

Infrastructure Mode Configuration

- 1) Press the Power button to turn your printer on.
 - If the Wi-Fi button is lit in blue, Infrastructure mode is already configured. You can close these instructions and continue with the installation.
 - If the Wi-Fi button is flashing blue, press and hold the Wi-Fi button until it turns white and then go to the next step.
 - If the Wi-Fi button is lit in white, go to the next step.



- 2) Connect the device and your printer using Wireless Direct Mode by selecting the printer's network name from the detected wireless networks.

Windows

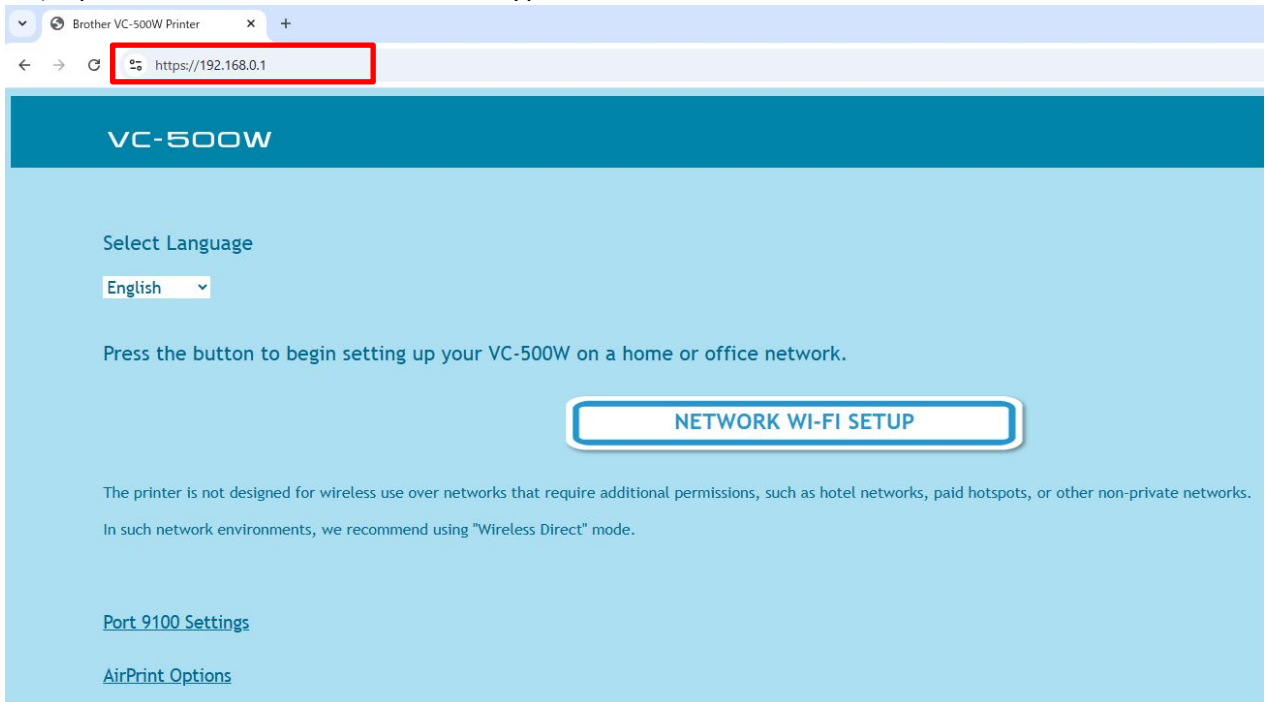


iOS / Android OS

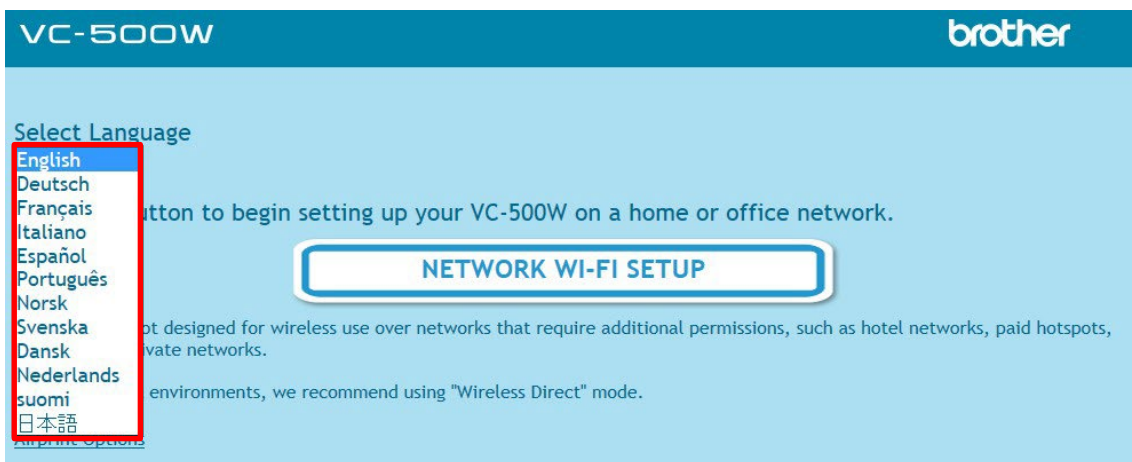


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- If there is more than one VC-500W in your environment, select a VC-500W wireless network to confirm the last 4 digits are the same as the last 4 digits of the serial number on the label on the base of your printer.
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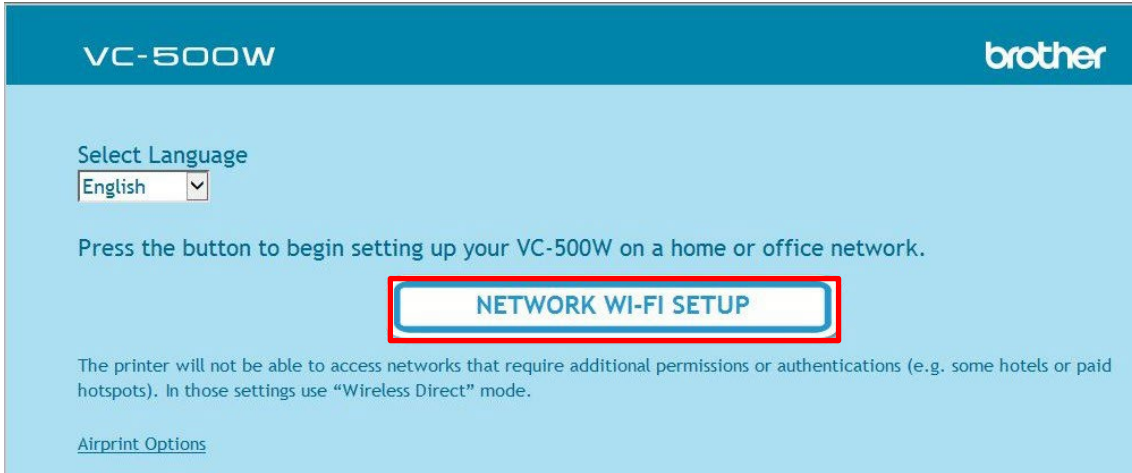
3) Open a web browser window and type "192.168.0.1".



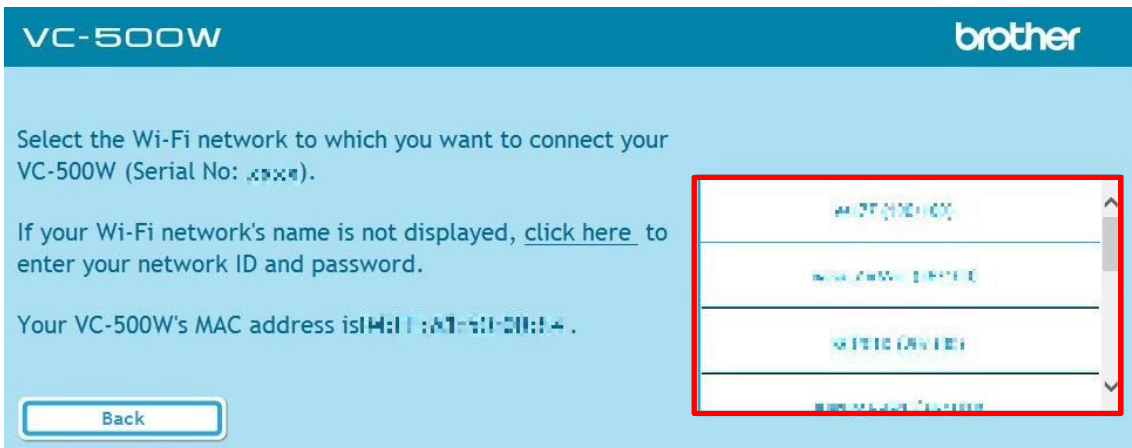
4) Select your language.



5) Click [NETWORK WI-FI SETUP].



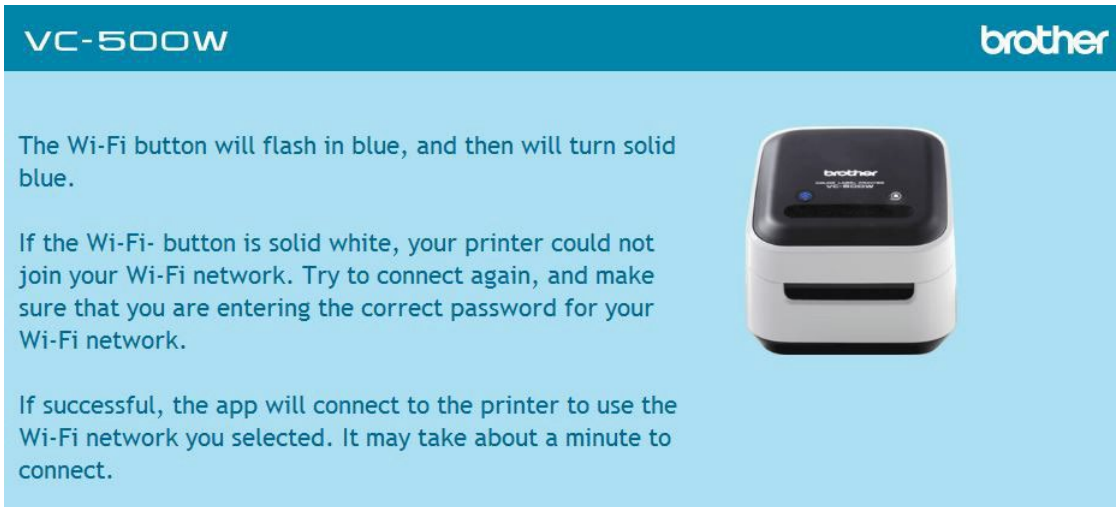
6) Scroll the sidebar and select your Wi-Fi network name.



7) Enter the password of your Wi-Fi network name and click [Connect].



8) When the following screen appears, Infrastructure mode is configured. You can now close this window and continue with your printer's installation.



VC-500W brother

The Wi-Fi button will flash in blue, and then will turn solid blue.

If the Wi-Fi button is solid white, your printer could not join your Wi-Fi network. Try to connect again, and make sure that you are entering the correct password for your Wi-Fi network.

If successful, the app will connect to the printer to use the Wi-Fi network you selected. It may take about a minute to connect.



Port 9100 is enabled by default to support network printing functions. Depending on your network environment, keeping Port 9100 open may increase the risk of unauthorized access.

You may disable Port 9100 according to your security requirements or operational policies.

If Port 9100 is disabled, the following functions will not be available:

1. Printing from the Brother Color Label Editor 2 app on Android and iOS devices.
 2. Printing from Windows OS using the Brother VC-500W Printer Driver.
 3. Printing from the P-touch Editor 5.x application on Windows OS.
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