. The default settings are on. See *Color Calibration* on page 37.

If you print using the Macintosh printer driver, you need to perform the calibration using the Status Monitor. After turning the Status Monitor on, choose **Color Calibration** from **Control** menu. See *Status Monitor* on page 57 for how to turn the Status Monitor on.

Calibration

- 1 Press + or to choose Color Correction. Press OK.
- 2 Press + or to choose ColorCalibration. Press OK.
- Oress OK to choose Calibrate.
- 4 Press + to choose Yes.

Reset

You can reset the calibration parameters back to those set at the factory.

- 1 Press + or to choose Color Correction. Press OK.
- Press + or to choose ColorCalibration. Press OK.
- 3 Press + or to choose Reset. Press OK.
- 4 Press + to choose Reset.

Auto Registration

Registration

You can adjust the print position of each colour automatically.

- 1 Press + or to choose Color Correction. Press OK.
- Press + or to choose Auto Regist.. Press OK.
- 3 Press OK to choose Registration.
- Press + to choose Yes.

Manual Registration

When you manually set the colour registration, you need to print the color registration chart. Then you are required to set parameters to the machine in accordance with the instruction of the color registration chart.

Print Chart

You can print the color registration chart to manually check the registration of the colours.

- 1 Press + or to choose Color Correction. Press OK.
- 2 Press + or to choose Manual Regist.. Press OK.
- Open in the second of the s

Set Registration

You can correct the colour registration manually.

- 1 Press + or to choose Color Correction. Press OK.
- Press + or to choose Manual Regist.. Press OK.
- 3 Press + or to choose Set Registration. Press OK.
- 4 To set the colour registration, follow the instructions on Color Registration Chart.

5 Press **OK**.

Frequency

You can set how often the colour correction (Colour Calibration and Auto Registration) occurs. Default setting is Normal. The colour correction process consumes some amount of the toner.

- 1 Press + or to choose Color Correction. Press OK.
- 2 Press + or to choose Frequency. Press OK.
- 3 Press + or to choose Normal, Low or Off. Press OK.

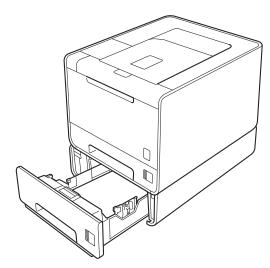
4 Option

This machine has the following optional accessories. You can increase the capabilities of the machine with these items.

Lower tray	SO-DIMM memory
LT-300CL	
See Lower tray (LT-300CL) on this	See SO-DIMM on page 83.
page.	

Lower tray (LT-300CL)

One optional lower tray (Tray 2) can be installed, and the lower tray can hold up to 500 sheets of 80 g/m^2 paper. When the optional tray is installed, the machine can hold up to 800 sheets of plain 80 g/m^2 paper. If you want to buy the optional lower tray unit, call the dealer you bought the machine from or Brother Customer Service.



For setup, see the User's Guide that we have supplied with the lower tray unit.

4

SO-DIMM

The machine has 128 MB of standard memory and one slot for optional memory expansion. You can increase the memory up to a maximum of 384 MB by installing one SO-DIMM (Small Outline Dual In-line Memory Module).



SO-DIMM types

You can install the following SO-DIMMs:

- 128 MB Kingston KTH-LJ2015/128
- 256 MB Kingston KTH-LJ2015/256
- 128 MB Transcend TS128MHP422A
- 256 MB Transcend TS256MHP423A



- For more information, visit the Kingston Technology's website at http://www.kingston.com/.
- For more information, visit the Transcend Information's website at http://www.transcend.com.tw/.

In general, the SO-DIMM must have the following specifications:

Type: 144-pin and 16-bit output

CAS latency: 4

Clock frequency: 267 MHz (533 Mb/s/pin) or more

Capacity: 64, 128 or 256 MB Height: 30.0 mm (1.18 in.) DRAM type: DDR2 SDRAM



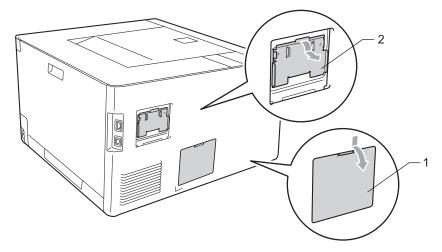
- There might be some SO-DIMMs that will not work with the machine.
- For more information, call the dealer you bought the machine from or Brother Customer Service.

Installing extra memory



Always turn off the machine power switch before installing or removing the SO-DIMM.

- 1 Turn off the machine power switch, and then unplug the machine. Disconnect all interface cables from the machine.
- Remove the plastic (1) and then the metal (2) SO-DIMM covers.

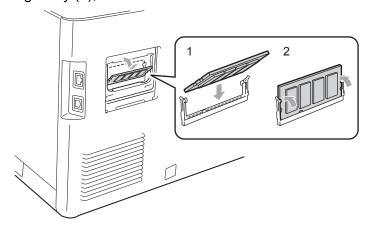


3 Unpack the SO-DIMM and hold it by its edges.

IMPORTANT

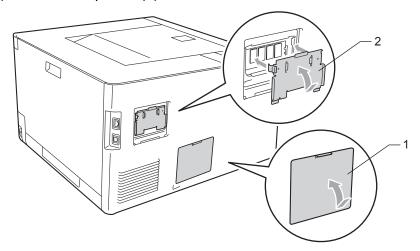
To prevent damage to the machine from static electricity, DO NOT touch the memory chips or the board surface.

4 Hold the SO-DIMM by the edges and align the notches in the SO-DIMM with the protrusions in the slot. Insert the SO-DIMM diagonally (1), then tilt it toward the interface board until it clicks into place (2).



Option

5 Put the metal (2) and then the plastic (1) SO-DIMM covers back on.



6 Reconnect the interface cable to your machine. Plug the machine back in, and then turn on the power switch.



To make sure that you have installed the SO-DIMM properly, you can print the printer settings page that shows the current memory size. (See *Machine Info*. on page 68.)

5

Routine Maintenance

Replacing consumable items

You will need to replace the consumable items when the machine indicates that the life of the consumable is over. You can replace the following consumable items by yourself:

Toner cartridge	Drum unit
See <i>Toner cartridges</i> on page 92. Model Name: TN-370BK, TN-378BK, TN-370C, TN-375C, TN-370M, TN-375M, TN-370Y, TN-375Y	See <i>Drum unit</i> on page 97. Model Name: DR-370CL
Belt unit	Waste toner box
See Belt unit on page 102.	See Waste toner box on page 106.
Model Name: BU-300CL	Model Name: WT-300CL

The following messages appear on the LCD in the Ready state. These messages provide advanced warnings to replace the consumable items before they reach the end of their life. To avoid any inconvenience, you may want to buy spare consumable items before the machine stops printing.

LCD messages	Consumable item to replace	Model Name	Approximate life	How to replace
Ready K Y M C The mark means blinking. (the same below)	Toner cartridge, Black	TN-370BK (Standard toner cartridge) TN-378BK (High capacity cartridge)	2,500 pages (Standard toner cartridge) ¹² 6,000 pages (High capacity cartridge) ¹²	
Ready K∎ Y∎ M∎ C□	Toner cartridge, Cyan	TN-370C (Standard toner cartridge) TN-375C (High capacity cartridge)		See page 93
Ready K∎ Y∎ M□ C■	Toner cartridge, Magenta	TN-370M (Standard toner cartridge) TN-375M (High capacity cartridge)	1,500 pages (Standard toner cartridge) 12 3,500 pages (High capacity cartridge) 12	
Ready K∎ Y□ M■ C■	Toner cartridge, Yellow	TN-370Y (Standard toner cartridge) TN-375Y (High capacity cartridge)	- capacity can anager	
Drum End Soon	Drum unit	DR-370CL	25,000 pages ¹ (1 page per job; Drum life is approximate and may vary by type of use.)	See page 98
Belt End Soon	Belt unit	BU-300CL	50,000 pages ¹	See page 102
WT Box End Soon	Waste toner box	WT-300CL	50,000 pages ¹	See page 106

¹ A4 or Letter size single-sided pages.

² Approx. cartridge yield is declared in accordance with ISO/IEC 19798.



Availability of toner cartridges differs from one country to another. Visit the Brother Solutions Center at http://solutions.brother.com/ or contact your local Brother office for further details.

You will need to clean the machine regularly and replace the consumable items when the following messages are displayed on the LCD.

LCD messages	Consumable item to replace	Model Name	How to replace	Approximate life
Replace Toner <the lcd="" line="" of="" second="" the=""> Open the Front Cover, replace</the>	Toner cartridge, Black	TN-370BK (Standard toner cartridge) TN-378BK (High capacity cartridge)		2,500 pages (Standard toner cartridge) ^{1 2} 6,000 pages (High capacity cartridge) ^{1 2}
Toner Cartridge. Black (K)				capacity cartiluge)
Replace Toner <the lcd="" line="" of="" second="" the=""></the>	Toner cartridge,	TN-370C (Standard toner cartridge) TN-375C (High capacity cartridge)		
Open the Front Cover, replace Toner Cartridge. Cyan (C)	Cyan		See page 93	1,500 pages (Standard toner cartridge) ^{1 2} 3,500 pages (High capacity cartridge) ^{1 2}
Replace Toner			Gee page 30	
<the lcd="" line="" of="" second="" the=""></the>	Toner cartridge, Magenta	TN-370M (Standard toner cartridge) TN-375M (High capacity cartridge)		
Open the Front Cover, replace Toner Cartridge. Magenta (M)				
Replace Toner				
<the lcd="" line="" of="" second="" the=""></the>	Toner cartridge,	TN-370Y (Standard toner cartridge)		
Open the Front Cover, replace Toner Cartridge. Yellow (Y)	Yellow	TN-375Y (High capacity cartridge)		
Replace Drum	Drum unit	DR-370CL		25,000 pages ¹ (1 page per job; Drum life is approximate and may vary by type of use.)
Drum Stop	Drum unit	DR-370CL	See page 98	
Replace Belt	Belt unit	BU-300CL	See page 102	50,000 pages ¹
Replace WT Box				
<the lcd="" line="" of="" second="" the=""></the>		LAT 2000		
Replace the Waste Toner Box. Refer to the User's Guide for instructions.	Waste toner box	WT-300CL	See page 106	50,000 pages ¹

LCD messages	Consumable item to replace	Model Name	How to replace	Approximate life
Replace Fuser	Fuser unit	Call your dealer or Brother Customer Service for a replacement fuser unit.		100,000 pages ¹
Replace PF KitMP	Paper feeding kit	Call your dealer or Brother Customer Service for a replacement PF kit MP.		50,000 pages ¹
Replace PF Kit1	Paper feeding kit	Call your dealer or Brother Customer Service for a replacement PF kit1.		100,000 pages ¹
Replace PF Kit2	Paper feeding kit	Call your dealer or Brother Customer Service for a replacement PF kit2.		100,000 pages ¹
Replace Laser	Laser unit	Call your dealer or Brother Customer Service for a replacement laser unit.		100,000 pages ¹

¹ A4 or Letter size single-sided pages.

² Approx. cartridge yield is declared in accordance with ISO/IEC 19798.



- Discard used consumable items according to local regulations, keeping it separate from domestic waste. If you have questions, call your local waste disposal office. Be sure to reseal the consumable items tightly so that the material inside does not spill.
- We recommend placing used consumable items on a piece of paper to prevent accidentally spilling or scattering the material inside.
- If you use paper that is not a direct equivalent for the recommended paper, the life of consumable items and machine parts may be reduced.
- The projected life for each of toner cartridges and a waste toner box is based on ISO/IEC 19798.
 Frequency of replacement will vary depending on the complexity of printed pages, percentage of coverage and type of media used.
- Availability of toner cartridges differs from one country to another. Visit the Brother Solutions Center at http://solutions.brother.com/ or contact your local Brother office for further details.

Before replacing the consumable items

Please read the following instructions before replacing the consumable items.

MARNING

DO NOT put a toner cartridge and waste toner box into a fire. It could explode, resulting in injuries.

DO NOT use flammable substances, any type of spray or any organic solvent/liquids containing alcohol or ammonia to clean the inside or outside of the machine. Doing this may cause a fire or electrical shock. See *Cleaning* on page 111 for how to clean the machine.

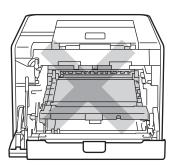
Be careful not to inhale toner.

IMPORTANT

Brother machines are designed to work with toner of a particular specification and will work to a level of
optimum performance when used with genuine Brother branded toner cartridges. Brother cannot
guarantee this optimum performance if toner or toner cartridges of other specifications are used. Brother
does not therefore recommend the use of cartridges other than genuine Brother branded cartridges with
this machine.

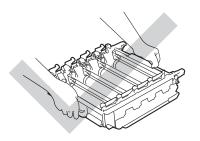
If damage is caused to the drum unit or other part of this machine as a result of using other manufacturer's products with this machine, any repairs required as a result may not be covered by the warranty.

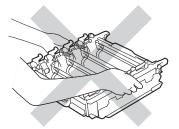
• Put the toner cartridge in the drum unit immediately after you have removed the protective cover. To prevent any degradation to the print quality, DO NOT touch the shaded parts shown in the illustration.



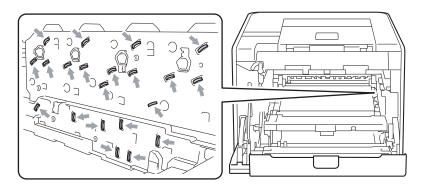
Inside the machine (Front View)

Hold the green handles of the drum unit when you carry it. DO NOT hold the sides of the drum unit.





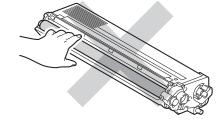
- We recommend that you place the drum unit and/or toner cartridge on a clean, flat surface with a piece of disposable paper underneath it in case you accidentally spill or scatter toner.
- Handle the toner cartridge and the waste toner box carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.
- To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.

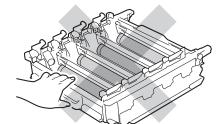


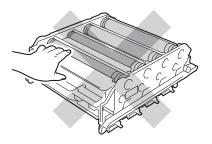
• To avoid print quality problems, DO NOT touch the shaded parts shown in the illustrations.

<Toner cartridge>

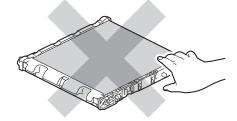
<Drum unit>

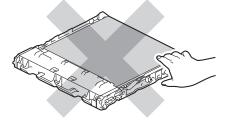






<Belt unit>





- We recommend that you clean the machine when you replace the consumables. See *Cleaning* on page 111.
- DO NOT unpack a spare toner cartridge until immediately before you put it into the machine. If toner cartridges are left unpacked for a long time the toner life may be shortened.
- DO NOT unpack a spare drum unit until immediately before you put it into the machine. If drum unit is exposed to sunlight or room light the unit may be damaged.
- While removing the drum unit, handle it carefully because it may contain toner.



- Be sure to seal up the toner cartridge tightly in a suitable bag so that toner powder does not spill out of the cartridge.
- Discard the used toner cartridge according to local regulations, keeping it separate from domestic waste. If you have questions, call your local waste disposal office.
- Discard the used waste toner box according to local regulations, keeping it separate from domestic waste. If you have questions, call your local waste disposal office.
- To ensure high quality printing, we recommend that you use only genuine Brother toner cartridges. When you want to buy toner cartridges, call your dealer.

Toner cartridges

Model Name: For the model name of toner cartridges, See Replacing consumable items on page 86.

A new standard toner cartridge can print approximately 2,500 pages (black) or approximately 1,500 pages (yellow, magenta, cyan) ¹.

For approximate life of high capacity toner cartridges and super high capacity toner cartridges, See *Replacing consumable items* on page 86.



- The toner cartridges that come supplied with the machine are standard toner cartridges.
- The amount of toner used varies according to what is printed on the page and the print density setting.
- If you change the print density setting for lighter or darker printing, the amount of toner used will change.

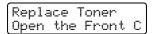
Toner Low message



The \blacksquare and \square marks indicate status of each toner cartridge, Black (K), Yellow (Y), Magenta (M) and Cyan (C) (where \square means blinking). When a mark blinks (\square), the indicated toner cartridge is near the end of its life.

Replace Toner message

When the following message appears on the LCD, you need to replace the toner cartridge.



The second line of the LCD indicates which colour you need to replace.

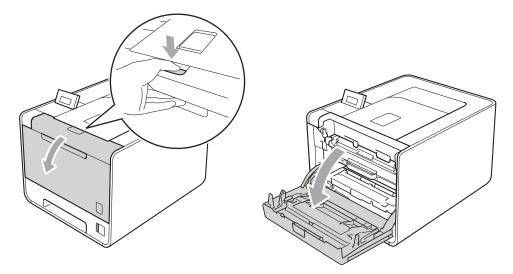
The machine will stop printing until you replace the toner cartridge. A new and unused original Brother toner cartridge will reset the Replace Toner mode.

¹ A4 / Letter size single-sided pages. Approx. cartridge yield is declared in accordance with ISO/IEC 19798.

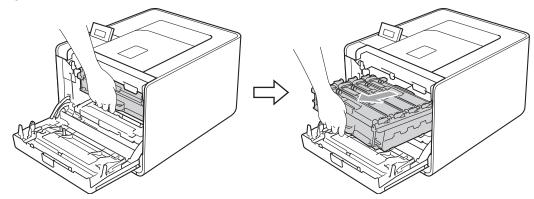
Replacing the toner cartridges

Before you replace the toner cartridges, see Before replacing the consumable items on page 90.

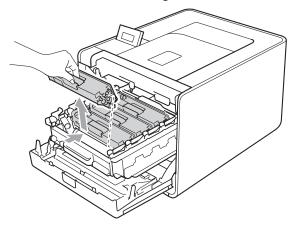
1 Make sure that the machine is turned on. Press the front cover release button and then open the front cover.



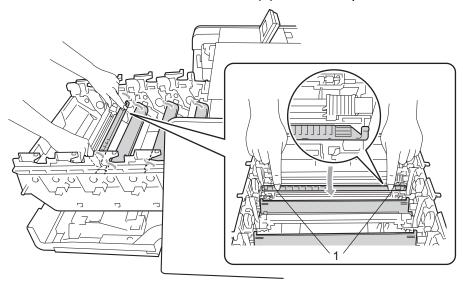
2 Hold the green handle of the drum unit. Pull the drum unit out until it stops.



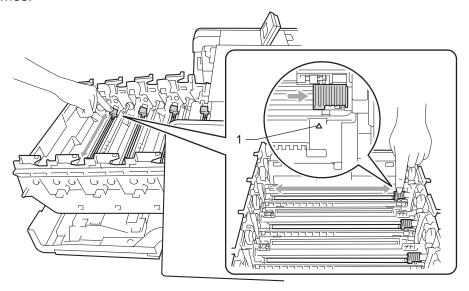
3 Hold the handle of the toner cartridge and slightly push it toward the machine to unlock it. Then pull it out of the drum unit. Repeat this for all the toner cartridges.



4 Push to release the latches of the corona wire cover (1), and then open the cover.



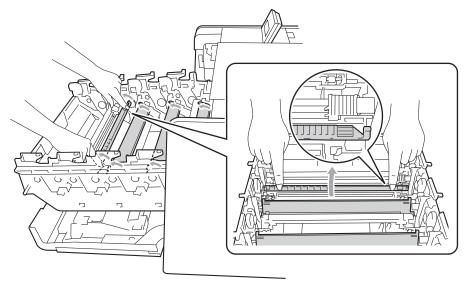
5 Clean the corona wire inside the drum unit by gently sliding the green tab from left to right and right to left several times.



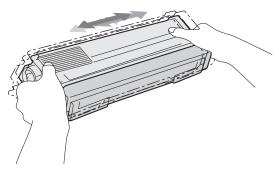
Note

Be sure to return the tab to the home position (**A**) (1). If you do not, printed pages may have a vertical stripe.

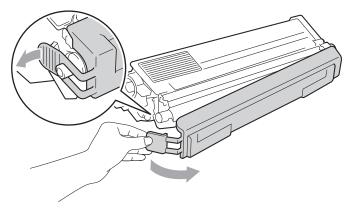
6 Close the corona wire cover.



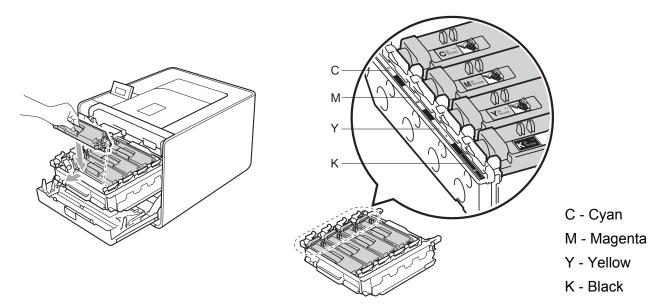
- Repeat steps 4 to 6 to clean each of three remaining corona wires.
- 8 Unpack the new toner cartridge. Gently shake it from side to side several times to distribute the toner evenly inside the cartridge.



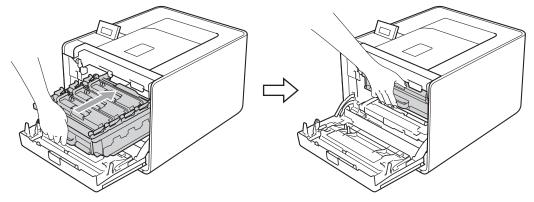
9 Pull off the protective cover.



Hold the handle of the toner cartridge and slide the toner cartridge into the drum unit then slightly pull it toward you until you hear it click into place. Make sure that you match the toner cartridge colour to the same colour label on the drum unit. Repeat this for all the toner cartridges.



11 Push the drum unit in until it stops.



12 Close the front cover of the machine.



After replacing the toner cartridge, DO NOT turn off the machine power switch or open the front cover until the LCD shows Ready.

Drum unit

Model Name: DR-370CL

A new drum unit can print approximately 25,000 A4 or Letter size single-sided pages.



- There are many factors that determine the actual drum life, such as the temperature, humidity, type of paper, type of toner used and so on. Under ideal conditions, the average drum life is estimated at approximately 25,000 pages. The actual number of pages that your drum will print may be significantly less than this estimate. Because we have no control over the many factors that determine the actual drum life, we cannot guarantee a minimum number of pages that will be printed by your drum.
- For best performance, use only genuine Brother toner. The machine should be used only in a clean, dust-free environment with adequate ventilation.
- Printing with a third-party drum unit may reduce not only the print quality but also the quality and life of the machine itself. Warranty coverage does not apply to problems caused by the use of a third-party drum unit.

Drum Error message

Drum Error

The corona wires have become dirty. Clean the corona wires in the drum unit. (See *Cleaning the corona wires* on page 117.)

If you cleaned the corona wires and Drum Error was not cleared then the drum unit is at the end of its life. Replace the drum unit with a new one.

Drum End Soon message

Drum End Soon

The drum unit is nearing the end of its rated life and will require replacement. We recommend you keep a genuine Brother drum unit ready for installation.

Clean the corona wires in the drum unit. If you don't, printed pages may have a vertical stripe or Drum Error may occur. (See *Cleaning the corona wires* on page 117.)

Replace Drum message

Replace Drum

The drum unit has exceeded its rated life. Please replace the drum unit with a new one. We recommend a genuine Brother drum unit be installed at this time.

After replacement, reset the drum counter by following the instructions included with the new drum unit.

Drum Stop message

Drum Stop

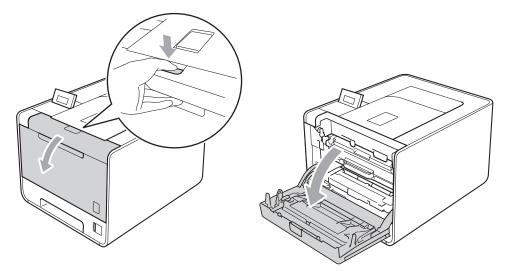
We cannot guarantee the print quality. Please replace the drum unit with a new one. We recommend a genuine Brother drum unit be installed at this time.

After replacement, reset the drum counter by following the instructions included with the new drum unit.

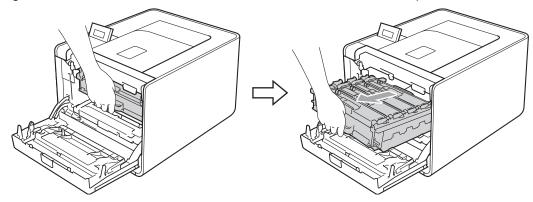
Replacing the drum unit

Before you replace the drum unit, see Before replacing the consumable items on page 90.

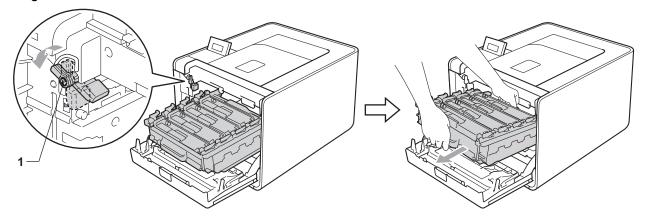
1 Make sure that the machine is turned on. Press the front cover release button and then open the front cover.



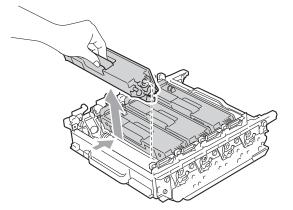
2 Hold the green handle of the drum unit. Pull the drum unit out until it stops.



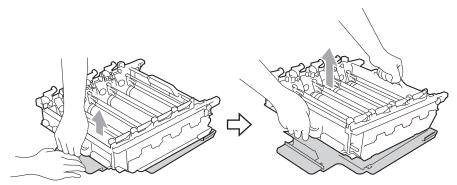
3 Turn the green lock lever (1) at the left of the machine counterclockwise to the release position. Holding the green handles of the drum unit, lift the front of the drum unit and remove it from the machine.



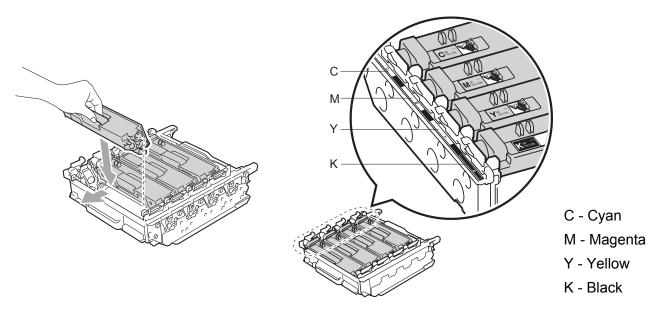
4 Hold the handle of the toner cartridge and slightly push it to unlock. Then pull it out of the drum unit. Repeat this for all the toner cartridges.



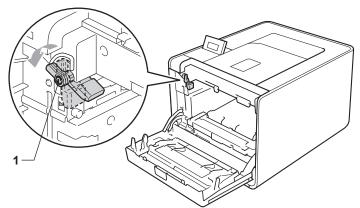
5 Unpack the new drum unit and remove the protective cover.



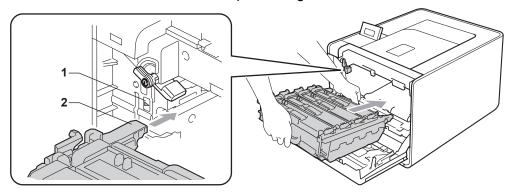
6 Hold the handle of the toner cartridge and slide it into the appropriate coloured section of the drum unit until it clicks into place.



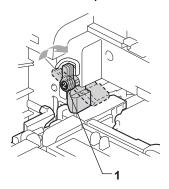
7 Make sure the green lock lever (1) is in the release position as shown in the illustration.



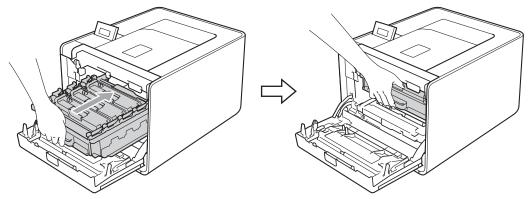
8 Match the guide ends (2) of the drum unit to the ▶ marks (1) on both sides of the machine, then gently slide the drum unit into the machine until it stops at the green lock lever.



9 Turn the green lock lever (1) clockwise to the lock position.



10 Push the drum unit in until it stops.



11 Close the front cover of the machine.

When you replace the drum unit with a new one, you need to reset the drum counter by completing the following steps:

- 1 Press + or to choose Machine Info.. Press OK.
- Press + or to choose Reset Parts Life. Press OK.
- 3 Press + to choose Drum Unit. Press OK.
- 4 Press + to reset the drum unit counter.

Belt unit

Model Name: BU-300CL

A new belt unit can print approximately 50,000 size single-sided pages.

Belt End Soon message

Belt End Soon

If the LCD shows Belt End Soon, it means the belt unit is near the end of its life. Buy a new belt unit and have it ready before you get a Replace Belt message.

Replace Belt message

When the following message appears on the LCD, you need to replace the belt unit.

Replace Belt

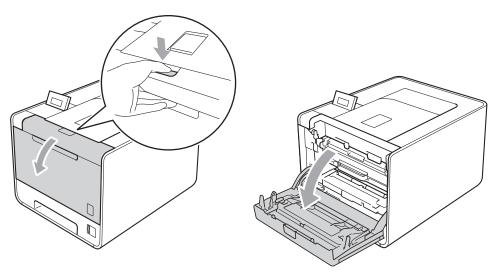
IMPORTANT

Damage caused by incorrect handling of the belt unit may void your warranty.

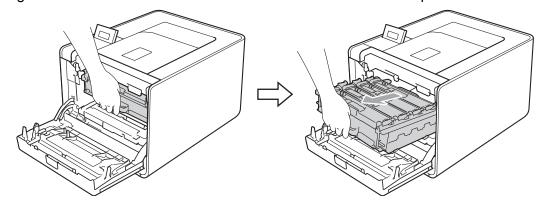
Replacing the belt unit

Before you replace the belt unit, see Before replacing the consumable items on page 90.

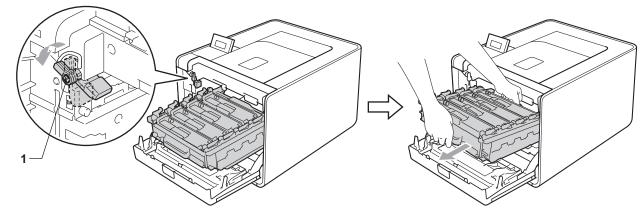
1 Make sure that the machine is turned on. Press the front cover release button and then open the front cover.



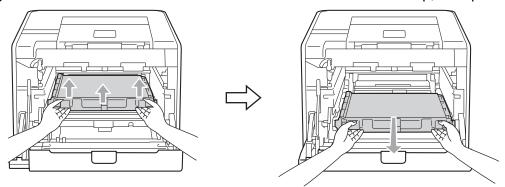
2 Hold the green handle of the drum unit. Pull the drum unit out until it stops.



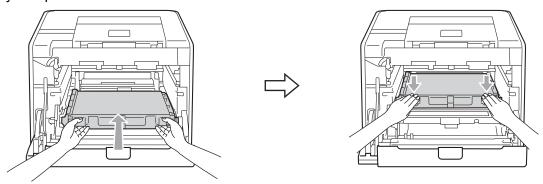
3 Turn the green lock lever (1) at the left of the machine counterclockwise to the release position. Holding the green handles of the drum unit, lift the front of the drum unit and remove it from the machine.



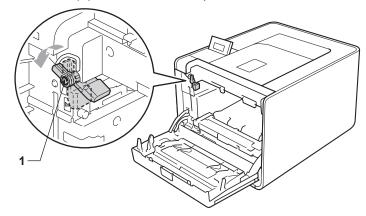
4 Hold the green handle of the belt unit with both hands and lift the belt unit up, then pull it out.



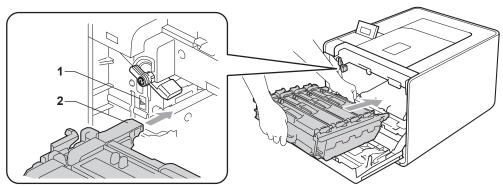
5 Unpack the new belt unit and put the new belt unit in the machine. Make sure the belt unit is level and fits firmly into place.



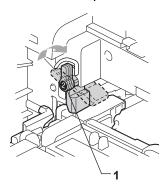
6 Make sure the green lock lever (1) is in the release position as shown in the illustration.



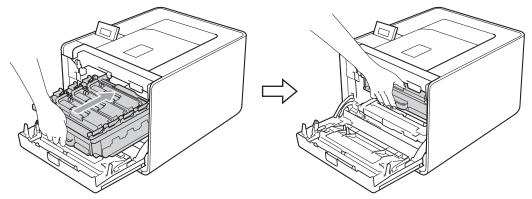
7 Match the guide ends (2) of the drum unit to the ▶ marks (1) on both sides of the machine, then gently slide the drum unit into the machine until it stops at the green lock lever.



8 Turn the green lock lever (1) clockwise to the lock position.



9 Push the drum unit in until it stops.



10 Close the front cover of the machine.

When you replace the belt unit with a new one, you need to reset the belt unit counter by completing the following steps:

- 1 Press + or to choose Machine Info.. Press OK.
- Press + or to choose Reset Parts Life. Press OK.
- 3 Press + or to choose Belt Unit. Press OK.
- 4 Press + to reset the belt unit counter.

Waste toner box

Model Name: WT-300CL

The life of a waste toner box is approximately 50,000 A4 or Letter size single-sided pages.

WT Box End Soon message

WT Box End Soon

If the LCD shows WT Box End Soon, it means the waste toner box is near the end of its life. Buy a new waste toner box and have it ready before you get a Replace WT Box message.

Replace WT Box message

When the following message appears on the LCD, you need to replace the waste toner box.

Replace WT Box

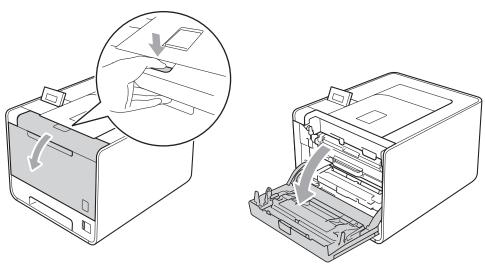
IMPORTANT

DO NOT reuse the waste toner box.

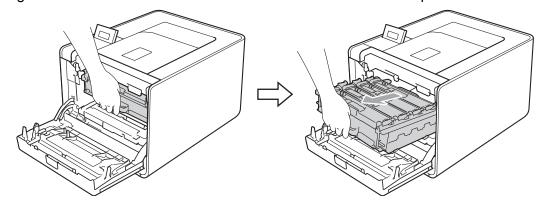
Replacing the waste toner box

Before you replace the waste toner box, see Before replacing the consumable items on page 90.

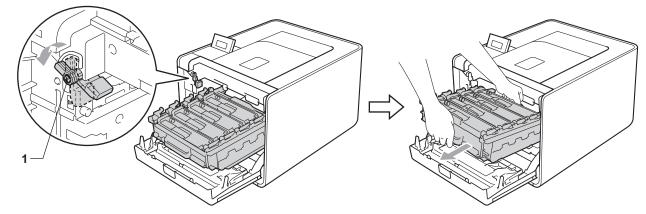
1 Make sure that the machine is turned on. Press the front cover release button and then open the front cover.



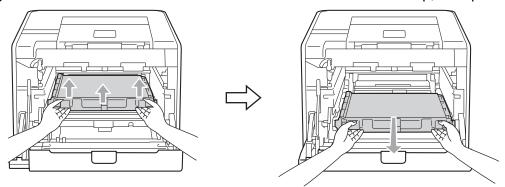
2 Hold the green handle of the drum unit. Pull the drum unit out until it stops.



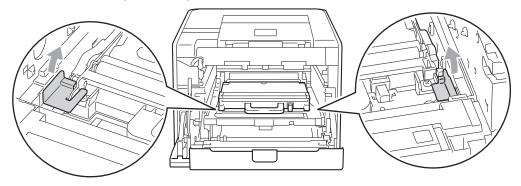
3 Turn the green lock lever (1) at the left of the machine counterclockwise to the release position. Holding the green handles of the drum unit, lift the front of the drum unit and remove it from the machine.



4 Hold the green handle of the belt unit with both hands and lift the belt unit up, then pull it out.



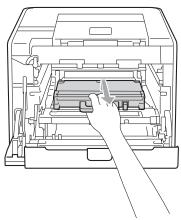
5 Remove two pieces of orange packing material and discard them.



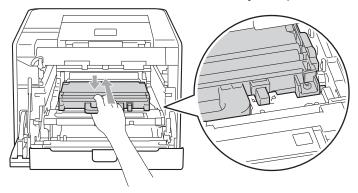


This step is only necessary when you are replacing the waste toner box for the first time, and is not required for the replacement waste toner box. The orange packing pieces are installed at the factory to protect your machine during shipment.

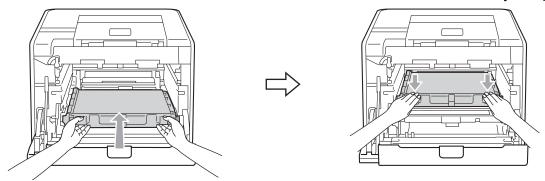
6 Remove the waste toner box from the machine using the green handle.



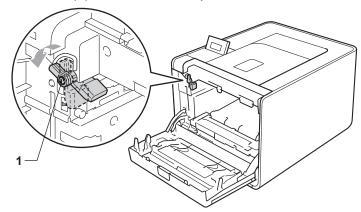
7 Unpack the new waste toner box and put the new waste toner box in the machine using the green handle. Make sure the waste toner box is level and fits firmly into place.



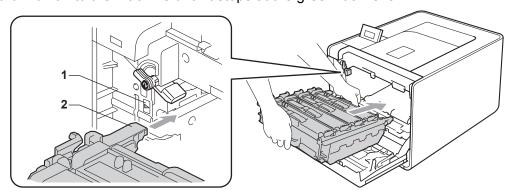
8 Slide the belt unit back into the machine. Make sure the belt unit is level and fits firmly into place.



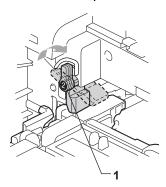
9 Make sure the green lock lever (1) is in the release position as shown in the illustration.



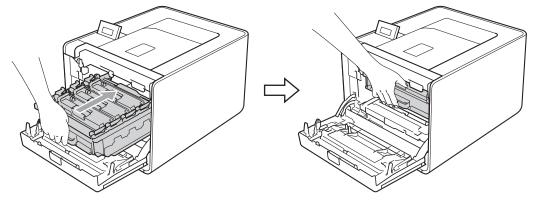
Match the guide ends (2) of the drum unit to the ▶ marks (1) on both sides of the machine, then gently slide the drum unit into the machine until it stops at the green lock lever.



11 Turn the green lock lever (1) clockwise to the lock position.



12 Push the drum unit in until it stops.



(13) Close the front cover of the machine.

Cleaning

Clean the outside and inside of the machine regularly with a dry, lint-free cloth. When you replace the toner cartridge or the drum unit, make sure that you clean the inside of the machine. If printed pages are stained with toner, clean the inside of the machine with a dry, lint-free cloth.

A WARNING

DO NOT use flammable substances, any type of spray or any organic solvent/liquids containing alcohol or ammonia to clean the inside or outside of the machine.







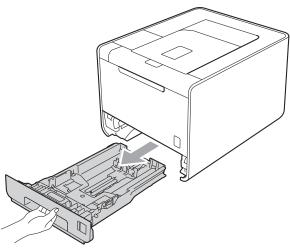
Be careful not to inhale toner.

IMPORTANT

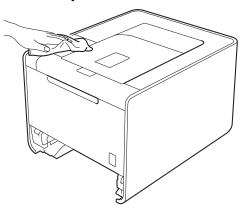
Use neutral detergents. Cleaning with volatile liquids such as thinner or benzine will damage the surface of the machine.

Cleaning the outside of the machine

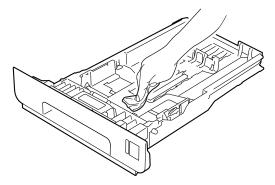
- 1 Turn off the machine's power switch. Disconnect all interface cables, and then unplug the AC power cord.
- 2 Pull the paper tray completely out of the machine.



3 Wipe the outside of the machine with a dry, lint-free cloth to remove dust.



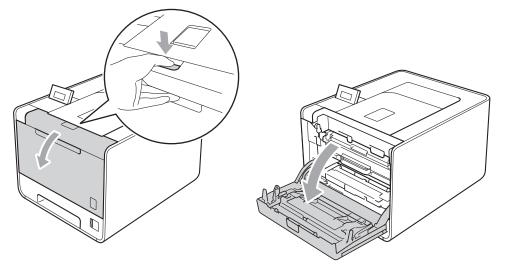
- 4 Remove anything that is stuck inside the paper tray.
- 5 Wipe the inside of the paper tray with a dry, lint-free cloth to remove dust.



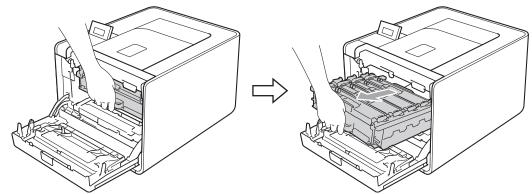
- 6 Put the paper tray back in the machine.
- 7 Connect interface cables and then plug the machine back in. Turn on the power switch.

Cleaning the inside of the machine

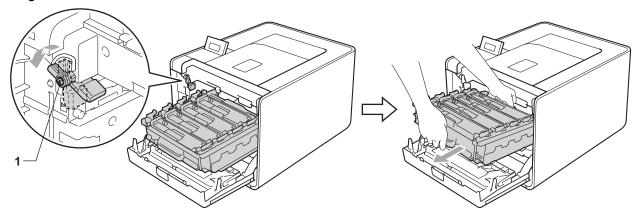
- 1 Turn off the machine's power switch. Disconnect all interface cables, and then unplug the AC power cord.
- 2 Press the front cover release button and then open the front cover.



3 Hold the green handle of the drum unit. Pull the drum unit out until it stops.

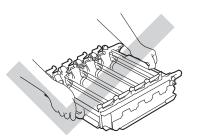


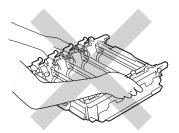
4 Turn the green lock lever (1) at the left of the machine counterclockwise to the release position. Holding the green handles of the drum unit, lift the front of the drum unit and remove it from the machine.



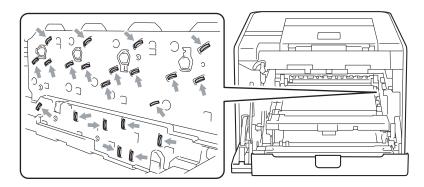
IMPORTANT

• Hold the green handles of the drum unit when you carry it. DO NOT hold the sides of the drum unit.

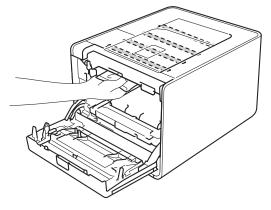


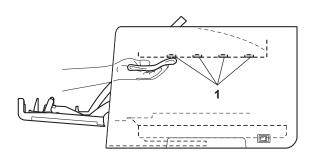


- We recommend that you place the drum unit on a clean, flat surface with a piece of disposable paper underneath it in case you accidentally spill or scatter toner.
- To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.

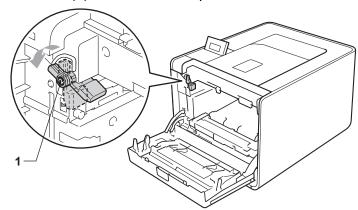


5 Wipe the four scanner windows (1) with a dry, lint-free cloth.

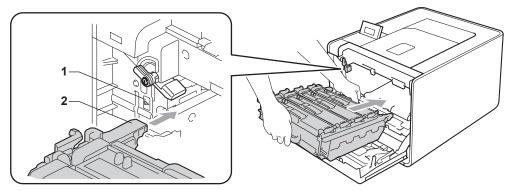




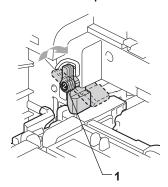
6 Make sure the green lock lever (1) is in the release position as shown in the illustration.



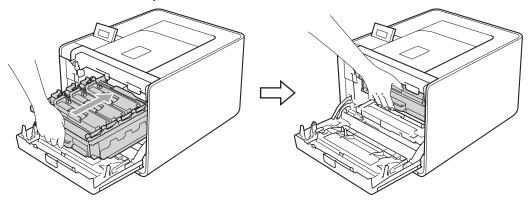
7 Match the guide ends (2) of the drum unit to the ▶ marks (1) on both sides of the machine, then gently slide the drum unit into the machine until it stops at the green lock lever.



8 Turn the green lock lever (1) clockwise to the lock position.



9 Push the drum unit in until it stops.

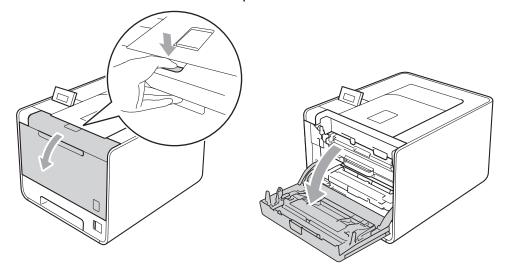


- 10 Close the front cover of the machine.
- 11 Connect interface cables and then plug the machine back in. Turn on the power switch.

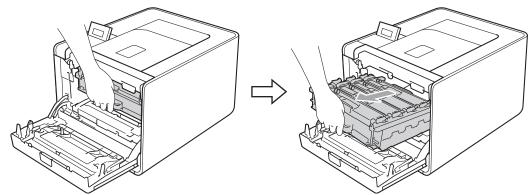
Cleaning the corona wires

If you have print quality problems, clean the corona wires as follows:

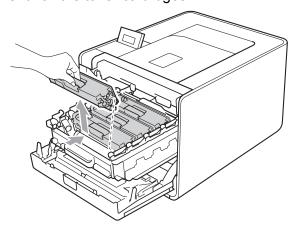
1 Press the front cover release button and then open the front cover.



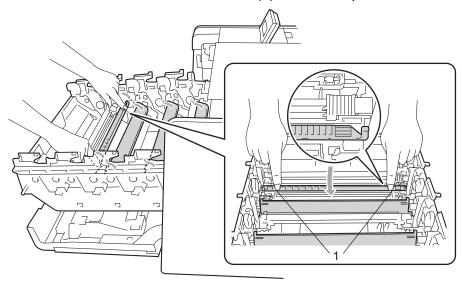
2 Hold the green handle of the drum unit. Pull the drum unit out until it stops.



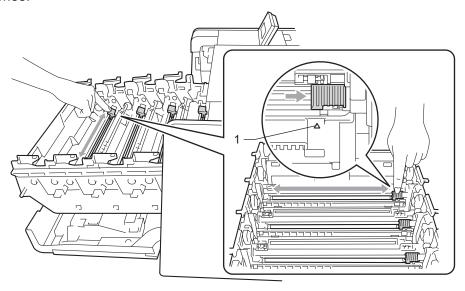
3 Hold the handle of the toner cartridge and slightly push it toward the machine to unlock it. Then pull it out of the drum unit. Repeat this for all the toner cartridges.



4 Push to release the latches of the corona wire cover (1), and then open the cover.



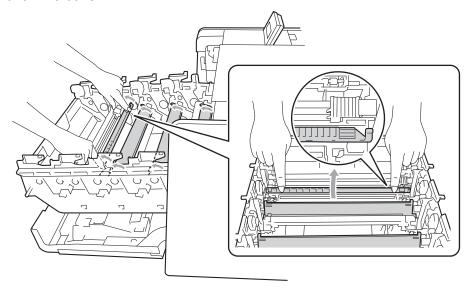
5 Clean the corona wire inside the drum unit by gently sliding the green tab from left to right and right to left several times.



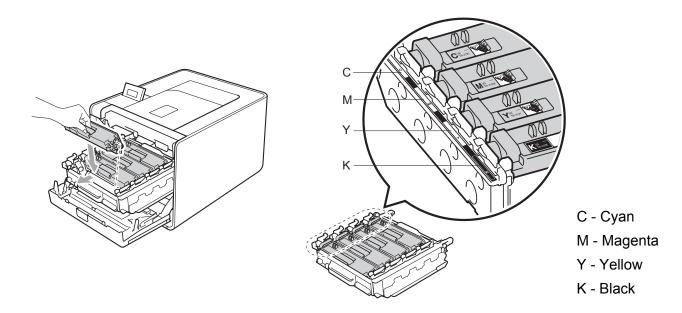
Note

Be sure to return the tab to the home position (1). If you do not, printed pages may have a vertical stripe.

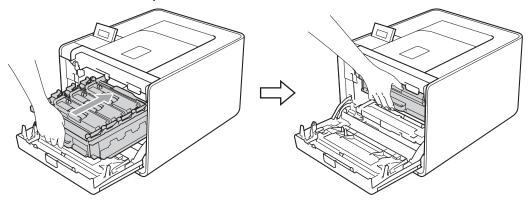
6 Close the corona wire cover.



- 7 Repeat steps 4 to 6 to clean each of three remaining corona wires.
- 8 Hold the handle of the toner cartridge and slide the toner cartridge into the drum unit then slightly pull it toward you until you hear it click into place. Make sure that you match the toner cartridge colour to the same colour label on the drum unit. Repeat this for all the toner cartridges.



9 Push the drum unit in until it stops.

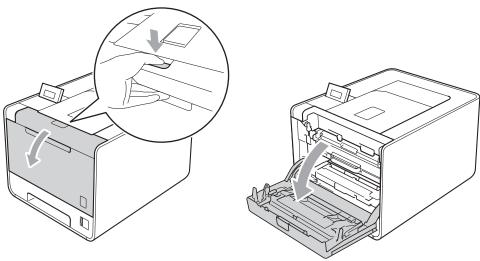


10 Close the front cover of the machine.

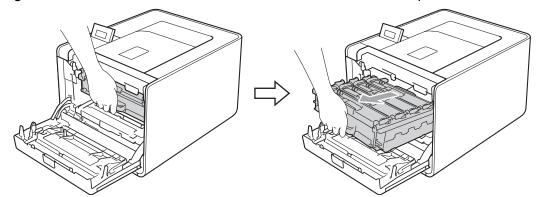
Cleaning the drum unit

If your printout has coloured spots at 94 mm (3.7 in.) intervals, the drum may have foreign material, such as glue from a label stuck on the drum surface. Follow the steps below to solve the problem.

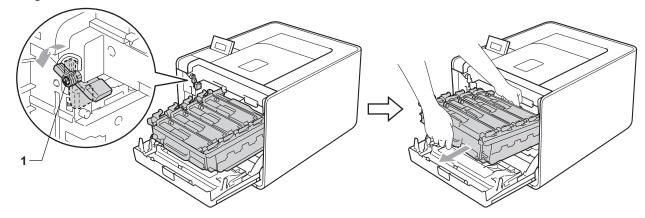
- Make sure the machine is in the ready state.
- Press + or to choose Machine Info.. Press OK.
- 3 Press + or to choose Drum Dot Print. Press OK to print out the drum dot check sheet.
- 4 Turn off the machine's power switch. Disconnect all interface cables, and then unplug the AC power cord.
- 5 Press the front cover release button and then open the front cover.



6 Hold the green handle of the drum unit. Pull the drum unit out until it stops.



7 Turn the green lock lever (1) at the left of the machine counterclockwise to the release position. Holding the green handles of the drum unit, lift the front of the drum unit and remove it from the machine.



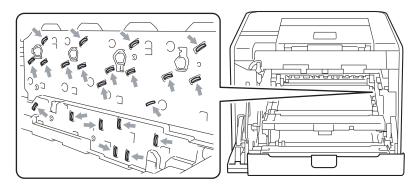
IMPORTANT

• Hold the green handles of the drum unit when you carry it. DO NOT hold the sides of the drum unit.

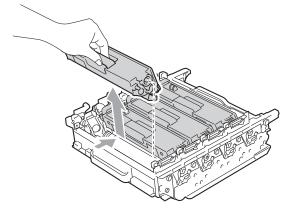


- We recommend that you place the drum unit and/or toner cartridge on a clean, flat surface with a piece of disposable paper underneath it in case you accidentally spill or scatter toner.
- Handle the toner cartridge and the waste toner box carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.

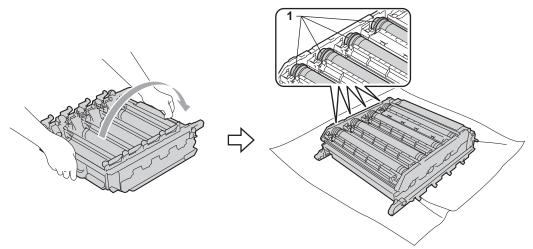
• To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.



8 Hold the handle of the toner cartridge and slightly push it to unlock. Then pull it out of the drum unit. Repeat this for all the toner cartridges.

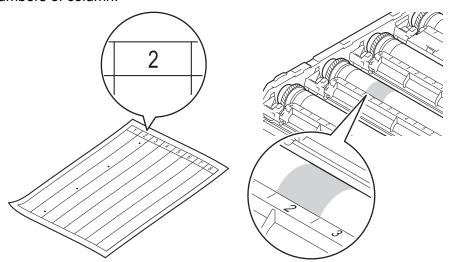


9 Turn the drum unit over by holding the green handles. Make sure that the drum unit gears (1) are on the left hand side.

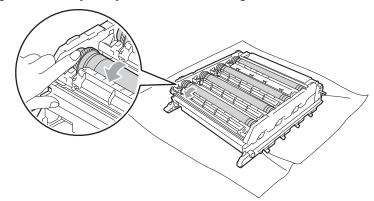


- 10 Read following information from the drum dot check sheet.
 - Dot Colour problem: The colour of printed dots is the colour of the drum you should clean.
 - Dot location: The sheet has eight numbered columns. The number of the column with the printed dot in it is used to find the dot position on the drum.

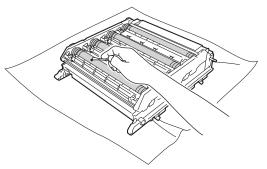
11 Confirm suspected area of the appropriate colour drum by using the numbers beside the drum which relate to the numbers of column.



12 Turn the drum unit gear toward you by hand while looking at surface of the suspected area.



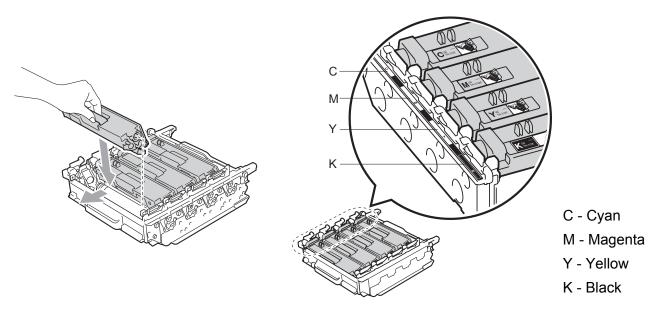
When you have found the mark on the drum that matches the drum dot check sheet, wipe the surface of the drum gently with a cotton swab until the mark on the surface comes off.



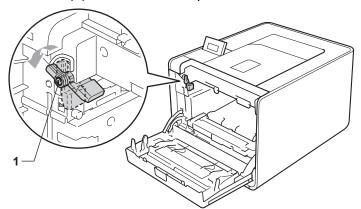
!MPORTANT

DO NOT clean the surface of the photosensitive drum with a sharp object.

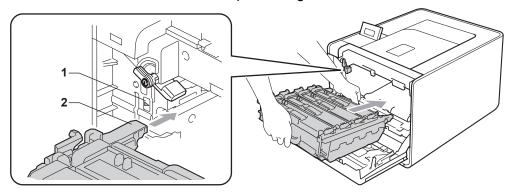
Hold the handle of the toner cartridge and slide it into the appropriate coloured section of the drum unit until it clicks into place.



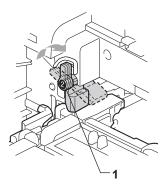
Make sure the green lock lever (1) is in the release position as shown in the illustration.



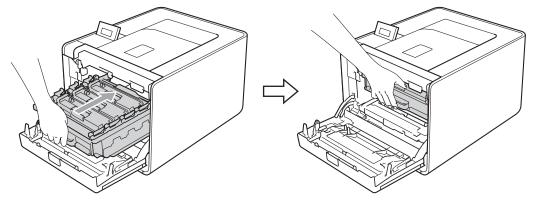
Match the guide ends (2) of the drum unit to the ▶ marks (1) on both sides of the machine, then gently slide the drum unit into the machine until it stops at the green lock lever.



17 Turn the green lock lever (1) clockwise to the lock position.



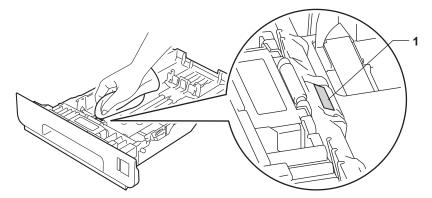
18 Push the drum unit in until it stops.



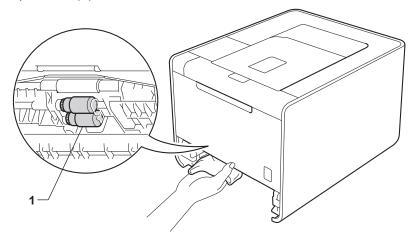
- 19 Close the front cover of the machine.
- 20 Connect interface cables and then plug the machine back in. Turn on the power switch.

Cleaning the paper pick-up roller

- 1 Turn off the machine's power switch. Disconnect all interface cables, and then unplug the AC power cord.
- 2 Pull the paper tray completely out of the machine.
- 3 Tightly wring out a lint-free cloth soaked in lukewarm water, and then wipe the separator pad (1) of the paper tray with it to remove dust.



4 Wipe the two pick-up rollers (1) inside of the machine to remove dust.

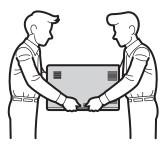


- 6 Put the paper tray back in the machine.
- 6 Connect interface cables and then plug the machine back in. Turn on the power switch.

Shipment of the machine

A WARNING

This machine is heavy and weighs approximately 21.0 kg. To prevent possible injuries at least two people should lift the machine. Be careful not to pinch your fingers when you put the machine down.



If you use a Lower Tray, carry it separately from your machine.

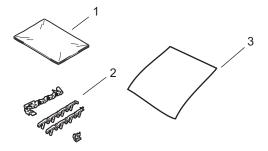
! IMPORTANT

When shipping the machine, the waste toner box must be removed from the machine and put in a plastic bag, and then sealed. Failure to remove it and put it in a plastic bag before shipping may cause severe damage to the machine and may void the warranty.



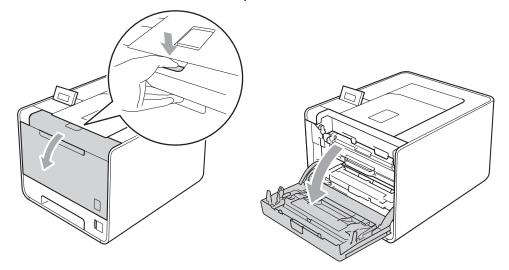
If for any reason you must ship your machine, carefully repack the machine in the original packaging to avoid any damage during transit. The machine should be adequately insured with the carrier.

Make sure that you have the following parts for repacking:

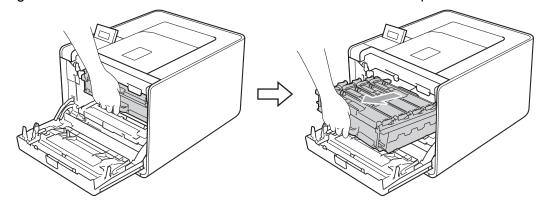


- 1 Plastic bag for the waste toner box
- 2 Orange packing materials for locking the internal parts (4 pieces)
- 3 A piece of paper (A4 or Letter) to protect the belt unit (Please prepare by yourself)
- 1 Turn off the machine's power switch. Disconnect all interface cables, and then unplug the AC power cord.

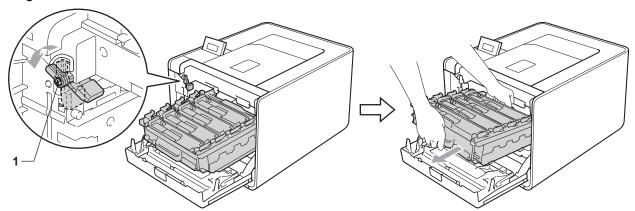
Press the front cover release button and then open the front cover.



3 Hold the green handle of the drum unit. Pull the drum unit out until it stops.

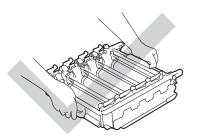


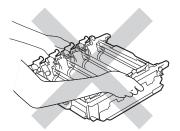
4 Turn the green lock lever (1) at the left of the machine counterclockwise to the release position. Holding the green handles of the drum unit, lift the front of the drum unit and remove it from the machine.



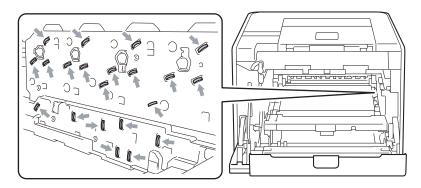
! IMPORTANT

• Hold the green handles of the drum unit when you carry it. DO NOT hold the sides of the drum unit.

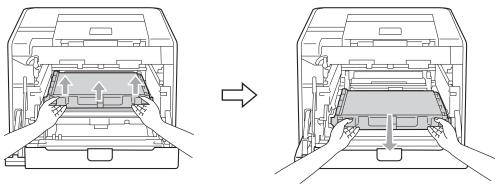




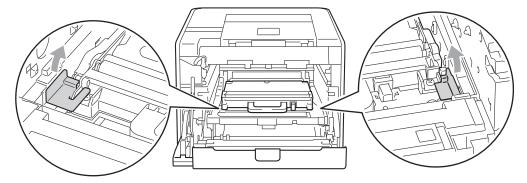
- We recommend that you place the drum unit on a clean, flat surface with a piece of disposable paper underneath it in case you accidentally spill or scatter toner.
- Handle the toner cartridge and the waste toner box carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.
- To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.



6 Hold the green handle of the belt unit with both hands and lift the belt unit up, then pull it out.



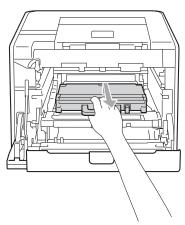
6 Remove two pieces of orange packing material and discard them.





This step is only necessary when you are replacing the waste toner box for the first time, and is not required for the replacement waste toner box. The orange packing pieces are installed at the factory to protect your machine during shipment.

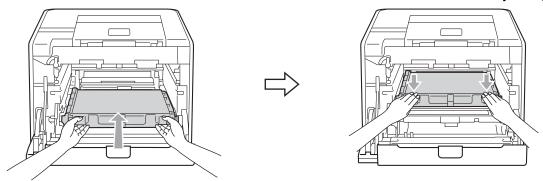
Remove the waste toner box from the machine using the green handle, and then put it in a plastic bag and seal the bag completely.



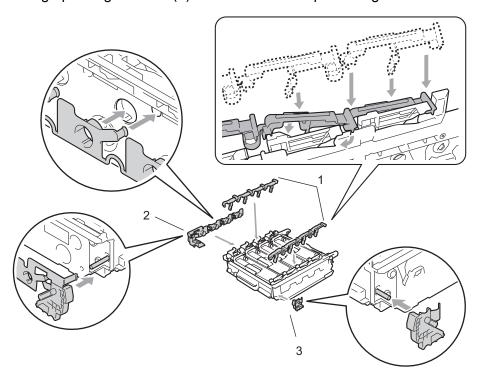
! IMPORTANT

Handle the waste toner box carefully. If toner scatters on your hands or clothes, wipe or wash it off with cold water at once.

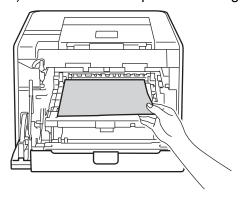
8 Slide the belt unit back into the machine. Make sure the belt unit is level and fits firmly into place.



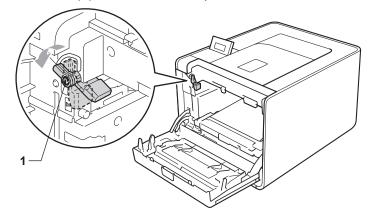
- 9 Install orange packing materials to the drum unit as follows:
 - Install one orange packing material (1) to secure the toner cartridges to the drum unit on the left and right sides respectively.
 - Install one orange packing material (2) to the drum's side surface on the left side only, as viewed from the front.
 - Install one orange packing material (3) to the drum's side protruding section on the right side.



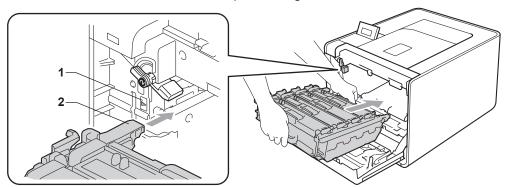
10 Put a piece of paper (A4 or letter) on the belt unit to prevent damage to the belt unit.



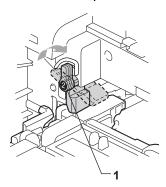
11 Make sure the green lock lever (1) is in the release position as shown in the illustration.



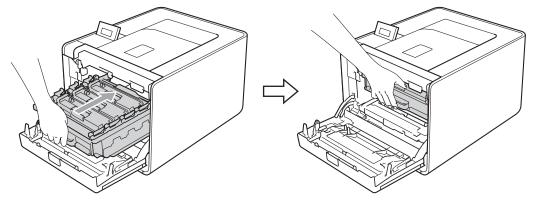
Match the guide ends (2) of the drum unit to the ▶ marks (1) on both sides of the machine, then gently slide the drum unit into the machine until it stops at the green lock lever.



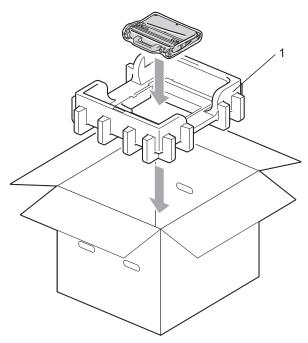
13 Turn the green lock lever (1) clockwise to the lock position.



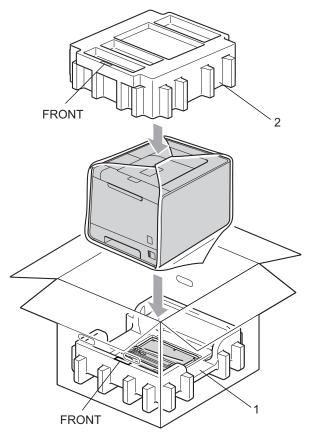
14 Push the drum unit in until it stops.



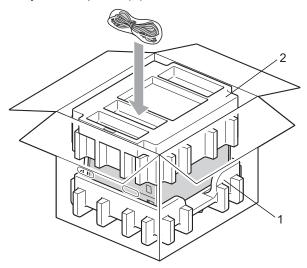
- 15 Close the front cover of the machine.
- 16 Put the Styrofoam piece (1) into the carton. Then put the waste toner box in the Styrofoam piece.



Wrap the machine with a plastic bag. Put the machine on the Styrofoam piece (1) and the Styrofoam piece (2) on the top of the machine. Match the front side of the machine to the "FRONT" mark on each Styrofoam piece.



18 Put the power cord into the Styrofoam piece (2).



19 Close the carton and tape it shut.

6

Troubleshooting

You can correct most problems by yourself. If you need additional help, the Brother Solutions Center offers the latest FAQs and troubleshooting tips. Visit us at http://solutions.brother.com/.

Identifying your problem

First, check the following:

- The AC power cord is connected properly and the machine is turned on.
- All of the protective parts have been removed.
- The toner cartridges and drum unit are installed properly.
- The front and back covers are fully closed.
- Paper is inserted properly in the paper tray.
- The interface cable is securely connected to the machine and the computer.
- The correct driver for the machine has been chosen and is installed.
- The computer is set up to connect to the correct machine port.

Machine does not print:

If you did not solve your problem with the above checks, identify your problem and then go to the page suggested below.

■ LCD Messages

(See LCD messages on page 136.)

■ Paper handling

(See Paper handling on page 140 and Paper jams and how to clear them on page 141.)

Other problems

(See Other problems on page 161.)

Pages are printed, but there are problems with:

■ Print quality

(See *Improving the print quality* on page 153.)

■ Printout is incorrect

(See Solving print problems on page 159.)

6

LCD messages

If any problems occur, the machine automatically stops printing, diagnoses the problem, and displays the resulting message on the LCD to alert you. Take the appropriate action, referring to the following tables. If you cannot clear the problem, call the dealer you bought the machine from or Brother Customer Service.



The LCD names for the paper trays are as follows.

• Standard paper tray: Tray 1

• Multi-purpose tray: MP

• Optional lower tray unit: Tray 2

Error messages

Error message	Cause	Action
Access Error	The device is removed from the USB direct interface while the data is processing.	The USB device was removed while data was processing. Press Cancel . Reinsert the USB device and try to print with Direct Print.
Calibrate <the line="" of="" second="" td="" the<=""><td>Calibration failed.</td><td>■ Turn off the machine. Wait a few seconds, then turn it on again.</td></the>	Calibration failed.	■ Turn off the machine. Wait a few seconds, then turn it on again.
LCD> Calibration		■ Put in a new drum unit. (See Replacing the drum unit on page 98.)
failed. See Troubleshooting		■ Put in a new belt unit. (See Replacing the belt unit on page 102.)
chapter in User's Guide.		■ Put in a waste toner box. (See Replacing the waste toner box on page 106.)
		If the problem continues, call your dealer or Brother Customer Service.
Cartridge Error	The toner cartridge is not installed correctly.	Pull out the drum unit. Take out the toner cartridge indicated on the LCD and then correctly re-install it in the drum unit. Put the drum unit back in the machine. If the problem continues, call your dealer or Brother customer Service.
Condensation	One of the issues that can cause this error is that condensation may form inside the machine after a room temperature change.	Leave the machine turned on. Wait for 30 minutes with the front cover fully opened. Then turn off the machine and close the cover. Turn it on again.
Cover is Open	The cover indicated on the LCD is not completely closed.	Close the cover that is indicated on the second line of the LCD.

Error messages (continued)

Error message	Cause	Action
Drum Error	 The DIMM is not installed correctly. The DIMM is broken. The DIMM does not meet the required specifications. 	 Turn off the machine and remove the DIMM. Confirm the DIMM meets the required specifications. (For details, see SO-DIMM types on page 83.) Re-install the DIMM correctly. Wait a few seconds, and then turn it on again. If this error message appears again, replace the DIMM with a new one. (See Installing extra memory on page 84.) Clean the corona wires. (See Cleaning the corona
Duplex Disabled <the lcd="" line="" of="" second="" the=""> Close the Back Cover of the machine.</the>	needs to be cleaned. The back cover of the machine is not closed completely.	wires on page 117.) Close the back cover of the machine.
Duplex Disabled <the lcd="" line="" of="" second="" the=""> Load XX paper and press Go.</the>	Although the size of paper in the paper tray matches the paper size that was selected from the control panel or printer driver, the machine has stopped printing when it encountered an additional, different size of paper in the tray. The LCD is telling you to load only the selected paper size.	Make sure the paper tray contains only the size of paper you select in either the control panel or printer driver, then press Go .
	The paper tray was pulled out before the machine completed printing on both sides of the paper.	Re-install the paper tray and press Go .
Fuser Error	The temperature of the fuser unit does not rise to a specified temperature within the specified time. The fuser unit is too hot.	Turn the power switch off, wait a few seconds and then turn it on again. Leave the machine for 15 minutes with the power on.
Jam XXX	The paper is jammed in the area shown on the LCD.	Carefully pull out the jammed paper from the area shown in <i>Paper jams and how to clear them</i> on page 141.
Low Temperature	The room temperature is too low for the machine to operate.	Increase the room temperature to allow the machine to operate.
No Belt Unit	The belt unit is not installed correctly.	Re-install the belt unit. (See <i>Belt unit</i> on page 102.)
No Drum Unit	The drum unit is not installed correctly.	Re-install the drum unit. (See <i>Drum unit</i> on page 97.)

Error messages (continued)

Error message	Cause	Action
No Paper	The machine is out of paper or paper is not correctly loaded in the paper tray.	Put the paper in the indicated paper tray. If the problem is not resolved, the paper pick-up roller may need to be cleaned. Clean the paper pick-up roller. (See Cleaning the paper pick-up roller on page 126.)
No Toner	The toner cartridge for the colour indicated on the second line of LCD is not installed correctly.	Pull out the drum unit. Take out the toner cartridge for the colour indicated on the second line of LCD, and then put it back into the drum unit. (See <i>Toner cartridges</i> on page 92)
No Tray	The paper tray that is indicated on the second line of the LCD is not installed or not installed correctly.	Re-install the paper tray that is indicated on the second line of the LCD.
No Waste Toner	The waste toner box is not installed correctly.	Re-install the Waste Toner Box. (See <i>Waste toner box</i> on page 106.)
Out of Memory	The machine's memory is full.	If the LCD shows this error message when you print the secure data, press Cancel and delete the previously stored data.
		Except in the case of printing secure data, add more memory. (See <i>Installing extra memory</i> on page 84.)
Print Unable ##	The machine has a mechanical problem.	Turn off the machine. Wait a few seconds, then turn it on again. If this does not clear the error, call your dealer or a Brother Customer Service.
Registration <the line="" of="" second="" td="" the<=""><td>Registration failed.</td><td>■ Turn off the machine. Wait a few seconds, then turn it on again.</td></the>	Registration failed.	■ Turn off the machine. Wait a few seconds, then turn it on again.
LCD> Registration		■ Put in a new belt unit. (See Replacing the belt unit on page 102.)
failed. See Troubleshooting chapter in User's Guide.		If the problem continues, call your dealer or Brother Customer Service.
Short Paper	The length of the paper in the tray is too short for the machine to deliver it to the Face-down output tray.	Open the back cover (back output tray) to let the printed paper out on the back output tray. Remove the printed pages and then press Go .
Size Error	The paper size defined in the printer driver is not supported by the defined tray.	Choose a paper size which is supported by each tray. (See <i>Type and size of paper</i> on page 2.)
Size Error DX	The paper size defined in the printer driver is not usable for the automatic duplex printing.	Press Cancel . Choose a paper size which is supported by the duplex tray. (See <i>Type and size of paper</i> on page 2.)
Size Mismatch	The paper in the indicated tray is not the correct size.	Put the same size paper in the paper tray that is selected in the printer driver, and then press Go , or select the size of paper you set in the indicated paper tray.

Error messages (continued)

Error message	Cause	Action
Small Paper	The paper size specified in the printer driver is too small for the machine to deliver it to the Face-down output tray.	Open the back cover (back output tray) to let the printed paper out on the back output tray and then press Go .
Toner Error	One or more toner cartridges are not installed correctly.	Pull out the drum unit. Take out all the toner cartridges, and then put them back into the drum unit.
Tray 2 Error	The optional lower tray is not installed correctly.	Re-install the optional lower tray.
Unusable Device	An incompatible or defective device has been connected to the USB direct interface.	Remove the USB flash memory drive from the USB Direct Interface.

Maintenance messages

For the maintenance messages, see Routine Maintenance on page 86.

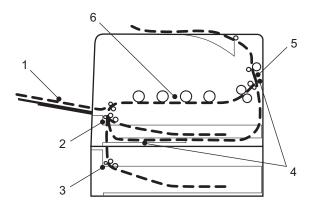
Paper handling

First, make sure that you are using paper that meets Brother recommended paper specifications. (See *Type and size of paper* on page 2.)

Problem	Recommendation	
The machine does not feed paper.	■ If there is paper in the paper tray, make sure it is straight. If the paper is curled, straighten it before printing. Sometimes it is helpful to remove the paper. Turn the stack over and put it back in the paper tray. If the paper continues to curl, replace the paper.	
	■ Reduce the amount of paper in the paper tray, and then try again.	
	■ Make sure that manual feed mode is not chosen in the printer driver.	
	■ Clean the paper pick-up roller. See Cleaning the paper pick-up roller on page 126.	
The machine does not feed paper from the MP tray.	■ Make sure that you have chosen MP tray in Paper Source of the printer driver.	
The machine does not feed envelopes.	■ The machine can feed envelopes from the MP tray. You must set up your application to print on the size of envelopes you are using. This is usually done in the page setup or document setup menu of your software. (See your application manual.)	
A paper jam has occurred.	■ Clear the jammed paper. (See Paper jams and how to clear them on page 141.)	
The machine does not print.	■ Make sure that the cable is connected to the machine.	
	■ Make sure the machine is powered on and that no error messages on the LCD.	
	■ Make sure that you have chosen the correct printer driver.	
When printing on normal paper,	■ Change the printer driver setting in Media Type to a thin setting.	
it creases.	■ Open the back cover and check the fuser rollers for any jammed paper.	
The paper slides off the top output tray.	■ Lift up the support flap.	

Paper jams and how to clear them

If paper jams inside the machine, the machine will stop. One of the following LCD messages will appear to tell you where to find the jammed paper.



■ Jam MP Tray (1)

Paper jam in the MP tray. (See page 142.)

■ Jam Tray 1 (2)

Paper jam in the standard paper tray (Tray 1). (See page 142.)

■ Jam Tray 2 (3)

Paper jam in the lower tray (Tray 2). (See page 142.)

■ Jam Duplex (4)

Paper jam underneath the standard paper tray (Tray 1) or in the fuser unit. (See page 144.)

■ Jam Rear (5)

Paper jam where the paper comes out of the machine. (See page 146.)

■ Jam Inside (6)

Paper jam inside the machine. (See page 149.)

If the error message still appears on the LCD after you remove the jammed paper, there may be more paper jammed somewhere else. Check the machine thoroughly.



Always remove all paper from the paper tray and straighten the stack when you add new paper. This helps prevent multiple sheets of paper from feeding through the machine at one time and prevents paper jams.

6

Jam MP Tray (paper jam in the MP tray)

Jam MP Tray

If a paper jam occurs inside the MP tray, follow these steps:

- 1 Remove the paper from the MP tray.
- Remove any jammed paper from in and around the MP Tray.
- 3 Fan the paper stack, and then put it back in the MP tray.



- 4 When loading paper in the MP tray, make sure that the paper stays under the maximum paper height guides on both sides of the tray.
- Press Go to resume printing.

Jam Tray 1 / Jam Tray 2 (Paper jam inside the paper tray)



The LCD names for the paper trays are as follows.

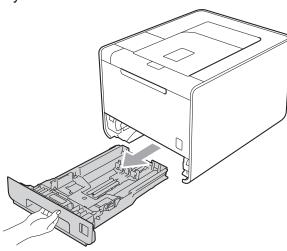
- Standard paper tray: Tray1
- Optional lower tray: Tray2

Jam Tray 1

Jam Tray 2

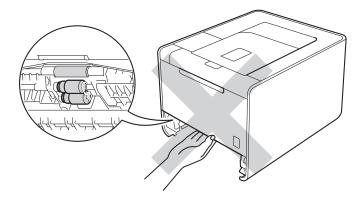
If a paper jam occurs inside the paper tray, follow these steps:

1 Pull the paper tray completely out of the machine.

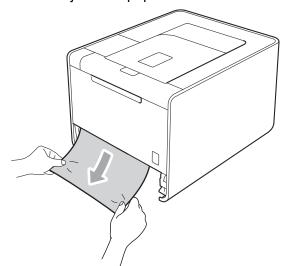


MARNING

DO NOT touch the shaded parts shown in the illustration. These rollers may be rotating at high speed.



Use both hands to slowly pull out the jammed paper.





Pulling out the jammed paper downward allows you to remove the paper easier.

- Make sure that the paper is below the maximum paper mark (▼ ▼ ▼). While pressing the green paper-guide release lever, slide the paper guides to fit the paper size. Make sure that the guides are firmly in the slots.
- 4 Put the paper tray firmly back in the machine.

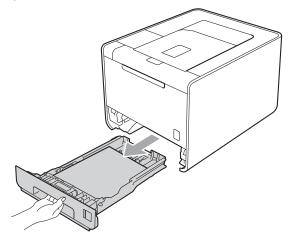
6

Jam Duplex (paper jam underneath the standard paper tray (tray 1) or in the fuser unit)

Jam Duplex

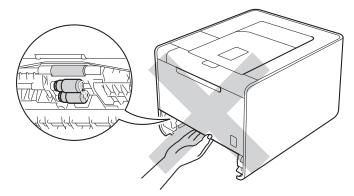
If a paper jam occurs inside the duplex unit, follow these steps:

- 1 Leave the machine turned on for 10 minutes to cool down.
- 2 Pull the paper tray completely out of the machine and check inside the machine.

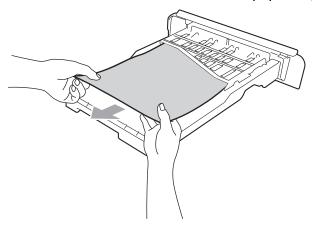


▲ WARNING

DO NOT touch the shaded parts shown in the illustration. These rollers may be rotating at high speed.



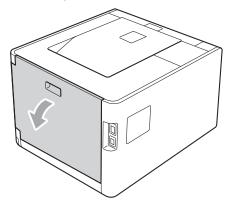
3 If paper is not caught inside the machine, check underneath the paper tray.





Do not put the paper tray back in at this point.

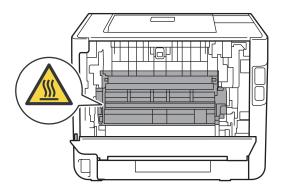
4 If the paper is not caught in the paper tray, open the back cover.



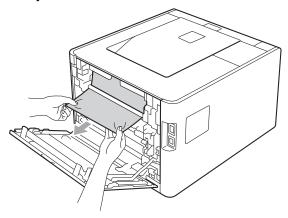
A CAUTION



After you have just used the machine, some internal parts of the machine will be extremely hot. Wait for the machine to cool down before you touch the internal parts of the machine.



5 Pull out the jammed paper slowly.



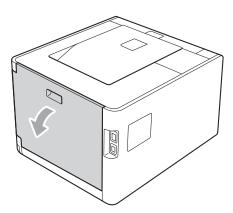
- 6 Fully close the back cover.
- 7 Put the paper tray back in the machine.

Jam Rear (Paper jam behind the back cover)

Jam Rear

If a paper jam occurs behind the back cover, follow these steps:

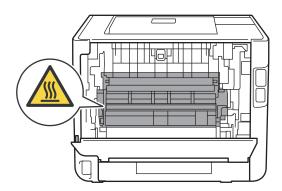
- 1 Leave the machine turned on for 10 minutes to cool down.
- 2 Open the back cover.



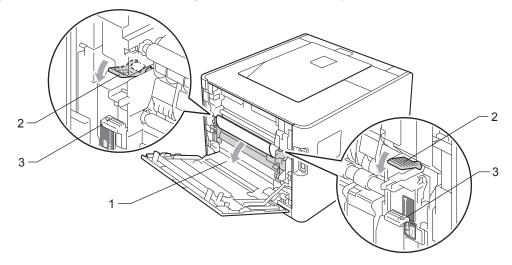
A CAUTION



After you have just used the machine, some internal parts of the machine will be extremely hot. Wait for the machine to cool down before you touch the internal parts of the machine.



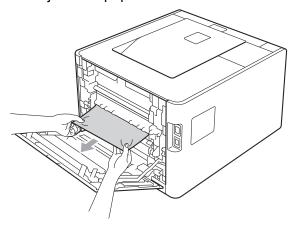
3 Pull the green tabs (2) at the left and right hand sides toward you and fold down the fuser cover (1).



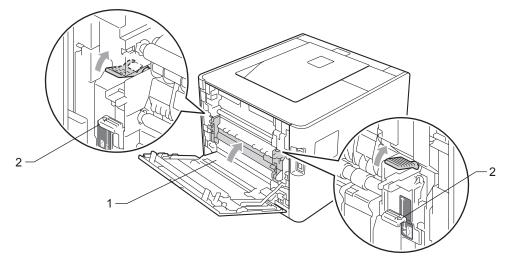
Note

If the envelope levers (3) inside the back cover are pulled down to the envelope position, lift these levers to the original position before pulling the green tabs (2) down.

4 Using both hands, gently pull the jammed paper out of the fuser unit.



5 Close the fuser cover (1).



Note

If you print on envelopes, pull down the envelope levers (2) to the envelope position again before closing the back cover.

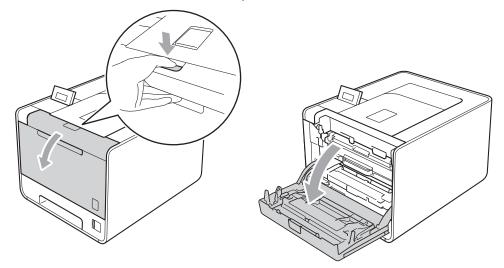
6 Close the back cover.

Jam Inside (Paper jam inside the machine)

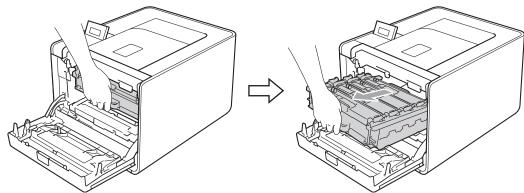
Jam Inside

If a paper jam occurs inside the machine, follow these steps:

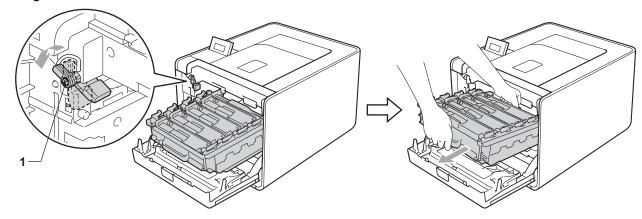
- 1 Turn off the machine's power switch and unplug the AC power cord.
- 2 Press the front cover release button and then open the front cover.



3 Hold the green handle of the drum unit. Pull the drum unit out until it stops.



4 Turn the green lock lever (1) at the left of the machine counterclockwise to the release position. Holding the green handles of the drum unit, lift the front of the drum unit and remove it from the machine.

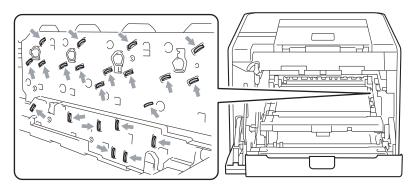


! IMPORTANT

• Hold the green handles of the drum unit when you carry it. DO NOT hold the sides of the drum unit.

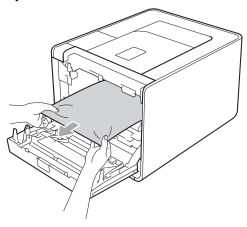


- We recommend that you place the drum unit on a clean, flat surface with a sheet of disposable paper or cloth underneath it in case you accidentally spill or scatter toner.
- To prevent damage to the machine from static electricity, DO NOT touch the electrodes shown in the illustration.



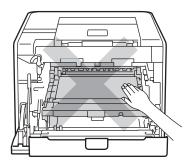
Troubleshooting

Dull out the jammed paper slowly.

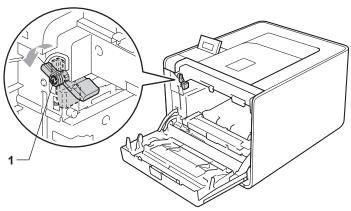


IMPORTANT

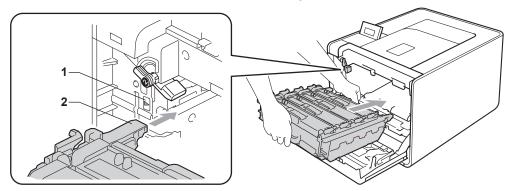
To avoid print quality problems, DO NOT touch the shaded parts shown in the illustration.



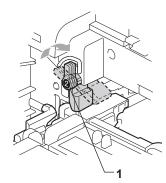
6 Make sure the green lock lever (1) is in the release position as shown in the illustration.



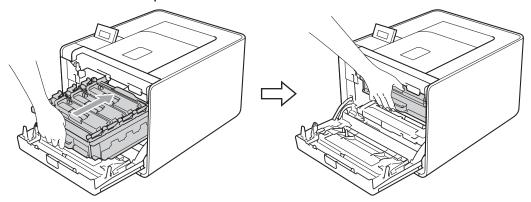
7 Match the guide ends (2) of the drum unit to the ▶ marks (1) on both sides of the machine, then gently slide the drum unit into the machine until it stops at the green lock lever.



8 Turn the green lock lever (1) clockwise to the lock position.



9 Push the drum unit in until it stops.



10 Close the front cover of the machine.



If you turn off the machine during Jam Inside, the machine will print incomplete data from your computer. Before you turn on the machine, delete the print spool job on your computer.

11 Plug the machine back in, and then turn on the power switch.

Improving the print quality

If you have a print quality problem, print a test page first (see *Machine Info.* on page 68). If the printout looks good, the problem is probably not the machine. Check the interface cable or try the machine on another computer. If the printout has a quality problem, check the following steps first. And then, if you still have a print quality problem, check the chart below and follow the recommendations.



Brother does not recommend the use of cartridges other than genuine Brother Original cartridges or the refilling of used cartridges with toner from other sources.

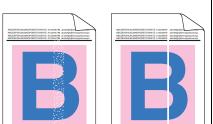
- 1 To get the best print quality, we suggest using the recommended paper. Check that you use the paper that meets our specifications. (See Acceptable paper and other print media on page 2.)
- 2 Check that the drum unit and toner cartridges are installed properly.

Examples of poor print quality	Recommendation
White lines, bands or ribbing across the page	■ Put in a new drum unit. (See <i>Replacing the drum unit</i> on page 98.)
ACCESSION CONTROL CONTROL AND ACCESSION AND ACCESSION AC	
Colours are light or unclear on the	■ Make sure toner save mode is off in the control panel or the printer driver.
whole page	■ Make sure that the media type setting in the driver matches the type of paper you are using. (See <i>Type and size of paper</i> on page 2.)
ANCIDERAL MACHINERY CONTROL DE CONTROL MACHINERY DE L'ANCIDERAL MACHINERY DE L'ANCIDERA DE L'ANCIDER	■ Shake all four toner cartridges gently.
	■ Wipe the scanner windows with a dry lint-free soft cloth. (See Cleaning the inside of the machine on page 113.)
	■ Perform the calibration. (See <i>Color Calibration</i> on page 79.)

Examples of poor print quality

Recommendation

White streaks or bands down the page



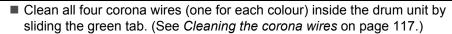
■ Wipe the scanner windows with a dry lint-free soft cloth. (See *Cleaning the inside of the machine* on page 113.)

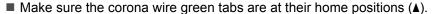
- Clean the drum unit. (See *Cleaning the drum unit* on page 120.)
- Identify the missing colour and put in a new toner cartridge. (See Replacing the toner cartridges on page 93.)

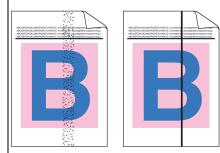
To identify the colour of the toner cartridge, visit us at http://solutions.brother.com/ to view our FAQs and troubleshooting tips.



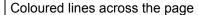
Coloured streaks or bands down the page

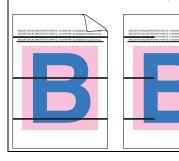






- Replace the toner cartridge that matches the colour of the streak or band. (See Replacing the toner cartridges on page 93.) To identify the colour of the toner cartridge, visit us at http://solutions.brother.com/ to view our FAQs and troubleshooting tips.
- Put in a new drum unit. (See Replacing the drum unit on page 98.)





- If coloured lines appear at 30 mm (1.2 in.) intervals, replace the toner cartridge that matches the colour of the line. (See *Replacing the toner cartridges* on page 93.)
 - To identify the colour of the toner cartridge, visit us at http://solutions.brother.com/ to view our FAQs and troubleshooting tips.
- If coloured lines appear at 94 mm (3.7 in.) intervals, put in a new drum unit. (See *Replacing the drum unit* on pages 98.)

Examples of poor print quality Recommendation White spots or hollow print ■ Make sure that the media type setting in the driver matches the type of paper you are using. (See Type and size of paper on page 2.) ■ Check the machine's environment. Conditions such as high humidity can cause white spots or hollow print. ■ Put in a new toner cartridge. (See Replacing the toner cartridges on page 93.) Completely blank or some colours To identify the colour of the toner cartridge, visit us at are missing http://solutions.brother.com/ to view our FAQs and troubleshooting tips. ■ Put in a new drum unit. (See *Replacing the drum unit* on page 98.) Coloured spots at 94mm ■ If the problem is not solved after printing a few pages, the drum may have foreign material, such as glue from a label, stuck on the drum surface. Clean the drum unit. (See Cleaning the drum unit on page 120.) ■ Put in a new drum unit. (See *Replacing the drum unit* on page 98.) 94 mm (3.7 in.)94 mm (3.7 in.)Coloured spots at 30mm ■ Identify the colour causing the problem and put in a new toner cartridge. (See Replacing the toner cartridges on page 93.) To identify the colour of the toner cartridge, visit us at http://solutions.brother.com/ to view our FAQs and troubleshooting tips. 30 mm (1.2 in.) 30 mm (1.2 in.)

Examples of poor print quality	Recommendation
Toner scatter or toner stain	Check the machine's environment. Conditions such as high humidity and high temperatures may cause this print quality problem.
The state of the s	■ Identify the colour causing the problem and put in a new toner cartridge. (See Replacing the toner cartridges on page 93.) To identify the colour of the toner cartridge, visit us at http://solutions.brother.com/ to view our FAQs and troubleshooting tips.
	■ If the problem continues, put in a new drum unit. (See Replacing the drum unit on page 98.)
The colour of your printouts is not	■ Make sure toner save mode is off in the control panel or the printer driver.
what you expected	■ Perform the calibration. (See <i>Color Calibration</i> on page 79.)
	■ Adjust the color by using the custom setting in the driver and by using the control panel. Colors the machine can print and colours you see on a monitor are different. The machine may not be able to reproduce the colours on your monitor. (See <i>Color Correction</i> on page 77.)
	■ If colours appear in the printed grey areas, make sure there is a check in the Improve Gray Color check box of the printer driver. See
	Improve Gray Color in Settings Dialog on page 31 (For Windows [®] printer driver), Advanced options on page 43 (For Windows [®] BR-Script printer driver) or Print Settings on page 51 (For Macintosh printer driver).
	If shaded areas look dull, remove the check from the Improve Gray Color check box of the printer driver.
	■ If a printed black graphic is too light, choose Enhance Black Printing mode in the printer driver. See Enhance Black Printing in <i>Settings Dialog</i> on page 31 (For Windows [®] printer driver), <i>Advanced options</i> on page 43 (For Windows [®] BR-Script printer driver) or <i>Print Settings</i> on page 51 (For Macintosh printer driver).
	■ Identify the colour causing the problem and put in a new toner cartridge. (See Replacing the toner cartridges on page 93.)
	■ Put in a new drum unit. (See <i>Replacing the drum unit</i> on page 98.)
All one colour	■ Put in a new drum unit. (See <i>Replacing the drum unit</i> on page 98.)

Examples of poor print quality Recommendation Colour misregistration Make sure that the machine is on a solid level surface. ■ Perform the auto colour registration using the control panel (see *Auto* Registration on page 80) or perform the manual colour registration using the control panel (see Manual Registration on page 80). ■ Put in a new drum unit. (See *Replacing the drum unit* on page 98.) ■ Put in a new belt unit. (See Replacing the belt unit on page 102.) ■ Perform the calibration. (See *Color Calibration* on page 79.) Uneven density appears periodically across the page ■ Identify the colour that is uneven and put in a new toner cartridge for that colour. (See Replacing the toner cartridges on page 93.) To identify the colour of the toner cartridge, visit us at http://solutions.brother.com/ to view our FAQs and troubleshooting tips. ■ Put in a new drum unit. (See Replacing the drum unit on page 98.) ■ Make sure toner save mode is off in the control panel or the printer driver. Missing image at thin line Change the print resolution. If you use a Windows printer driver, choose Improve pattern printing or Improve Thin Line in Print Setting of Basic tab. (See Settings Dialog on page 31.) Wrinkle Change to the recommended type of paper. Make sure that the back cover is closed properly. ■ Make sure that the two grey levers inside the back cover are in the up position. ■ Make sure that the media type setting in the driver matches the type of paper you are using. (See *Type and size of paper* on page 2.) Offset image ■ Make sure that the media type setting in the driver matches the type of paper you are using. (See *Type and size of paper* on page 2.) ■ Make sure that the two grey levers inside the back cover are in the up position. ■ Check the machine's environment. Conditions such as low humidity and low temperatures may cause this print quality problem. ■ Put in a new drum unit. (See *Replacing the drum unit* on page 98.)

Examples of poor print quality Recommendation Poor fixing ■ Make sure that the media type setting in the driver matches the type of paper you are using. (See Type and size of paper on page 2.) ■ Make sure that the two grey levers inside the back cover are in the up position. ■ Choose Improve Toner Fixing mode in the printer driver. See Improve Print Output in Improve Print Output on page 38 (For Windows® printer driver), Advanced options on page 43 (For Windows® BR-Script printer driver) or *Print Settings* on page 51 (For Macintosh printer driver). If this selection does not provide enough improvement, change the printer driver setting in **Media Type** to a thick setting. ■ Choose Reduce Paper Curl mode in the printer driver when you do not use Curled or wavy our recommended paper. See Improve Print Output in Improve Print Output on page 38 (For Windows[®] printer driver), *Advanced options* on page 43 (For Windows® BR-Script printer driver) or *Print Settings* on page 51 (For Macintosh printer driver). ■ If you do not use the machine often, the paper may have been in the paper tray too long. Turn over the stack of paper in the paper tray. Also, fan the paper stack and then rotate the paper 180° in the paper tray. ■ Store the paper where it will not be exposed to high temperatures and high humidity. Open the back cover (back output tray) to let the printed paper out on the back out put tray. ■ Make sure that the envelope levers inside the back cover are pulled down to Envelope creases the envelope position when you print to the envelope. ■ If creases occur with the envelope levers in the envelope position, print with the back cover opened and feed one envelope at a time from the MP tray.

Solving print problems

Problem	Recommendation	
The machine will not turn on.	Adverse conditions on the power connection (such as lightning or a power surge) may have triggered the machine's internal safety mechanisms. Turn the machine off and unplug the power cord. Wait for ten minutes, then plug in the power cord and turn the machine on.	
	■ If there is still no power, connect the machine to a different AC power outlet.	
The machine prints unexpectedly or it prints	Make sure that the machine cable is not too long. We recommend that you use a USB cable that is no longer than 2 meters (6.5 feet).	
garbage data.	■ Make sure that the machine cable is not damaged or broken.	
	■ If you are using an interface-switching device, remove it. Connect your computer directly to your machine, and then try again.	
	Make sure that you have chosen the correct printer driver with 'Set as Default Printer'.	
	Make sure that the machine is not connected to the same port that is also connected to a storage device or scanner. Take away all other devices and connect the port only to the machine.	
	■ Turn off Status Monitor.	
The machine cannot print full pages of a document. An error message Out of Memory	Press Go to print the remaining data in the machine memory. Cancel the print job if you want to delete the remaining data in the machine memory. (See Buttons on page 61.)	
appears.	■ Reduce the complexity of your document or select a lower print resolution.	
	■ Add more memory. (See <i>Installing extra memory</i> on page 84.)	
The headers or footers appear when the document displays on the screen but they do not show up when it is printed.	■ Adjust the top and bottom margins of your document.	
The machine does not change to Direct Print mode when a USB flash memory drive is connected to the USB direct interface.	USB flash memory drive is connected to the USB direct interface. Press Go to up the machine to display the Direct Print menu on the LCD.	

Network problems

For problems concerning using your machine on a Network, see the Network User's Guide.

The latest Network User's Guide in PDF format is available by accessing the Brother Solutions Center (http://solutions.brother.com/).

Other problems

For Macintosh with USB

Problem	Recommendation
The machine does not appear in Printer Setup Utility (Mac	Make sure the machine is powered on and that there are no error messages on the LCD.
OS X 10.4.11) or Print & Fax in System Preferences (Mac OS X 10.5.x and 10.6.x).	Make sure that the USB interface cable is connected directly to the Macintosh and that it is connected to the USB port of the machine.
7 10.5.x and 10.6.xj.	■ Make sure the printer driver is installed correctly.
Unable to print from the application.	■ Make sure that the supplied Macintosh printer driver is installed in the Hard Disk and that it is chosen with Printer Setup Utility (Mac OS X 10.4.11) or Print & Fax in System Preferences (Mac OS X 10.5.x and 10.6.x).

BR-Script 3

Problem	Recommendation	
The print speed slows down.	Add optional memory. (See Installing extra memory on page 84.)	
The machine cannot print EPS data that includes binary.	You need the following settings to print EPS data: 1 For Windows® 7 and Windows Server® 2008 R2: Click the Start button and Printers	
	Devices and Printers. For Windows Vista [®] : Click Start button, Control Panel, Hardware and Sound, and then Printers. For Windows [®] XP and Windows Server [®] 2003/2008: Click Start button, and select Printers and Faxes.	
	For Windows [®] 2000: Click Start button, and select Settings and then Printers .	
	For Windows® 7 and Windows Server® 2008 R2: Right-click the Brother HL-4570CDW (HL-4150CDN) Series icon and select Brother HL-4570CDW (HL-4150CDN) BR-Script3. For Windows® 2000, Windows® XP, Windows Vista® and	
	Windows Server® 2003/2008: Right-click the Brother HL-4570CDW (HL-4150CDN) BR-Script3 icon and select Properties .	
	From the Device Settings tab, choose TBCP (Tagged binary communication protocol) in Output Protocol .	

Appendix

Machine specifications

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ı	-		1011	ı

This chapter provides a summary of the machines' specifications.

For additional specifications, visit http://www.brother.com/ for details.

Engine

Model			HL-4150CDN	HL-4570CDW
Technology		Electrophotographic Laser Printer (Single-pass)		
Print speed ^{1 2} (A4 size/ Letter	Single side print	Monochrome	Up to 24 ppm (A4 size) ³ , Up to 25 ppm (Letter size) ³	Up to 28 ppm (A4 size) ³ , Up to 30 ppm (Letter size) ³
size)		Full colour	Up to 24 ppm (A4 size) ³ , Up to 25 ppm (Letter size) ³	Up to 28 ppm (A4 size) ³ , Up to 30 ppm (Letter size) ³
	Duplex Print	Monochrome	Up to 7 sides per minute (A4 size) ³ , Up to 7 sides per minute (Letter size) ³	
	Full colour		Up to 7 sides per minute (A4 size) ³ , Up to 7 sides per minute (Letter size) ³	
First print time ⁴ (from Ready mode and standard tray)		Less than 16 sec		
Resolution	Windows® 2000 Professional,		2400 dpi (2400 × 600) quality	
	Windows® XP Home Edition,		600 × 600 dpi	
	Windows [®] XP Professional,			
	Windows® XP Professional x64 Edition,			
	Windows Server [®] 2003,			
	Windows Server® 2003 x64 Edition,			
	Windows Vista [®] ,			
	Windows Server [®] 2008,			
	Windows Server® 2008 R2,			
	Windows [®] 7			
	DOS		600 × 600 dpi	
	Mac OS X 10.4.11, 10.5.x, 10.6.x		2400 dpi (2400 × 600) quality	
			600 × 600 dpi	
	Linux		600 × 600 dpi	

The printing speed may change depending on the type of document you print.

² Print speed may be slower when the machine is connected by wireless LAN.

From standard paper tray.

⁴ First print out time may change if the machine is calibrating or registering itself.

Controller

Model		HL-4150CDN HL-4570CDW	
Processor		400 MHz	
Memory	Standard	128 MB	
	Optional	1 slot: DDR2 SO-DIMM (144-pin) up to	256 MB
Interface		Hi-speed USB 2.0, 10BASE-T/100BASE-TX Ethernet Hi-speed USB 2.0, 10BASE-T/100BASE-TX Ethernet, IEEE802.11b/g Wireless LAN	
Network	Protocols	TCP/IP (Standard 10BASE-T/100BASE-TX Ethernet) 1	
Connectivity	Management	BRAdmin Light ² BRAdmin Professional 3 ³	
	tool		
		Web BRAdmin ⁴	
		Web Based Management ⁵	
Emulation	•	PCL6, BR-Script 3 (PostScript [®] 3™) ⁶	
Resident	PCL	66 scalable fonts, 12 bitmap fonts, 13 bar codes ⁷	
fonts	PostScript [®] 3™	66 scalable fonts	

¹ See the Network User's Guide for details on the supported network protocols.

² Brother original Windows[®] and Macintosh utility for printer and print server management. Install from the supplied CD-ROM.

³ Brother original Windows[®] utility for printer and print server management. Download from http://solutions.brother.com/.

Server based management utility. Download from http://solutions.brother.com/.

⁵ Printer and print server management through Web Based Management (Web browser).

⁶ PostScript[®] 3™ language emulation.

Code39, Interleaved 2 of 5, FIM (US-PostNet), Post Net (US-PostNet), EAN-8, EAN-13, UPC-A, UPC-E, Codabar, ISBN (EAN), ISBN (UPC-E), Code128 (set A, set B, set C), EAN-128 (set A, set B, set C)

Software

Model		HL-4150CDN	HL-4570CDW
Printer driver	Windows ^{® 1}	Windows [®] XP Professional, Windows [®] XP Professional x64 Edition, Windows Server [®] 2003 ⁴ , Windows Server [®] 2003 x64 Edition ⁴ , Windows Vista [®] , Windows Server [®] 2008 ⁴ , Windows Server [®] 2008 R2 ⁴ , Windows [®] 7 BR-Script3 (PPD file) for Windows [®] 2000 Professional, Windows [®] XP Home Edition, Windows [®] XP Professional, Windows [®] XP Professional x64 Edition, Windows Server [®] 2003 ⁴ , Windows Server [®] 2003 x64 Edition ⁴ , Windows Vista [®] , Windows Server [®] 2008 R2 ⁴ , Windows Server [®] 2008 R2 ⁴ , Windows [®] 7	
	Macintosh		
	Linux ²³		
Utilities	•	Driver Deployment Wizard ⁵	

¹ For the latest driver updates, visit http://solutions.brother.com/.

Direct Print feature

Model		HL-4150CDN	HL-4570CDW
Direct Print	File types	PDF version 1.7 ¹ , JPEG, Exif+JPEG, F HL-4570CDW printer driver) ² , TIFF(sca models), XPS version 1.0	•

Data that includes a JBIG2 image file, JPEG2000 image file, or a transparency file is not supported.

Control panel

Model	HL-4150CDN	HL-4570CDW
LED	2 LEDs: Data LED and Error LED	
LCD	2 Lines (16 digits per line)	
Button	7 Buttons: Go, Cancel, Secure, OK, Back and 2 scroll buttons	

Download the printer driver for Linux from http://solutions.brother.com/.

³ Depending on Linux distributions, the driver may not be available.

⁴ Network use only

⁵ The Driver Deployment Wizard automates the installation of printers in a peer-to-peer network (Windows[®] only).

See Creating a PRN or PostScript[®] 3™ file for direct printing on page 23.

Paper handling

Model		HL-4150CDN	HL-4570CDW
Paper Input ¹	Multi-purpose Tray	50 sheets	
	Paper tray (Standard)	250 sheets	
	Lower tray unit (Option)	500 sheets	
Paper Output ¹	Face-down	150 sheets	
	Face-up (this is the Back cover when open)	1 sheet	
Duplex	Manual duplex	Yes	
	Automatic duplex	Yes	

¹ Calculated with 80 g/m² paper

Media specifications

Model		HL-4150CDN	HL-4570CDW
Media types	Multi-purpose Tray	Plain paper, Thin paper, Thick paper, Thicker paper, Recycled paper, Bond paper, Label, Envelopes, Env.Thin, Env.Thick, Glossy Paper	
	Paper tray (Standard)	Plain paper, Thin Paper, Recycled paper	
	Lower tray unit (Option)		
	Automatic duplex printing	Plain paper, Thin Paper, Recycled paper	er, Glossy Paper
Media	Multi-purpose Tray	60 to 163 g/m ²	
weights	Paper tray (Standard)	60 to 105 g/m ²	
	Lower tray unit (Option)		
	Automatic duplex printing		
Media sizes	Multi-purpose Tray	Width: 69.8 to 216 mm (2.75 to 8.5 in.) l	ength: 116 to 406.4 mm (4.57 to 16 in.)
	Paper tray (Standard)	A4, Letter, Legal ¹ , B5 (ISO/JIS), Execu Folio	tive, A5, A5 (Long Edge), A6, B6 (ISO),
	Lower tray unit (Option)	A4, Letter, Legal ¹ , B5 (ISO/JIS), Execu	utive, A5, B6 (ISO), Folio
	Automatic duplex printing	A4	

¹ Legal size paper is not available in some regions outside USA and Canada.

Supplies

Model			HL-4150CDN	HL-4570CDW	Model Name
Toner Cartridge	oner Cartridge Standard Black Approx. 2,500 pages A4/Letter pages ¹		Letter pages ¹	TN-370BK	
Cyan, Magenta, Yellow High Capacity Black		Approx. 1,500 pages A4/Letter pages ¹		TN-370C, TN-370M, TN-370Y	
		Black	Approx. 6,000 pages A4/Letter pages ¹		TN-378BK
		Cyan, Magenta, Yellow	Approx. 3,500 pages A4/Letter pages ¹		TN-375C, TN-375M, TN-375Y
Drum Unit		Approx. 25,000 pages A4	/Letter pages ²	DR-370CL	
Belt Unit	Belt Unit			/Letter pages	BU-300CL
Waste Toner Box			Approx. 50,000 pages A4	/Letter pages	WT-300CL

¹ Approx. cartridge yield is declared in accordance with ISO/IEC 19798.

² Drum life is approximate and may vary by type of use.



Availability of toner cartridges differs from one country to another. Visit the Brother Solutions Center at http://solutions.brother.com/ or contact your local Brother office for further details.

- Brother does not recommend the use of consumables other than genuine Brother consumables.
- Your machine warranty may not cover any damage arising from the use of non genuine Brother consumables.

Dimensions / weights

Model	HL-4150CDN	HL-4570CDW
Dimensions (W \times D \times H)	410 × 486 × 313 mm (16.1 × 19.1 × 12.3 in.)	
Weights	Approx. 21.0 kg	

Other

Model		HL-4150CDN	HL-4570CDW	
Power Source		220 - 240 V AC 50/60Hz		
Power consumption 1 (Average) Printing Ready Sleep (WLAN: On) Deep Sleep		Approx. 560 W at 25 °C (77 °F)		
		Ready	Approx. 65 W at 25 °C (77 °F)	
		•	N/A	Approx. 8 W
		Deep Sleep	Approx. 0.9 W	
Noise level	Sound pressure	Printing	LPAm = 57 dB (A)	
		Ready	LPAm = 33 dB (A)	
	Sound power	Printing	LWAd = $6.71 B (A)^3$	LWAd = 6.63 B (A) ³
		(Monochrome)		
		Printing	LWAd = 6.69 B (A) ³	LWAd = 6.64 B (A) ³
		(Colour)	, ,	
		Ready	LWAd = 4.07 B (A)	LWAd = 4.01 B (A)
Ecology	Power save		Available	•
	Toner save ²		Available	

USB connections to PC

We do not recommend Toner Save for printing Photo or greyscale images.

³ Office equipment with LWAd>6.30 B (A) is not suitable for use in rooms where people do primarily intellectual work. Such equipment should be placed in separate rooms because of the noise emission.

Computer requirements

Computer P System Vers	latform & Operating sion	Processor Minimum Speed	Minimu m RAM	Recom mende d RAM	Hard Disk Space to install	Supported PC Interface ²
Windows [®] Operating	Windows [®] 2000 Professional	Intel [®] Pentium [®] II or equivalent	64 MB	256 MB	50 MB	USB, 10/100
System ¹	Windows® XP Home Edition		128 MB			Base-TX (Ethernet), Wireless
	Windows [®] XP Professional					802.11b/g
	Windows® XP Professional x64 Edition	64-bit (Intel [®] 64 or AMD64) supported CPU	256 MB	512 MB		
	Windows Vista®	Intel [®] Pentium [®] 4 or equivalent 64-bit (Intel [®] 64 or AMD64) supported CPU	512 MB	1 GB		
	Windows [®] 7	Intel [®] Pentium [®] 4 or equivalent 64-bit (Intel [®] 64 or AMD64) supported CPU	1 GB (32-bit) 2 GB (64-bit)	1 GB (32-bit) 2 GB (64-bit)		
	Windows Server® 2003	Intel [®] Pentium [®] III or equivalent	256 MB	512 MB		
	Windows Server® 2003 x64 Edition	64-bit (Intel [®] 64 or AMD64) supported CPU				
	Windows Server [®] 2008	Intel [®] Pentium [®] 4 or equivalent 64-bit (Intel [®] 64 or AMD64) supported CPU	512 MB	2 GB		
	Windows Server® 2008 R2	64-bit (Intel [®] 64 or AMD64) supported CPU				
Macintosh Operating	OS X 10.4.11 and 10.5.x	PowerPC G4/G5 Intel [®] Core™ Processor	512 MB	1 GB	80 MB	
System	OS X 10.6.x	Intel [®] Core™ Processor	1 GB	2 GB		

¹ Microsoft[®] Internet Explorer 6.0 or greater.

For the latest driver updates, visit http://solutions.brother.com/.

² Third party USB ports are not supported.

Α

Important information for choosing your paper

This section gives information to help you choose paper to use with this machine.



If you use paper that is not recommended, a paper jam or misfeed may occur in the machine.

Before you buy a large quantity of paper

Make sure that the paper is suitable for the machine.

Paper for plain paper copies

Paper is divided by usage, such as paper for printing and paper for copying. The usage is usually written on the paper's package. Check the package to see whether it is suitable for laser printers. Use paper that is suitable for laser printers.

Basis weight

The basis weight of the paper in general use varies in different countries. We recommend that you use paper that weighs 75 to 90 g/m², although this machine is able to cope with thinner or thicker paper than these weights.

Long grain and short grain

The pulp fiber of the paper is aligned during paper manufacturing. And paper can be classified into two types, long grain and short grain.

Long grain paper fibers run in the same direction as the long edge of the paper. Short grain paper fibers run perpendicular to the long edge of the paper. Though most plain paper for copying is long grain, some is short grain. We recommend that you use long grain paper for this machine. Short grain paper is too weak for the paper transport of the machine.

Acid paper and neutralized paper

Paper can be classified as either acid paper or neutralized paper.

Though modern paper manufacture methods started with acid paper, neutralized paper is recently taking the place of acid paper because of environmental issues.

However, many forms of acid paper can be found in recycled paper. We recommend that you use neutralized paper for this machine.

You can use an acid paper check pen to distinguish acid paper from neutral paper.

Print surface

The characteristics of the face side and reverse side of a sheet of paper may vary a little.

Usually, the opening side of the paper ream package is the print side. Follow the instructions on the paper package. Typically, the print side is indicated by an arrow.

Appendix

Moisture content

Moisture content is the amount of water left in the paper after manufacture. It is one of the important characteristics of the paper. This can change greatly depending on the storage environment, although usually paper contains about 5% water by weight. Because paper often absorbs water, the amount of water can sometimes be about 10% in a high humidity environment. When the amount of water increases, the characteristics of the paper changes greatly. The fixing of the toner may become worse. For storage of the paper and during use, we recommend that the humidity of the surrounding environment be between 50% and 60%.

Rough estimate of basis weight

g/m ²	lb	
	Bond	Index
60	16	
64	17	
75	20	
90	24	
105	28	
120	32	
135	36	
163	43	90
200	53	110

Paper size

Paper size	mm	in.
Letter		8.5 × 11 in.
Legal		8.5 × 14 in.
Executive		7.25 × 10.5 in.
A4	210 × 297 mm	
A5	148 × 210 mm	
A5 (Long Edge)	210 × 148 mm	
A6	105 × 148 mm	
Envelope Monarch		3.875 × 7.5 in.
Envelope Com-10		4.12 × 9.5 in.
Envelope DL	110 × 220 mm	
Envelope C5	162 × 229 mm	
B5 (JIS)	182 × 257 mm	
B5 (ISO)	176 × 250 mm	
B6 (JIS)	128 × 182 mm	
B6 (ISO)	125 × 176 mm	
Folio		8.5 × 13 in.
Envelope DL-L	220 × 110 mm	
3 × 5		3 × 5 in.
16K (195x270 mm)	195x270 mm	
16K (184x260 mm)	184x260 mm	
16K (197x273 mm)	197x273 mm	
Hagaki ¹	100 × 148 mm	

¹ Postcard with the size specified by Japan Post Service Co., LTD

Δ

Symbol and character sets

For the HP LaserJet emulation modes, you can choose the symbol and character sets using a Web Based Management (Web browser) or the control panel buttons.

How to use Web Based Management (Web browser)

To use Web Based Management (Web browser), follow the steps below.



We recommend Internet Explorer[®] 6.0 (or greater) or Firefox 3.0 (or greater) for Windows[®] and Safari 3.0 (or greater) for Macintosh. Please also make sure that JavaScript and cookies are always enabled in whichever browser you use. To use a Web browser, you will need to know the IP address of the print server.

- 1 Start your Web browser.
- Type "http://machine's IP address/" into your browser. (Where "machine's IP address" is the machine's IP address)
 - For example:

http://192.168.1.2/



- If you have edited the hosts file on your computer or are using a Domain Name System (DNS), you can also enter the DNS name of the print server.
- For windows[®] users, as the print server supports TCP/IP and NetBIOS, you can also enter the NetBIOS name of the print server. The NetBIOS name can be seen on the Network Configuration List. The NetBIOS name assigned is the first 15 characters of the node name and by default it will appear as "BRNxxxxxxxxxxx" for a wired network or "BRWxxxxxxxxxxxx" for a wireless network.
- For Macintosh users, you can also have easy access to Web Based Management by clicking the machine icon on **Status Monitor** screen.
- 3 Click Printer Settings.
- 4 Enter a user name and a password.
- 🖉 Note

The login name for the Administrator is "admin" (case sensitive) and the default password is "access".

- 6 Click OK.
- 6 Choose the **HP LaserJet** tab and click **Font Setup**. Choose a symbol set you want to use from the **Symbol Set** list box.

Symbol and character sets list

OCR symbol sets

When you choose the OCR-A or OCR-B font, the matching symbol set is always used.

OCR A (00)

OCR B (10)

HP LaserJet mode

ABICOMP B/P (13P) ABICOMP INTL (14P)

 DESKTOP (7J)
 GREEK8 (8G)

 HP GERMAN (0G)
 HP SPANISH (1S)

 ISO LATIN1 (0N)
 ISO LATIN2 (2N)

 ISO LATIN5 (5N)
 ISO LATIN6 (6N)

 ISO2 IRV (2U)
 ISO4 UK (1E)

ISO6 ASCII (0U) ISO10 SWE/FIN (3S)
ISO11 SWEDISH (0S) ISO14 JISASCII (0K)
ISO15 ITALIAN (0I) ISO16 POR (4S)

ISO17 SPANISH (2S)
ISO21 GERMAN (1G)
ISO25 FRENCH (0F)
ISO60 NORv1 (0D)
ISO61 NORv2 (1D)
ISO69 FRENCH (1F)
ISO84 POR (5S)

ISO85 SPANISH (6S)

MATH-8 (8M)

MC TEXT (12J)

MS PUBLISHING (6J)

PC-8 (10U)

PC-8 BULGARIAN (13R) PC-8 D/N (11U)
PC-8 Greek Alternate (437G) (14G) PC-8 L/G (12G)

PC-8 PC NOVA (27Q) PC-8 TURKISH (9T)
PC-775 (26U) PC-850 Multilingual (12U)

PC-851 Greece (10G) PC-852 East Europe (17U)

PC-853 Latin3 (Turkish) (18U) PC-855 Cyrillic (10R)

PC-857 Latin5 (Turkish) (16U) PC-858 Multilingual Euro (13U)

PC-860 Portugal (20U) PC-861 Iceland (21U)
PC-863 Canadian French (23U) PC-865 Nordic (25U)
PC-866 Cyrillic (3R) PC-869 Greece (11G)

PC-1004 (9J) PI FONT (15U)
PS MATH (5M) PS TEXT (10J)
ROMAN8 (8U) ROMAN9 (4U)

Appendix

HP LaserJet mode

ROMAN EXT. (0E) SYMBOL (19M) RUSSIAN-GOST (12R)

Quick reference for bar code control commands

The machine can print bar codes in the HP LaserJet emulation modes.

Print bar codes or expanded characters

 Code
 ESC i

 Dec
 27 105

 Hex
 1B 69

Format: ESC in ... n \

Creates bar codes or expanded characters according to the segment of parameters 'n ... n'. For more information about parameters, see the following Definition of Parameters. This command must end with the '\' code (5CH).

Definition of parameters

This bar code command can have the following parameters in the parameter segment (n ... n). As parameters are effective within the single command syntax ESC i n ... n \, they do not apply in the bar code commands. If certain parameters are not given, they take the preset settings. The last parameter must be the bar code data start ('b' or 'B') or the expanded character data start ('l' or 'L'). Other parameters can be given in any sequence. Each parameter can start with a lower-case or upper-case character, for example, 't0' or 'T0', 's3' or 'S3' and so one.

Bar code mode

n = 't0' or 'T0'	CODE 39 (default)
n = 't1' or 'T1'	Interleaved 2 of 5
n = 't3' or 'T3'	FIM (US-Post Net)
n = 't4' or 'T4'	Post Net (US-Post Net)
n = 't5' or 'T5'	EAN 8, EAN 13, or UPC A
n = 't6' or 'T6'	UPC E
n = 't9' or 'T9'	Codabar
n = 't12' or 'T12'	Code 128 set A
n = 't13' or 'T13'	Code 128 set B
n = 't14' or 'T14'	Code 128 set C
n = 't130' or 'T130'	ISBN (EAN)
n = 't131' or 'T131'	ISBN (UPC-E)
n = 't132' or 'T132'	EAN 128 set A
n = 't133' or 'T133'	EAN 128 set B
n = 't134' or 'T134'	EAN 128 set C

Λ

This parameter selects the bar code mode as shown above. When n is 't5' or 'T5' the bar code mode (EAN 8, EAN 13, or UPC A) varies according to the number of characters in the data.

Bar code, expanded character, line block drawing and box drawing

n = 's0' or 'S0' 3: 1 (default)

n = 's1' or 'S1' 2: 1 n = 's3' or 'S3' 2.5: 1

This parameter chooses the bar code style as above. When the EAN 8, EAN 13, UPC-A, Code 128 or EAN 128 bar code mode is chosen, this bar code style parameter is ignored.

Expanded Character

'S'

0 = White

1 = Black

2 = Vertical stripes

3 = Horizontal stripes

4 = Cross hatch

For example 'S' n1 n2

n1 = Background fill pattern

n2 = Foreground fill pattern

If 'S' is followed by only one parameter, the parameter is a foreground fill pattern.

Line block drawing & box drawing

'S'

1 = Black

2 = Vertical stripes

3 = Horizontal stripes

4 = Cross hatch

Bar code

 $n = 'mnnn' or 'Mnnn' (nnn = 0 \sim 32767)$

This parameter shows the bar code width. The unit of 'nnn' is a percentage.

Bar code human readable line ON or OFF

n = 'r0' or 'R0 Human readable line OFF n = 'r1' or 'R1 Human readable line ON **Appendix**

Preset: Human readable line ON

(1) 'T5' or 't5'(2) 'T6' or 't6'(3) 'T130' or 't130'(4) 'T131' or 't131'

Preset: Human readable line OFF

All others

This parameter shows whether the machine prints the human readable line below the bar code. Human readable characters are always printed with OCR-B font of 10 pitch and all the current character style enhancements are masked. The default setting is determined by the bar code mode selected by 't' or 'T'.

Quiet zone

 $n = \text{'onnn'} \text{ or 'Onnn'} \text{ (nnn} = 0 \sim 32767)$

Quiet zone is the space on both sides of the bar codes. Its width can be shown using the units that are set by the 'u' or 'U' parameter. (For the description of 'u' or 'U' parameter, see the next section.) The default setting of the quiet-zone width is 1 inch.

Bar code, expanded character unit, line block drawing and box drawing

n = 'u0' or 'U0'	mm (preset)
n = 'u1' or 'U1'	1/10
n = 'u2' or 'U2'	1/100
n = 'u3' or 'U3'	1/12
n = 'u4' or 'U4'	1/120
n = 'u5' or 'U5'	1/10 mm
n = 'u6' or 'U6'	1/300
n = 'u7' or 'U7'	1/720

This parameter shows the measurement units of X-axis offset, Y-axis offset, and bar code height.

Bar code, expanded character, line block drawing and box drawing offset in X-axis

n = 'xnnn' or 'Xnnn'

This parameter shows the offset from the left margin in the 'u'- or 'U'-specified unit.

Bar code & expanded character offset in Y-axis

n = 'ynnn' or 'Ynnn'

This parameter shows the downward offset from the current print position in the 'u'- or 'U'-specified unit.

Bar code, expanded character, line block drawing and box drawing height

n = 'hnnn', 'Hnnn', 'dnnn', or 'Dnnn'

1 EAN13, EAN8, UPC-A, ISBN (EAN13, EAN8, UPC-A), ISBN (UPC-E): 22 mm

2 UPC-E: 18 mm

3 Others: 12 mm

Expanded characters → 2.2 mm (preset)

Line block drawing and box drawing → 1 dot

This parameter shows the height of bar codes or expanded characters as shown above. It can start with 'h', 'H', 'd', or 'D'. The height of bar codes is shown in the 'u'- or 'U'-specified unit. The default setting of the bar code height (12 mm, 18 mm or 22 mm) is determined by the bar code mode selected by 't' or 'T'.

Expanded character width, line block drawing and box drawing

n = 'wnnn' or 'Wnnn'

Expanded character → 1.2 mm

Line block drawing and box drawing → 1 dot

This parameter shows the width of expanded characters as shown above.

Expanded character rotation

n = 'a0' or 'A0'	'Upright (preset)
n = 'a1' or 'A1'	'Rotated 90 degrees

n = 'a2' or 'A2' 'Upside down, rotated 180 degrees

n = 'a3' or 'A3' 'Rotated 270 degrees

Bar code data start

n = 'b' or 'B'

Data that follows 'b' or 'B' is read in as bar code data. Bar code data must end with the '\' code (5CH), which also ends this command. The acceptable bar code data is determined by the bar code mode selected by 't' or 'T'.

■ When CODE 39 is chosen with the parameter 't0' or 'T0'

Forty three characters '0' to '9', 'A' to 'Z', '-', '.', ' (space)', '\$', '/', '+', and '%' can be accepted as bar code data. Other characters will cause a data error. The number of characters for bar codes is not limited. The bar code data automatically starts and ends with an asterisk '*' (start character and stop character). If the received data has an asterisk '*' at the beginning or end, the asterisk is regarded as a start character or stop character.

■ When Interleaved 2 of 5 is selected with the parameter 't1' or 'T1':

Ten numerical characters '0' to '9' can be accepted as bar code data. Other characters cause a data error. The number of characters for bar codes is not limited. This mode of bar codes needs even characters. If the bar code data has odd characters, '0' is automatically added to the end of the bar code data.

- When FIM (US-Post Net) is selected with the parameter 't3' or 'T3'
 - Characters 'A' to 'D' are valid and one digit of data can be printed. Upper-case and lower-case alphabet characters can be accepted.
- When Post Net (US-Post Net) is selected with the parameter 't4' or 'T4'

Numbers '0' to '9' can be data and it must end with a check digit. '?' can be used instead of the check digit.

■ When EAN 8, EAN 13, or UPC A is selected with the parameter 't5' or 'T5'

Ten numbers '0' to '9' can be accepted as bar code data. The number of characters for bar codes is limited as follows:

EAN 8: Total 8 digits (7 digits + 1 check digit)

EAN 13: Total 13 digits (12 digits + 1 check digit)

UPC A: Total 12 digits (11 digits + 1 check digit)

A number of characters other than those stated above will cause a data error that results in the bar code data being printed as normal print data. If the check digit is not correct, the machine decides the correct check digit automatically so that the correct bar code data will be printed. When EAN13 is selected, adding '+' and a two-digit or five-digit number after the data can create an add-on code.

■ When UPC-E is selected with the parameter 't6' or 'T6':

The numbers '0' to '9' can be accepted as bar code data.

Eight digits ^{1 2} (standard format) The first character must be '0' and the data must end with a check digit.

Total eight digits = '0' plus 6 digits plus 1 check digit.

Six digits ² The first character and the last check digit are removed from the eight digit data.

- 1 '?' can be used instead of a check digit.
- ² Adding '+' and two-digit or five-digit number after the data creates an add-on code.
- When Codebar is chosen with the parameter 't9' or 'T9'

Characters '0' to '9', '-', '.', '\$', '/', '+', ':' can be printed. Characters 'A' to 'D' can be printed as a start-stop code, which can be upper case or lower case. If there is no start-stop code, errors will happen. A check digit cannot be added and using '?' causes errors.

■ When Code 128 Set A, Set B, or Set C is selected with the parameter 't12' or 'T12', 't13' or 'T13', or 't14' or 'T14'

Code 128 sets A, B and C can be individually selected. Set A shows characters Hex 00 to 5F. Set B includes characters Hex 20 to 7F. Set C includes the pairs 00 to 99. Switching is allowed between the code sets by sending %A, %B, or %C. FNC 1, 2, 3, and 4 are produced with %1, %2, %3, and %4. The SHIFT code, %S, allows temporary switching (for one character only) from set A to set B and vice versa. The '%' character can be encoded by sending it twice.

- When ISBN (EAN) is selected with the parameter 't130' or 'T130'
 - The same rules apply as for 't5' or 'T5'.
- When ISBN (UPC-E) is selected with the parameter 't131' or 'T131':

The same rules apply as for 't6' or 'T6'.

Appendix

■ When EAN 128 set A, set B or set C is selected with the parameter 't132' or 'T132', 't133' or 'T133' or 't134' or 'T134'

The same rules apply as for 't12' or 'T12', 't13' or 'T13', or 't14' or 'T14'.

Box drawing

ESC i ... E (or e)

'E' or 'e' is a terminator.

Line block drawing

ESC i ... V (or v)

'V' or 'v' is a terminator.

Expanded character data start

n = 'l' or 'L'

Data that follows 'I' or 'L' is read as expanded character data (or labeling data). Expanded character data must end with the '\' code (5CH), which also ends this command.

Table of Code(EAN) 128 set C

Code(EAN) 128 set C describes an original command. The correspondence table is as follows.

0 00 NUL 0x00 1 01 SOH 0x01 2 02 STX 0x02 3 03 ETX 0x03 4 04 EOT 0x04 5 05 ENQ 0x05 6 06 ACK 0x06 7 07 BEL 0x07 8 08 BS 0x08 9 09 HT 0x09 10 10 LF 0x0a 11 11 VT 0x0b 12 12 NP 0x0c 13 13 CR 0x0d 14 14 SO 0x0e 15 15 SI 0x0f 16 16 DLE 0x10 17 17 DC1 0x11 18 18 DC2 0x12 19 19 DC3 0x13 2	No.	Code 128 Set C	Input command	Hex
2 02 STX 0x02 3 03 ETX 0x03 4 04 EOT 0x04 5 05 ENQ 0x05 6 06 ACK 0x06 7 07 BEL 0x07 8 08 BS 0x08 9 09 HT 0x09 10 10 LF 0x0a 11 11 VT 0x0b 12 12 NP 0x0c 13 13 CR 0x0d 14 14 SO 0x0e 15 15 SI 0x0f 16 16 DLE 0x10 17 17 DC1 0x11 18 18 DC2 0x12 19 19 DC3 0x13 20 20 DC4 0x14 21 21 NAK 0x15 <td< td=""><td></td><td></td><td></td><td></td></td<>				
2 02 STX 0x02 3 03 ETX 0x03 4 04 EOT 0x04 5 05 ENQ 0x05 6 06 ACK 0x06 7 07 BEL 0x07 8 08 BS 0x08 9 09 HT 0x09 10 10 LF 0x0a 11 11 VT 0x0b 12 12 NP 0x0c 13 13 CR 0x0d 14 14 SO 0x0e 15 15 SI 0x0f 16 16 DLE 0x10 17 17 DC1 0x11 18 18 DC2 0x12 19 19 DC3 0x13 20 20 DC4 0x14 21 21 NAK 0x15 <td< td=""><td>1</td><td>01</td><td>SOH</td><td>0x01</td></td<>	1	01	SOH	0x01
3 03 ETX 0x03 4 04 EOT 0x04 5 05 ENQ 0x05 6 06 ACK 0x06 7 07 BEL 0x07 8 08 BS 0x08 9 09 HT 0x09 10 10 LF 0x0a 11 11 VT 0x0b 12 12 NP 0x0c 13 13 CR 0x0d 14 14 SO 0x0e 15 15 SI 0x0f 16 16 DLE 0x10 17 17 DC1 0x11 18 18 DC2 0x12 19 19 DC3 0x13 20 20 DC4 0x14 21 21 NAK 0x15 22 22 22 SYN 0x16				
4 04 EOT 0x04 5 05 ENQ 0x05 6 06 ACK 0x06 7 07 BEL 0x07 8 08 BS 0x08 9 09 HT 0x09 10 10 LF 0x0a 11 11 VT 0x0b 12 12 NP 0x0c 13 13 CR 0x0d 14 14 SO 0x0e 15 15 SI 0x0f 16 16 DLE 0x10 17 17 DC1 0x11 18 18 DC2 0x12 19 19 DC3 0x13 20 20 DC4 0x14 21 21 NAK 0x15 22 22 SYN 0x16 23 23 ETB 0x17 <				
5 05 ENQ 0x05 6 06 ACK 0x06 7 07 BEL 0x07 8 08 BS 0x08 9 09 HT 0x09 10 10 LF 0x0a 11 11 VT 0x0b 11 11 VT 0x0b 12 12 NP 0x0c 13 13 CR 0x0d 14 14 SO 0x0e 15 15 SI 0x0f 16 16 DLE 0x10 17 17 DC1 0x11 18 18 DC2 0x12 19 19 DC3 0x13 20 20 DC4 0x14 21 21 NAK 0x15 22 22 SYN 0x16 23 23 ETB 0x17 <				
6 06 ACK 0x06 7 07 BEL 0x07 8 08 BS 0x08 9 09 HT 0x09 10 10 LF 0x0a 11 11 VT 0x0b 12 12 NP 0x0c 13 13 CR 0x0d 14 14 SO 0x0e 15 15 SI 0x0f 16 16 DLE 0x10 17 17 DC1 0x11 18 18 DC2 0x12 19 19 DC3 0x13 20 20 DC4 0x14 21 21 NAK 0x15 22 22 SYN 0x16 23 23 ETB 0x17 24 24 CAN 0x18 25 25 EM 0x19 26 26 SUB 0x1a 27 27 ESC 0x1b 28 28 FS 0x1c 29 29 GS 0x1d 31 31 US 0x1f 32 32 SP 0x24 33 33 ! 0x21 34 34 " 0x22 35 35 35 # 0x24 37 37 % 0x25 38 38 38 & 0x26 39 39 ' 0x27 40 40 (0x28 41 41) 0x29 42 42 42 * 0x26 43 43 43 + 0x26 44 44 AA Ox26 44 44 AA Ox26 45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32				
7 07 BEL 0x07 8 08 BS 0x08 9 09 HT 0x09 10 10 LF 0x0a 11 11 VT 0x0b 12 12 NP 0x0c 13 13 CR 0x0d 14 14 SO 0x0e 15 15 SI 0x0f 16 16 DLE 0x10 17 17 DC1 0x11 18 18 DC2 0x12 19 19 DC3 0x13 20 20 DC4 0x14 21 21 NAK 0x15 22 22 SYN 0x16 23 23 ETB 0x17 24 24 CAN 0x18 25 25 EM 0x19 26 26 SUB 0x1a				
8 08 BS 0x08 9 09 HT 0x09 10 10 LF 0x0a 11 11 11 VT 0x0b 11 11 11 VT 0x0b 11 11 11 VT 0x0b 12 12 NP 0x0c 13 13 CR 0x0d 14 14 SO 0x0d 15 15 SI 0x0d 16 16 DLE 0x10 17 17 DC1 0x11 18 18 DC2 0x12 19 19 DC3 0x13 20 20 DC4 0x14 21 21 NAK 0x15 22 22 SYN 0x16 23 23 ETB 0x17 24 24 CAN 0x18 25 25 <				
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24 24 CAN 0x18 25 25 EM 0x19 26 26 SUB 0x1a 27 27 ESC 0x1b 28 28 FS 0x1c 29 29 GS 0x1d 30 30 RS 0x1e 31 31 US 0x1f 32 32 SP 0x20 33 33 ! 0x21 34 34 " 0x22 35 35 # 0x23 36 36 \$ 0x24 37 37 % 0x25 38 38 & 0x26 39 39 ' 0x27 40 40 (0x28 41 41) 0x29 42 42 * 0x2a 43 43 + 0x2b 44				
25 25 EM 0x19 26 26 SUB 0x1a 27 27 ESC 0x1b 28 28 FS 0x1c 29 29 GS 0x1d 30 30 RS 0x1e 31 31 US 0x1f 32 32 SP 0x20 33 33 ! 0x21 34 34 " 0x22 35 35 # 0x23 36 36 \$ 0x24 37 37 % 0x25 38 38 & 0x26 39 39 ' 0x27 40 40 (0x28 41 41) 0x29 42 42 * 0x2a 43 43 + 0x2b 44 44 , 0x2c 45				
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28 28 FS 0x1c 29 29 GS 0x1d 30 30 RS 0x1e 31 31 US 0x1f 32 32 SP 0x20 33 33 ! 0x21 34 34 " 0x22 35 35 # 0x23 36 36 \$ 0x24 37 37 % 0x25 38 38 & 0x26 39 39 ' 0x27 40 40 (0x28 41 41) 0x29 42 42 * 0x2a 43 43 + 0x2b 44 44 , 0x2c 45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x30 49 <t< td=""><td></td><td></td><td></td><td></td></t<>				
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36 36 \$ 0x24 37 37 % 0x25 38 38 & 0x26 39 39 ' 0x27 40 40 (0x28 41 41) 0x29 42 42 * 0x2a 43 43 + 0x2b 44 44 , 0x2c 45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32				
37 37 % 0x25 38 38 & 0x26 39 39 ' 0x27 40 40 (0x28 41 41) 0x29 42 42 * 0x2a 43 43 + 0x2b 44 44 , 0x2c 45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32				
38 38 8 0x26 39 39 ' 0x27 40 40 (0x28 41 41) 0x29 42 42 * 0x2a 43 43 + 0x2b 44 44 , 0x2c 45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32				
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41 41) 0x29 42 42 * 0x2a 43 43 + 0x2b 44 44 , 0x2c 45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32	39	39	1	0x27
42 42 * 0x2a 43 43 + 0x2b 44 44 , 0x2c 45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32			(
43 43 + 0x2b 44 44 , 0x2c 45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32)	
44 44 , 0x2c 45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32			*	
45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32			+	0x2b
45 45 - 0x2d 46 46 . 0x2e 47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32	44	44	,	0x2c
47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32	45	45	-	0x2d
47 47 / 0x2f 48 48 0 0x30 49 49 1 0x31 50 50 2 0x32	46	46		0x2e
48 48 0 0x30 49 49 1 0x31 50 50 2 0x32	47	47	/	
49 49 1 0x31 50 50 2 0x32	48	48	0	
50 50 2 0x32		49	1	
			2	

No.	Code 128 Set C	Innut command	Hex
52	52	4	0x34
53	53	5	0x35
54	54	6	0x36
55	55	7	0x37
56	56	8	0x38
57	57	9	0x39
58	58		0x3a
59	59	:	0x3b
60	60	, <	0x3c
61	61	=	0x3d
62	62	>	0x3e
63	63	?	0x3f
64	64	· @	0x40
65	65	A	0x40 0x41
66	66	В	0x41
67	67	С	0x42 0x43
68	68	D	0x43 0x44
69	69	E	0x44 0x45
70	70	F F	0x45 0x46
	71	G	
71 72	71 72	H	0x47
73	73	l I	0x48
74	73		0x49
		J	0x4a
75	75	K	0x4b
76	76	L	0x4c
77	77	M	0x4d
78	78	N	0x4e
79	79	O P	0x4f
80	80		0x50
81	81	Q	0x51
82	82	R	0x52
83	83	S	0x53
84	84	T	0x54
85	85	U	0x55
86	86	V	0x56
87	87	W	0x57
88	88	X	0x58
89	89	Y	0x59
90	90	Z	0x5a
91	91	<u> </u>	0x5b
92	92	\\	0x5c5c
93	93	<u> </u>	0x5d
94	94	^	0x5e
95	95		0x5f
96	96		0x60
97	97	а	0x61
98	98	b	0x62
99	99	С	0x63
100	Set B	d	0x64
101	Set A	e	0x65
102	FNC 1	f	0x66

Example Program Listings

```
WIDTH "LPT1:",255
'CODE 39
LPRINT CHR$(27);"it0r1s0o0x00y00bCODE39?\";
'Interleaved 2 of 5
LPRINT CHR$(27);"it1r1s0o0x00y20b123456?\";
'FIM
LPRINT CHR$(27);"it3r1o0x00y40bA\";
'Post Net
LPRINT CHR$(27);"it4r1o0x00y60b1234567890?\";
'EAN-8
LPRINT CHR$(27);"it5r1o0x00y70b1234567?\";
LPRINT CHR$(27);"it5r1o0x50y70b12345678901?\";
'EAN-13
LPRINT CHR$(27);"it5r1o0x100y70b123456789012?\";
'UPC-E
LPRINT CHR$(27);"it6r1o0x150y70b0123456?\";
'Codabar
LPRINT CHR$(27);"it9r1s0o0x00y100bA123456A\";
'Code 128 set A
LPRINT CHR$ (27); "it12r1o0x00y120bCODE128A12345?\";
'Code 128 set B
LPRINT CHR$(27); "it13r1o0x00y140bCODE128B12345?\";
'Code 128 set C
LPRINT CHR$(27); "it14r1o0x00y160b"; CHR$(1); CHR$(2); "?\";
'ISBN (EAN)
LPRINTCHR$(27);"it130r1o0x00y180b123456789012?+12345\";
'EAN 128 set A
LPRINT CHR$(27);"it132r1o0x00y210b1234567890?\";
LPRINT CHR$ (12)
END
```

Appendix

Frequently asked questions (FAQs)

The Brother Solutions Center is our one-stop resource for all your machine needs. You can download the latest drivers, software and utilities, read FAQs and troubleshooting tips to learn how to get the most from your Brother product.

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Brother Global Web Site: http://www.brother.com/

For Frequently Asked Questions (FAQs), Product Support and Technical Questions, and Driver Updates and Utilities: http://solutions.brother.com/

C Index

Symbols	
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